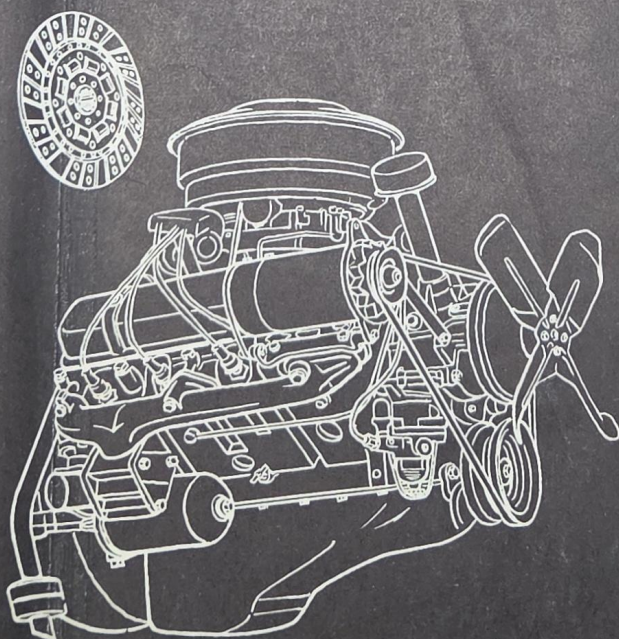


ENGINE and CLUTCH SECTION



GROUP

0.000

0.000

SUB INDEX

ILLUSTRATIONS

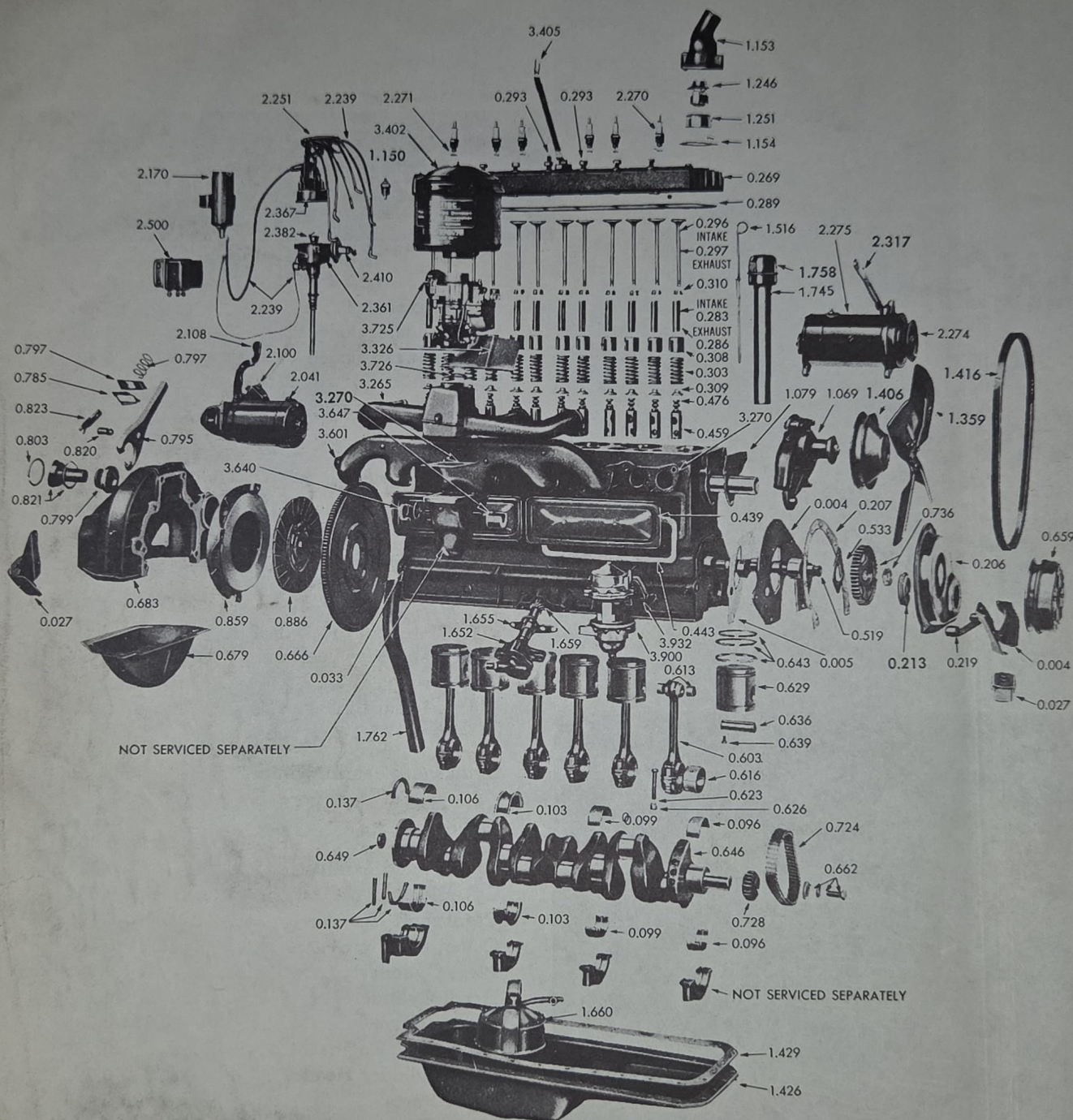
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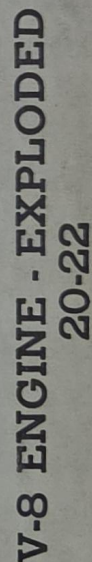
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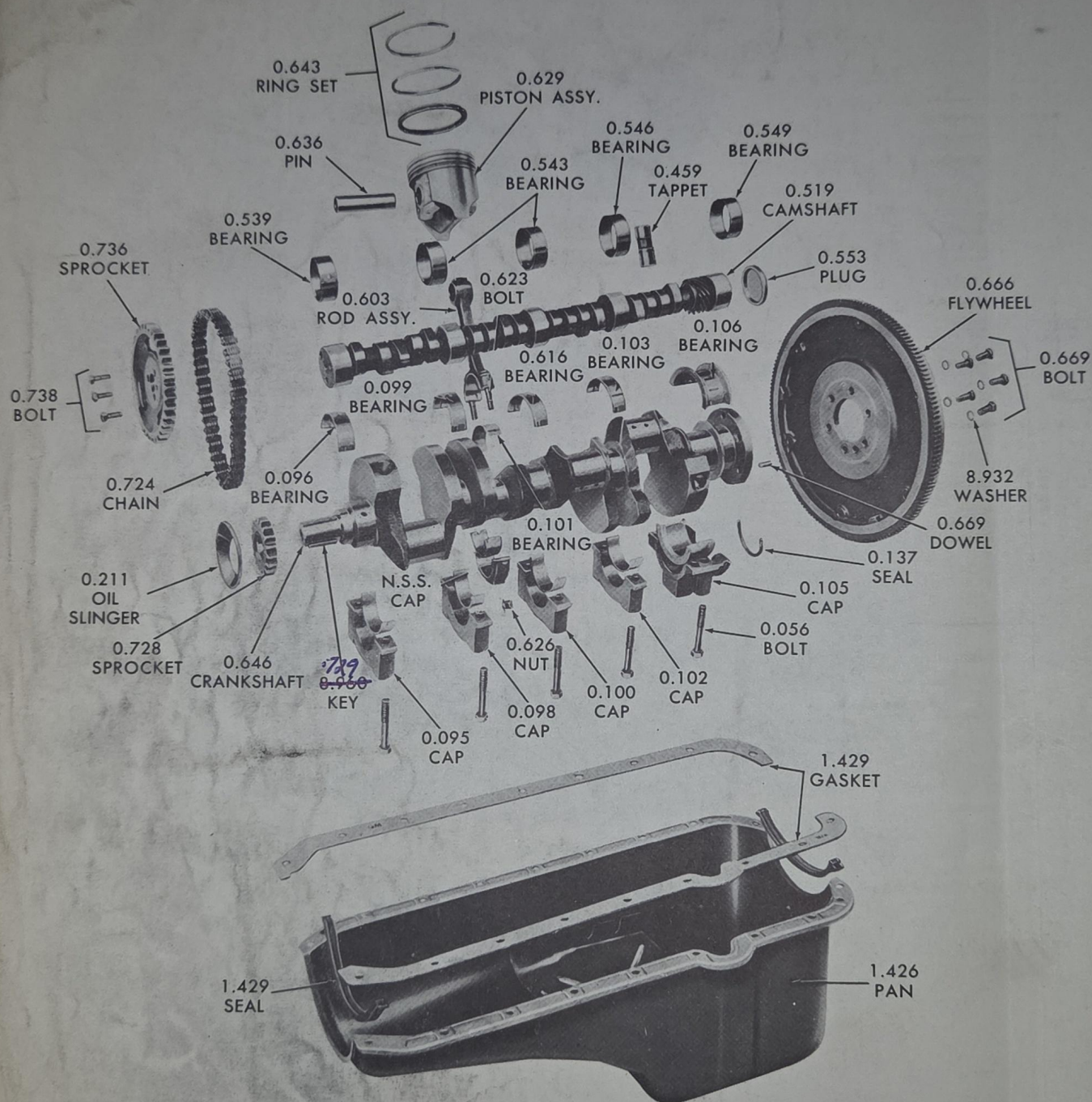
PARTS DATA

	Group
Engine	0.000
Bracket and Cushion	0.027
Cyl. Block	0.033
Crankshaft Bearings	0.094-0.106
Cover, Timing Gear	0.206
Plug, Cylinder	0.253
Head, Cylinder	0.269
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Chain, Timing	0.724
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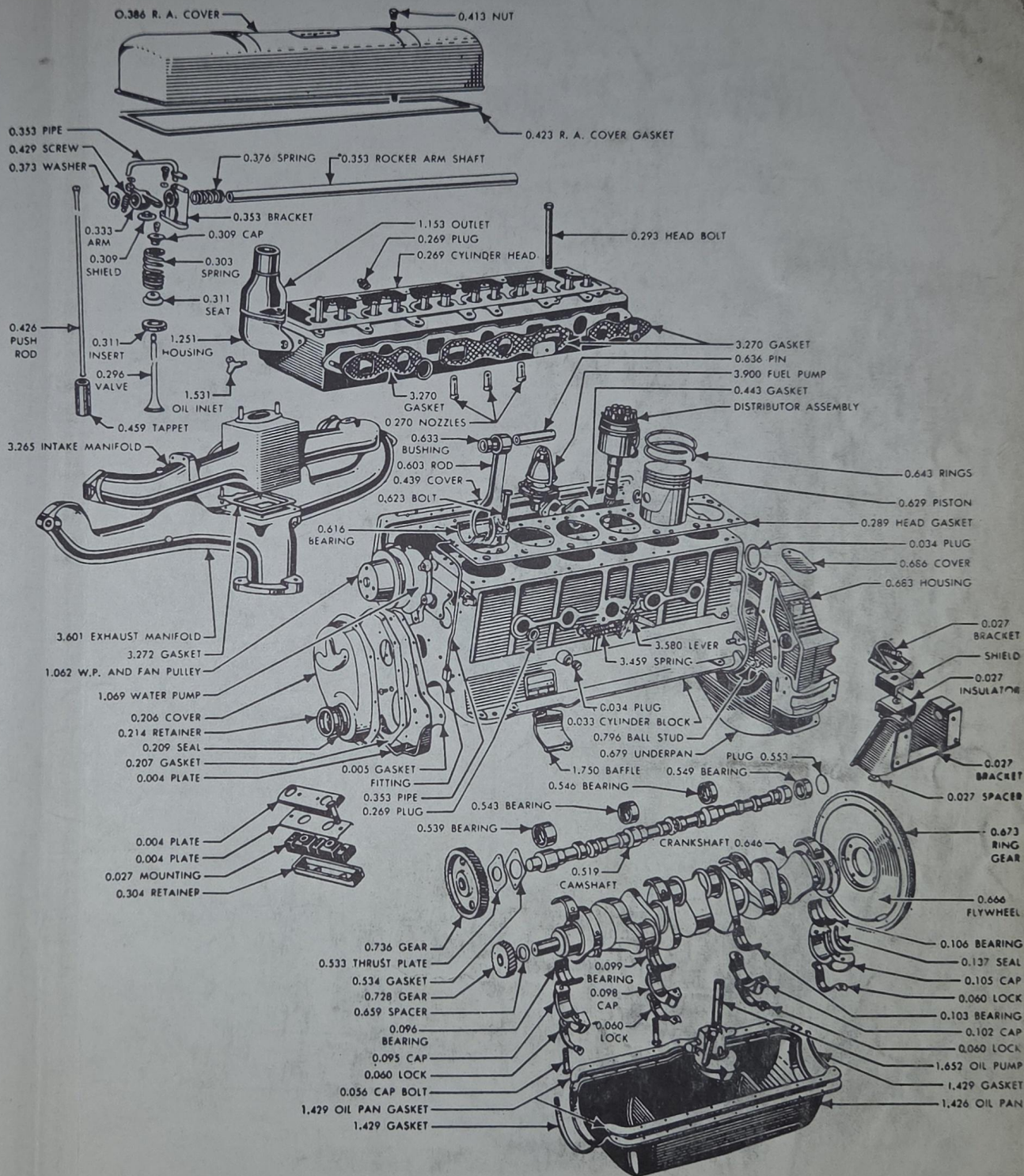
ENGINE ASSEMBLY—EXPLODED VIEW



1946-
-1957*Pontiac***PARTS**
CATALOGUE NO. 572**ENGINE
CLUTCH**

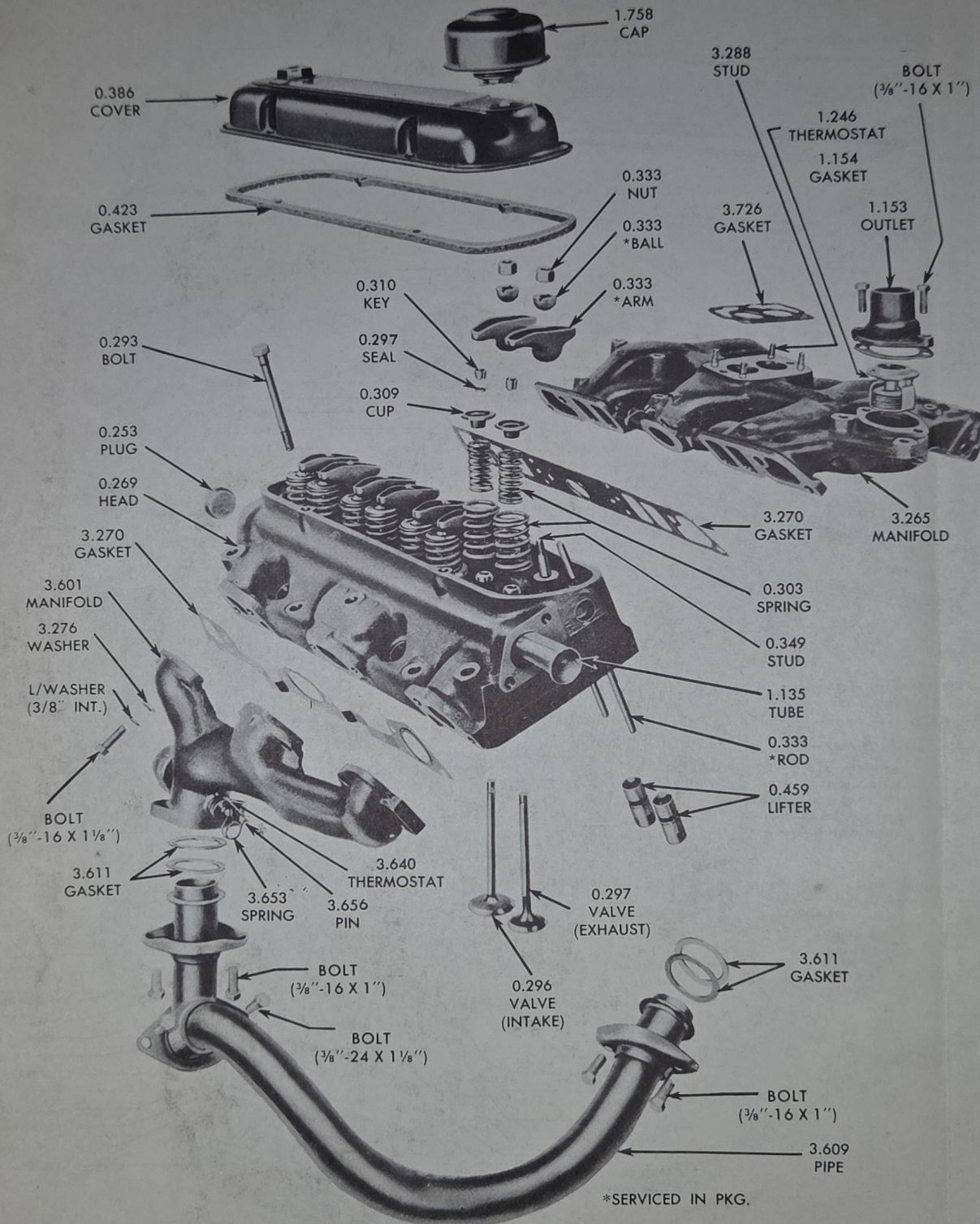
**V-8 ENGINE - EXPLODED
20-22**



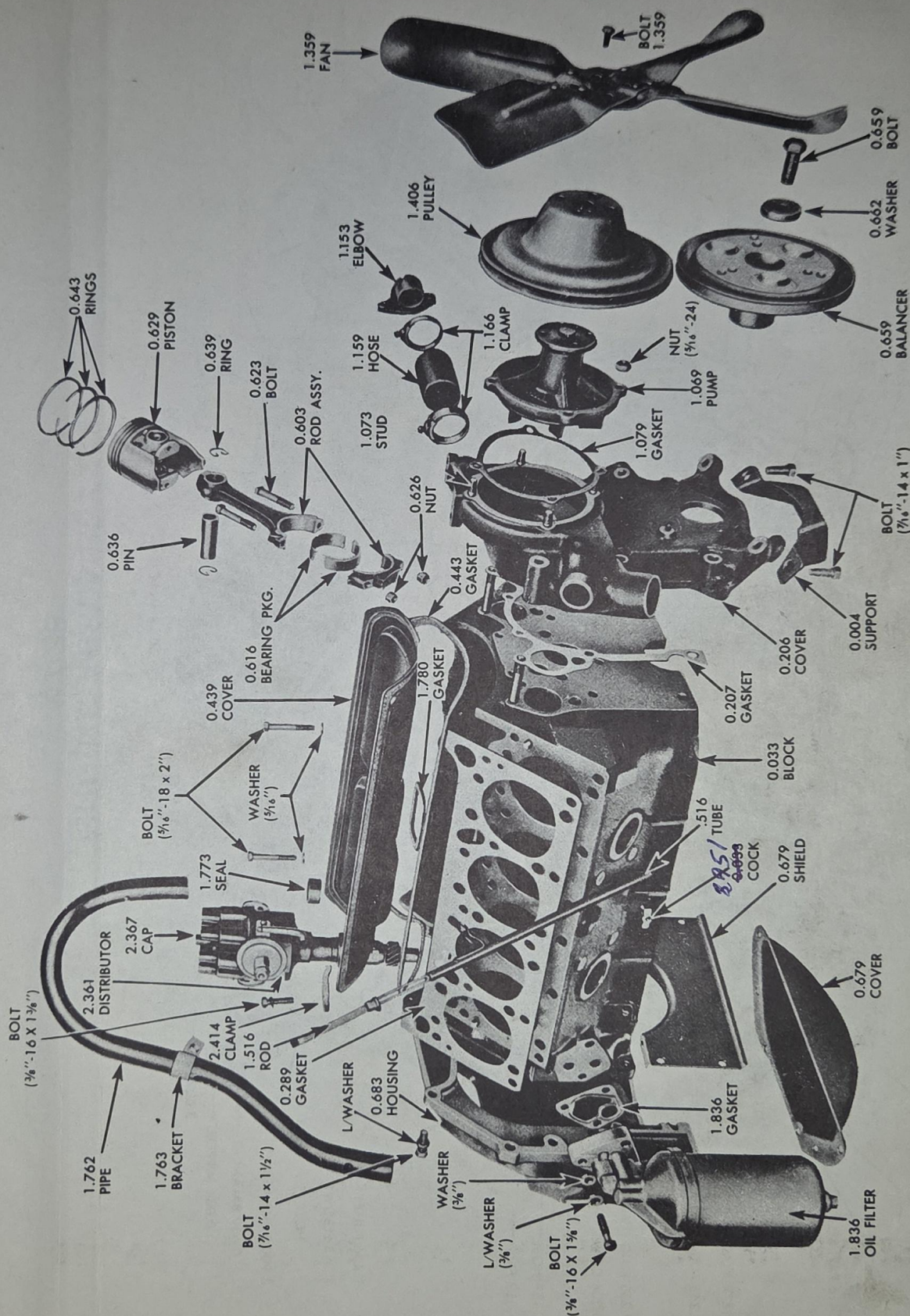


"261" ENGINE — EXPLODED VIEW





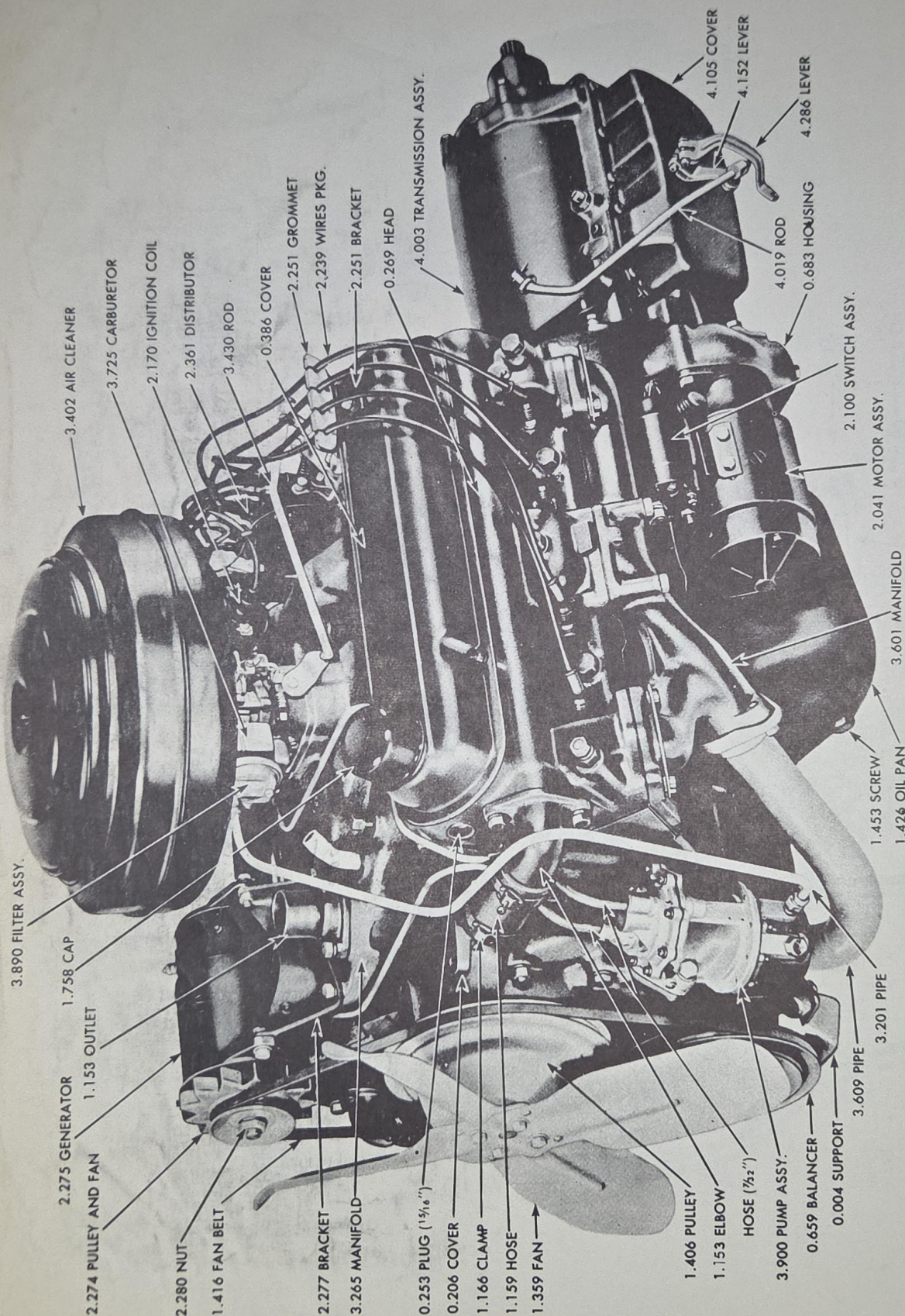
CYLINDER HEAD, MANIFOLD AND RELATED PARTS 27-28

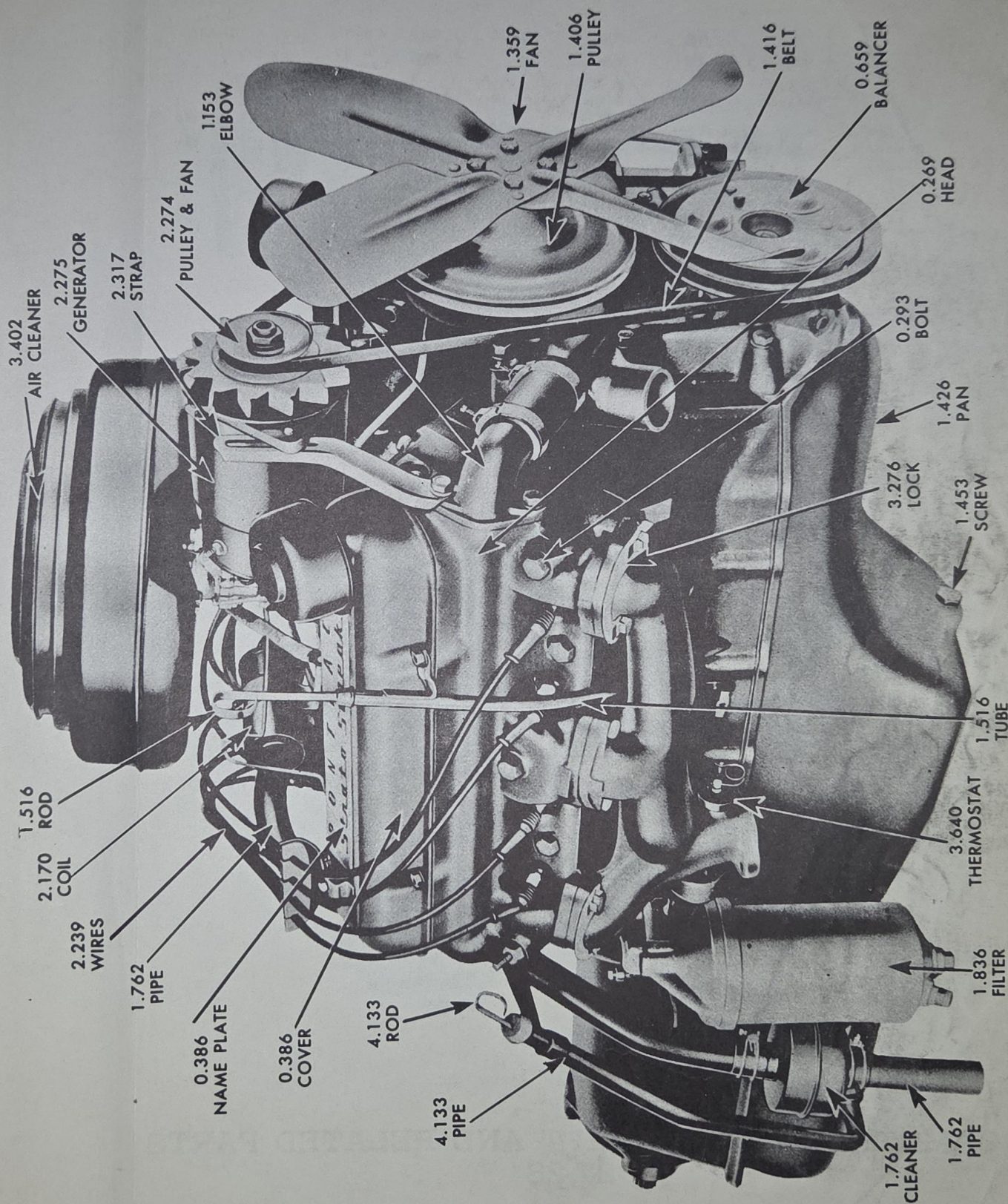


CYLINDER BLOCK AND RELATED PARTS
27-28

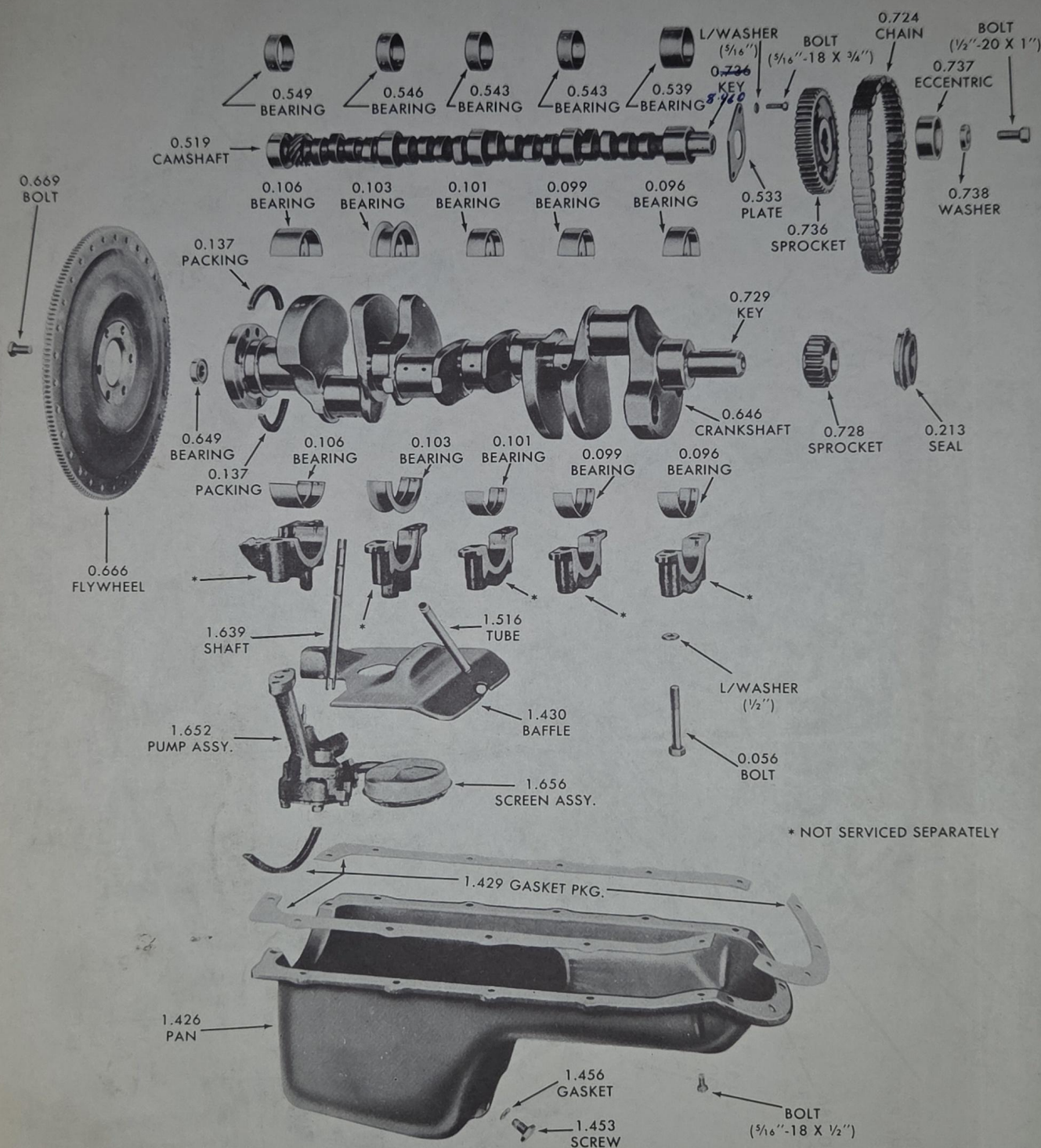
1946-
1957

Pontiac

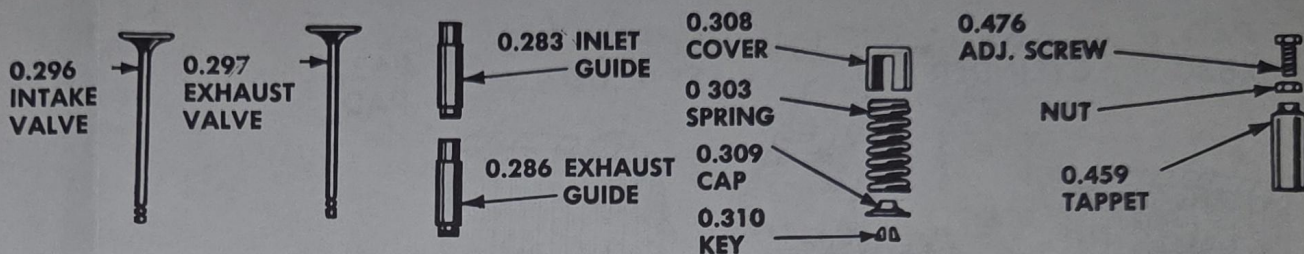
PARTS
CATALOGUE NO. 572ENGINE
CLUTCHENGINE ASSEMBLY
27-28



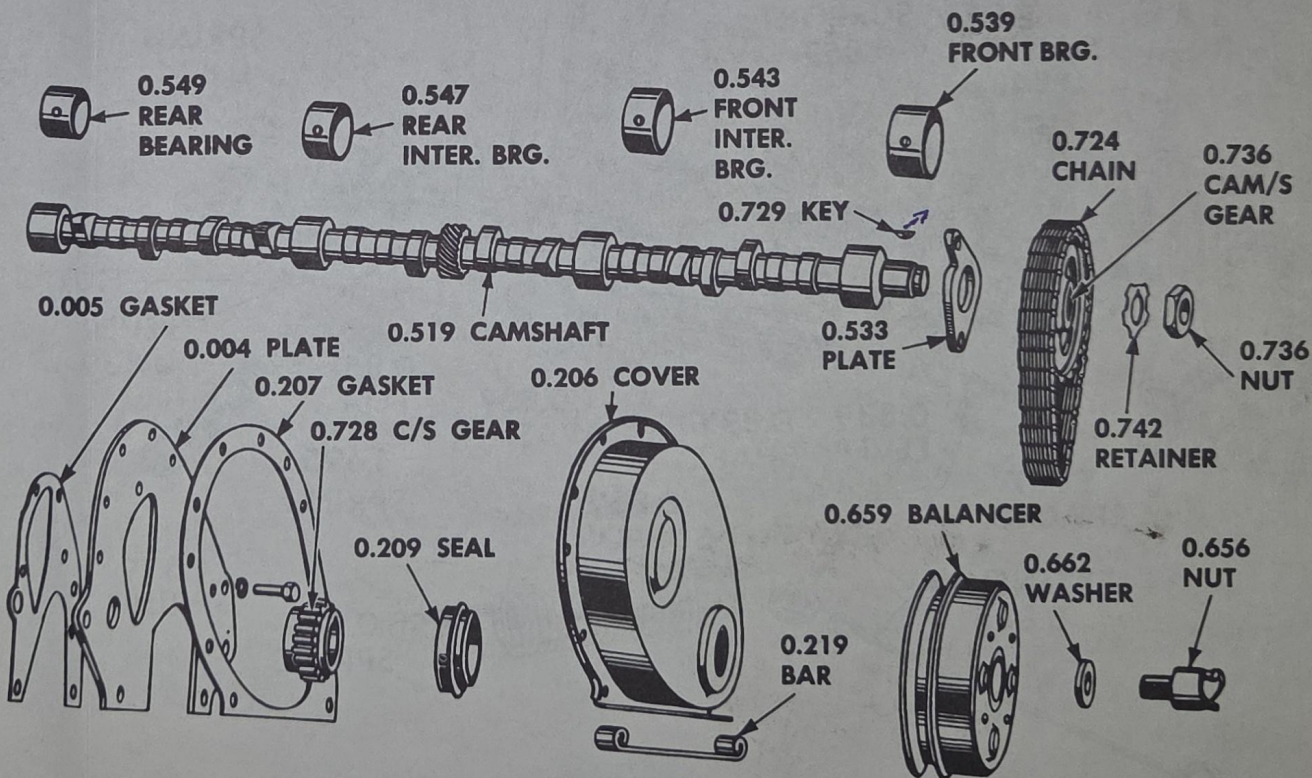
ENGINE ASSEMBLY
27-28



CAMSHAFT, CRANKSHAFT AND RELATED PARTS 27-28

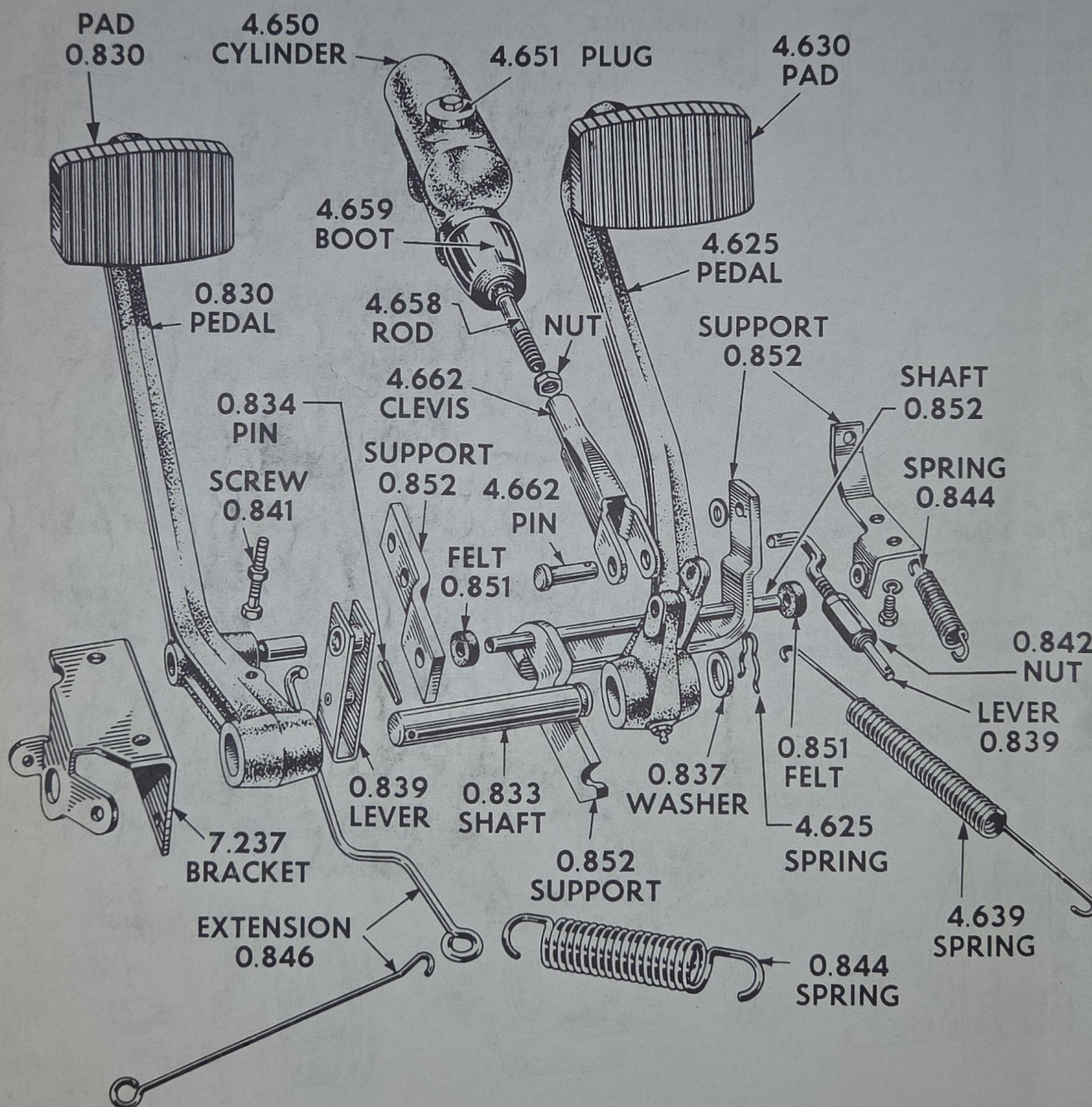


VALVE MECHANISM

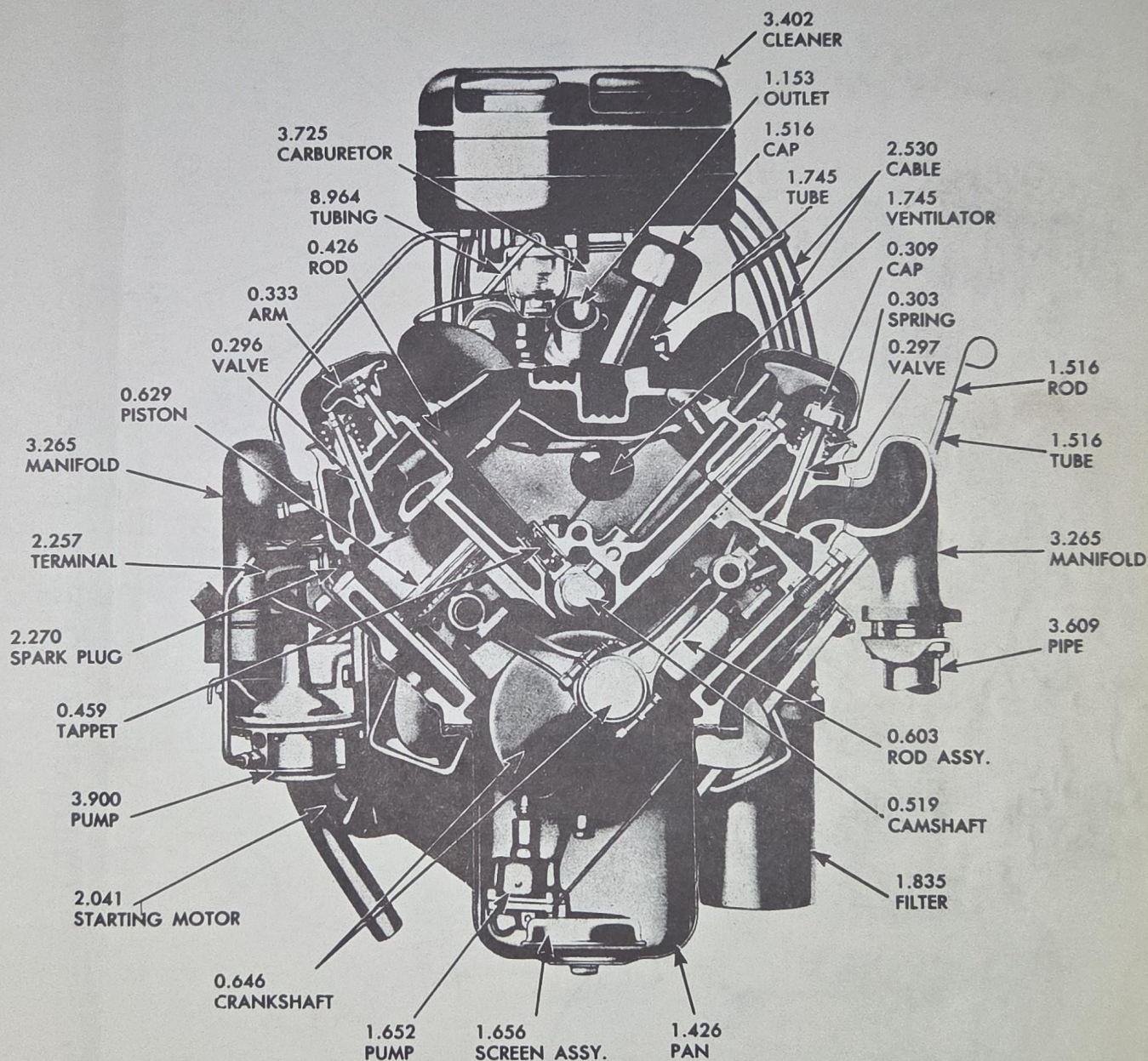


CAMSHAFT GEARS and COVER

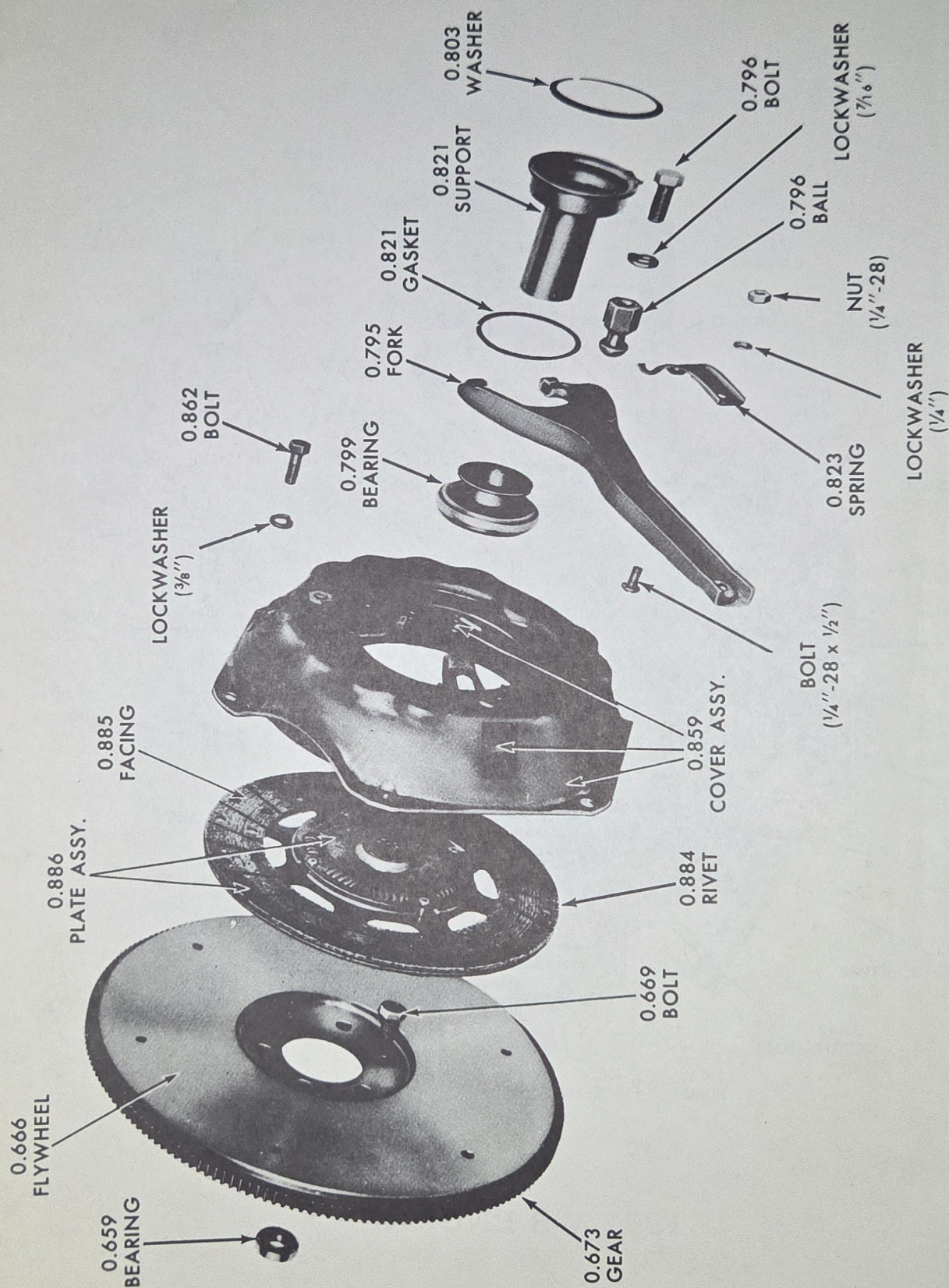
"L" HEAD ENGINE

1946-
-1957*Pontiac***PARTS**
CATALOGUE NO. 572ENGINE
CLUTCH**CLUTCH and BRAKE PEDAL**

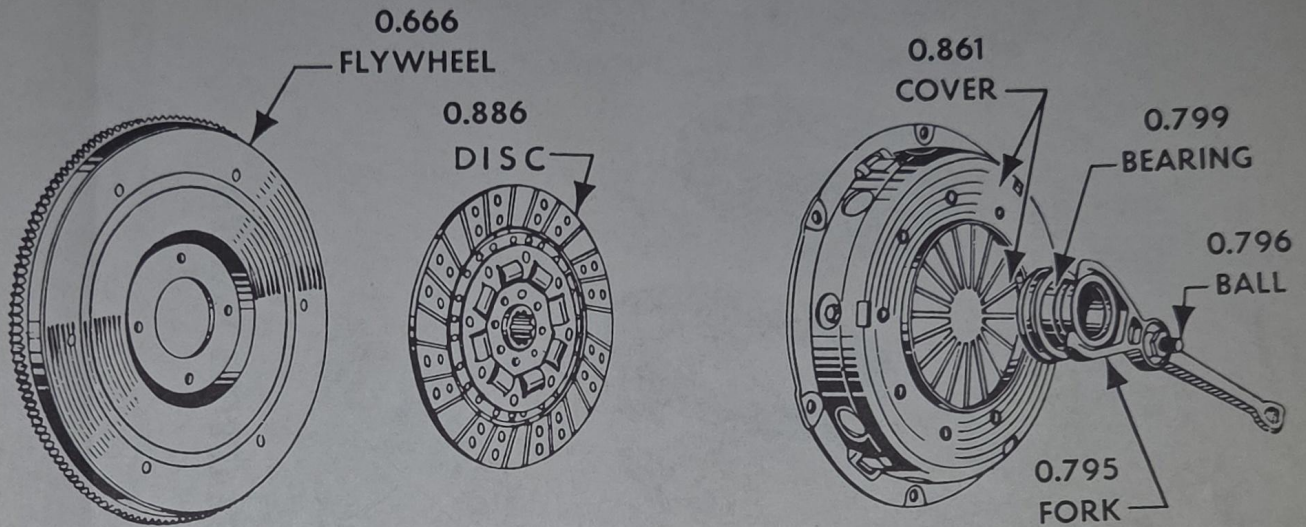
1946-48/25-26-27-28



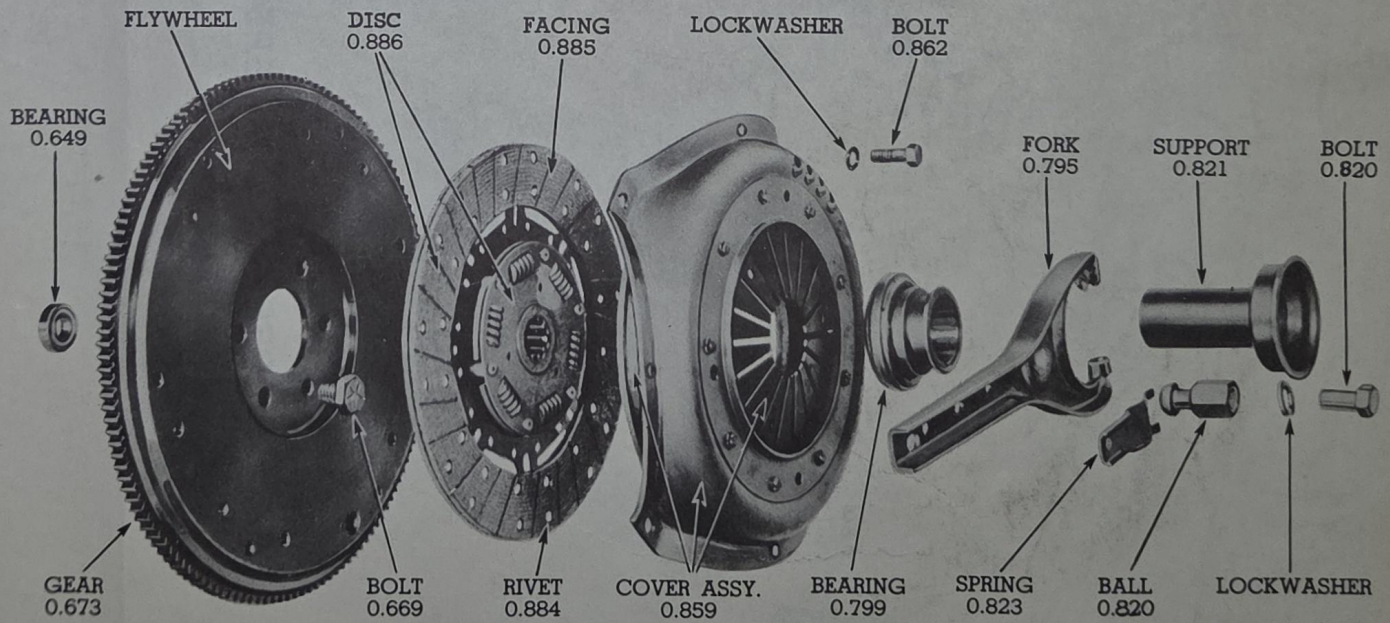
1957 V-8 ENGINE



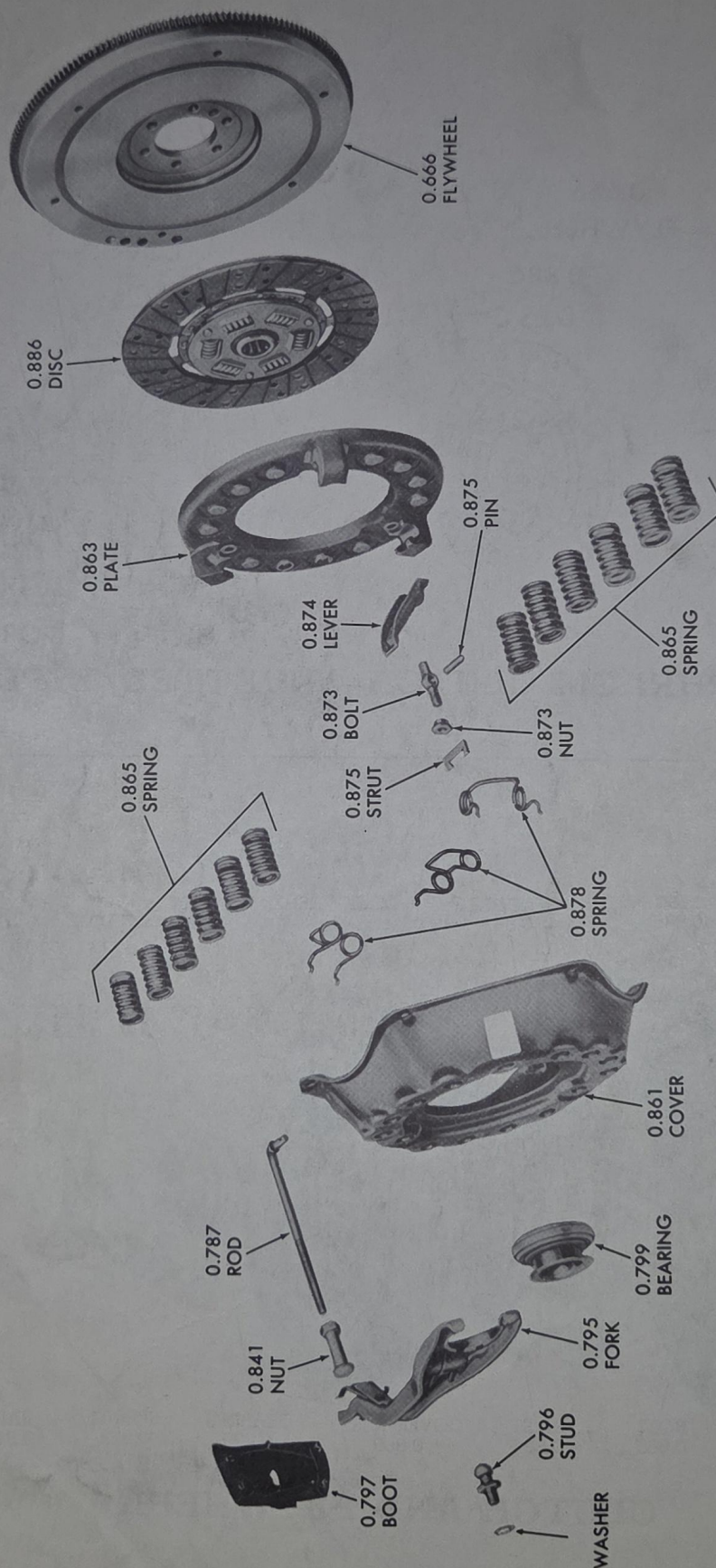
CLUTCH AND FLYWHEEL—1957



DIAPHRAGM CLUTCH—RIVETTED TYPE

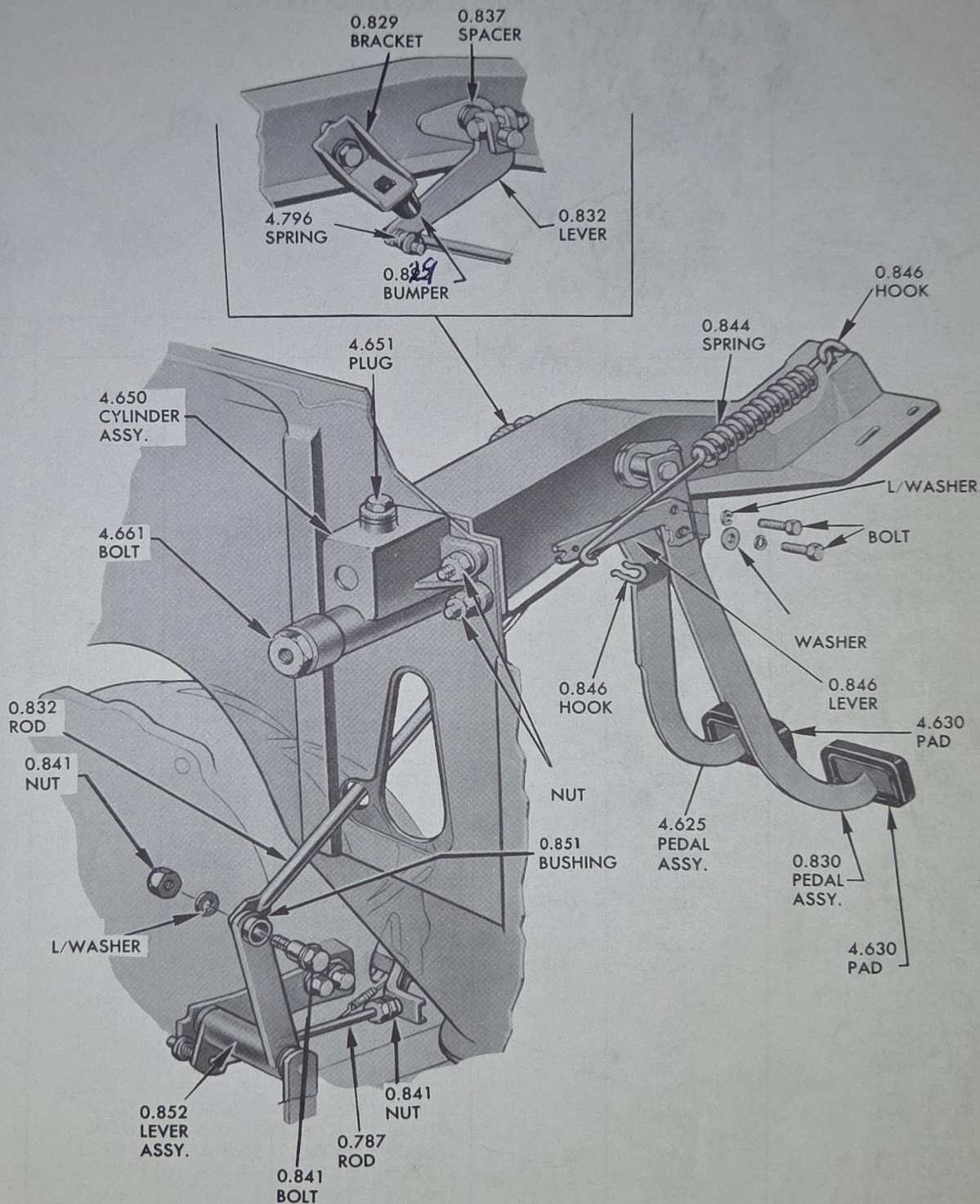


CLUTCH AND FLYWHEEL

1946-
-1957*Pontiac***PARTS**
CATALOGUE NO. 572ENGINE
CLUTCH

1955-56 COIL SPRING TYPE CLUTCH PARTS

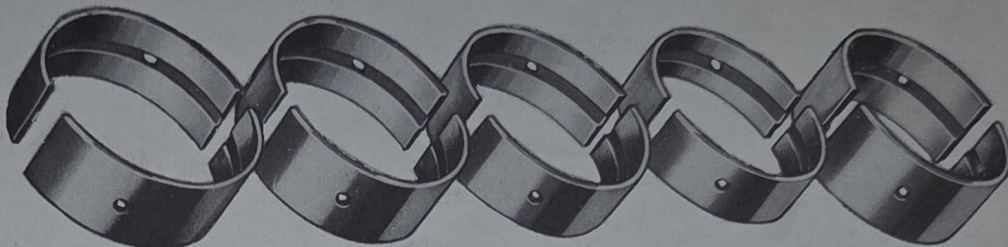




1955-56 CLUTCH PEDAL LINKAGE

CRANKSHAFT BEARING UNITS

Rain or shine — finest in their line.



Models	Standard or Undersize	0.094 Complete	0.096 Front	0.099 Front Center	0.101 Center	0.103 Rear Center	0.106 Rear
1946-52/20-22-25-26	Standard	513322					
1946-52/20-22-25-26	.001	513326					
1946-52/20-22-25-26	.002	513329					
1953-54/20-22-25	Standard	513322	512954	512955	-	512956	512957
1953-54/20-22-25	.001	513326	512965	512966	-	512967	512968
1953-54/20-22-25	.002	513329	512981	512983	-	512986	512988
1950-54/27-28	Standard	513887	512958	512959	512960	512961	512957
1950-54/27-28	.001	513888	512969	512970	512971	512972	512968
1950-54/27-28	.002	513889	512982	512984	512985	512987	512988
1955/20-22 6 cyl.	Standard	5798272	3718993	3715504	-	3715505	3718931
1955/20-22 6 cyl.	.002	5798273	3718994	3715506	-	3715507	3718932
1955/20-22 6 cyl.	.010	5798274	3718995	3715508	-	3715509	3718933
1955/20-22 6 cyl.	.020	5798275	3718996	3715510	-	3715511	3718934
1955/20-22 6 cyl.	.030	5798276	3718997	3715512	-	3715513	3718935
1955/20-22 V-8	Standard	-	3715024	3715024	3715024	3715024	3715028
1955/20-22 V-8	.001	-	3715025	3715025	3715025	3715025	3715029
1955/20-22 V-8	.002	-	3715026	3715026	3715026	3715026	3730191
1955/20-22 V-8	.010	-	3720641	3720641	3720641	3720641	3720642
1955/20-22 V-8	.020	-	3715027	3715027	3715027	3715027	3715031
1955/27-28	Standard	-	522728	522728	522728	520232	520237
1955/27-28	.001	-	522729	522729	522729	520233	520238
1955/27-28	.002	-	522730	522730	522730	520235	520240
1956/27-28	Standard	-	522728	522728	522728	520232	522825
1956/27-28	.001	-	522729	522729	522729	520233	522826
1956/27-28	.002	-	522730	522730	522730	520235	522829
1956-57/20-22 6 cyl.	Standard	5788535	5788534	3728977	-	3728983	3728989
1956-57/20-22 6 cyl.	.001	5780277	3728972	3728978	-	3728984	3728990
1956-57/20-22 6 cyl.	.002	5780278	3728973	3728979	-	3728985	3728991
1956-57/20-22 6 cyl.	.010	5780279	3728974	3728980	-	3728986	3728992
1956-57/20-22 6 cyl.	.020	5780280	3728975	3728981	-	3728987	3728993
1956-57/20-22 6 cyl.	.030	5780281	3728976	3728982	-	3728988	3728994
1956/20-22 V-8	Standard	-	3715024	3715024	3715024	3715024	3730189
1956/20-22 V-8	.001	-	3715025	3715025	3715025	3715025	3730190
1956/20-22 V-8	.002	-	3715026	3715026	3715026	3715026	3730191
1956/20-22 V-8	.010	-	3720641	3720641	3720641	3720641	3730192
1956/20-22 V-8	.020	-	3715027	3715027	3715027	3715027	3730193
1957/20-22 V-8	Standard	-	3740023	3740023	3740023	3740023	3730189
1957/20-22 V-8	.001	-	3740024	3740024	3740024	3740024	3730190
1957/20-22 V-8	.002	-	3740025	3740025	3740025	3740025	3730191
1957/20-22 V-8	.010	-	3740026	3740026	3740026	3740026	3730192
1957/20-22 V-8	.020	-	3740027	3740027	3740027	3740027	3730193
1957/27-28	Standard	-	523836	523836	523836	523839	523842
1957/27-28	.001	-	523837	523837	523837	523840	523843
1957/27-28	.002	-	522838	522838	522838	523841	523844

0.002 BOLT, ENGINE FRONT MOUNTING

2	509186	1946-48/ALL, 1953-57/25-27-28 FRONT INSULATOR TO SUPPORT
2	5837507	1949-52/ALL, 1953-54/20-22 FRONT INSULATOR TO SUPPORT
2	3714361	1955-57/20-22
4	520624	1955-57/27-28 REAR INSULATOR TO CROSS MEMBER
4	3714360	WASHER, CUSHION 1955-57/20-22 - LARGE
4	3710525	WASHER, CUSHION 1955-57/20-22 - SMALL
1	761754	SPACER, FRONT INSULATOR 1957/27-28

0.003 LOCK, ENGINE MOUNTING BOLT

2	3653129	1946-54/20-22 USED ON UNDER NUT OF FRAME BRACKET BOLT
---	---------	---

0.004 PLATE, CRANKCASE FRONT

1	510309	1946-54/ALL - SEE NOTE
1	3709945	1955-57/20-22 WITH 6 CYL. - SEE NOTE A
NOTE, ALSO SUPPLY 6 SCREWS 171101 AND 6 WASHERS 103340.		
NOTE A, CUT OFF BOLTS FLUSH WITH BOTTOM OF PLATE		

0.004 SUPPORT, CRANKCASE FRONT PLATE

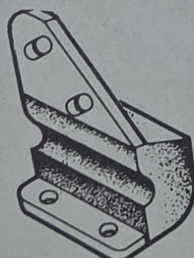
1	506998	1946-50/25-26-27-28, 1951-54/25-27-28
1	5837493	1949-54/20-22
1	518965	1955-57/27-28

0.005 GASKET, CRANKCASE FRONT PLATE

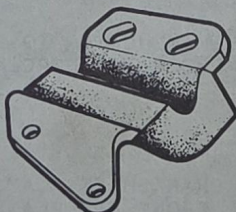
1	499644	1946-54/ALL
1	3703488	1955-57/20-22 WITH 6 CYL.

0.027 CUSHION, ENGINE SUPPORT

1	759423	1946-54/20-22 RIGHT
1	759422	1946-54/20-22 LEFT
1	522656	1946-48/25-26-27-28-29, 1949-54/25-27-28, 1955-57/27-28 EXC HT 522657
		MUST BE INSTALLED ALSO - REAR RIGHT /SUPERSEDES 757472/
1	522657	1946-48/25-26-27-28-29, 1949-54/25-27-28, 1955-57/27-28 EXC HT 522656
		MUST BE INSTALLED ALSO REAR LEFT /SUPERSEDES 519299/
1	508748	1946-48/25-26-27-28-29, 1949-54/ALL INSULATOR FRONT
1	5832471	1946-48/20-22 FRONT
1	510880	1948-54/25-27-28 HT INSULATOR REAR RIGHT
1	510881	1948-54/25-27-28 HT INSULATOR REAR LEFT
4	3714357	1955-57/20-22 FRONT - LARGE
4	3714358	1955-57/20-22 FRONT - SMALL
1	3713428	1955/20-22 EXC AT REAR - RIGHT /SUPERSEDES 3714224/
1	3713427	1955/20-22 EXC. AT REAR - LEFT



3713428



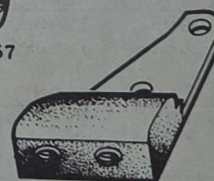
3714230



3721666



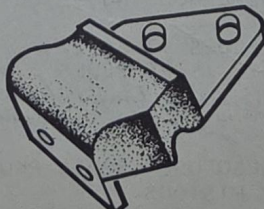
3714357



510880



3714224



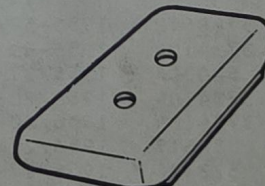
3728508



522656

519298

757472



759390



1	3725286	1955/20-22 AT, 1956-57/20-22 PG EXC 20 /-67D/ REAR RIGHT /SUPERSEDES 3714230 - 3721666/
1	3725285	1955/20-22 AT, 1956-57/20-22 PG EXC -20 /-67D/ USE 7/16-14 BOLT REAR LEFT
1	3721665	1955/20-22 AT AFTER JOBS REAR LEFT 7/16-14 X 1 BOLT
1	761748	1955-57/27-28 FRONT /SUPERSEDES 759385 - 759390/
1	3728508	1956/20-22 EXC. AT REAR - RIGHT
1	3728507	1956/20-22 EXC. AT REAR - LEFT
1	3729424	1956-57/20 /-67D/ PG REAR - RIGHT
1	3729423	1956-57/20 /-67D/ PG REAR - LEFT
1	3735064	1957/20-22 EXC /-67D/ ALL /-67D FIRST JOBS/ TO SERIAL 72067622788 EXC PG AND TG - REAR - RIGHT
1	3735063	1957/20-22 EXC /-67D/ ALL /-67D FIRST JOBS/ TO SERIAL 72067622788 EXC PG AND TG - REAR - LEFT
1	3746298	1957/20 EXC /-67D/ -22 TG FRONT - RIGHT
1	3746297	1957/20 EXC /-67D/ -22 TG FRONT - LEFT
1	3742872	1957/20 /-67D/ WITH TG TRANS - FRONT - RIGHT
1	3742871	1957/20 /-67D/ WITH TG TRANS - FRONT - LEFT
1	3742872	1957/20 /-67D/ AFTER JOBS AFTER SERIAL 72067622788 EXC TG - PG - REAR - RIGHT
1	3742871	1957/20 /-67D/ AFTER JOBS AFTER SERIAL 72067622788 EXC TG - PG - REAR - LEFT
3	3722375	BOLT, MOUNTING TO TRANSMISSION 7/16-14 X 1
1	3729379	STUD, 7/16-14 X 1-7/16 MOUNTING TO TRANSMISSION

0.027 BRACKET, ENGINE MOUNTING

1	3686008	1946-48/20-22 SEE NOTE - FRAME - RIGHT
1	5832486	1946-54/20-22 SIDE SUPPORT RIGHT
1	5832487	1946-54/20-22 SIDE SUPPORT LEFT
1	5839392	1949-54/20-22 FRAME RIGHT
1	5839393	1949-54/20-22 FRAME LEFT
1	3737004	1955-57/20-22 WITH 6 CYL FRONT - RIGHT - IF NECESSARY GRIND CLEARANCE /3836414/
1	3737003	1955-57/20-22 WITH 6 CYL FRONT - LEFT - IF NECESSARY GRIND CLEARANCE /3836413/
1	3836326	1955-57/20-22 WITH V-8 FRONT - RIGHT
1	3836325	1955-57/20-22 WITH V-8 FRONT - LEFT
1	3712404	1955-57/20-22 EXC /-67D/ REAR FRAME RIGHT
1	3712403	1955-57/20-22 EXC /-67D/ REAR FRAME - LEFT
1	3710544	1956-57/20 /-67D/ REAR FRAME - RIGHT
1	3710543	1956-57/20 /-67D/ REAR FRAME - LEFT
1	3742191	1955-57/20-22 6 CYL SPECIAL SERVICE
1	3742192	1956-57/20-22 V-8 SPECIAL SERVICE
4	3714359	RETAINER, CUSHION 1955-57/20-22 LARGE
AR	366793	WASHER, 15/32 ID X 1 OD 1955-57/20-22
AR	838819	WASHER, SPECIAL 3/8 MEDIUM LOCK 1957/20-22 WITH V-8

NOTE. WHEN USING 3686008 ON THESE MODELS MOUNTING 377928 MUST BE DISCARDED AND ENGINE MOUNTING 756057 MUST BE USED.

0.029 PLATE, ENGINE REAR SUPPORT CUSHION TO FRAME

2	504992	1946-54/25-26-27-28-29 EXC. HT - INSULATOR TO FRAME
2	510889	1948-54/25-27-28 HT. TO CROSS MEMBER REINFORCEMENT

0.030 CLAMP, ENGINE FRONT SUPPORT REBOUND

1	508750	1946-48/25-26-27-28, 1949-54/ALL
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0.033 CYLINDER BLOCK ASSEMBLY, COMPLETE - INCLUDES CRANKSHAFT, CAMSHAFT, PISTONS, RINGS, PINS, CONNECTING RODS AND FRONT END PLATE.

1	517105	1946-48/27-28
1	5794629	1951-52/20-22 AT INCLUDES FLYWHEEL HOUSING - SEE NOTE /SUPERSEDES 5792337/
1	5788672	1955-57/20-22 WITH 6 CYL /SUPERSEDES 5788031/
1	3734105	1955-57/20-22 WITH V-8 - SEE NOTE /SUPERSEDES 3740058/-1956/20-22
1	520364	1955/27-28 FLAT TOP PISTONS (less crankshaft) timing chain 8 cyl 57 Twd 2BC
1	3734104	1956/20-22 WITH V-8 AND 4 BC timing gear & crank shaft sprocket SEE NOTE *
1	3734104	1956/20-22 AT WITH V-8 EXC 4 BC
1	534619	1956/27-28 FLAT TOP PISTONS - ALSO USE 532080 PKG /SUPERSEDES 524874/
1	522326	1956/27-28 EXC. HT RECESSED TOP PISTONS
1	524873	1956/27-28 RECESSED TOP PISTONS - LESS CAMSHAFT /SUPERSEDES 522326/
1	3756548	1957/20-22 AT WITH V-8 USED WITH FULL FLOW OIL FILTER /SUPERSEDES 5783489/
1	3756506	1957/20-22 ST WITH V-8 EXC 4 BC /SUPERSEDES 5783488/
1	5783490	1957/20-22 ST WITH V-8 AND 4 BC
1	524796	1957/27-28 FLAT TOP PISTONS 9-8-1 RATIO LESS CAMSHAFT
1	528310	1957/27-28 WITH EXTRA HP ENGINE



NOTE: *

1. Conversion package 53228 is also required & complete installation.
2. When ordered on 1955 model, also use 2-521608 gasket.

NOTE. WHEN 5794629 IS USED ALSO USE 5592668 FUEL PUMP AND 515091 OIL LEVEL INDICATOR.

WHEN 517132 IS USED IT WILL BE NECESSARY TO USE 5592668 FUEL PUMP AND 515091 OIL LEVEL INDICATOR.

WHEN USING 3734105 ON 1955 MODELS USE THE FOLLOWING PARTS
3735640 PAN - 3721928 TUBE - 3722959 GAUGE - 3726641 TUBE -
3741491 GASKET SET - 5759803 BRACKET AND 5574538 FILTER.

0.033 CYLINDER BLOCK ASSEMBLY, FITTED - INCLUDES PISTONS, PINS AND RINGS

1	517128	1949-52/20-22 EXC AT -25 SEE NOTE /SUPERSEDES 511912/
1	517303	1953-54/20-22-25
1	517101	1953-54/27-28
1	5780545	1955-56/20-22 WITH 6 CYL
1	3722350	1955/20-22 WITH V-8
1	5784835	1957/20-22 WITH 6 CYL ENGINE /SUPERSEDES 5784557/
1	3734136	1956/20-22 WITH V-8 /3734024/
1	5783038	1957/20-22 WITH V-8

NOTE. USE ALSO 515091 OIL LEVEL ROD ON ALL AND PUMP 5592668 ON -20-22 AND PUMP 5592657 ON 25.

0.033 PLUG, CYLINDER BLOCK

AR	404169	1946-54/ALL, 1955-57/27-28 - 1-15/16 IN /SUPERSEDES 515631/
2	513512	1950-51/27 OIL GALLERY END
1	3835989	1955-57/20-22 WITH 6 CYL. ACCELERATOR AND THROTTLE LEVER STUD HOLE 5/16-18 X 1/2
2	3835121	1955-57/20-22 WITH 6 CYL.
AR	838538	1955-57/20-22 1-5/8 WATER JACKET
2	518026	1955-57/27-28 CYL. BLOCK OIL GALLERY 9/16
1	518054	1955-57/27-28 CYL. BLOCK CAMSHAFT REAR BEARING 2-13/64
2	523091	1955-57/27-28 CYL HEAD OIL HOLE
2	3836636	1955-56/20-22 WITH V-8 1-1/4
2	3738306	1957/20-22 WITH V-8 WATER JACKET HOLE

0.033 BAFFLE, CYLINDER BLOCK VALVE CHAMBER OIL

9	517887	1953-54/20-22-25
---	--------	------------------

0.056 BOLT, CRANKSHAFT BEARING CAP

AR	502143	1946-49/ALL, 1950-54/20-22-25 EXC. REAR
2	501861	1946-54/20-22-25-26 REAR
8	513508	1950-54/27-28
2	513509	1950-54/27-28 REAR
2	839119	1955-57/20-22 WITH 6 CYL. FRONT
4	3835867	1955-57/20-22 WITH 6 CYL. INTERMEDIATE
4	839126	1955-57/20-22 WITH 6 CYL. REAR
10	3836341	1955-57/20-22 WITH V-8 7/16-14 X 2-27/32
8	518003	1955-56/27-28 ALL EXC. REAR 1/2-13 X 3
2	523291	1957/27-28 REAR 9/16-12 X 3-3/4
8	523290	1957/27-28 ALL EXC. REAR 1/2-13 X 3-3/4

0.093 PLASTIGAGE PACKAGE, BOX OF 12 STICKS

AR	5783039	1946-57/ALL - .01 TO .03 CLEARANCE
AR	5264135	1946-57/ALL - .02 TO .06 CLEARANCE

0.094 BEARING PACKAGE, CRANKSHAFT - COMPLETE SET

1	513322	1946-54/20-22-25-26 STD.
1	513326	1946-54/20-22-25-26 /.001 UNDERSIZE/
1	513329	1946-54/20-22-25-26 /.002 UNDERSIZE/
1	513887	1950-54/27-28 STD.
1	513888	1950-54/27-28 /.001 UNDERSIZE/
1	513889	1950-54/27-28 /.002 UNDERSIZE/
1	5798272	1955/20-22 WITH 6 CYL. STD.
1	5798273	1955/20-22 WITH 6 CYL /.002 UNDERSIZE/ /SUPERSEDES 5798027/
1	5798274	1955/20-22 WITH 6 CYL. /.010 UNDERSIZE/
1	5798275	1955/20-22 WITH 6 CYL. /.020 UNDERSIZE/
1	5798276	1955/20-22 WITH 6 CYL. /.030 UNDERSIZE/
1	5788535	1956-57/20-22 WITH 6 CYL STD /SUPERSEDES 5780276/
1	5780277	1956-57/20-22 WITH 6 CYL. /.001 UNDERSIZE/
1	5780278	1956-57/20-22 WITH 6 CYL. /.002 UNDERSIZE/
1	5780279	1956-57/20-22 WITH 6 CYL. /.010 UNDERSIZE/
1	5780280	1956-57/20-22 WITH 6 CYL. /.020 UNDERSIZE/
1	5780281	1956-57/20-22 WITH 6 CYL. /.030 UNDERSIZE/

0.095 CAP, CRANKSHAFT FRONT BEARING

1	3718372	1955/20-22 WITH 6 CYL.
1	3746337	1955-57/20-22 WITH V-8
1	3731073	1956-57/20-22 WITH 6 CYL.



0.096 BEARING KIT, CRANKSHAFT FRONT

1	512954	1953-54/20-22-25 STD.
1	512958	1953-54/27-28 STD.
1	512965	1953-54/20-22-25 / .001 UNDERSIZE/
1	512969	1953-54/27-28 / .001 UNDERSIZE/
1	512981	1953-54/20-22-25 / .002 UNDERSIZE/
1	512982	1953-54/27-28 / .002 UNDERSIZE/
1	3718993	1955/20-22 WITH 6 CYL. STD.
1	3718994	1955/20-22 WITH 6 CYL. / .002 UNDERSIZE/
1	3718995	1955/20-22 WITH 6 CYL. / .010 UNDERSIZE/
1	3718996	1955/20-22 WITH 6 CYL. / .020 UNDERSIZE/
1	3718997	1955/20-22 WITH 6 CYL. / .030 UNDERSIZE/
1	3715024	1955-56/20-22 WITH V-8 STD.
1	3715025	1955-56/20-22 WITH V-8 / .001 UNDERSIZE/
1	3715026	1955-56/20-22 WITH V-8 / .002 UNDERSIZE/
1	3720641	1955-56/20-22 WITH V-8 / .010 UNDERSIZE/
1	3715027	1955-56/20-22 WITH V-8 / .020 UNDERSIZE/
1	522728	1955-56/27-28 STANDARD
1	522729	1955-56/27-28 / .001 UNDERSIZE/ /520230/
1	522730	1955-56/27-28 / .002 UNDERSIZE/
1	5788534	1956-57/20-22 WITH 6 CYL STD /SUPERSEDES 3728971/
1	3728972	1956-57/20-22 WITH 6 CYL. / .001 UNDERSIZE/
1	3728973	1956-57/20-22 WITH 6 CYL. / .002 UNDERSIZE/
1	3728974	1956-57/20-22 WITH 6 CYL. / .010 UNDERSIZE/
1	3728975	1956-57/20-22 WITH 6 CYL. / .020 UNDERSIZE/
1	3728976	1956-57/20-22 WITH 6 CYL. / .030 UNDERSIZE/
1	3740023	1957/20-22 WITH V-8 STD.
1	3740024	1957/20-22 WITH V-8 / .001 US/
1	3740025	1957/20-22 WITH V-8 / .002 US/
1	3740026	1957/20-22 WITH V-8 / .010 US/
1	3740027	1957/20-22 WITH V-8 / .020 US/
1	523836	1957/27-28 STD.
1	523837	1957/27-28 / .001 US/
1	523838	1957/27-28 / .002 US/

0.098 CAP, CRANKSHAFT FRONT INTERMEDIATE BEARING

1	3718379	1955/20-22 WITH 6 CYL.
1	3746337	1955-57/20-22 WITH V-8
1	3731074	1956-57/20-22 WITH 6 CYL.

0.099 BEARING KIT, CRANKSHAFT FRONT CENTER

1	512955	1953-54/20-22-25 STD.
1	512959	1953-54/27-28 STD.
1	512966	1953-54/20-22-25 / .001 UNDERSIZE/
1	512970	1953-54/27-28 / .001 UNDERSIZE/
1	512983	1953-54/20-22-25 / .002 UNDERSIZE/
1	512984	1953-54/27-28 / .002 UNDERSIZE/
1	3715504	1955/20-22 WITH 6 CYL. STD.
1	3715506	1955/20-22 WITH 6 CYL. / .002 UNDERSIZE/
1	3715508	1955/20-22 WITH 6 CYL. / .010 UNDERSIZE/
1	3715510	1955/20-22 WITH 6 CYL. / .020 UNDERSIZE/
1	3715512	1955/20-22 WITH 6 CYL. / .030 UNDERSIZE/
1	3715024	1955-56/20-22 WITH V-8 STD.
1	3715025	1955-56/20-22 WITH V-8 / .001 UNDERSIZE/
1	3715026	1955-56/20-22 WITH V-8 / .002 UNDERSIZE/
1	3720641	1955-56/20-22 WITH V-8 / .010 UNDERSIZE/
1	3715027	1955-56/20-22 WITH V-8 / .020 UNDERSIZE/
1	522728	1955-56/27-28 STD.
1	522729	1955-56/27-28 / .001 UNDERSIZE/ /520230/
1	522730	1955-56/27-28, / .002 UNDERSIZE/
1	3728977	1956-57/20-22 WITH 6 CYL. STD.
1	3728978	1956-57/20-22 WITH 6 CYL. / .001 UNDERSIZE/
1	3728979	1956-57/20-22 WITH 6 CYL. / .002 UNDERSIZE/
1	3728980	1956-57/20-22 WITH 6 CYL. / .010 UNDERSIZE/
1	3728981	1956-57/20-22 WITH 6 CYL. / .020 UNDERSIZE/
1	3728982	1956-57/20-22 WITH 6 CYL. / .030 UNDERSIZE/
1	3740023	1957/20-22 WITH V-8 STD.
1	3740024	1957/20-22 WITH V-8 / .001 US/
1	3740025	1957/20-22 WITH V-8 / .002 US/
1	3740026	1957/20-22 WITH V-8 / .010 US/
1	3740027	1957/20-22 WITH V-8 / .020 US/
1	523836	1957/27-28 STD.
1	523837	1957/27-28 / .001 US/
1	523838	1957/27-28 / .002 US/



0.101 BEARING KIT, CRANKSHAFT CENTER

1	512960	1953-54/27-28 STD.
1	512971	1953-54/27-28 / .001 UNDERSIZE/
1	512985	1953-54/27-28 / .002 UNDERSIZE/
1	3715024	1955-56/20-22 WITH V-8 STD.
1	3715025	1955-56/20-22 WITH V-8 / .001 UNDERSIZE/
1	3715026	1955-56/20-22 WITH V-8 / .002 UNDERSIZE/
1	3720641	1955-56/20-22 WITH V-8 / .010 UNDERSIZE/
1	3715027	1955-56/20-22 WITH V-8 / .020 UNDERSIZE/
1	522728	1955-56/27-28 STD.
1	522729	1955-56/27-28 / .001 UNDERSIZE/ /520230/
1	522730	1955-56/27-28 / .002 UNDERSIZE/
1	3740023	1957/20-22 WITH V-8 STD.
1	3740024	1957/20-22 WITH V-8 / .001 US/
1	3740025	1957/20-22 WITH V-8 / .002 US/
1	3740026	1957/20-22 WITH / .010 US/
1	3740027	1957/20-22 WITH V-8 / .020 US/
1	523836	1957/27-28 STD.
1	523837	1957/27-28 / .001 US/
1	523838	1957/27-28 / .002 US/

0.101 CAP, CRANKSHAFT CENTER BEARING

1	3746337	1955-57/20-22 WITH V-8
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0.102 CAP, CRANKSHAFT REAR INTERMEDIATE BEARING

1	3719502	1955/20-22 WITH 6 CYL.
1	3746337	1955-57/20-22 WITH V-8
1	3733828	1956-57/20-22 WITH 6 CYL /SUPERSEDES 3731076/

0.103 BEARING KIT, CRANKSHAFT REAR CENTER

1	512956	1953-54/20-22-25 STD.
1	512961	1953-54/27-28 STD.
1	512967	1953-54/20-22-25 / .001 UNDERSIZE/
1	512972	1953-54/27-28 / .001 UNDERSIZE/
1	512986	1953-54/20-22-25 / .002 UNDERSIZE/
1	512987	1953-54/27-28 / .002 UNDERSIZE/
1	3715505	1955/20-22 WITH 6 CYL. STD.
1	3715507	1955/20-22 WITH 6 CYL. / .002 UNDERSIZE/
1	3715509	1955/20-22 WITH 6 CYL. / .010 UNDERSIZE/
1	3715511	1955/20-22 WITH 6 CYL. / .020 UNDERSIZE/
1	3715513	1955/20-22 WITH 6 CYL. / .030 UNDERSIZE/
1	3715024	1955-56/20-22 WITH V-8 STD.
1	3715025	1955-56/20-22 WITH V-8 / .001 UNDERSIZE/
1	3715026	1955-56/20-22 WITH V-8 / .002 UNDERSIZE/
1	3720641	1955-56/20-22 WITH V-8 / .010 UNDERSIZE/
1	3715027	1955-56/20-22 WITH V-8 / .020 UNDERSIZE/
1	522732	1955-56/27-28 STD /520232/
1	522733	1955-56/27-28 / .001 UNDERSIZE/ /520233/
1	522734	1955-56/27-28 / .002 UNDERSIZE/ /520235/
1	3728983	1956-57/20-22 WITH 6 CYL. STD.
1	3728984	1956-57/20-22 WITH 6 CYL. / .001 UNDERSIZE/
1	3728985	1956-57/20-22 WITH 6 CYL. / .002 UNDERSIZE/
1	3728986	1956-57/20-22 WITH 6 CYL. / .010 UNDERSIZE/
1	3728987	1956-57/20-22 WITH 6 CYL. / .020 UNDERSIZE/
1	3728988	1956-57/20-22 WITH 6 CYL. / .030 UNDERSIZE/
1	3740023	1957/20-22 WITH V-8 STD.
1	3740024	1957/20-22 WITH V-8 / .001 US/
1	3740025	1957/20-22 WITH V-8 / .002 US/
1	3740026	1957/20-22 WITH V-8 / .010 US/
1	3740027	1957/20-22 WITH V-8 / .020 US/
1	523839	1957/27-28 STD.
1	523840	1957/27-28 / .001 US/
1	523841	1957/27-28 / .002 US/

0.105 CAP, CRANKSHAFT REAR BEARING

1	3718371	1955/20-22 WITH 6 CYL.
1	3746338	1955-57/20-22 WITH V-8
1	3731075	1956-57/20-22 WITH 6 CYL.

0.106 BEARING KIT, CRANKSHAFT REAR

1	512957	1953-54/ALL STD.
1	512968	1953-54/ALL / .001 UNDERSIZE/



1	512988	1953-54/ALL / .002 UNDERSIZE/
1	3718931	1955/20-22 WITH 6 CYL. STD.
1	3718932	1955/20-22 WITH 6 CYL. / .002 UNDERSIZE/
1	3718933	1955/20-22 WITH 6 CYL. / .010 UNDERSIZE/
1	3718934	1955/20-22 WITH 6 CYL. / .020 UNDERSIZE/
1	3718935	1955/20-22 WITH 6 CYL. / .030 UNDERSIZE/
1	3730189	1955-57/20-22 WITH V-8 STD
1	3730190	1955-57/20-22 WITH V-8 / .001 UNDERSIZE/ /3715029/
1	3730191	1955-57/20-22 WITH V-8 / .002 UNDERSIZE/ /SUPERSEDES 3715030/
1	3730192	1955-57/20-22 WITH V-8 / .010 UNDERSIZE/ /3720642/
1	3730193	1955-57/20-22 WITH V-8 / .020 UNDERSIZE/ /3715031/
1	520237	1955/27-28 STD.
1	520238	1955/27-28 / .001 UNDERSIZE/
1	520240	1955/27-28 / .002 UNDERSIZE/
1	3728989	1956-57/20-22 WITH 6 CYL STD
1	3728990	1956-57/20-22 WITH 6 CYL / .001 UNDERSIZE/
1	3728991	1956-57/20-22 WITH 6 CYL. / .002 UNDERSIZE/
1	3728992	1956-57/20-22 WITH 6 CYL / .010 UNDERSIZE/
1	3728993	1956-57/20-22 WITH 6 CYL / .020 US/
1	3728994	1956-57/20-22 WITH 6 CYL / .030 UNDERSIZE/
1	522825	1956/27-28 STD.
1	522826	1956/27-28 / .001 UNDERSIZE/
1	522829	1956/27-28 / .002 UNDERSIZE/
1	523842	1957/27-28 STD.
1	523843	1957/27-28 / .001 US/
1	523844	1957/27-28 / .002 US/

0.107 PIN, DOWEL

2	839125	1955-57/20-22 WITH 6 CYL. REAR BEARING CAP - 5/16 X 15/32
AR	3836903	1957/20-22 WITH V-8 REAR BEARING CAP PIN, OIL PUMP REAR BEARING CAP 1/4 X 5/8

0.137 SEAL, CRANKSHAFT REAR BEARING CAP OIL

2	494754	1946-49/ALL, 1950/ALL FIRST JOBS
2	514251	1950/ALL AFTER JOBS, 1951-54/ALL
2	3835774	1955-57/20-22 WITH 6 CYL.
2	3704783	1955-57/20-22 WITH V-8

0.137 PACKING, CRANKSHAFT REAR BEARING OIL SEAL

2	501850	1946-49/20-22-25-26, 1950-54/ALL, 1955-56/27-28
2	523292	1957/27-28

0.143 SHIM UNIT, CRANKSHAFT FRONT BEARING

AR	3703648	1955-57/20-22 WITH 6 CYL
AR	3740716	1956-57/20-22 WITH V-8

0.146 SHIM UNIT, CRANKSHAFT INTERMEDIATE BEARING

AR	3703650	1955-57/20-22 WITH 6 CYL
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0.153 SHIM UNIT, CRANKSHAFT REAR BEARING

AR	3703652	1955-57/20-22 WITH 6 CYL
AR	3740714	1956-57/20-22 WITH V-8

0.206 COVER, TIMING GEAR

1	499642	1946-50/ALL, 1951-54/27-28
1	514546	1951-54/20-22-25
1	838869	1955-57/20-22 WITH 6 CYL /3836940/
1	3704124	1955-57/20-22 WITH V-8
1	518033	1955-57/27-28
1	518032	PLUG 1955-57/27-28 CORE HOLE 1-3/8
1	3835842	LOCK 1955-57/20-22 WITH 6 CYL.
AR	1063300	BOLT, HEX. HD. 3/8-16 X 7/8
AR	839301	BOLT AND LOCKWASHER, 1/4-20 X 7/16
AR	3747389	BOLT AND LOCKWASHER, 1/4-20 X 5/16 /SUPERSEDES 839808/
AR	839809	BOLT AND LOCKWASHER, 1/4-20 X 5/8

0.206 PIN, CRANKCASE FRONT COVER

2	3836903	1955-57/20-22 WITH V-8
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0.207 GASKET, TIMING GEAR COVER

1	510410	1949-54/ALL SET CONTAINS RIGHT AND LEFT GASKETS
1	838206	1955-57/20-22 WITH 6 CYL.
1	3704210	1955-57/20-22 WITH V-8
1	518035	1955-57/27-28



- 0.209 SEAL, TIMING GEAR COVER
1 3835946 1955-57/20-22
- 0.211 SLINGER, CRANKSHAFT OIL
1 3704116 1955/20-22 WITH V-8, 1956/20-22, 1957/20-22 FIRST JOBS ONLY WITH 6 CYL
ENGINE ON 1957 - NO SIMILAR PART FOR AFTER JOBS
- 0.213 SEAL ASSEMBLY, TIMING SPROCKET COVER OIL
1 492085 1946-54/ALL, 1955-57/27-28
- 0.219 BAR, TIMING GEAR COVER
1 499641 1946-54/ALL
- 0.219 INDICATOR, IGNITION TIMING
1 511500 1949-54/ALL EXC. 27-28 US WITH CAR COOLING
1 518704 1954/27-28 US WITH CAR COOLING
- 0.253 PLUG, CYLINDER HEAD
1 410845 1948-54/ALL
4 518026 1955-57/27-28 GALLERY 9/16
13 518170 1955-57/27-28 15/16
2 518032 1955-57/27-28 CORE HOLE 1-3/8
2 494858 1955-56/27-28 OIL HOLE 11/32 IN.
- 0.269 HEAD, CYLINDER
1 516340 1946-47/20-22-25-26, 1948-50/20-22-25 7.7 TO 1 RATIO HIGH COMPRESSION
/SUPERSEDES 506310/
1 514367 1946-51/20-22-25-26, 1952/20-22 EXC AT -25 EXC HT -6.8 TO 1 RATIO
1 505176 1946/28, 1947-49/27-28 6.2 TO 1 RATIO
1 506311 1946/28, 1947/27-28, 1948-49/27 7.5 TO 1 RATIO HIGH COMPRESSION FOR
SERVICE ONLY
1 513793 1950-51/27 6.5 TO 1 RATIO
1 516340 1951/20-22-25 7.7 RATIO HIGH COMPRESSION /SUPERSEDES 506310/
1 514367 1952/20-22 EXC. AT -25 EXC. HT 6.8 RATIO
1 516340 1952/20-22 AT -25 HT STD. 7.7 RATIO
1 514364 1950-53/27, 1954/27-28 EXC. HT 6.8 RATIO
1 514369 1950-53/27, 1954/27-28 EXC. HT SPECIAL SERVICE ONLY 7.7 RATIO
1 516340 1952/20-22 EXC. AT -25 EXC. HT SPECIAL SERVICE ONLY 7.7 RATIO
1 517261 1953/20-22 EXC. AT -25 EXC. CAN. HT, 1954/20-22 FIRST JOBS EXC. AT
25 UNDERSIZE EXC. HT USE GASKET 514366 STD. EQUIPMENT 7.0 RATIO
1 517290 1953/20-22 AT -25 CAN. AT, 1954/20-22 AFTER JOBS EXC. AT -25 CAN.
EXC. HT USE GASKET 505212 STD. EQUIPMENT 7.25 RATIO
1 517290 1953/20-22 EXC. AT -25 CAN. EXC. HT SPECIAL SERVICE USE GASKET
505212 7.25 RATIO
1 517290 1953-54/25 UNDERSIZE EXC. HT SPECIAL SERVICE USE GASKET 514366 7.7
RATIO
1 517290 1954/20-22 AT -25 HT USE GASKET 514366 STD. EQUIPMENT 7.7 RATIO
1 5755275 1955/20-22 WITH 6 CYL.
2 3729786 1955-56/20-22 WITH V-8 EXC 4 BC
2 520252 1955/27-28
1 5780619 1956-57/20-22 WITH 6 CYL.
2 3729785 1956/20-22 WITH V-8 AND 4 BARREL CARB.
2 522067 1956/27-28 EXC. DUAL 4 BC INSTALL 518032 PLUG IN HEAD
2 522935 1956/27-28 WITH DUAL 4 BC
2 3739269 1957/20-22 AT WITH V-8 EXC 4 BC
2 3758124 1957/20-22 WITH V-8 AND 4 BC /SUPERSEDES 3752843/
2 3758126 1957/20-22 ST WITH V-8 EXC 4 BC /SUPERSEDES 3739271/
2 524370 1957/27-28 EXC DUAL CARB
2 528343 1957/27-28 WITH DUAL CARB - HEAVY DUTY
2 3835487 STUD 1955-57/20-22 WITH 6 CYL. TO LINE UP MANIFOLD
- 0.283 GUIDE, INTAKE VALVE
AR 513510 1946-54/ALL
6 3708168 1955-57/20-22 WITH 6 CYL.
8 520347 1955/27-28
NOTE. GUIDES MUST BE FINISHED REAMED WITH .343 IN. HAND REAMER AFTER
INSTALLATION IN CYL. HEAD TO CLEAN UP AND STRAIGHTEN, AND OBTAIN
PROPER VALVE STEM CLEARANCE
- 0.286 GUIDE, EXHAUST VALVE
AR 509041 1946-49/ALL, 1950-54/20-22-25
8 513511 1950-54/27-28
6 3688761 1955-57/20-22 WITH 6 CYL.
8 520347 1955/27-28



0.289 GASKET SET, VALVE GRIND

1	514252	1946-51/20-22-25-26, 1952-53/20-22 EXC. AT -25 EXC. HT CAN. -25 US, 1954/20-22 AT -25 CAN. HT -25 US ALL
1	510353	1946-49/27-28 SEE NOTE
1	513890	1950-54/27-28 SEE NOTE
1	5794604	1952-53/20-22 AT -25 CAN. HT, 1954/20-22 EXC. AT -25 CAN. EXC. HT
1	5784968	1955-57/20-22 WITH 6 CYL /SUPERSEDES 5799176/
1	3711846	1955-56/20-22 WITH V-8
1	520113	1955/27-28
1	521988	1956/27-28
1	3742241	1957/20-22 WITH V-8
1	524397	1957/27-28

NOTE. 510353, 514252 AND 513890 INCLUDE GASKETS FOR CYL. HEAD, VALVE COVER, WATER OUTLET, MANIFOLD AND EXHAUST PIPE FLANGE.

0.289 GASKET, CYLINDER HEAD

1	514366	1946-51/20-22-25-26, 1952-53/20-22-25, 1954/20-22-25 STAMPED, /SUPERSEDES 505212/
1	501397	1946-49/27-28 STD. STEEL
1	513791	1950-54/27-28
1	3750625	1955-57/20-22 WITH 6 CYL /SUPERSEDES 3836107/
2	3731324	1955-57/20-22 WITH V-8 /SUPERSEDES 3836498/
2	518029	1955/27-28
2	521608	1956/27-28
2	523541	1957/27-28

0.289 GASKET SET, ENGINE OVERHAUL

1	517121	1946-51/20-22-25-26, 1952-53/20-22 EXC. AT -25 CAN. EXC. HT, 1954/20 22 AT -25 CAN. HT -25 US ALL
1	517123	1946-49/27-28
1	5794608	1952-53/20-22 AT -25 CAN. HT, 1954/20-22 EXC. AT -25 CAN. EXC. HT
1	517122	1950-54/27-28
1	3752756	1955-57/20-22 WITH 6 CYL - TUNE UP - FOR COMPLETE OVERHAUL USE ALSO 5784968, 3714551 /SUPERSEDES 3719628/
1	520112	1955/27-28
1	521984	1956/27-28
1	524119	1957/27-28

NOTE. INCLUDES THE FOLLOWING, CYL. HEAD, 2 VALVE COVERS, WATER OUTLET, OIL PAN, MANIFOLD, 2 EXHAUST PIPE FLANGES, TIMING COVER, FRONT END PLATE, WATER PUMP TO BLOCK, OIL PUMP TO BLOCK, FUEL PUMP TO BLOCK, DISTRIBUTOR TO BLOCK, CARBURETORS TO MANIFOLD, 2 INTAKE TO EXHAUST MANIFOLD, 4 VALVE COVER SCREWS, 6 SPARK PLUGS, 2 WATER PUMPS TO BLOCK GASKETS, 4 REAR BEARING CAP OIL SEALS, 2 OIL SEAL PACKINGS.

0.293 BOLT, CYLINDER HEAD

AR	486193	1946-54/ALL /7/16 X 2-11/16/
AR	489409	1946-54/ALL /3/8-24 X 9/16-7/16-24 X 2-11/16/
3	517356	1953-54/ALL WITH POWER STEERING, STEERING GEAR OIL PUMP BRACKET AND CYL. HEAD /7/16-14-3/8-24 X 4-3/16/
AR	3835744	1955-57/20-22 WITH 6 CYL. SHORT
AR	3835743	1955-57/20-22 WITH 6 CYL. LONG
16	3704796	1955-57/20-22 WITH V-8 SHORT /7/16-14 X 1-3/4/
18	3704795	1955-56/20-22 WITH V-8 LONG /7/16-14 X 3-3/4/
AR	519452	1955-57/27-28 WITH CAR COOLING 1/2-13 X 2-1/2
AR	519453	1955-57/27-28 1/2-13 X 4
AR	518177	1955-57/27-28 1/2-13 X 4
AR	499515	1955-57/27-28 /1/2-13 X 2-1/2/
AR	518031	1955-57/27-28 1/2-13 X 4-5/8
AR	519452	1955/27-28 WITH CAR COOLING STUD ON HEAD
18	3741278	1957/20-22 WITH V-8

0.296 VALVE, INTAKE

6	499610	1946-54/20-22-25-26
8	499608	1946-54/27-28 WITH 8 CYL
6	3695455	1955-57/20-22 WITH 6 CYL.
8	3703920	1955-57/20-22 WITH V-8
8	3715622	1955-57/20-22 WITH V-8 /.003 OS/
8	3715623	1955-57/20-22 WITH V-8 /.015 OS/
8	3715624	1955-57/20-22 WITH V-8 /.030 OS/
8	518028	1955/27-28
8	522173	1955/27-28, 1956/27-28 EXC. DUAL 4 BC /.001 OVERSIZE/
8	522174	1955/27-28, 1956/27-28 EXC. DUAL 4 BC /.003 OVERSIZE/
8	522807	1955/27-28, 1956/27-28 EXC. DUAL 4 BC /.005 OVERSIZE/



8	521969	1956/27-28 EXC. DUAL 4 BC
8	522848	1956/27-28 WITH DUAL 4 BC
8	522968	1956/27-28 WITH DUAL 4 BC / .001 OVERSIZE/
8	522969	1956/27-28 WITH DUAL 4 BC / .003 OVERSIZE/
8	523807	1957/27-28 - STD.
8	523808	1957/27-28 / .001 OS/
8	523809	1957/27-28 / .003 OS/
8	523810	1957/27-28 / .005 OS/

0.297 VALVE, EXHAUST

6	499611	1946-54/20-22-25-26
8	499609	1946-54/27-28
AR	3836652	1955-57/20-22 WITH V-8 EXC. 4 BC ON 1956
8	3715625	1955-56/20-22 WITH V-8 / .003 OVERSIZE/
8	3715626	1955-56/20-22 WITH V-8 / .015 OVERSIZE/
8	3732760	1955-57/20-22 WITH V-8 / .030 OVERSIZE/ /3715627/
8	521050	1955/27-28, 1956/27-28 EXC DUAL 4 BC
8	522171	1955/27-28, 1956/27-28 EXC DUAL 4 BC / .001 OVERSIZE/
8	522172	1955/27-28, 1956/27-28 EXC. DUAL 4 BC / .003 OVERSIZE/
8	522806	1955/27-28, 1956/27-28 EXC. DUAL CARB / .005 OVERSIZE/
8	3731212	1956/20-22 WITH V-8 4 BC
AR	3731212	1955-57/20-22 WITH 6 CYL
8	522847	1956/27-28 WITH DUAL 4 BC
8	522971	1956/27-28 WITH DUAL 4 BC / .001 OVERSIZE/
8	522972	1956/27-28 WITH DUAL 4 BC / .003 OVERSIZE/
8	3732758	1957/20-22 WITH V-8 / .003 OS/
8	3732759	1957/20-22 WITH V-8 / .015 OS/
8	523803	1957/27-28 - STD.
8	523804	1957/27-28 / .001 OS/
8	523805	1957/27-28 / .003 OS/
8	523806	1957/27-28 / .005 OS/

0.297 SEAL, VALVE STEM OIL

AR	3835333	1955-57/ALL
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0.303 SPRING, VALVE

AR	499618	1946-49/ALL, 1950-54/20-22-25
16	513519	1950-54/27-28
12	3836640	1955-57/20-22 WITH 6 CYL.
16	3836331	1955-56/20-22 WITH V-8, 1957/20-22 ST WITH V-8 EXC. 4 BC
8	3836834	1955-56/20-22 WITH V-8 EXHAUST - FOR SPECIAL SERVICE WITH VALVE ROTATOR 3836835
16	519112	1955/27-28, 1956-57/27-28 EXC DUAL 4 BC - INNER
16	519113	1955/27-28, 1956-57/27-28 EXC DUAL 4 BC - OUTER
16	522872	1956/27-28 WITH DUAL 4 BC - OUTER
16	524598	1956/27-28 WITH DUAL 4 BC, 1957/27-28 WITH TRIPLE CARBS - INNER
16	524593	1957/27-28 WITH TRIPLE CARBS - OUTER

0.303 SHIM, VALVE SPRING

16	3731058	1955-57/20-22 WITH V-8 / .0299 THICK/ /SUPERSEDES 3731721/ NOTE. TO BE USED IN PLACE OF THE VALVE STEM OIL SHIELD WHEN REMOVED AT CUSTOMERS REQUEST.
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0.303 SPRING AND DAMPER, INLET AND EXHAUST VALVE

16	3732814	1956/20-22 AT WITH V-8
16	3735381	1957/20-22 ST WITH V-8 AND WITH 4 BC /SUPERSEDES 3837002/
16	3735381	1957/20-22 TG, PG, WITH V-8 EXC 4 BC /SUPERSEDES 3837002/

0.308 COVER, VALVE SPRING CAP

AR	526795	1946-49/ALL, 1950-54/20-22-25
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0.308 SHIELD, VALVE STEM OIL

16	3836755	1955-57/20-22 WITH V-8
8	520996	1955-56/27-28 INTAKE SPRING
16	524597	1957/27-28 VALVE SPRING

0.308 SHIELD AND VALVE SPRING CAP UNIT, VALVE STEM OIL

1	3721563	1955/20-22 WITH V-8 CONSISTS OF 16 VALVE STEM OIL SHIELDS AND 16 VALVE SPRING CAPS
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0.309 CAP, VALVE SPRING

AR	499598	1946-49/ALL, 1950-54/20-22-25
16	513518	1950-54/27-28
12	3835392	1955/20-22 WITH 6 CYL. FIRST JOBS ONLY ON 6 EXHAUST CAPS, 1956-57/20-22 WITH 6 CYL. 1-9/32 IN OD
6	3836134	1955/20-22 AFTER JOBS WITH 6 CYL. EXHAUST 1 3/8 IN. OD
16	3727041	1955-56/20-22 WITH V-8 /SUPERSEDES 3711176/
16	516027	1955-57/27-28
16	3729363	1957/20-22 WITH V-8

0.309 SEAT, ENGINE VALVE SPRING UPPER

16	513520	1950-54/27-28
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0.309 DAMPER, VALVE SPRING

16	408194	1950-54/27-28
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0.310 KEY, VALVE STEM

AR	499599	1946-54/ALL 2 PIECE TYPE
AR	838029	1955-57/ALL

0.333 ARM, VALVE ROCKER

3	3837030	1955-57/20-22 WITH 6 CYL INLET RIGHT
3	3837029	1955-57/20-22 WITH 6 CYL INLET LEFT
3	3837032	1955-57/20-22 WITH 6 CYL EXHAUST RIGHT
3	3837031	1955-57/20-22 WITH 6 CYL EXHAUST LEFT
16	3746241	1955-57/20-22 WITH V-8 /SUPERSEDES 3837175/

0.333 ARM, BALL AND PUSH ROD PACKAGE VALVE ROCKER

16	520167	1955/27-28
16	522974	1956-57/27-28 /522061/

0.333 NUT, VALVE ROCKER ARM BALL RETAINING

16	520740	1955/27-28
16	518191	1956-57/27-28

0.333 GUIDE, ENGINE VALVE PUSH ROD

AR	522937	1955-57/27-28 - FOR EMERGENCY USE ONLY
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0.349 STUD, VALVE ROCKER ARM

16	3713065	1955-56/20-22 WITH V-8 /.0030S/
AR	3719800	1955-56/20-22 WITH V-8 /.013 OVERSIZE/
16	520491	1955/27-28 STD.
16	520504	1955/27-28 /.003 OVERSIZE/
16	518060	1956-57/27-28 STD.
16	520165	1956-57/27-28 /.003 OVERSIZE/
A	3747001	1957/20-22 WITH V-8 /.0130S/
AR	3747003	1957/20-22 WITH V-8 /.003 OS/

0.349 SUPPORT, VALVE ROCKER SHAFT

6	3836114	1955-57/20-22 WITH 6 CYL.
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0.352 SHAFT UNIT, VALVE ROCKER

1	3729191	1955-57/20-22 WITH 6 CYL
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0.353 SHAFT AND PLUG, VALVE ROCKER

2	3836138	1955-57/20-22 WITH 6 CYL.
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0.356 PLUG, VALVE ROCKER SHAFT

AR	835560	1955-57/20-22 WITH 6 CYL.
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0.376 SPRING, VALVE ROCKER SHAFT

4	3835508	1955-57/20-22 WITH 6 CYL.
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0.377 SPRING, VALVE ROCKER ARM TENSION

AR	837253	1955-57/20-22 WITH 6 CYL.
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0.378 SPRING, VALVE ROCKER SHAFT

AR	355936	1955-57/20-22 WITH 6 CYL.
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0.386 COVER, VALVE ROCKER

1	5755576	1955-57/20-22 WITH 6 CYL.
1	518213	1955/27-28 RIGHT
1	518214	1955/27-28 LEFT



2	5757702	1956-57/20-22 WITH V-8 /SUPERSEDES 5757701/
2	518214	1956/27-28 EXC DUAL 4 BC - 1 USED RIGHT - 1 USED LEFT, 1957/27-28 WITH DUAL 4 BC EXC TRIPLE CARB - RIGHT AND LEFT /SUPERSEDES 524917 - 524918/
1	522897	1956/27-28 WITH DUAL 4 BC
1	528645	1957/27-28 WITH TRIPLE CARB - HD - RIGHT
1	524922	1957/27-28 WITH TRIPLE CARB - HD - LEFT

0.386 PLATE, ENGINE NAME

1	519228	1955-56/27-28
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0.413 REINFORCEMENT, VALVE ROCKER COVER

4	3836531	1955-57/20-22 WITH 6 CYL.
8	3836659	1955-57/20-22 WITH V-8

0.423 GASKET, VALVE ROCKER COVER

1	3708646	1955-57/20-22 WITH 6 CYL. 5/32 THICK
1	3708648	1955-57/20-22 WITH 6 CYL. 1/4 THICK
2	3710726	1955-57/20-22 WITH V-8 <i>3704893</i>
2	518076	1955-57/27-28

0.426 ROD, PUSH

12	3836260	1955-57/20-22 WITH 6 CYL.
16	3837152	1955-57/20-22 WITH V-8

0.429 BALL, VALVE ROCKER ARM

16	3837174	1955/20-22 WITH V-8
16	3836735	NUT, 1955/20-22 WITH V-8 - 3/8-24 LOCK - WITH SCREW /SUPERSEDES 3836702/
16	3836703	SCREW, 1955/20-22 WITH V-8

0.429 SCREW, VALVE ROCKER ARM ADJUSTING

12	837385	1955-57/20-22 WITH 6 CYL.
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0.429 BALL AND NUT UNIT, VALVE ROCKER ARM

1	3745167	1955-57/20-22 WITH V-8 NOTE. CONSISTS OF 16 VALVE ROCKER ARM BALLS 3744340 AND 16 VALVE ROCKER ARM NUTS 3744341.
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0.439 COVER, VALVE

1	503544	1946-54/20-22-25-26 FRONT
1	503546	1946-54/20-22-25-26 REAR
1	503545	1946-54/27-28 FRONT
1	503547	1946-54/27-28 REAR
1	3701541	1955-57/20-22 WITH 6 CYL. PUSH ROD
1	518102	1955/27-28 PUSH ROD
1	522233	1956/27-28 EXC. DUAL 4 BC PUSH ROD
1	523857	1956/27-28 WITH DUAL 4 BC, 1957/27-28
AR	839301	BOLT AND LOCKWASHER, 1955/20-22 WITH 6 CYL.

0.443 GASKET, VALVE COVER

2	497544	1946-54/20-22-25-26
2	494872	1946-54/27-28
1	3701542	1955-57/20-22 WITH 6 CYL. PUSH ROD
1	518106	1955-57/27-28 PUSH ROD

0.446 BOLT, VALVE COVER

4	513564	1946-54/ALL 5/16-18 X 4
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0.459 TAPPET, VALVE

AR	505633	1946-54/ALL STD.
AR	495624	1946-54/ALL / .005 OVERSIZE/

0.459 LIFTER, HYDRAULIC VALVE

12	5231450	1955-57/20-22 WITH 6 CYL
16	5231475	1955/20-22 WITH V-8 /5231225-5231465/ <i>282-265</i>
16	5230620	1955/27-28
16	5231271	1955/27-28 / .001 OVERSIZE/
16	5231272	1955/27-28 / .002 OS/
16	5231430	1956/20-22 WITH V-8
16	5231360	1956-57/27-28 EXC DUAL 4 BC
16	5231581	1956/27-28 EXC. DUAL 4 BC / .001 OVERSIZE/
16	5231582	1956/27-28 EXC DUAL 4 BC / .002 OVERSIZE/



16	5231615	1956/27-28 WITH DUAL 4 BC, 1957/27-28 WITH TRIPLE CARB
16	5231475	1957/20-22 WITH V-8
16	5231360	1957/27-28 STD.
16	5231696	1957/27-28 / .001 OS/
16	5231697	1957/27-28 / .002 OS/

0.459 LIFTER ENGINE VALVE

1	988743	1956/27-28 WITH DUAL 4 BC - MANUAL ADJUSTING - STUD AND NUT PKGE
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0.460 SEAT, HYDRAULIC VALVE LIFTER PUSH ROD

12	5230852	1955/20-22 WITH 6 CYL.
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0.460 RETAINER, HYDRAULIC VALVE LIFTER PLUNGER

12	5230406	1955/20-22 WITH 6 CYL.
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0.462 SPRING HYDRAULIC VALVE LIFTER PLUNGER

12	5230402	1955/20-22 WITH 6 CYL.
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0.476 SCREW, VALVE TAPPET ADJUSTING

AR	392167	1946-54/ALL
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0.519 CAMSHAFT

1	502130	1946-48/20-22-25-26
1	505175	1946-54/27-28
1	511261	1949-52/20-22-25
1	517283	1953-54/20-22-25
1	3836483	1955-57/20-22 WITH 6 CYL.
1	3704212	1955/20-22 WITH V-8, 1956-57/20-22 ST WITH V-8 EXC. 4 BC
1	519640	1955/27-28, 1956-57/27-28 EXC HT NOT USED WITH TRIPLE CARBS FOR 1957
1	3728779	1956/20-22 WITH V-8 AND 4 BARREL CARBURETOR
1	3728779	1956/20-22 AT WITH V-8 EXC. 4 BARREL CARBURETOR
1	522014	1956/27-28 HT EXC. DUAL 4 BC
1	522869	1956/27-28 WITH DUAL 4 BC
1	3733431	1957/20-22 WITH V-8 WITH PG OR TG EXC 4 BC
1	524009	1957/27-28 HT WITH 4 BC, SINGLE OR DUAL

0.533 PLATE, CAMSHAFT THRUST

1	499601	1946-54/ALL
1	518116	1955-57/27-28

0.533 BEARING UNIT, CAMSHAFT THRUST

1	3707916	1955-57/20-22 WITH 6 CYL.
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0.539 BEARING, CAMSHAFT FRONT

1	494877	1946-54/ALL
1	3723580	1955-57/20-22 WITH 6 CYL
1	3723584	1955-57/20-22 WITH V-8 /3836629/
1	522112	1955-57/27-28 /518048/

0.543 BEARING, CAMSHAFT FRONT CENTER

1	494878	1946-54/ALL
1	3723581	1955-57/20-22 WITH 6 CYL
1	3723585	1955-57/20-22 WITH V-8 /3836630/
1	522113	1955-57/27-28 /518049/

0.543 BEARING, CAMSHAFT CENTER

1	494879	1946-54/27-28
1	3723586	1955-57/20-22 WITH V-8 /3836631/
1	522113	1955-57/27-28 /518049/

0.547 BEARING, CAMSHAFT REAR CENTER

1	494879	1946-54/20-22-25-26
1	494880	1946-54/27-28
1	3723582	1955-57/20-22 WITH 6 CYL
1	3723586	1955-57/20-22 WITH V-8 /3836631/
1	3723582	1956/20-22 WITH 6 CYL.
1	522113	1957/27-28 /518049/
1	522113	1956-57/27-28

0.549 BEARING, CAMSHAFT REAR

1	494880	1946-54/20-22-25-26
1	494881	1946-54/27-28



1	3747841	1955-57/20-22 WITH 6 CYL /SUPERSEDES 3723583 - 3703418/
1	3723587	1955-57/20-22 WITH V-8 /3836632/
1	522113	1955-57/27-28 /518049/

0.553 PLUG, CAMSHAFT REAR BEARING

1	3704158	1955-57/20-22 WITH 6 CYL
1	3704794	1955-57/20-22 WITH V-8

0.603 ROD ASSEMBLY, CONNECTING

6	502129	1946-52/20-22-25-26 LESS BEARINGS
6	517270	1953-54/20-22-25 LESS BEARINGS
8	499625	1946-54/27-28 LESS BEARINGS
6	3836956	1955-57/20-22 WITH 6 CYL /SUPERSEDES 3836443/
8	3703525	1955-57/20-22 WITH V-8, CAPS, BEARINGS
8	518114	1955-57/27-28 LESS BEARINGS - EXC TRIPLE CARBS
8	528979	1957/27-28 WITH TRIPLE CARBS

0.609 BOLT, CONNECTING ROD CLAMP

6	345428	1955-57/20-22 WITH 6 CYL
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0.613 BUSHING, PISTON PIN

8	518221	1955-57/27-28
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0.616 BEARING UNIT, CONNECTING ROD

6	517341	1946-54/20-22-25-26 STD.
6	517329	1946-54/20-22-25-26 / .001 UNDERSIZE/
6	517332	1946-52/20-22-25-26, 1953-54/20-22-25 / .002 UNDERSIZE/ /SUPERSEDES 512979/
8	512964	1946-54/27-28 STD.
8	512975	1946-54/27-28 / .001 UNDERSIZE/
8	512980	1946-54/27-28 / .002 UNDERSIZE/
6	3704856	1955-57/20-22 WITH 6 CYL. STD.
6	3704857	1955-57/20-22 WITH 6 CYL. / .001 US/
6	3704858	1955-57/20-22 WITH 6 CYL. / .002 US/
6	3704859	1955-57/20-22 WITH 6 CYL. / .010 US/
6	3704860	1955-57/20-22 WITH 6 CYL. / .020 US/
8	3715040	1955-57/20-22 WITH V-8 STD.
8	3715041	1955-57/20-22 WITH V-8 / .001 US/
8	3715042	1955-57/20-22 WITH V-8 / .002 US/
8	3715044	1955-57/20-22 WITH V-8 / .010 US/
8	3715043	1955-57/20-22 WITH V-8 / .020 US/
8	3715044	1955/20-22 WITH V-8 / .021 UNDERSIZE/
8	559564	1955-57/27-28 STD.
8	529654	1955-57/27-28 / .001 US/ /SUPERSEDES 520278/
8	559565	1955-56/27-28 / .002 UNDERSIZE/

0.623 BOLT, CONNECTING ROD

12	510359	1946-54/20-22-25-26
16	510360	1946-47/27-28, 1948-54/27-28 INCLUDES NUT
12	3701531	1955/20-22 WITH 6 CYL.
16	3703530	1955-57/20-22 WITH V-8
16	521166	1955/27-28
12	3836670	1956-57/20-22 WITH 6 CYL
16	522690	1956-57/27-28

0.626 NUT, CONNECTING ROD BOLT

AR	503908	1946-54/ALL
12	839103	1955-57/20-22 WITH 6 CYL
16	3703531	1955-57/20-22 WITH V-8
16	521167	1955/27-28
16	522691	1956-57/27-28

NOTE. 839103 HAS 3/8 X 45 DEGREES CHAMFER USED WITH 107823 NUT ON 3835449 BOLT.

0.629 PISTON, INCLUDES PIN AND BUSHINGS

6	507554	1946-52/20-22-25-26 STD. 3.5605
6	507555	1946-52/20-22-25-26 STD. 3.5615
6	507556	1946-52/20-22-25-26 STD. 3.5625
6	507546	1946-52/20-22-25-26 / .005 OVERSIZE/
6	507547	1946-52/20-22-25-26 / .010 OVERSIZE/
6	507548	1946-52/20-22-25-26 / .020 OVERSIZE/
6	507549	1946-52/20-22-25-26 / .030 OVERSIZE/
8	503048	1946-49/27-28 STD. 3.247



1946-
-1957

Pontiac PARTS

CATALOGUE NO. 572

ENGINE
CLUTCH

8	503049	1946-49/27-28 STD. 3.248
8	503050	1946-49/27-28 STD. 3.249
8	503008	1946-49/27-28 / .005 OVERSIZE/
8	503009	1946-49/27-28 / .010 OVERSIZE/
8	503010	1946-49/27-28 / .020 OVERSIZE/
8	503011	1946-49/27-28 / .030 OVERSIZE/
8	513884	1950-52/27 STD. 3.373
8	513885	1950-52/27 STD. 3.374
8	513886	1950-52/27 STD. 3.375
8	513876	1950-52/27 / .005 OVERSIZE/
8	513877	1950-52/27 / .010 OVERSIZE/
8	513878	1950-52/27 / .020 OVERSIZE/
8	513879	1950-52/27 / .030 OVERSIZE/
6	516684	1952/20-22-25 STD. 3.561
6	516685	1952/20-22-25 STD. 3.562
6	516686	1952/20-22-25 STD. 3.563
6	516668	1952/20-22-25 / .005 OVERSIZE/
6	516669	1952/20-22-25 / .010 OVERSIZE/
6	516670	1952/20-22-25 / .020 OVERSIZE/
6	516671	1952/20-22-25 / .030 OVERSIZE/
8	516687	1952/27 STD. 3.3735
8	516688	1952/27 STD. 3.3745
8	516689	1952/27 STD. 3.3755
8	516676	1952/27 / .005 OVERSIZE/
8	516677	1952/27 / .010 OVERSIZE/
8	516678	1952/27 / .020 OVERSIZE/
8	516679	1952/27 / .030 OVERSIZE/
6	517306	1953/20-22-25 STD. 3.564
6	517822	1953/20-22-25 / .010 OVERSIZE/
6	517828	1953-54/20-22-25 STD. 3.562
6	517829	1953-54/20-22-25 STD. 3.563
8	516687	1953-54/27-28 STD. 3.3735
8	516688	1953-54/27-28 STD. 3.3745
8	516689	1953-54/27-28 STD. 3.3755
6	517832	1953-54/20-22-25 / .005 OVERSIZE/
8	516676	1953-54/27-28 / .005 OVERSIZE/
8	516677	1953-54/27-28 / .010 OVERSIZE/
6	517823	1953-54/20-22-25 / .020 OVERSIZE/
8	516678	1953-54/27-28 / .020 OVERSIZE/
6	517824	1953-54/20-22-25 / .030 OVERSIZE/
8	516679	1953-54/27-28 / .030 OVERSIZE/
6	517830	1954/20-22-25 STD. 3.564
6	517822	1954/20-22-25 / .010 OVERSIZE/
6	3707460	1955-57/20-22 WITH 6 CYL STD
6	3707474	1955-57/20-22 WITH 6 CYL STD HIGH LIMIT
6	3707461	1955-57/20-22 WITH 6 CYL / .020 OVERSIZE/
6	3707462	1955-57/20-22 WITH 6 CYL / .030 OVERSIZE/
6	3707463	1955-57/20-22 WITH 6 CYL / .040 OVERSIZE/
8	3732021	1955-56/20-22 WITH V-8 STD /3734902/
8	3713810	1955-56/20-22 WITH V-8 STD. HIGH LIMIT
8	3732023	1955-56/20-22 WITH V-8 STD HIGH LIMIT /SUPERSEDES 3713810/
8	3732025	1955-56/20-22 WITH V-8 / .020 OVERSIZE
8	3732027	1955-56/20-22 WITH V-8 / .030 OVERSIZE/ /3713540/
8	3732029	1955-56/20-22 WITH V-8 / .040 OVERSIZE/ /SUPERSEDES 3734906/
8	518629	1955/27-28 FLAT TOP 3.7490 STD.
8	518630	1955/27-28 FLAT TOP 3.7500 STD.
8	518631	1955/27-28 FLAT TOP 3.7510 STD.
8	519818	1955/27-28 FLAT TOP / .005 OVERSIZE/
8	518619	1955/27-28 FLAT TOP / .010 OVERSIZE/
8	518620	1955/27-28 FLAT TOP / .020 OVERSIZE/
8	518621	1955/27-28 FLAT TOP / .030 OVERSIZE/
8	518626	1955/27-28 RECESSED TOP 3.7490 STD.
8	518627	1955/27-28 RECESSED TOP 3.7500 STD.
8	518628	1955/27-28 RECESSED TOP 3.7510 STD.
8	518610	1955/27-28 RECESSED TOP / .005 OVERSIZE/
8	518611	1955/27-28 RECESSED TOP / .010 OVERSIZE/
8	518612	1955/27-28 RECESSED TOP / .020 OVERSIZE/
8	518613	1955/27-28 RECESSED TOP / .030 OVERSIZE/
8	521915	1956/27-28 FLAT TOP 3.9368 STD
8	521916	1956/27-28 FLAT TOP 3.9378 STD
8	521917	1956/27-28 FLAT TOP 3.9388 STD



8	521901	1956/27-28 FLAT TOP / .005 OVERSIZE/
8	521902	1956/27-28 FLAT TOP / .010 OVERSIZE/
8	521903	1956/27-28 FLAT TOP / .020 OVERSIZE/
8	521904	1956/27-28 FLAT TOP / .030 OVERSIZE/
8	521912	1956/27-28 RECESSED TOP 3.9368 STD
8	521913	1956/27-28 RECESSED TOP 3.9378 STD
8	521914	1956/27-28 RECESSED TOP 3.9388 STD
8	521893	1956/27-28 RECESSED TOP / .005 OVERSIZE/
8	521894	1956/27-28 RECESSED TOP / .010 OVERSIZE/
8	521895	1956/27-28 RECESSED TOP / .020 OVERSIZE/
8	521896	1956/27-28 RECESSED TOP / .030 OVERSIZE/
8	3739886	1957/20-22 WITH V-8 STD.
8	3739888	1957/20-22 WITH V-8 STD. HIGH LIMIT
8	3739890	1957/20-22 WITH V-8 / .020 OS/
8	3739892	1957/20-22 WITH V-8 / .030 OS/
8	3739894	1957/20-22 WITH V-8 / .040 OS/
8	524157	1957/27-28 FLAT TOP / 3.936 STD./
8	524158	1957/27-28 FLAT TOP / 3.937 STD./
8	524159	1957/27-28 FLAT TOP / 3.938 STD./
8	524154	1957/27-28 RECESSED TOP / 3.936 STD./
8	524155	1957/27-28 RECESSED TOP / 3.937 STD./
8	524156	1957/27-28 RECESSED TOP / 3.938 STD./
8	523970	1957/27-28 WITH FLAT TOP PISTONS / .005 OS/
8	523971	1957/27-28 WITH FLAT TOP PISTONS / .010 OS/
8	523972	1957/27-28 WITH FLAT TOP PISTONS / .020 OS/
8	523973	1957/27-28 WITH FLAT TOP PISTONS / .030 OS/
8	524177	1957/27-28 WITH RECESSED TOP PISTONS / .005 OS/
8	524178	1957/27-28 WITH RECESSED TOP PISTONS / .010 OS/
8	524179	1957/27-28 WITH RECESSED TOP PISTONS / .020 OS/
8	524180	1957/27-28 WITH RECESSED TOP PISTONS / .030 OS/

NOTE. *ALL FIRST JOBS ON 1952 WITH PISTON PIN SET SCREW
#ALL AFTER JOBS WITH PISTON PIN RETAINER RING

0.633 BUSHING, PISTON PIN

12	505320	1946-54/20-22-25-26
16	505321	1946-54/27-28

0.636 PIN, PISTON

6	507517	1946-52/20-22-25-26 STANDARD	
6	507544	1946-52/20-22-25-26 RED - .003 OVERSIZE	<i>at job with piston pin</i>
6	507545	1946-52/20-22-25-26 / .005 OVERSIZE/	<i>set screw</i>
6	507543	1946-52/20-22-25-26 / .001 OVERSIZE/ RED AND BROWN	
8	494998	1946-52/27-28 STD.	
8	495620	1946-52/27-28 / .001 OVERSIZE/	
8	495621	1946-52/27-28 / .003 OVERSIZE/	
8	495622	1946-52/27-28 / .005 OVERSIZE/	
6	514530	1952/20-22-25 STD.	
6	516690	1952/20-22-25 / .001 OVERSIZE/ GREEN	
6	516691	1952/20-22-25 / .003 OVERSIZE/ RED	<i>after job with retaining ring</i>
6	516692	1952/20-22-25 / .005 OVERSIZE/ BLUE	
8	514531	1952/27 STD.	
8	516693	1952/27 / .001 OVERSIZE/ GREEN	
8	516694	1952/27 / .003 OVERSIZE/ RED	
8	516695	1952/27 / .005 OVERSIZE/ BLUE	
6	514530	1953-54/20-22-25 STD.	
6	516690	1953-54/20-22-25 / .001 OVERSIZE/ GREEN	
6	516691	1953-54/20-22-25 / .003 OVERSIZE/ RED	
6	516692	1953-54/20-22-25 / .005 OVERSIZE/ BLUE	
8	514531	1953-54/27-28 STD.	
8	516693	1953-54/27-28 / .001 OVERSIZE/ GREEN	
8	516694	1953-54/27-28 / .003 OVERSIZE/ RED	
8	516695	1953-54/27-28 / .005 OVERSIZE/ BLUE	
6	3702451	1955-57/20-22 WITH 6 CYL STD	
6	3707495	1955-57/20-22 WITH 6 CYL / .0015 OVERSIZE/	
6	3707496	1955-57/20-22 WITH 6 CYL / .003 OVERSIZE/	
6	3707497	1955-57/20-22 WITH 6 CYL / .005 OVERSIZE/	
8	520789	1955/27-28 STD.	
8	520792	1955/27-28 / .001 OVERSIZE/	
8	520793	1955/27-28 / .003 OVERSIZE/	
8	521588	1956-57/27-28 STD.	
8	521910	1956-57/27-28 / .001 OS/	



- 8 521911 1956-57/27-28 / .003 OS/
NOTE. *ALL FIRST JOBS WITH PISTON PIN SET SCREW.
#ALL AFTER JOBS ON 1952 WITH PISTON PIN RETAINER RING.

0.639 SCREW, PISTON PIN LOCK

AR 505319 1946-51/ALL, 1952/ALL FIRST JOBS

0.639 RING, PISTON PIN RETAINER

AR 514977 1952/ALL AFTER JOBS, 1953-54/ALL
16 516074 1955-57/27-28

0.640 WASHER, PISTON PIN LOCK SCREW LOCK

AR 241341 1946-50/ALL

0.643 PISTON RING CHART

0.646 CRANKSHAFT

1 506176 1946-54/20-22-25-26
1 508454 1946-49/27-28
1 513513 1950-54/27-28
1 3701486 1955-57/20-22 WITH 6 CYL.
1 3704840 1955-56/20-22 WITH V-8
1 518047 1955/27-28
1 521602 1956/27-28
1 3742332 1957/20-22 ST WITH V-8
1 3742333 1957/20-22 EXC ST WITH V-8
1 530048 1957/27-28 /SUPERSEDES 523206/
NOTE. REMOVE PILOT BEARING BEFORE INSTALLING ON PG JOBS

0.647 PLUG, CRANKSHAFT OIL HOLE

2 494858 1946-54/27-28 11/32

0.649 BEARING, CRANKSHAFT CLUTCH PILOT

1 907109 1946-51/ALL, 1952-54/20-22 EXC. AT -25-27-28, 1955/27-28, 1956-57/27-28 EXC. HT WITH CC TRANS. NEW DEPARTURE #7109
1 3752487 1955-57/20-22 ST /SUPERSEDES 412562/

0.659 HARMONIC BALANCER, CRANKSHAFT

1 511498 1946-48/20-22-25-26, 1949-52/20-22-25, 1953-54/20-22-25 EXC. POWER STEERING INCLUDES PULLEY
1 511499 1946-48/27-28, 1949-52/27, 1953-54/27-28 EXC. POWER STEERING
1 517357 1953-54/20-22-25 WITH POWER STEERING
1 517357 1953-54/27-28 WITH POWER STEERING
1 518691 1954/27-28 US WITH CAR COOLING
1 3729416 1955-57/20-22 WITH 6 CYL
1 3743849 1955-57/20-22 WITH V-8 EXC TG /SUPERSEDES 3711319/
1 521596 1955/27-28 EXC PS AND CAR COOLING, 1956/27-28 EXC PS - CAR COOLING AND DUAL 4 BC, 1957/27-28 EXC PS - CAR COOLING AND TRIPLE CARBS
1 529184 1955/27-28 PS EXC CAR COOLING, 1956/27-28 PS EXC CAR COOLING AND DUAL 4 BC, 1957/27-28 PS EXC CAR COOLING AND TRIPLE CARB /SUPERSEDES 519337/
1 520976 1955-56/27-28 WITH CAR COOLING
1 523989 1956/27-28 WITH DUAL 4 BC EXC PS, 1957/27-28 WITH EXTRA HP ENGINE EXC PS AND CAR COOLING
1 523998 1956/27-28 WITH DUAL 6 BC AND PS
1 3743319 1957/20-22 TG WITH V-8 ENGINE
1 524029 1957/27-28 WITH CAR COOLING EXC TRIPLE CARBS
1 524981 1957/27-28 WITH TRIPLE CARB AND PS EXC CAR COOLING
1 529763 1957/27-28 WITH EXTRA HP ENGINE AND
1 271583 BOLT, 5/8-18 X 1-1/2
1 223736 BOLT, 5/8-18 X 1/2

0.659 PULLEY, CRANKSHAFT

1 3742991 1957/20-22 FIRST JOBS WITH TG - GROOVE .365 INCHES WIDE
1 3743587 1957/20-22 AFTER JOBS WITH TG - GROOVE .305 INCHES WIDE

0.662 WASHER, HARMONIC BALANCER TO CRANKSHAFT

1 502059 1946-54/ALL
1 3723794 1955/20-22
1 518161 1955-57/27-28



PISTON RING CHART

Model Application	Size	Service Type	Production Type	Model Application	Size	Service Type	Production Type
1946-49/27-28-29	Std.	5793348	-	1955-57/20-22	Std.	3731676	-
	.020	5793349	-		.020	3731681	-
	.030	5793350	-	6 cyl. - 261 Engine	.030	3731685	-
	.040	5793351	-		.040	3731689	-
1946-52/20-22-25	Std.	5793340	-	1955/27-28	xxStd.	521806	-
	.020	5793341	-				
	.030	5793342	-	1955-56/20-22	Std.	3724998	3748230
	.040	5793343	-		.020	3724999	3748231
1950-54/27-28	Std.	5793395	-	V-8 - 265 Engine	.030	3725000	3748232
	.020	5793396	-		.040	3725001	3748233
	.030	5793397	-				
	.040	5793398	-	1956-57/27-28	xxStd.	521918	-
1953-54/20-22-25	Std.	5798012	-	1957/20-22	Std.	3747539	3738901
	.020	579812	-		.020	3747549	3738902
	.030	579813	-	V-8 - 283 Engine	.030	3747558	3738903
	.040	579814	-		.040	3747567	3738904

xx - Standard only serviced in complete sets, where oversize rings are required order from Individual Ring Chart below.

INDIVIDUAL PISTON RING CHART

Model and Year	Std.		.005 OS	
	Comp.	Oil	Comp.	Oil
1946-52/20-22-25-26	508007	508008	506776	506780
1946-49/27-28	502816	499824	--	499063
1950-54/27-28	513572	513573	513892	513896
1953-54/20-22-25	517266 UC	517863	517835 UC	517864
	517267 LC		517836 LC	
1955/27-28	519759 UC	520718	520469 UC	520679
	518411 LC		520463 LC	
1956-57/27-28	521590 UC	521919	521920 UC	521928
	521591 LC		521924 LC	

Model and Year	.010 OS		.020 OS		.030 OS	
	Comp.	Oil	Comp.	Oil	Comp.	Oil
1946-52/20-22-25-26	506777	506781	506778	506782	506779	506783
1946-49/27-28	503029	499064	503030	499066	503031	499067
1950-54/27-28	513893	513897	513894	513898	513895	513899
1953-54/20-22-25	517364 UC	517865	517365 UC	517866	517366 UC	517867
	517367 LC		517368 LC		517369 LC	
1955/27-28	520470 UC	520680	520471 UC	520681	520472 UC	520682
	520464 LC		520465 LC		520466 LC	
1956-57/27-28	521921 UC	521929	521922 UC	521930	521923 UC	521931
	521925 LC		521926 LC		521927 LC	

UC - Upper Control

LC - Lower Control



1946-
-1957

Pontiac

PARTS
CATALOGUE NO. 572

5 - 0.679

0.665 SEALING COMPOUND, FLYWHEEL TO CRANKSHAFT

AR 512333 1949-57/25-27-28 HT, 2 OZ BOTTLE

0.666 FLYWHEEL

1 510927 1946-52/ALL EXC. AT-HT, 1953-54/25-27-28 EXC. HT
 1 511732 1948-54/25-27-28 HT
 1 5792331 1951-52/2/-22 AT, 1953/20-22 AT FIRST JOBS 6 /11/32/ ATTACHING HOLES
 1 5843887 1953-54/20-22 EXC. AT
 1 5796081 1953/20-22 AT AFTER JOBS 6 /13/32/ ATTACHING HOLES
 1 5795957 1954/20-22 AT
 1 3705409 1955-57/20-22 WITH 6 CYL. EXC. PG
 1 3836268 1955-57/20-22 PG WITH 6 CYL.
 1 3729003 1955-57/20-22 WITH V-8 ST /SUPERSEDES 3703868/
 1 3701681 1955-57/20-22 PG WITH V-8
 1 523861 1955-57/27-28 EXC HT /518131/
 1 8615607 1955/27-28 HT, 1956/27 HT EXC. CC TRANS.
 1 8616950 1956-57/27-28 HT WITH CC TRANS
 1 3752787 1957/20-22 TG /SUPERSEDES 3744197/
 1 511733 DOWEL, 1948-50/25-27 HT, 1951-54/20-22 AT -25-27-28 HT TO
 CRANKSHAFT
 1 522975 SPACER 1956-57/27-28 HT WITH CC TRANS

0.666 REPAIR PACKAGE, FLYWHEEL

1 517185 1948-54/25-27-28 HT INCLUDES DOWEL, 6 BOLTS, 3 PLATES AND SEALER
 1 5792332 1951-52/20-22 AT INCLUDES DOWEL, 6 BOLTS, 3 PLATES
 1 5794942 1953/20-22 AT INCLUDES DOWEL, BOLT, 2 PLATES

0.666 PLATE AND RING GEAR, FLYWHEEL

1 528337 1956/27-28 HT WITH CC TRANS, 1957/27-28 HT /SUPERSEDES 521383/

0.669 BOLT, FLYWHEEL TO CRANKSHAFT

6 5841321 1946-47/ALL, 1948-52/25-27 HT, 1953-54/ALL AT - HT, 1955/27-28,
 1956/27 EXC HT WITH CC TRANS -28 EXC HT, 1957/27-28 EXC HT
 /SUPERSEDES 5264554/
 1 5267607 1948-54/ALL EXC. AT - HT SET OF 6
 6 5841321 1951-52/20-22 AT /SUPERSEDES 5792343/
 6 839756 1955-57/20-22 ST EXC. V-8 7/16-20 X 1
 6 3701686 1955-57/20-22 PG WITH V-8
 6 521204 1956-57/27-28 HT WITH CC TRANS.
 6 3727207 1957/20-22 TG - 7/16-20 X .70
 3 606535 PIN, FLYWHEEL DOWEL 1955-57/20-22 WITH 6 CYL 3/8 X 31/32
 1 3701679 PIN, FLYWHEEL DOWEL 1955-57/20-22 /4388 X .86/

0.669 PLATE, FLYWHEEL TO CRANKSHAFT BOLT

2 512110 1948-50/25-27 HT, 1951-54/20-22 AT -25-27-28 HT LONG
 1 512111 1948-50/25-27 HT, 1951-54/20-22 AT -25-27-28 HT SHORT

0.673 GEAR, FLYWHEEL RING

1 502153 1946-54/ALL EXC. AT - HT
 1 3702454 1955-57/20-22 ST
 1 518210 1955-57/27-28 EXC. HT
 1 3727229 1957/20-22 TG

0.677 GASKET, FLYWHEEL UNDERPAN

1 5801774 1946-48/20-22

0.679 UNDERPAN, FLYWHEEL

1 501860 1946-48/ALL EXC. HT, 1949-52/25-27 EXC. HT
 1 515090 1948-54/25-27-28 HT
 1 5837464 1949-52/20-22 EXC. AT
 1 5841941 1953-54/20-22 EXC. AT
 1 515107 1953-54/25-27-28 EXC. AT
 1 3688221 1955-57/20-22 EXC. PG WITH 6 CYL.
 1 3704923 1955-57/20-22 WITH V-8 ST
 1 518262 1955-57/27-28 EXC. HT
 1 3754194 1957/20-22 TG /SUPERSEDES 3727446/
 2 5837461 STUD, 1949-54/20-22 EXC. AT



0.679 EXTENSION, CLUTCH HOUSING UNDERPAN

1	3836317	1955-57/20-22 WITH 6 CYL. EXC. PG
1	3734908	1955-57/20-22 WITH V-8 EXC AT /3713312/-/3837207/
AR	839301	BOLT AND LOCKWASHER, 1/4-20 X 7/16

0.679 COVER, FLYWHEEL HOUSING

1	3836186	1955-56/20-22 AT WITH V-8
1	518142	1955/27-28 HT, 1956/27 HT EXC. CC TRANS.
1	521206	1956-57/27-28 HT WITH CC TRANS.
1	3733291	1957/20-22 PG WITH V-8

0.679 SHIELD, CLUTCH HOUSING COVER

1	518144	1955-57/27-28
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0.683 HOUSING, CLUTCH

1	5803365	1946-48/20-22
1	514001	1946-54/25-26-27-28 EXC. HT
1	5843822	1949-54/20-22 EXC. AT
1	3739583	1955-57/20-22 WITH 6 CYL ST /3718947/
1	3716595	1955-56/20-22 WITH V-8 EXC. AT AND 4 BARREL CARB.
1	3755343	1955-57/20-22 WITH V-8 ST - SEE NOTE /SUPERSEDES 3742027/
1	520283	1955/27-28 EXC. HT
1	521617	1956-57/27-28 EXC. HT
6	499590	SCREW, TO BLOCK 1946-49/ALL, 1955-57/27-28
NOTE. WHEN USING 3755343 ON 1955-56 MODELS IT WILL BE NECESSARY TO USE 3735063-64 MOUNTING IN PLACE OF 3728507-08.		

0.683 HOUSING ASSEMBLY, FLYWHEEL

1	511843	1948-50/25-27 HT INCLUDES 1 FRONT AND 1 REAR HOUSING AND 6 BOLTS
1	5792334	1951-54/20-22 AT SEE NOTE B
1	514300	1951-54/25-27-28 HT
1	3717218	1955-57/20-22 PG WITH 6 CYL.
1	3726272	1955/20-22 AT WITH V-8 /SUPERSEDES 3713845/
1	520285	1955/27-28 HT, 1956/27 HT EXC. CC TRANS.
1	3751080	1956/20-22 AT WITH V-8, 1957/20-22 WITH V-8 /SUPERSEDES 3741363/
1	8616543	1956-57/27-28 HT WITH CC TRANS. - REAR
1	524363	1956-57/27-28 HT WITH CC TRANS FRONT
1	510943	SHIM, TO CYLINDER BLOCK 1948-54/25-27-28 HT SERVICE ONLY
NOTE B. WHEN INSTALLING ON 1952 MODELS, USE OVERSIZE DOWEL PIN.		

0.685 PIN, FLYWHEEL REAR HOUSING TO FRONT HOUSING

2	510805	1948-52/25-27 HT
2	516314	1953-55/25-27-28 HT, 1956/27 HT EXC. CC TRANS.

0.685 PIN, CLUTCH HOUSING DOWEL

2	836453	1946-51/ALL EXC AT, 1952-54/ALL, 1955-57/20-22 WITH 6 CYL 3/8 X 7/8
2	509107	1946-54/ALL FOR SERVICE ONLY - TO ALIGN CLUTCH HOUSING /13/31 X 1-1/4/
2	3696828	1951-55/20-22 AT WITH 6 CYL, 1956-57/2/-22 6 CYL 27/64 X 7/8
2	3712745	1955-57/20-22 WITH V-8 - TO ALIGN CLUTCH AND FLYWHEEL HOUSING 21/32 X 1-1/4
1	3737833	1957/20-22 TG 5/8 X 2-25/32

0.686 COVER, CLUTCH HOUSING INSPECTION HOLE

1	838476	1946-57/20-22 WITH 6 CYL. EXC. PG
1	499591	1946-57/25-26-27-28 EXC. HT
1	5841935	1953-54/20-22 AT
1	3691699	1955-57/20-22 AT WITH 6 CYL
1	3836648	1955-57/20-22 PG WITH V-8
AR	839301	BOLT AND LOCKWASHER, 1/4-20 X 7/16

0.714 COVER, CLUTCH HOUSING TIMING HOLE

1	503447	1946-48/ALL, 1949-54/25-27-28
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0.714 PLUG, TIMING POINTER HOLE

1	3837003	1955-57/20-22 WITH 6 CYL. ST
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0.724 CHAIN, TIMING

1	507043	1946-54/20-22-25-26
1	495149	1946-54/27-28
1	3704150	1955-57/20-22 WITH V-8
1	518050	1955-57/27-28



0.728 GEAR, CRANKSHAFT TIMING

1	499606	1946-54/20-22-25-26
1	499604	1946-54/27-28
1	3835371	1955-57/20-22 WITH 6 CYL.
1	3704148	1955-57/20-22 WITH V-8 18 TEETH
1	518071	1955-57/27-28

0.729 KEY, CRANKSHAFT GEAR

1	495152	1946-54/ALL, 1955-57/27-28
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0.736 GEAR, CAMSHAFT TIMING

1	507044	1946-54/20-22-25-26
1	503454	1946-54/27-28
1	3836156	1955-57/20-22 WITH 6 CYL.
1	3704214	1955-57/20-22 WITH V-8 36 TEETH
1	518070	1955-57/27-28

0.737 ECCENTRIC, CAMSHAFT FUEL AND VACUUM PUMP

1	523024	1955-57/27-28 INCLUDES BUSHING PACKAGE /SUPERSEDES 518052/
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0.738 BOLT, CAMSHAFT SPROCKET TO CAMSHAFT

3	9408991	1955-57/20-22 WITH V-8
1	3836903	PIN, 1955-56/20-22 WITH V-8
1	3836732	PIN, 1955-57/20-22 WITH V-8 / .0055 OS/
1	1814997	PIN 1957/20-22 WITH V-8 STD
1	518055	WASHER 1955-57/27-28 1/2
1	503909	NUT, CAMSHAFT SPROCKET LOCK 1946-54/ALL

0.748 NOZZLE, TIMING GEAR OIL

1	2192448	1955-57/20-22 WITH 6 CYL. RIVETED TYPE
1	3690722	1955-57/20-22 WITH 6 CYL THREADED TYPE

0.787 ROD - CHAIN - LINK, CLUTCH RELEASE

1	5805091	ROD, 1946-48/20-22
1	505887	1946-48/25-26-27-28 EXC HT
1	3688232	ROD, 1949-54/20-22 EXC. AT
1	511270	1949-52/25-27 EXC HT
1	516440	1953-54/25-27-28 EXC HT
1	3713756	ROD 1955/20-22 EXC. AT
1	518982	1955-57/27-28 EXC HT
1	3726573	ROD 1956/20-22 EXC AT
1	5761527	ROD 1957/20-22 ST WITH V-8
1	3743570	ROD 1957/20-22 ST 6 CYL
1	3659187	LINK, 1946-54/20-22 EXC. AT
1	5761525	SHAFT 1957/20-22 ST WITH V-8
1	3764588	SWIVEL 1957/20-22 ST 6 CYL /SUPERSEDES 3738284/
1	3738054	PIN 1957/20-22 ST - ROD TO FORK
1	5761526	NUT, 1957/20-22 ST WITH V-8
1	5761529	CLIP 1957/20-22 ST WITH V-8

0.793 SPRING, CLUTCH FORK ROD TO FORK

1	516441	1953-57/25-27-28 EXC HT
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0.793 NUT, CLUTCH COUNTERSHAFT ROD ADJUSTING

1	502110	1946-57/25-27-28 EXC HT
2	516205	PIN 1955-56/27-28 EXC HT

0.795 FORK, CLUTCH RELEASE

1	508923	1946-54/25-26-27-28 EXC. HT
1	518959	1955-56/27-28 EXC. HT
1	523869	1957/27-28 EXC. HT

0.795 FORK PACKAGE, CLUTCH RELEASE

1	510326	1946-54/25-26-27-28 EXC. HT SEE NOTE
1	529041	1955-57/27-28 EXC HT /SUPERSEDES 520323/
NOTE. 529041 AND 510326 INCLUDES FORK, BALL, GUIDE PLATE, COVER AND SPRINGS.		



0.795 FORK UNIT, CLUTCH

1	609954	1946-54/20-22 EXC. AT SEE NOTE
1	3739456	1955-57/20-22 ST WITH 6 CYL /SUPERSEDES 3713306 - 3730146/
1	3739670	1957/20-22 ST WITH V-8
NOTE. 609954 INCLUDES FORK, BALL, RETAINER SPRING AND LOCKWASHER.		
3713306 INCLUDES FORK, STUD AND WASHER		

0.796 SPRING, CLUTCH FORK PUSH ROD RETAINING

1	3713738	1955/20-22 ST, 1957/20-22 ST
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0.796 STUD, CLUTCH FORK BALL

1	3726574	1955-56/20-22 ST AND 4 BC
1	3729000	1956-57/20-22 ST WITH V-8 USED WITH 4 BC
1	3836314	1957/20-22 ST EXC. 4 BC
1	502820	SPRING, FORK BALL RETAINER, 1948-54/25-27-28 EXC HT
1	518960	SPRING, FORK BALL RETAINER 1955-56/27-28 EXC HT
1	523871	SPRING, FORK BALL SEAT 1957/27-28 EXC HT

0.797 COVER OR BOOT, CLUTCH FORK GUIDE PLATE

1	501862	1946-57/25-26-27-28 EXC. HT
1	3730267	1955-56/20-22 WITH 6 CYL EXC AT
1	3730266	1955-56/20-22 WITH V-8 EXC AT
1	3738282	1957/20-22 WITH 6 CYL. ST
1	3738285	1957/20-22 WITH V-8, ST
1	501872	SPRING 1946-57/25-26-27-28 EXC. HT

0.797 PLATE, CLUTCH FORK GUIDE

1	503789	1946-57/25-26-27-28 EXC HT
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0.799 BEARING, CLUTCH RELEASE

1	909422	1946-57/20-22 6 CYL ST EXC 4 BC ON 1956-57/BALL BEARING WITH COLLAR
1	2140122	1946-56/25-26-27-28 EXC. HT BALL TYPE
1	900018	1956/20-22 WITH V-8 AND 4 BC EXC PG AND TG, 1957/ALL WITH V-8 EXC PG AND TG

0.803 WASHER, CLUTCH RELEASE BEARING SUPPORT SPRING

1	1302021	1946-57/25-26-27-28 EXC. HT
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0.820 BALL, CLUTCH RELEASE FORK

1	2054961	1946-54/20-22 EXC. AT
1	501866	1946-56/25-26-27-28 EXC. HT
1	523868	1957/27-28

0.821 SUPPORT, CLUTCH RELEASE BEARING

1	509158	1946-54/25-26-27-28 EXC. HT
1	518961	1955-57/27-28 EXC. HT
1	1302022	GASKET 1946-57/25-27-28 EXC. HT

0.823 SPRING, CLUTCH RELEASE FORK BALL

1	838987	1946-54/20-22 EXC. AT INCLUDES RETAINER
1	3836323	1955-56/20-22 EXC. AT
1	371704	SPRING, ANTI-RATTLE

0.829 BUMPER, PEDAL

1	3711238	1955-57/20-22 EXC PB
1	3723230	1955-57/20-22 ST CLUTCH PEDAL

0.829 SEAL, CLUTCH PEDAL PUSH ROD DASH

1	3725692	1955-57/20-22 ST
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0.830 PEDAL, CLUTCH

1	505192	1946-54/25-26-27-28 EXC. HT
1	3687979	1949-52/20-22 EXC. AT UPPER HALF
1	3687981	1949-54/20-22 EXC. AT LOWER HALF
1	3701393	1953-54/20-22 EXC. AT UPPER HALF
1	518278	1954/25-27-28 EXC. HT
1	3735587	1955-57/20-22 EXC AT
1	3709574	1955-56/20-22 EXC. AT PUSH ROD
1	518693	1955-57/27-28 EXC. HT



0.830 PAD, CLUTCH PEDAL

1	3657980	1946-52/20-22 EXC. AT, 1955-57/20-22 ST
1	494832	1946-57/25-26-27-28 EXC HT /SUPERSEDES 502100/
1	3701380	1953-54/20-22 EXC. AT

0.831 BUSHING, PEDAL SLEEVE

1	3709591	1955-57/20-22 ST
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0.832 ARM - PUSH ROD, CLUTCH PEDAL

1	3652783	ARM, 1946-48/20-22 WITH SHAFT
1	3696707	ROD, 1946-48/20-22 WITH PEDAL /SUPERSEDES 3653119/
1	3738140	ROD, 1957/20-22 ST

0.833 SHAFT, CLUTCH PEDAL

1	505310	1946-53/25-26-27-28, 1954-57/25-27-28 EXC. PB
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0.833 SLEEVE ASSY., PEDAL

1	3709583	1955-57/20-22 ST
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0.834 PIN, CLUTCH PEDAL SHAFT

1	3652790	1946-54/20-22 EXC. AT
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0.834 LEVER, CLUTCH PEDAL SHAFT

1	3709578	1955-57/20-22 ST
1	3709577	SPACER, 1955-57/20-22 ST

0.837 WASHER, CLUTCH PEDAL RETAINING

1	496456	1946-53/25-26-27-28-29, 1954/25-27-28 EXC. POWER BRAKES
2	3713740	1955/20-22 EXC. AT CLUTCH LEVER
2	3726093	1956-57/20-22 ST CLUTCH LEVER SPACER

0.837 BRACKET, CLUTCH PEDAL SHAFT LEVER BUMPER

1	3709581	1955-56/20-22 EXC. AT
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0.841 SCREW, CLUTCH PEDAL ADJUSTING

1	504013	1946-54/25-26-27-28 EXC. HT, 1955-57/27-28 HT
1	3716807	1955-57/20-22 ST - 1/4-20 X 1-3/8
1	3713725	NUT 1955/20-22 EXC. AT PUSH ROD ADJUSTING
1	3726572	NUT 1956/20-22 EXC. AT PUSH ROD ADJUSTING

0.841 BOLT, CLUTCH RELEASE LEVER ADJUSTING EYE

3	3837092	1956/20-22 WITH V-8 AND 4 BARREL CARB. EXC. AT
3	3734379	1957/20-22 ST
3	418252	NUT 1956-57/20-22 ST WITH V-8 AND 4 BC

0.842 NUT, CLUTCH FORK TO COUNTERSHAFT LEVER

1	502110	1946-54/25-26-27-28 EXC. HT
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0.844 SPRING, CLUTCH PEDAL RETURN

1	3653114	1946-54/20-22 EXC. AT
1	502117	1953-54/25-27-28 EXC. HT
1	5799186	1955/20-22 FIRST JOBS EXC. AT INCLUDES LEVER
1	5755584	1955/20-22 AFTER JOBS EXC AT, 1956/20-22 EXC AT EXC 4 BC - 8-1/4 LONG
1	5757835	1956/20-22 WITH 4 BARREL CARB. EXC. AT
1	5760189	1957/20-22 ST WITH 6 CYL FIRST JOBS - 9-3/8 LONG
1	5760190	1957/20-22 ST WITH V-8 FIRST JOBS - 9-5/8 LONG
1	5761675	1957/20-22 ST WITH 6 CYL AFTER JOBS - 8-3/8 LONG
1	5761676	1957/20-22 ST WITH V-8 AFTER JOBS - 8-3/4 LONG
1	511266	ANCHOR, CLUTCH PEDAL RETURN SPRING 1949-52/25-27 EXC. HT
1	3688223	EXTENSION, PULL BACK SPRING 1949-54/20-22 EXC. AT
AR	371704	SPRING, PEDAL PUSH ROD ANTI-RATTLE 1955-57/20-22 EXC. AT
1	519202	SPRING, CLUTCH CONTROL ANTI-RATTLE 1955-57/27-28 EXC. HT

0.844 SPRING, CLUTCH FORK RETURN

1	502117	1946-52/25-26-27-28-29 EXC. HT
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0.846 SPRING, CLUTCH PEDAL OVER CENTER

1	505894	1946-54/25-26-27-28 EXC. HT
1	518988	1955-57/27-28 EXC. HT
1	524838	1957/27-28 ST



- | | | |
|---|--------|-------------------------------------|
| 1 | 511744 | ANCHOR, 1949-54/25-27-28 EXC. HT |
| 1 | 505880 | EXTENSION, 1946-54/25-27-28 EXC. HT |
| 1 | 505881 | EXTENSION, 1946-47/26-28 EXC. HT |
| 1 | 519603 | EXTENSION 1955-56/27-28 EXC HT |
| 1 | 524837 | EXTENSION 1957/27-28 ST |
- 0.846 LEVER, CLUTCH PEDAL SPRING
- | | | |
|---|---------|--|
| 1 | 3720153 | 1955/20-22 AFTER JOBS EXC. AT, 1956-57/20-22 ST FLAT |
| 1 | 3735586 | 1957/20-22 ST |
- 0.846 LEVER, CLUTCH CONTROL OVER CENTRE SPRING
- | | | |
|---|--------|-----------------------|
| 1 | 518974 | 1955-57/27-28 EXC. HT |
|---|--------|-----------------------|
- 0.846 ROD, CLUTCH CONTROL OVER CENTRE SPRING PUSH
- | | | |
|---|--------|-----------------------|
| 1 | 518977 | 1955-57/27-28 EXC. HT |
|---|--------|-----------------------|
- 0.846 PIN, CLUTCH CONTROL OVER CENTRE SPRING LINK TO BRACKET CLEVIS
- | | | |
|---|--------|-----------------------|
| 1 | 518952 | 1955-57/27-28 EXC. HT |
|---|--------|-----------------------|
- 0.846 HOOK, CLUTCH PEDAL PULL BACK SPRING
- | | | |
|---|---------|---|
| 1 | 3720152 | 1955/20-22 AFTER JOBS EXC. AT, 1956/20-22 EXC. AT FRONT |
| 1 | 3729971 | 1955/20-22 AFTER JOBS EXC. AT, 1956/20-22 ST REAR |
| 1 | 3735585 | 1957/20-22 ST FIRST JOBS WITH 5760189-5760190 SPRINGS |
| 1 | 5761677 | 1957/20-22 ST AFTER JOBS WITH 5761675-5761676 SPRINGS |
- NOTE. NO SIMILAR PART USED ON FIRST JOBS.
- 0.846 PLATE, CLUTCH PEDAL PULL BACK SPRING
- | | | |
|---|---------|------------------------------------|
| 1 | 3764732 | 1957/20-22 ST /SUPERSEDES 3735584/ |
|---|---------|------------------------------------|
- 0.847 BRACKET CLUTCH SHAFT HOUSING
- | | | |
|---|---------|--------------------|
| 1 | 3713759 | 1955/20-22 EXC. AT |
| 1 | 3726096 | 1956-57/20-22 ST |
- 0.849 PIN, CLUTCH PEDAL RETURN SPRING
- | | | |
|---|--------|--------------------------------|
| 1 | 502105 | 1946-52/25-26-27-28-29 EXC. HT |
|---|--------|--------------------------------|
- 0.850 BUSHING CLUTCH PEDAL PUSH ROD LEVER
- | | | |
|---|---------|------------------|
| 1 | 3716811 | 1955-57/20-22 ST |
|---|---------|------------------|
- 0.850 LEVER AND SHAFT, CLUTCH
- | | | |
|---|---------|--------------------|
| 1 | 3724177 | 1955/20-22 EXC. AT |
| 1 | 3726089 | 1956/20-22 EXC. AT |
| 1 | 3738138 | 1957/20-22 EXC. AT |
- 0.851 FELT, CLUTCH CONTROL COUNTERSHAFT OILING
- | | | |
|---|--------|--|
| 1 | 511745 | 1949-54/25-27-28 EXC. HT |
| 2 | 520444 | 1955-57/27-28 EXC. HT |
| 2 | 411552 | WASHER, CLUTCH CONTROL COUNTERSHAFT 1949-54/25-27-28 EXC. HT |
- 0.851 SPRING, CLUTCH RELEASE LEVER ANTI-RATTLE
- | | | |
|---|--------|--|
| 3 | 403051 | 1956-57/20-22 WITH V-8 AND 4 BC EXC AT |
|---|--------|--|
- 0.852 COUNTERSHAFT, CLUTCH RELEASE EQUALIZER
- | | | |
|---|---------|---|
| 1 | 505888 | 1946-48/25-27 EXC. HT WITH LEVER |
| 1 | 505889 | 1946-47/26-28 EXC. HT WITH LEVER |
| 1 | 511271 | 1949-54/25-27-28 EXC. HT |
| 1 | 518983 | 1955-57/27-28 EXC. HT |
| 1 | 511267 | BRACKET, 1949-52/25-27 EXC. HT INCLUDES BUSHING |
| 1 | 518831 | BRACKET, 1949-54/25-27-28 EXC. HT FRAME |
| 1 | 516437 | BRACKET, 1953-54/25-27-28 EXC. HT |
| 1 | 3713767 | BRACKET, 1955/20-22 EXC. AT CLUTCH SHAFT FRAME |
| 1 | 518972 | BRACKET 1955-57/27-28 EXC. HT COUNTERSHAFT TO FRAME |
| 1 | 518970 | BRACKET 1955-57/27-28 EXC. HT COUNTERSHAFT TO HOUSING |
| 1 | 3726098 | BRACKET 1956-57/20-22 ST CLUTCH SHAFT FRAME |
| 1 | 517439 | BUSHING, BRACKET 1953-56/25-27-28 EXC. HT |
| 1 | 513392 | CAP, BUSHING 1949-57/25-27-28 EXC. HT |
| 1 | 519233 | SPACER, BRACKET 1955-57/27-28 EXC. HT |



0.852 SUPPORT, CLUTCH RELEASE EQUALIZER SHAFT

1	502096	1946-48/25-26-27-28 EXC. HT TO ENGINE
1	503614	1946-48/25-26-27-28 EXC. HT BRACKET TO FRAME

0.852 LEVER, CLUTCH CONTROL COUNTERSHAFT OVER CENTER SPRING

1	518987	1955-56/27-28
1	524839	1957/27-28 ST

0.854 LINK, CLUTCH PEDAL TO COUNTERSHAFT

1	505883	1946-48/25-26-27-28 EXC HT
1	511319	1949-54/25-27-28 EXC HT LINK
1	518978	1955-57/27-28 EXC HT

0.859 COVER AND PRESSURE PLATE, CLUTCH

1	755959	1946-49/ALL EXC. HT, 1950/20-22-25 EXC. HT, 1951-54/20-22 EXC. AT CAN. -25 EXC. HT
1	757370	1950-54/27-28 EXC. HT
1	758645	1950-54/25 US EXC. HT
1	3751039	1955-57/20-22 WITH 6 CYL EXC PG /3836715/
1	3836723	1955-56/20-22 WITH V-8 EXC. AT - ALSO EXC. 4 BARREL CARB. ON 1956
1	758513	1955-56/27-28 EXC HT
1	3729007	1956/20-22 WITH V-8 AND 4 BARREL CARB. EXC. AT
1	3739755	1957/20-22 ST WITH V-8 EXC 4 BC
1	3745946	1957/20-22 WITH V-8 AND 4 BC EXC AT
1	528963	1957/27-28 EXC HT /SUPERSEDES 523864/

0.861 COVER CLUTCH

1	3751040	1955-57/20-22 WITH 6 CYL EXC PG /SUPERSEDES 3836716/
1	3836724	1955-56/20-22 WITH V-8 EXC. AT AND 4 BARREL CARBURETOR
1	3837100	1956/20-22 WITH V-8 AND 4 BC EXC AT
1	3739756	1957/20-22 ST WITH V-8

0.861 STRAP, CLUTCH PRESSURE PLATE DRIVING

1	3702408	1955-57/20-22 ST
1	3702407	RIVET 1955-57/20-22 ST

0.862 BOLT, CLUTCH COVER TO FLYWHEEL

AR	500177	1946-54/ALL EXC. AT AND HT, 1955-57/27-28 EXC. HT
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0.863 PLATE, CLUTCH PRESSURE

1	3704776	1955-57/20-22 EXC. PG AND EXC. 4 BC ON 1956-57
1	3731580	1956-57/20-22 WITH V-8 AND 4 BARREL CARB. EXC. AT
1	3739757	1957/20-22 ST WITH V-8 EXC 4 BC
3	3739761	PIN 1957/20-22 ST WITH V-8
6	3739759	WASHER, 1/16 1957/20-22 ST WITH V-8
6	3739760	WASHER, 5/8 1957/20-22 ST WITH V-8

0.864 SPRING, CLUTCH PRESSURE PLATE RETRACTING

3	3702404	1955/20-22 EXC. AT
3	3748726	1956-57/20-22 EXC PG AND EXC 4 BC /3836745/
3	3702403	BOLT 1955-57/20-22 ST EXC. 4 BC ON 1956-57 - 5/16-18 X 7/8

0.864 ROLLER, CLUTCH PRESSURE PLATE

3	3741098	1957/20-22 ST WITH V-8
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0.865 SPRING, CLUTCH

6	3837087	1956/20-22 WITH V-8 AND 4 BC, 1957/20-22 AFTER JOBS WITH V-8 AND 4 BC - 6 FULL COILS
6	3837099	1956/20-22 ST WITH V-8 AND 4 BC, 1957/20-22 FIRST JOBS ST WITH V-8 - 7 FULL COILS
3	3837099	1957/20-22 AFTER JOB ST WITH V-8 AND 4 BC - 7 FULL COILS - ALSO USE 3 OF 3837087 SPRING - RED PAINT
3	3837086	1957/20-22 ST WITH V-8 - USE ONLY WITH 3744753 COVER AND PRESSURE PLATE - 49/64 ID - BLACK PAINT

0.870 BOLT, CLUTCH COVER AND PRESSURE PLATE TO FLYWHEEL

6	838653	1955-57/20-22 ST
AP	838819	WASHER, LOCK 3/8



0.874 LEVER, CLUTCH RELEASE

3	3736502	1956/20-22 WITH V-8 AND 4 BARREL CARB EXC AT /SUPERSEDES 3837172/
3	3738233	1957/20-22 ST WITH V-8
3	403092	PIN 1956-57/20-22 ST WITH V-8 AND 4 BC

0.875 STRUT, CLUTCH RELEASE LEVER

3	3837095	1956-57/20-22 ST WITH V-8 AND 4 BC
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0.884 RIVET, CLUTCH DISC FACING

AR	499303	1946-49/ALL EXC. HT, 1950/20-22-25 EXC. HT, 1951-54/20-22 EXC. AT -25 EXC. HT, 1955/27-28 EXC. HT 5/32 X 3/16 TUBING
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0.885 FACING, CLUTCH DISC

1	5267561	1946-49/ALL EXC. HT, 1950-54/20-22 EXC. AT -25 EXC. HT SET OF 2 WITH RIVETS
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0.886 DISC, CLUTCH

1	5836457	1946-49/20-22 ALL -25-26 EXC. HT, 1950/20-22-25 EXC. HT, 1951-54/20-22 EXC. AT -25 EXC. HT AND /-71/
1	505473	1946-49/27-28 EXC. HT
1	513582	1950-54/25 /-71/ EXC. HT
1	513583	1950-54/27-28 EXC. HT
1	5760495	1955-57/20-22 ST WITH 6 CYL /SUPERSEDES 5848083/
1	3751952	1955/20-22 WITH V-8 EXC AT AND OVERDRIVE /SUPERSEDES 3836708/
1	3836752	1955/20-22 WITH V-8 AND OVERDRIVE EXC AT /SUPERSEDES 3720227/
1	518130	1955-56/27-28 EXC. HT
1	3729780	1956/20-22 WITH V-8 AND OVERDRIVE EXC. AT
1	3729782	1956/20-22 WITH V-8 AND 4 BC EXC. OVERDRIVE
1	3738227	1957/20-22 ST WITH V-8
1	523865	1957/27-28 ST



GM engine Shampoo

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— 5 GAL. —

This all New GM Engine Shampoo is to - day's answer for a quick easy method of removing Grease, Oil and Sludge from Engines and other under the hood components. GM Engine Shampoo is safe & non-injurious to hands, paint, hose connections and electrical wiring.

- * Easy to Use — Simply paint or spray on and let it soak into the grease for 10 to 15 minutes.
- * Rinse with hot or cold water under pressure and dry off surplus water by air pressure.



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