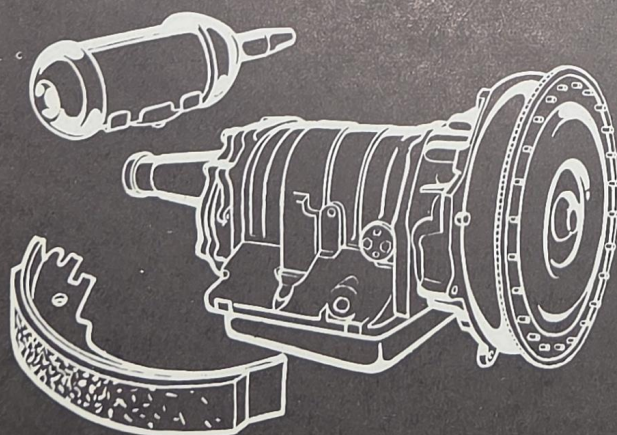


TRANSMISSION and BRAKE CONTROL SECTION



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4.000

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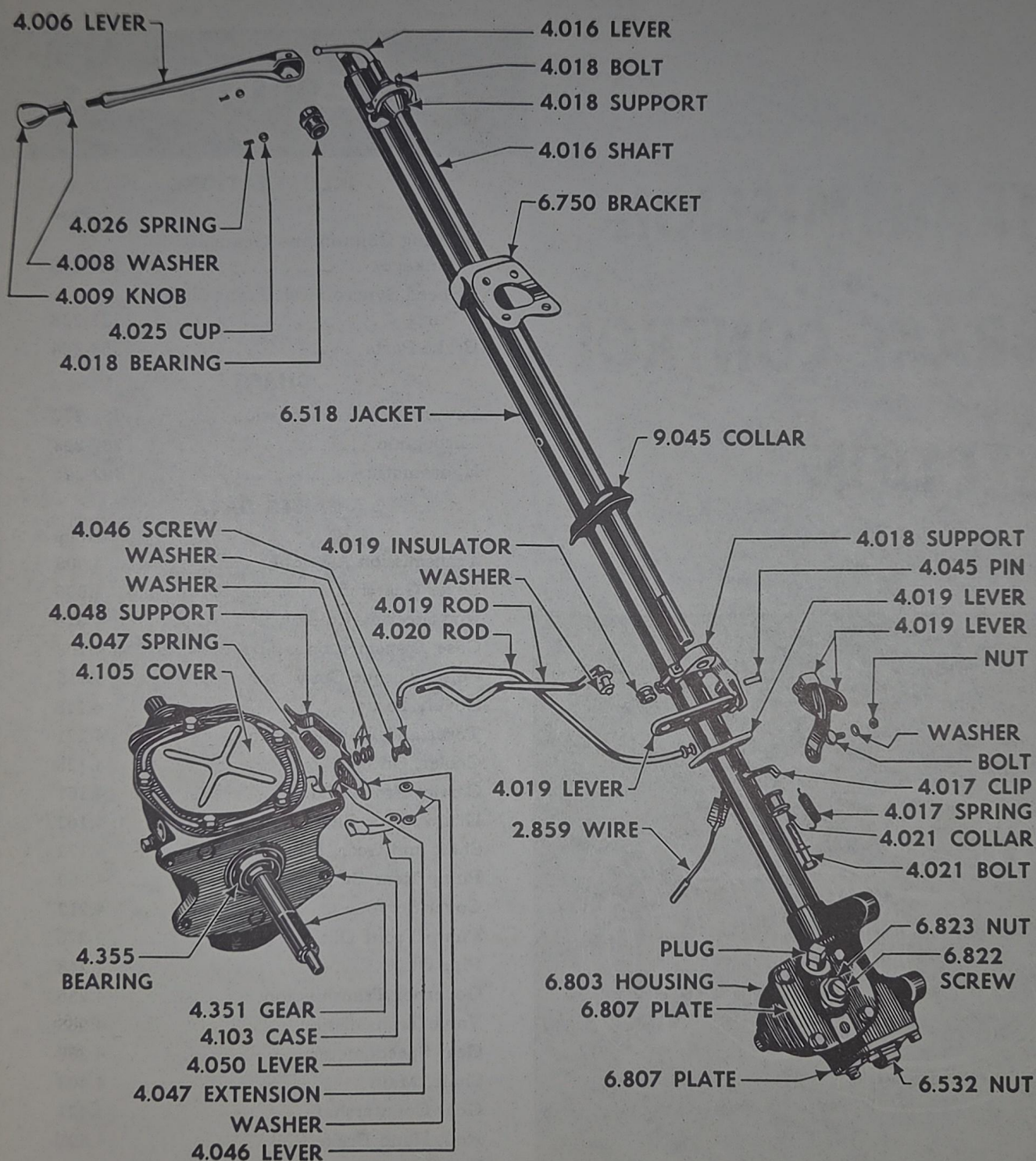
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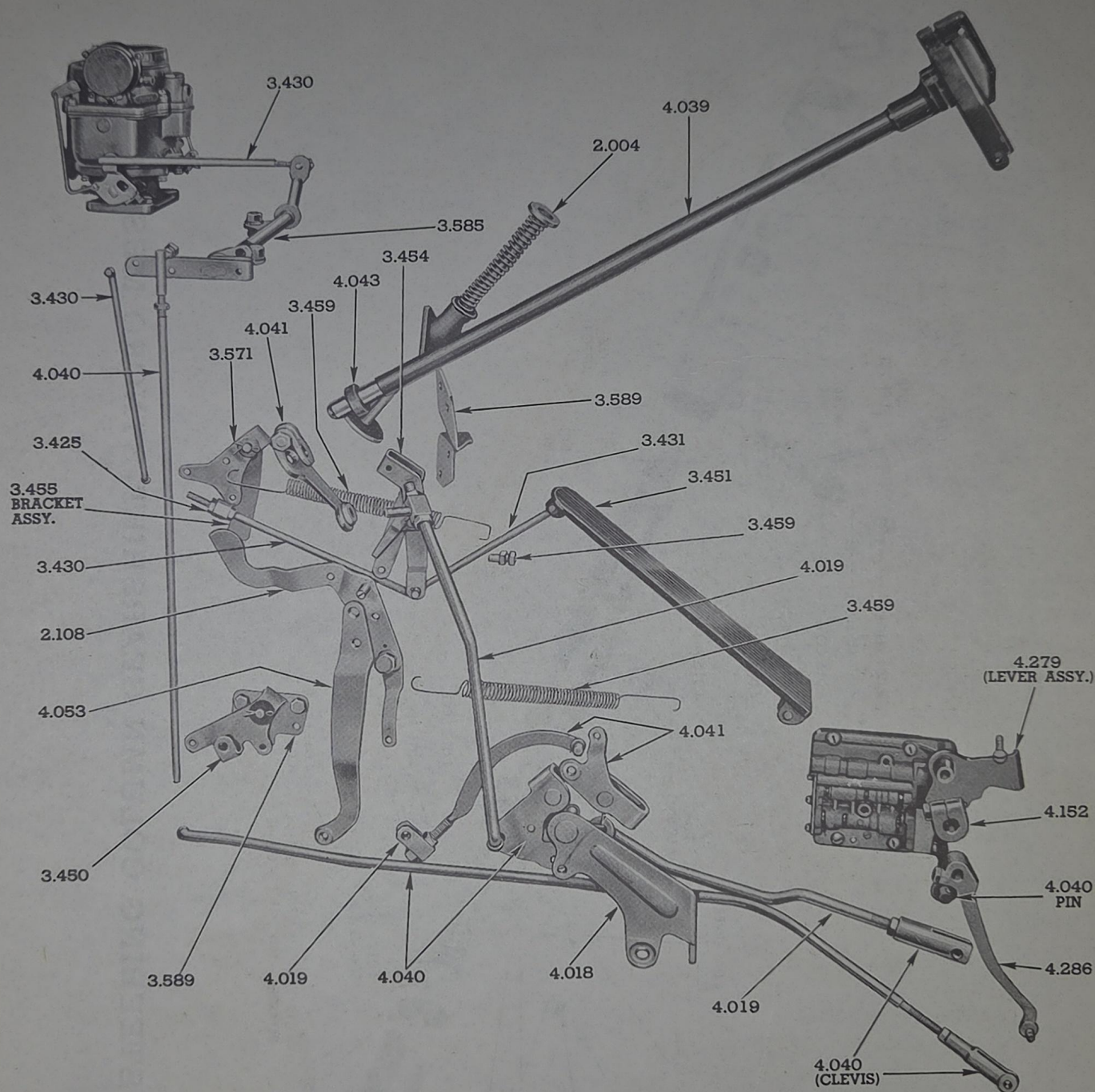
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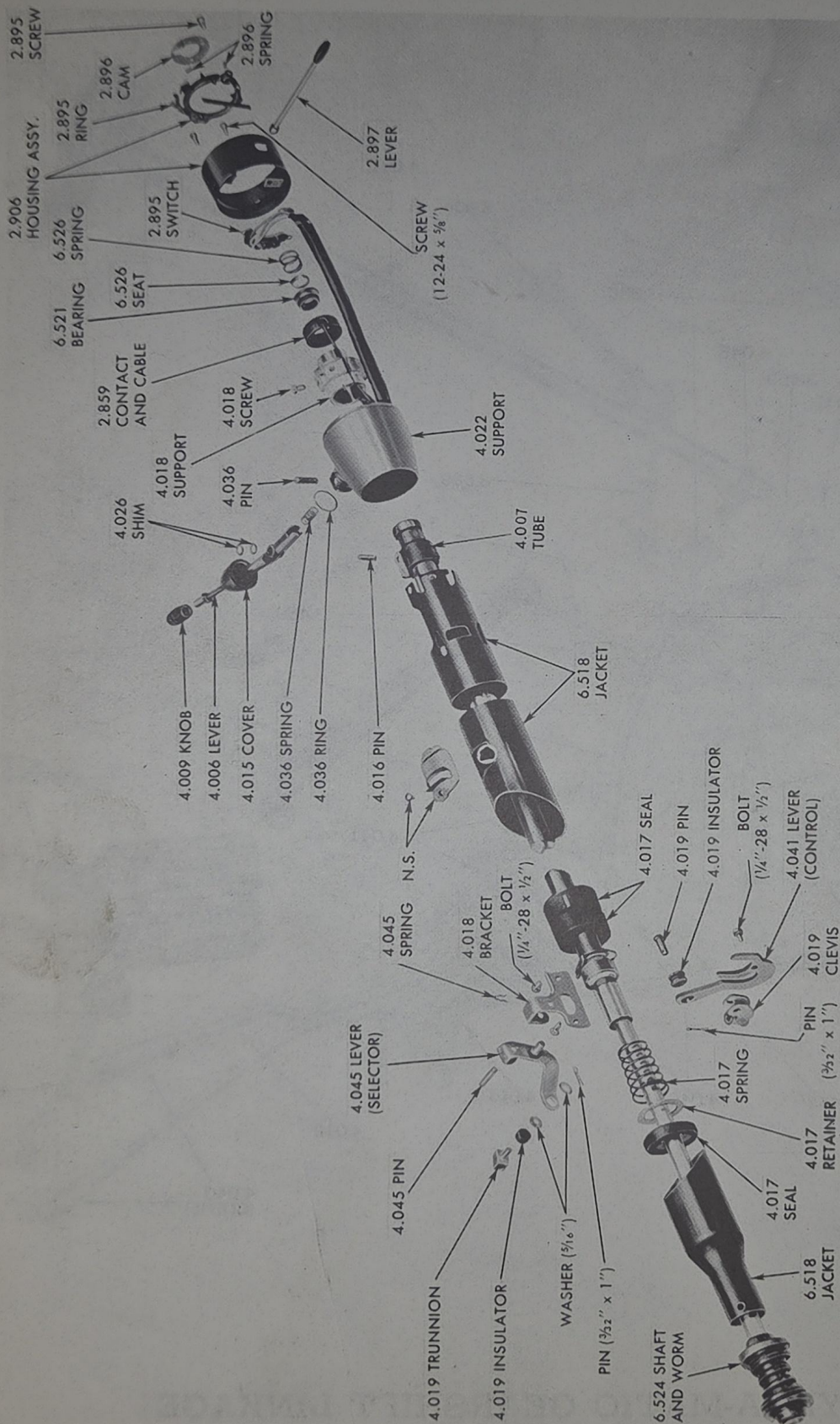
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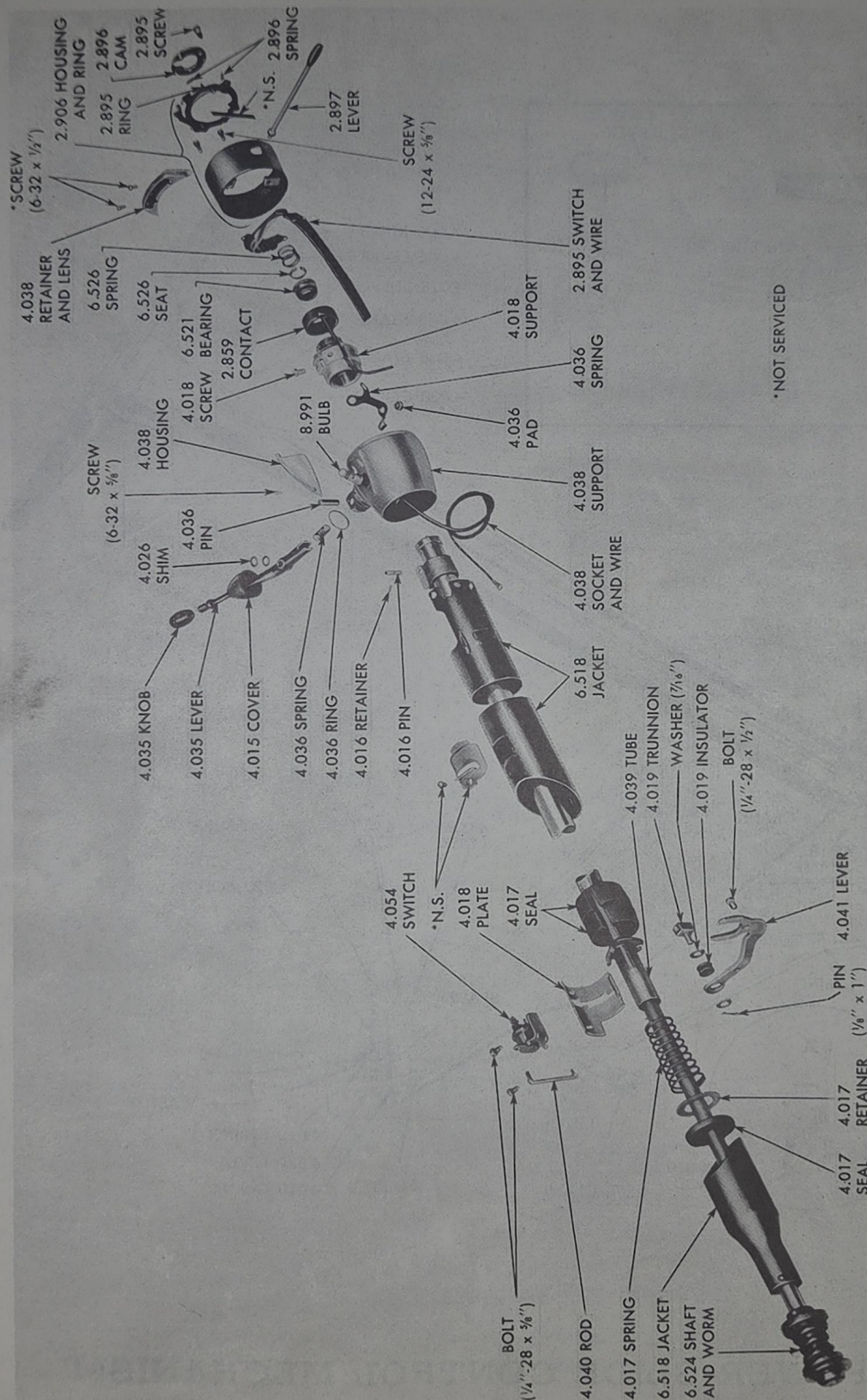
1946-1948 STEERING COLUMN GEARSHIFT



HYDRA-MATIC GEARSHIFT LINKAGE

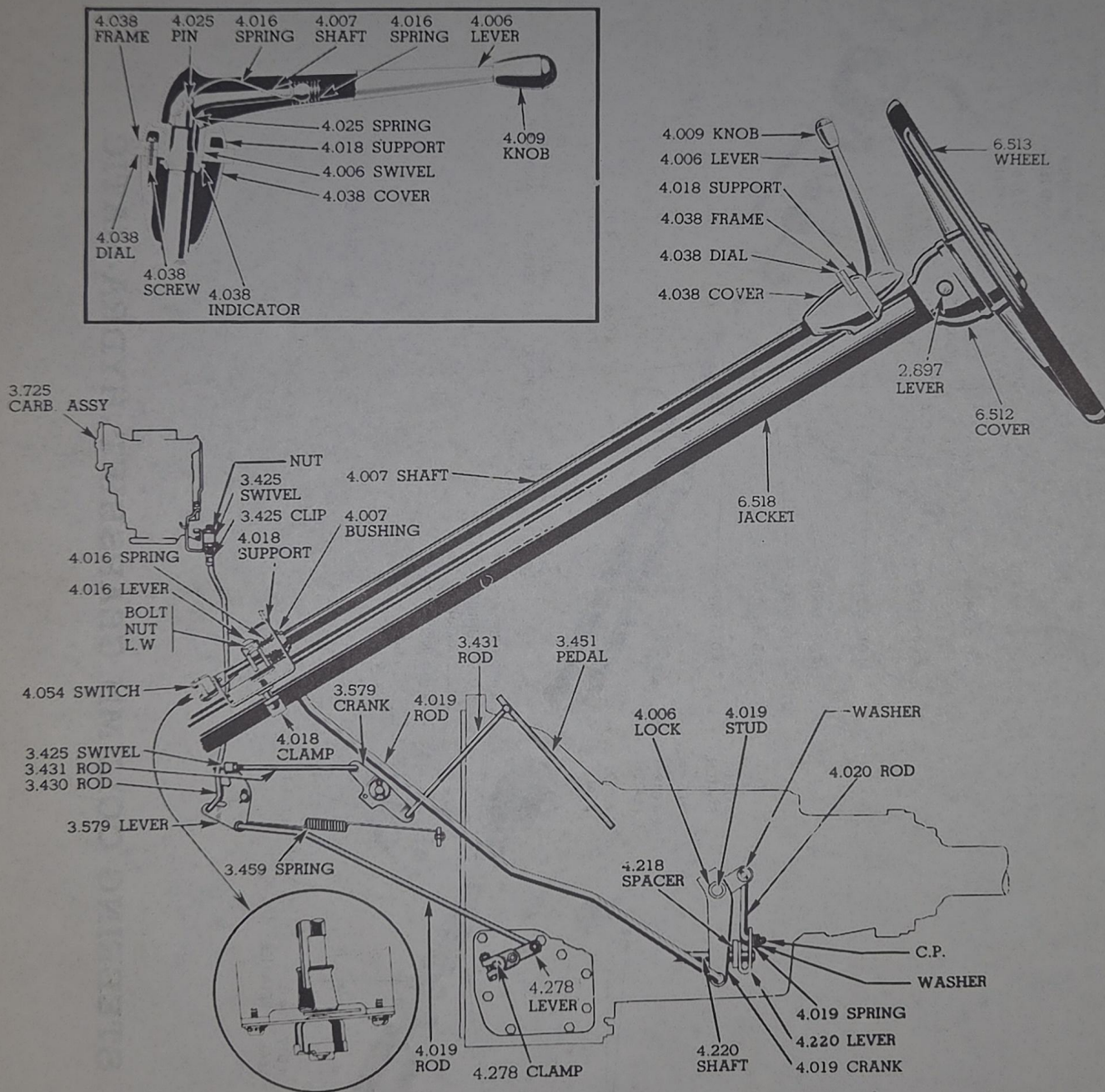


STEERING COLUMN GEARSHIFT-SYNCHRO MESH

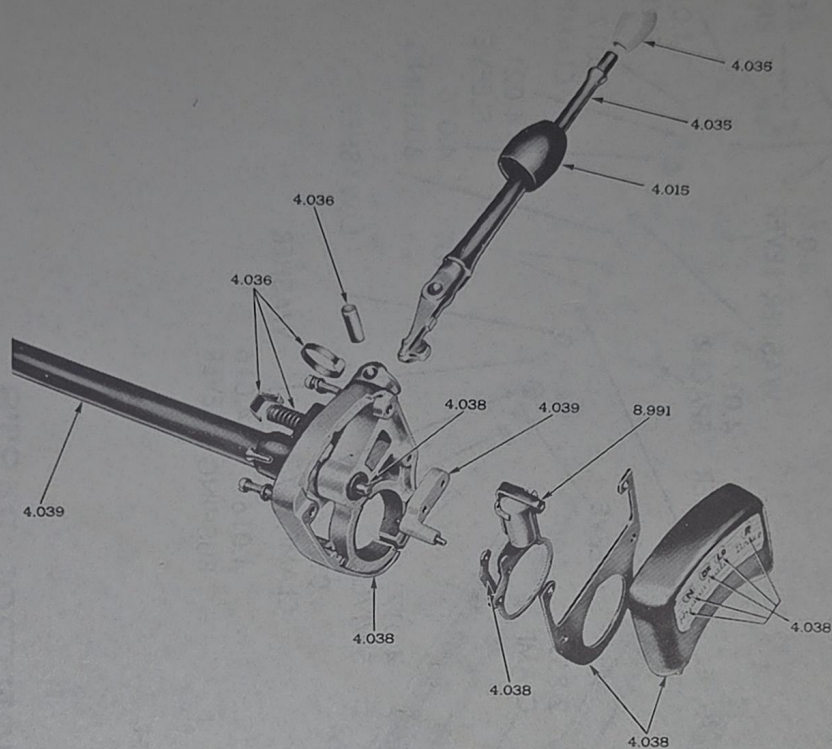


*NOT SERVICED

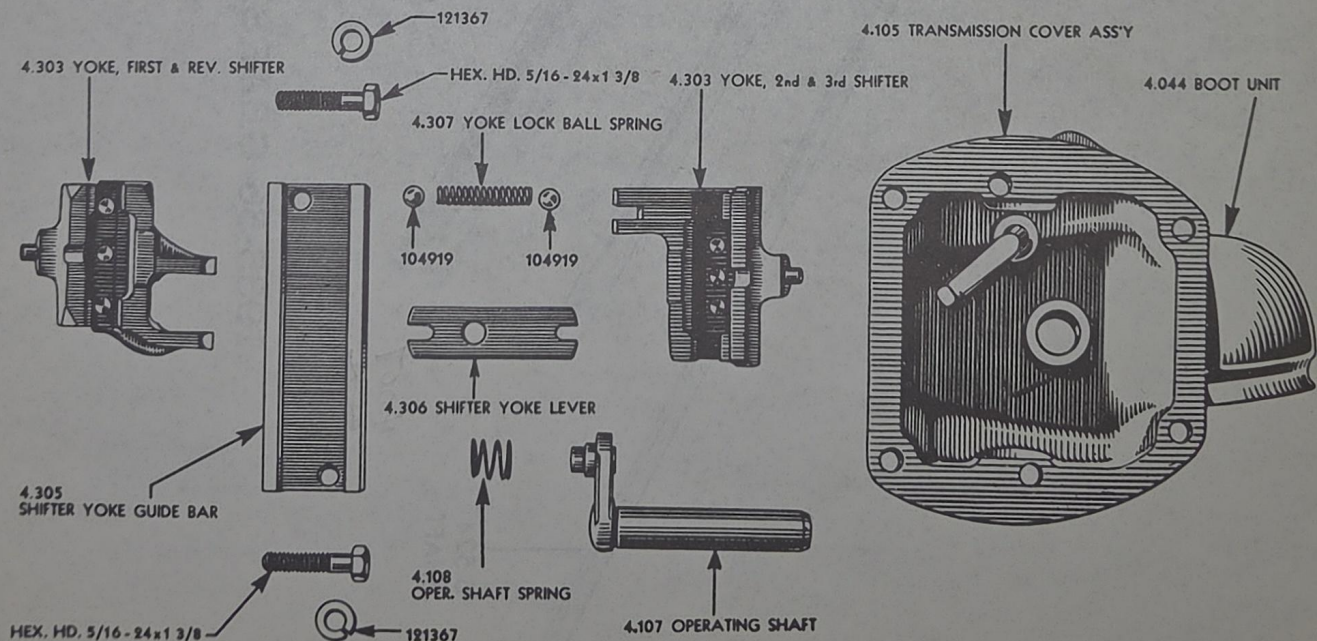
STEERING COLUMN GEARSHIFT-HYDRA-MATIC



1953-54 - POWER GLIDE CONTROL MECHANISM

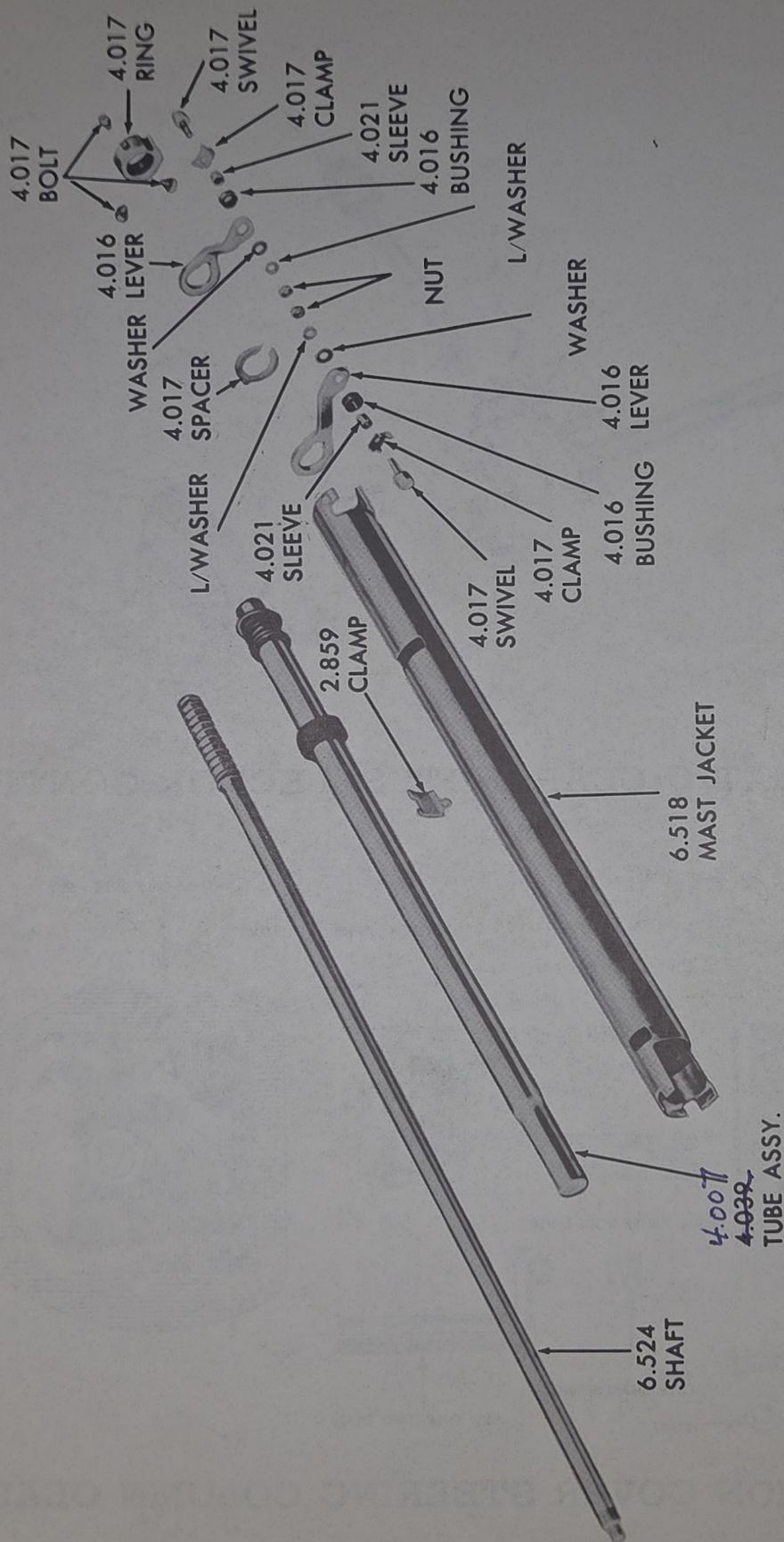


HYDRA-MATIC GEARSHIFT SELECTOR CONTROL

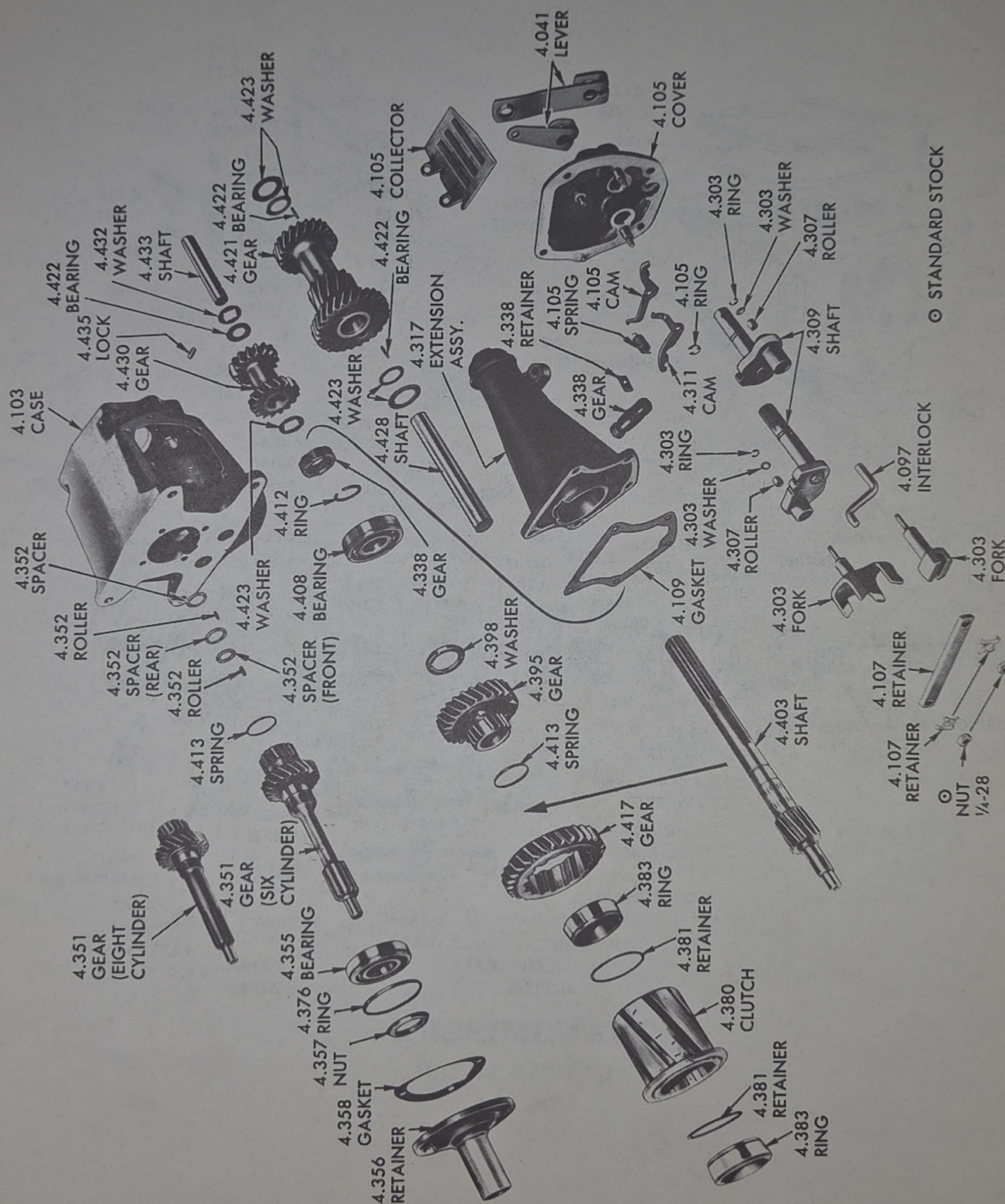


TRANSMISSION COVER STEERING COLUMN GEARSHIFT



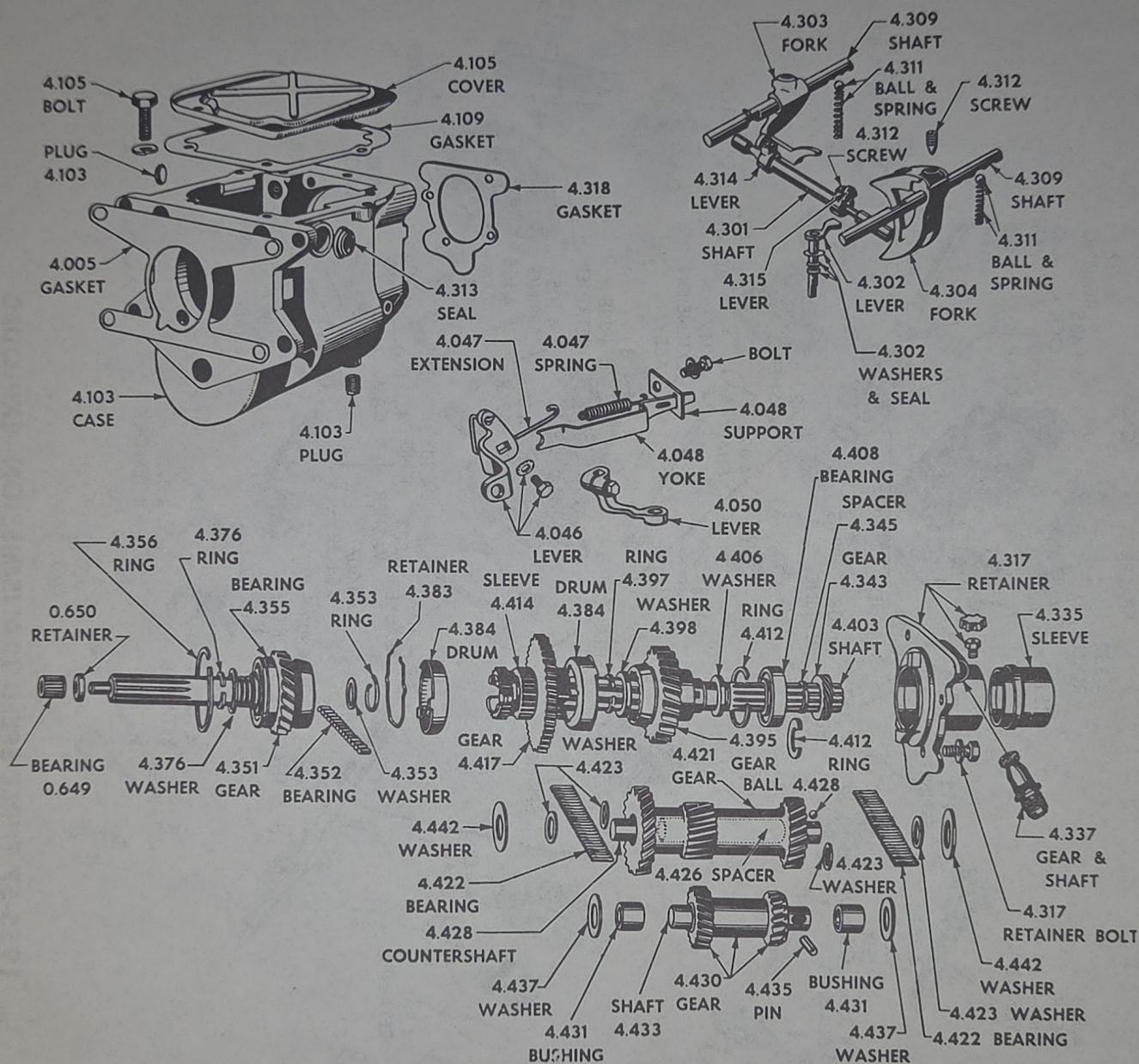


1955-56 GEARSHIFT CONTROL PARTS



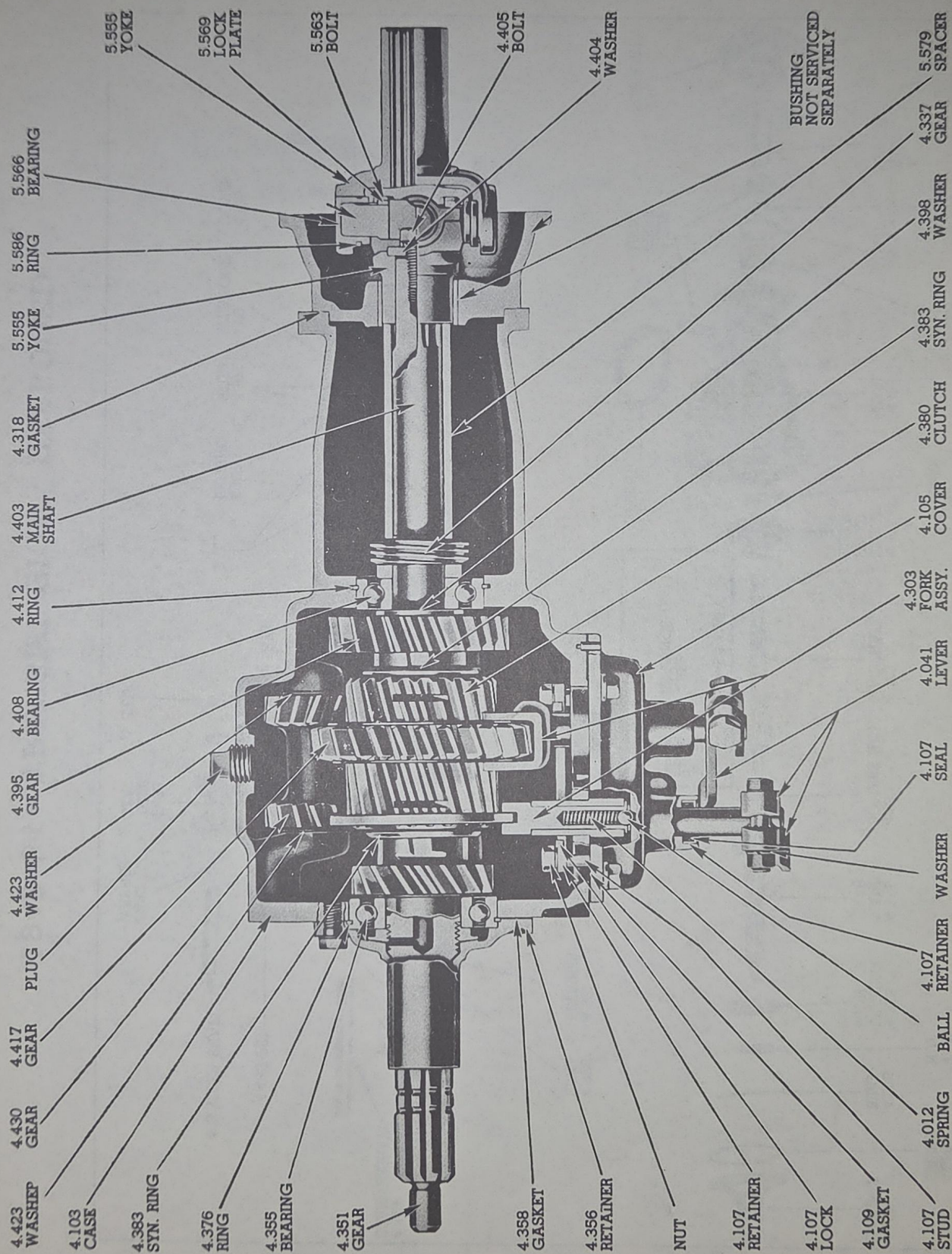
© STANDARD STOCK

1955-57 THREE SPEED TRANSMISSION—EXPLODED

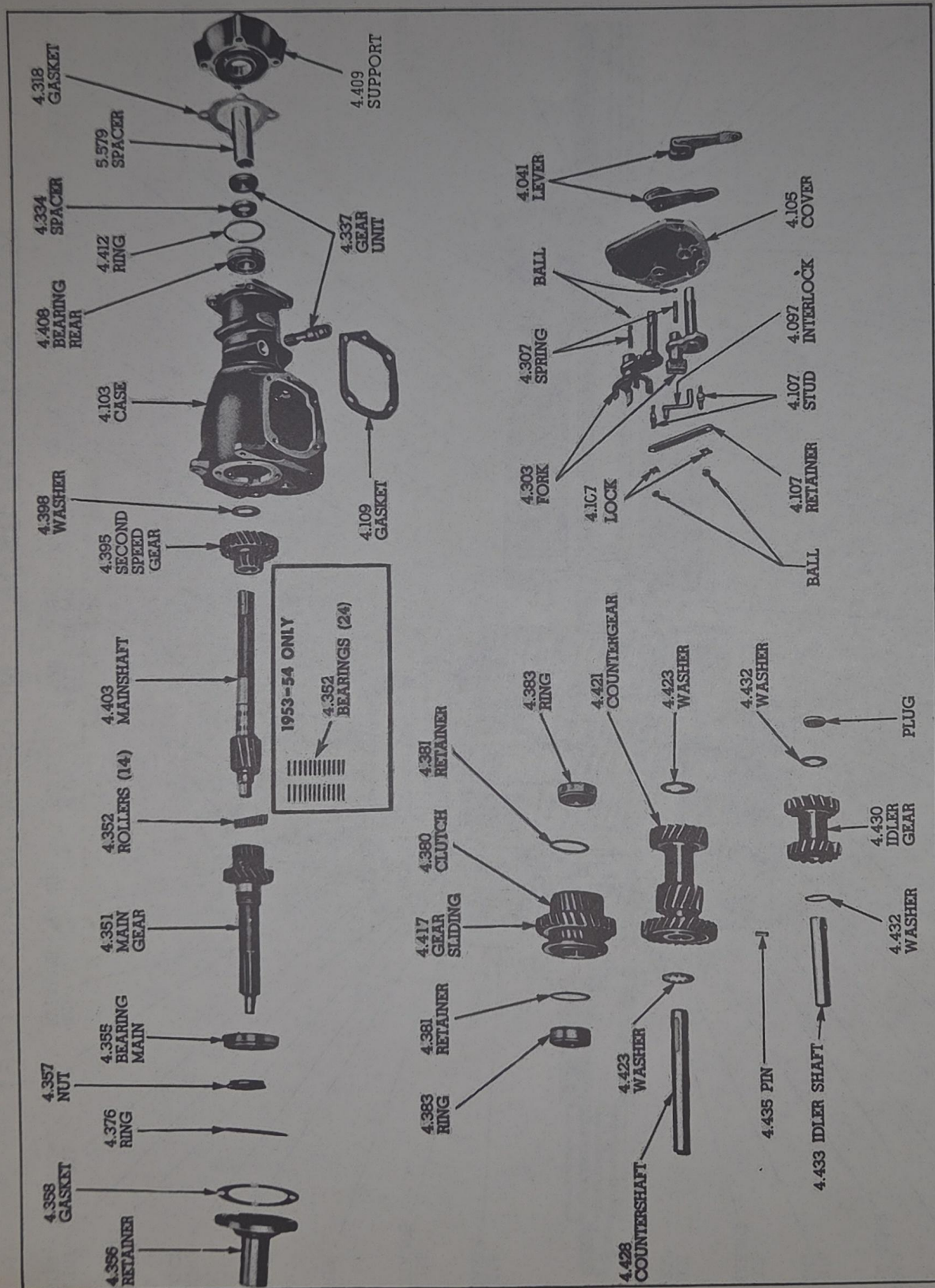


TRANSMISSION

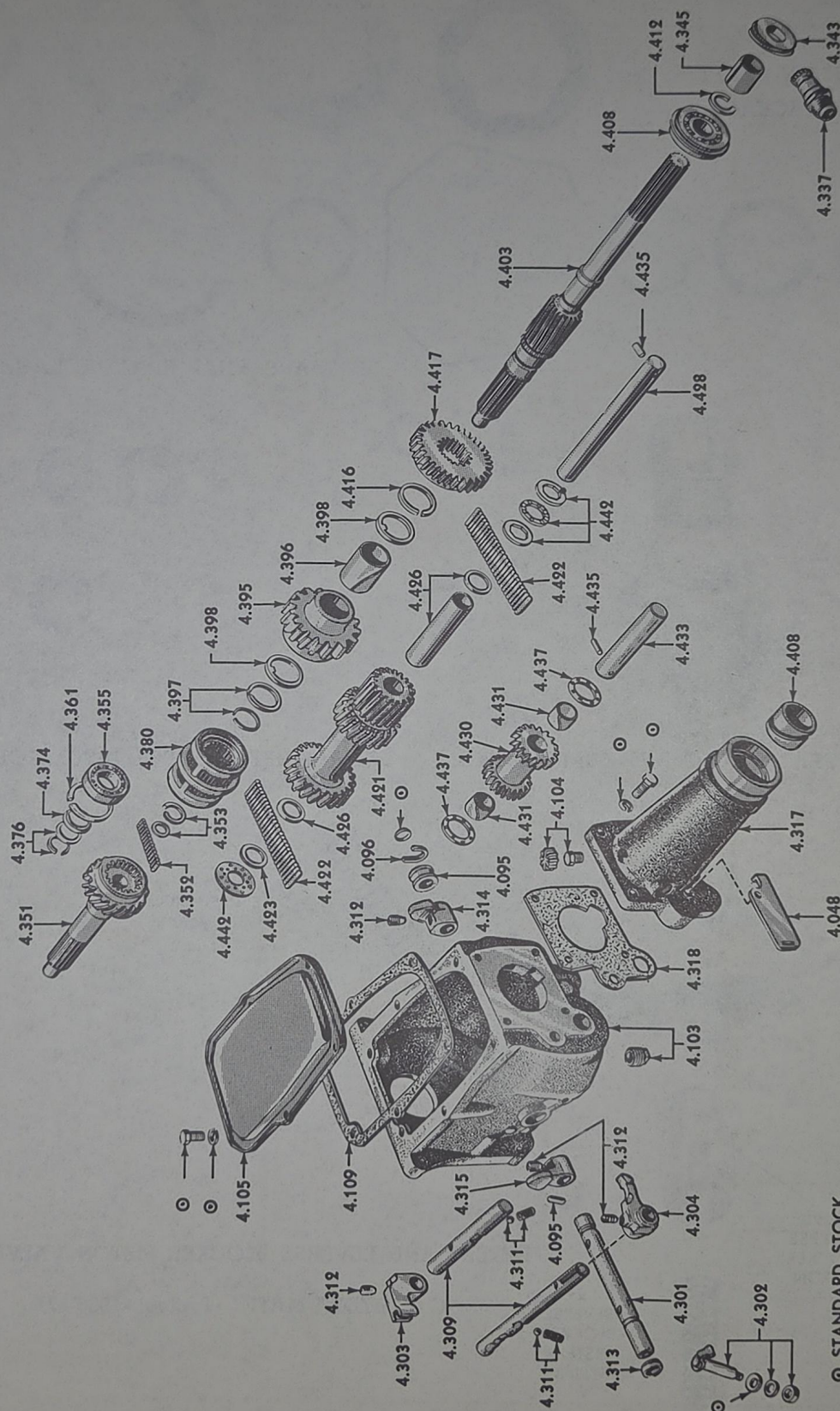
"L" HEAD ENGINE



1949-54 TRANSMISSION_CROSS SECTION VIEW



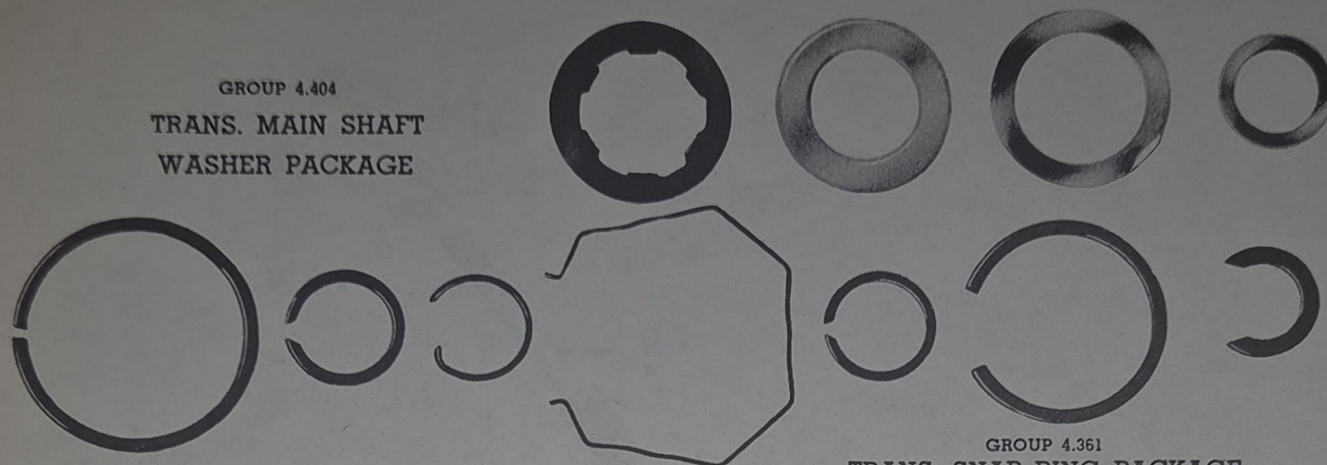
1949-54 - TRANSMISSION - EXPLODED



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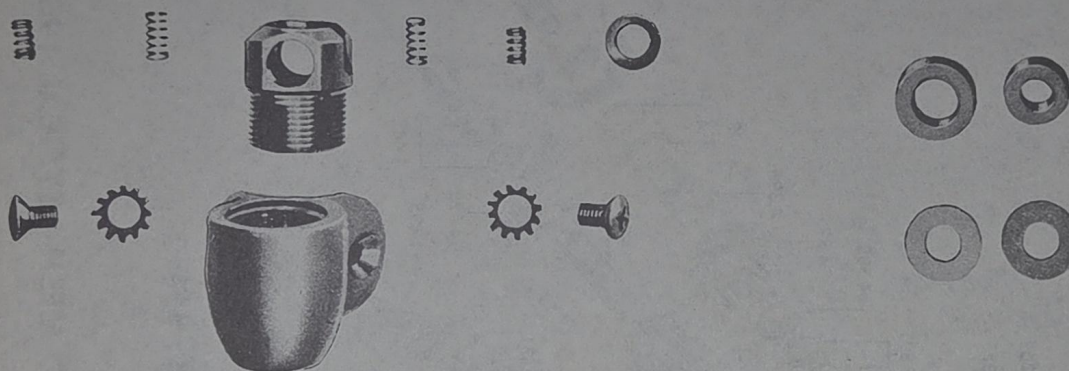
1946-
-1957*Pontiac***PARTS**
CATALOGUE NO. 572TRANSMISSION
BRAKES

GROUP 4.404

TRANS. MAIN SHAFT
WASHER PACKAGE

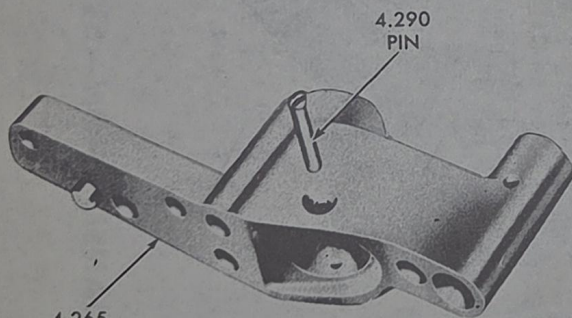
GROUP 4.361

TRANS. SNAP RING PACKAGE



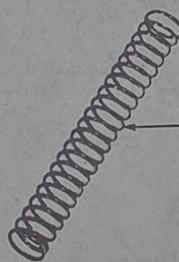
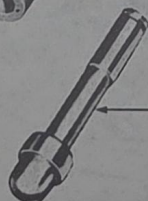
GROUP 4.018

GEARSHIFT UPPER SUPPORT AND BEARING PKG.

4.290
PIN4.265
REVERSE
BLOCKER
VALVE
BODY4.290
REVERSE
BLOCKER
PISTON4.290
REVERSE
BLOCKER
PISTON
SPRING

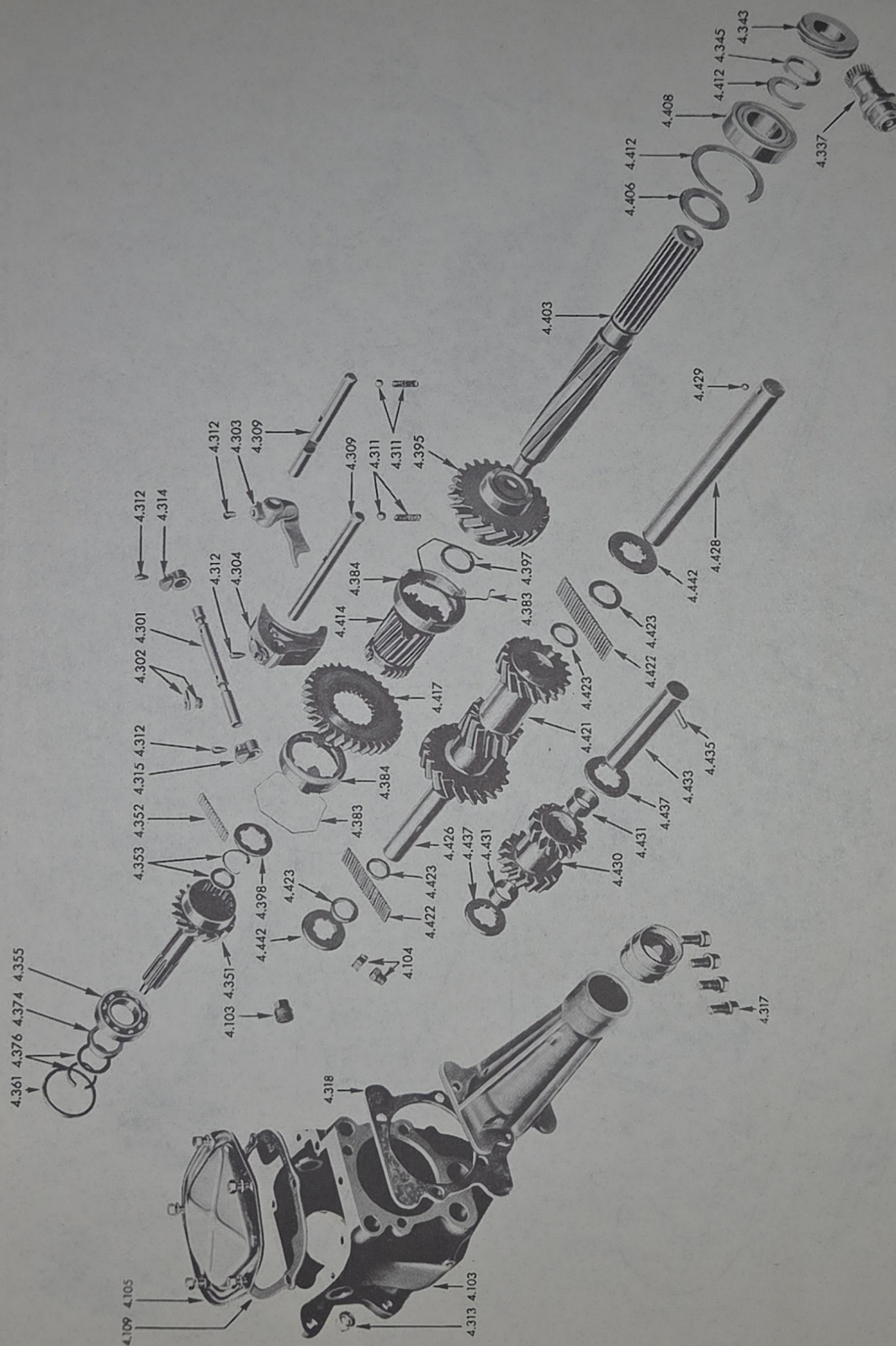
GROUP 4.019

GEARSHIFT CONTROL INSULATOR PKG.

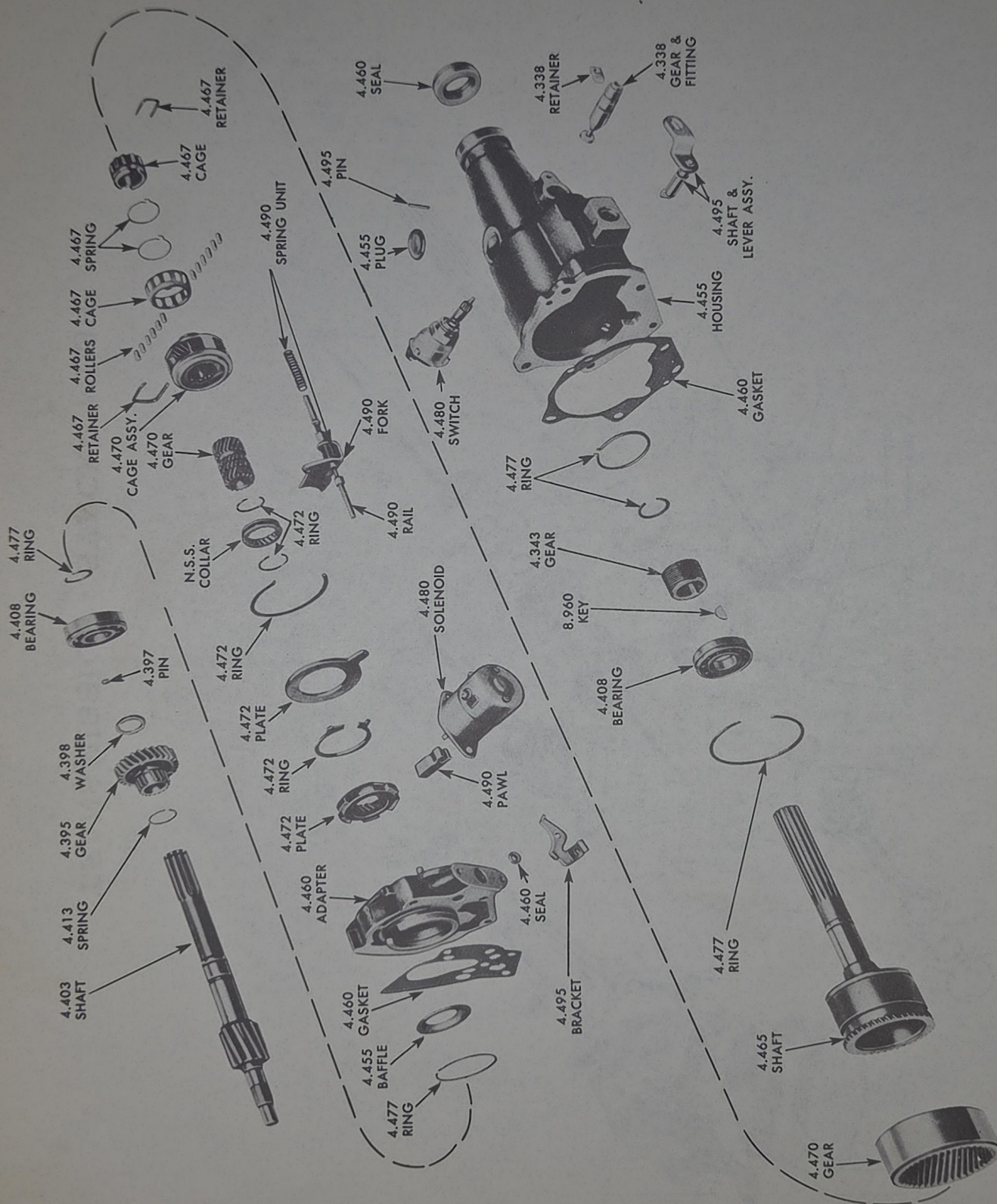
4.265
RETAINER4.265
DETENT PLUNGER
SPRING4.265
DETENT
PLUNGER

DETENT AND REVERSE BLOCKER PISTON VALVE BODY-

-C.C. HYDRA-MATIC (Typical-1956-57)



TRANSMISSION - SYNCRO MESH



THREE SPEED TRANSMISSION OVERDRIVE - EXPLODED

NOTE: THE SYNCHROMESH TRANSMISSION PARTS ARE SEGREGATED AND SHOWN IN THIS SECTION FOR SPEEDIER IDENTIFICATION.

4.003 TRANSMISSION ASSEMBLY, STANDARD

1	1341223	1949-54/25-27 ST
1	1813353	1949-54/20-22 ST
1	3740406	1955-57/20-22 ST INCLUDES EXTENSION /SUPERSEDES 3721576/
1	3845127	1955/20-22 INCLUDES OVERDRIVE ST
1	3731931	1956/20-22 INCLUDES OVERDRIVE ST
1	1170415	1956/27-28 ST
1	1175491	1957/27-28 ST

4.004 YOKE, TRANSMISSION SHIFTER LEVER SPRING

1	5842302	1949-53/20-22 ST TO CORRECT HIGH GEAR SLIP OUT AT HIGH SPEED
1	5761401	1955-57/20-22 ST

4.004 SPRING, TRANSMISSION SELECTOR SHAFT LEVER

1	5842299	1949-53/20-22 ST, 1955-57/20-22 ST
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4.004 EXTENSION, TRANSMISSION SHIFTER LEVER SPRING

1	5842265	1949-53/20-22 ST, 1955-57/20-22 ST
---	---------	------------------------------------

4.004 SPRING KIT, TRANSMISSION OVERCENTER

1	5793542	1949-53/20-22 ST TO CORRECT HIGH GEAR SLIP OUT AT HIGH SPEED - FOR SPECIAL SERVICE
1	5783139	1955-57/20-22 ST TO CORRECT HIGH GEAR SLIP OUT AT HIGH SPEED NOTE. INCLUDES LEVER, SUPPORT, SPACER, YOKE, SPRING AND EXTENSION.

4.004 THRUST WASHER AND NEEDLE BEARING KIT, TRANSMISSION

1	3692617	1946-48/20-22, 1949-53/20-22 ST USED WITH BUSHED TYPE COUNTERGEAR SEE NOTE
1	3711626	1946-50/20-22, 1951-54/20-22 ST USED WITH ROLLER TYPE COUNTERGEAR SEE NOTE
1	3725035	1955-57/20-22 STD AND OVERDRIVE NOTE. 3692617 INCLUDES 5 WASHERS AND 14 MAINSHAFT ROLLERS. 3711626 INCLUDES 5 WASHERS, 14 MAINSHAFT ROLLERS AND 50 COUNTERGEAR ROLLERS.

4.004 SHAFT AND HOUSING TRANSMISSION CONTROL

1	3688157	1949-54/20-22 ST AND POWER STEERING
1	3703581	1953-54/20-22 ST WITH POWER STEERING

4.005 GASKET UNIT, TRANSMISSION

1	3689488	1946-54/20-22 ST
1	3719636	1955-57/20-22 ST EXC OVERDRIVE NOTE. INCLUDES JOINT HOUSING SHIMS, BALL JOINT HOUSING OIL SEAL, CLUTCH RETAINER GASKETS, TRANSMISSION COVER GASKETS, AND GEARSHIFT HOUSING GASKETS.

4.005 GASKET SET, SYNCHRO-MESH TRANSMISSION

1	1393205	1946-47/25-26-27-28-29, 1948-54/25-27-28 ST NOTE. INCLUDES CASE, LOWER AND BEARING RETAINER GASKETS.
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4.005 GASKET, TRANSMISSION TO HOUSING

1	411714	1946-55/25-26-27-28 ST
1	521830	1956-57/27-28 ST



4.006 LEVER, GEARSHIFT

1	3686799	1946-52/20-22 ST USE ALSO KNOB 3686800
1	502489	1946/25-26-27-28-29, 1947-52/25-26-27-28 ST
1	3723916	1953-54/20-22 ST
1	516500	1953-54/25-27-28 EXC /-37SD/ ST PAINTED
1	516917	1953-54/25-27-28 /-37SD/ ST CHROME
1	3719852	1955-57/20-22 - USE SPRING 3719853
1	519153	1955-56/27-28 ST
1	528350	1957/27-28 ST - CHROME
1	3708901	SWIVEL, 1946-54/20-22 EXC AT

4.006 LOCK, TRANSMISSION CONTROL ROD

1	3685801	1955-57/20-22 IDLER LEVER ST
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4.006 SEAL O RING, GEARSHIFT LEVER VIBRATION ABSORBER

1	3707842	1953-54/20-22 ST 81 ID X 07
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4.007 SHAFT ASSEMBLY, STEERING COLUMN GEARSHIFT

1	3654491	1946-48/20-22 BEIGE
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4.007 BUSHING, TRANSMISSION GEARSHIFT SHAFT

1	3653736	1946-48/20-22
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4.007 SHAFT AND LEVER ASSEMBLY, GEARSHIFT CONTROL LEVER

1	3688158	1949-54/20-22 ST EXC POWER STEERING LOWER
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4.007 SHAFT, TRANSMISSION CONTROL

1	3688161	1949-52/20-22 ST UPPER
1	3686802	1953-54/20-22 ST WITH POWER STEERING
1	3704085	1953-54/20-22 ST WITH POWER STEERING UPPER
1	3701539	1953-54/20-22 ST EXC POWER STEERING UPPER

4.007 TUBE, TRANSMISSION CONTROL SHIFTER

1	3711072	1955-57/20-22 ST
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4.008 WASHER, GEARSHIFT LEVER GRIP

1	502487	1946/25-26-28-29, 1947-52/25-26-27-28 ST
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4.009 KNOB, GEARSHIFT LEVER

1	507167	1946-48/ALL ST
1	3699926	1949/20-22, 1951-52/20-22 /SUPERSEDES 3696045/
1	512921	1949-52/25-27 ST
1	3699416	1950-51/20-22 ST
1	3718171	1953-54/20-22 ST
1	515190	1953/25-27 EXC /-37SD/, 1954/25-27-28, 1955/25-27-28 EXC /-19SD-37SD/ - ST
1	516913	1953-54/25-27-28 /-37SD/, 1955/25-27 /-37SD/ -28 /-19SD-37SD/ - ST
1	3710565	1955/20-22
1	5757129	1956/20-22
1	522294	1956/27 EXC /-64DF/ ST
1	522295	1956/27 /-64DF/ ST
1	5760339	1957/20-22

4.015 COVER, GEARSHIFT CONTROL LEVER

1	516280	1951/25-27 /-37D/
1	515126	1953-56/25-27-28 BLACK
1	517180	1953/25-27 BLUE
1	517181	1953/25-27 SPRUCE GREEN
1	517182	1953-54/25-27-28 US PALM GREEN
1	517971	1954/25-27-28 GREEN
1	517970	1954/25-27-28 BLUE
1	517974	1954/25-27-28 RED
1	517973	1954/25-27-28 YELLOW
1	517972	1954/25-27-28 BEIGE
1	520515	1955/27-28 BLUE
1	520516	1955/27-28 GREEN
1	520517	1955/27-28 US BROWN
1	520518	1955/27-28 US FIREGOLD BROWN
1	520519	1955/27-28 US TURQUOISE BLUE
1	522310	1956/27 EXC /-64DF/ -28 EXC /-37SD-39SD/ BLUE
1	522311	1956/27 EXC /-64DF/ -28 EXC /-37SD-39SD/ GREEN
1	522313	1956/27 /-64DF/ -28 /-37SD-39SD/ BLUE
1	522312	1956/27 /-64DF/ -28 /-37SD-39SD/ TAN
1	522463	1956/27-28 RED

4.015 SEAL, GEARSHIFT CONTROL SHAFT
1 3686796 1949-54/20-22 ST

4.015 GROMMET, TRANSMISSION CONTROL LEVER
1 3710567 1955-56/20-22
1 3735376 1957/20-22

4.016 LEVER, GEARSHIFT CONTROL SHAFT
1 5801753 1946-48/20-22
1 502493 1946/25-26-27-28 ST
1 511326 1949-51/25-27 ST
AR 3660772 WASHER, BOLT 11/32 SQ HOLE 1946-48/20-22

4.016 LEVER, GEARSHIFT CONTROL HOUSING
1 3686811 1949-54/20-22 ST FIRST AND REVERSE
1 3688159 1949-54/20-22 ST SECOND AND THIRD
1 3732059 1955-57/20-22 ST - FIRST AND REVERSE
1 3732060 1955-57/20-22 ST - SECOND AND THIRD
1 5762576 1955-57/20-22 ST - SECOND AND THIRD - FOR SPECIAL SERVICE
AR 3652244 BUSHING 1946-54/20-22, 1955-57/20-22 ST
2 3710401 BUSHING 1955-57/20-22 ST SECOND AND THIRD IDLER LEVER
1 3701535 SPRING, ANTI-RATTLE
1 3720927 BUSHING, UPPER CONTROL SHAFT /SUPERSEDES 3703441/

4.016 SPRING, GEARSHIFT LEVER ANTI-RATTLE
1 3654731 1946-54/20-22 FOR PIVOT PIN
1 3653747 1946-52/20-22 ST FOR LEVER
AR 3655726 1946-48/ALL ST, 1949-50/25-27, 1951-52/ALL ST COIL FOR GEARSHIFT LEVER
AND CONTROL SHAFT
2 502505 1949-50/25-27 ST FOR PIVOT PIN

4.016 PIN, STEERING COLUMN GEARSHIFT TUBE YOKE
1 515140 1953-55/25-27-28 ST

4.016 GROMMET, TRANSMISSION CONTROL SHIFTER TUBE LEVER
AR 3712382 1955-57/20-22 ST

4.016 SLEEVE, TRANSMISSION CONTROL ROD SWIVEL
2 3712388 1955-57/20-22 ST - USED FIRST AND REVERSE, SECOND AND THIRD

4.017 GEARSHIFT CONTROL SHAFT PARTS
1 502484 CUP, ANTI-RATTLE SPRING 1946/25-26-28-29, 1947-52/25-26-27-28 ST -
UPPER
1 504241 SPRING, GEARSHIFT SHAFT RETURN, 1946/25-26-28-29,
1947-52/25-26-27-28 ST
1 3692295 SPRING, 1949-54/20-22 ST LEVER
1 516387 SPRING, TUBE RETURN 1953-56/25-27-28 ST
1 523623 SPRING, TUBE RETURN 1957/27-28 ST
1 3711082 SPACER, TUBE LEVER 1955/20-22 ST
1 3728056 SPACER, TUBE LEVER 1956/20-22 ST
1 502483 CLIP, RETURN SPRING 1946/25-26-28-29, 1947-52/25-26-27-28 ST
1 1310960 CLIP, TRANSMISSION CONTROL SHAFT TO STEERING COLUMN 1946-48/20-22
SEE NOTE

NOTE. 1310960 IS USED BETWEEN STEERING COLUMN MAST JACKET AND
GEARSHIFT CONTROL SHAFT, BELOW INSTRUMENT PANEL, AS AN ANTI-RATTLE
SPRING.

4.017 CLAMP, GEARSHIFT CONTROL LONG ROD
AR 3692229 1949-54/20-22
2 3725298 1955-57/20-22 ST - USED FIRST AND REVERSE, SECOND AND THIRD

4.017 SWIVEL, STEERING COLUMN GEARSHIFT CONTROL LONG ROD
1 3653745 1946-48/20-22
2 3691651 1949-54/20-22
3 3712384 1955-57/20-22 ST - USED FIRST AND REVERSE AND SECOND AND THIRD

4.017 SEAL, STEERING COLUMN
2 515141 1953-57/25-27-28 UPPER
1 515128 1953-55/27-28 EXC PS, 1956/27-28 - LOWER - 2-1/2 OD
1 517419 1953-55/25-27-28 WITH POWER STEERING LOWER 2-1/8 OD
1 3711055 1955-57/20-22 SHIFTER TUBE
1 524671 1957/27-28 - LOWER - 2-1/4 IN OD



4.017 RETAINER, STEERING COLUMN LOWER SEAL

1	515129	1953-55/25-27-28 EXC PS, 1956-57/27-28
1	517345	1953-55/25-27-28 WITH POWER STEERING

4.017 WASHER, TRANSMISSION CONTROL LEVER HOUSING

AR	3715229	1955-57/20-22 / .030-.035/ UPPER
AR	3715230	1955-56/20-22 / .036-.041/ UPPER
AR	3715231	1955-56/20-22 / .042-.047/ UPPER
AR	3715232	1955-56/20-22 / .048-.053/ UPPER
1	3715228	1955-56/20-22 / .077-.083/ LOWER
1	3735954	1957/20-22 LOWER ADJUSTING

4.017 RING, TRANSMISSION CONTROL SHIFTER TUBE ADJUSTING

1	3719313	1955/20-22 ST
1	3726438	1956-57/20-22 ST

4.017 PIN, STEERING COLUMN GEARSHIFT TUBE YOKE

1	515140	1953-56/25-27-28
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4.018 SUPPORT, STEERING COLUMN GEARSHIFT CONTROL

1	3653594	1946-48/20-22 LOWER
1	502509	1946/25-26-28-29, 1947-48/25-26-27-28 ST - UPPER
1	508660	1946-48/25-26-27-28 ST - LOWER
1	3682826	1946-48/20-22 UPPER
1	3686806	1949-52/20-22 ST - UPPER
1	511333	1949-52/25-27 ST - UPPER
1	511334	1949-52/25-27 ST - LOWER - WITH BUSHING
2	516444	SCREW, 1952/25-27 ST - UPPER SUPPORT TO COLUMN

4.018 SUPPORT AND BEARING PACKAGE, GEARSHIFT UPPER

1	510328	1946/25-26-28-29, 1947-48/25-26-27-28 ST SEE NOTE
1	513407	1949-50/25-27 ST SEE NOTE
NOTE. 510328 INCLUDES SUPPORT, BEARING, SPRINGS, WASHERS AND SCREWS.		
513407 INCLUDES SUPPORT, BEARING, SCREWS, SPRINGS, WASHER, SPRING CUP, PIVOT PIN, AND LOCKWASHER.		

4.018 -U- BOLT, GEARSHIFT CONTROL LOWER SUPPORT

1	3653721	1946-48/20-22
1	511410	1949-52/25-27

4.018 CAP, GEARSHIFT CONTROL LOWER SUPPORT

1	507453	1946/25-26-28-29, 1947-48/25-26-27-28 ST SEE NOTE
NOTE. WHEN USING 507453 USE ALSO 2 OF 123737 SCREWS.		

4.018 CLAMP, GEARSHIFT CONTROL SHAFT

1	3686831	1949-54/20-22 ST
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4.018 BEARING, STEERING COLUMN GEARSHIFT CONTROL UPPER SUPPORT

1	502501	1946/25-26-28-29, 1947-52/25-26-27-28 ST
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4.018 BUSHING, STEERING COLUMN GEARSHIFT CONTROL LOWER SUPPORT

1	508661	1946/25-26-28, 1947-52/25-26-27-28 ST
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4.018 SCREW, STEERING COLUMN GEARSHIFT CONTROL SUPPORT

2	516444	1946/25-26-28-29, 1947-50/25-26-27-28 EXC HT, 1951/25-27 ST /-37D/ UPPER SUPPORT
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4.018 SPRING, GEARSHIFT LEVER LINK ANTI-RATTLE

1	3650253	1946-48/20-22
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4.018 SUPPORT, STEERING COLUMN GEARSHIFT CONTROL

1	3698234	1953-54/20-22 ST - UPPER
1	515131	1953-56/25-27-28 LEVER BEARING
4	516235	SCREW 1953-56/25-27-28 LEVER BEARING SUPPORT
4	516250	WASHER 1953-56/25-27-28 LEVER BEARING SUPPORT



4.018 BRACKET, GEARSHIFT SELECTOR LEVER SUPPORT

1	516375	1953-54/25-27-28 ST
1	519148	1955-57/27-28 ST

4.018 PLATE, STEERING COLUMN GEARSHIFT INTERLOCK

1	523617	1957/27-28 BEARING SUPPORT AND DIRECTION SIGNAL LOCK
1	528327	1957/27-28

4.018 SUPPORT, STEERING SHAFT UPPER BEARING

1	523624	1957/27-28 PS
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4.019 LEVER, GEARSHIFT CONTROL SHAFT

1	511326	1949-52/25-27 ST
1	516383	1953-54/25-27-28 ST

4.019 LEVER, GEARSHIFT CONTROL SHAFT IDLER

1	505760	1946-48/25-26-27-28 ST
1	511327	1949-52/25-27 ST

4.019 LEVER, GEARSHIFT SELECTOR CONTROL IDLER

1	503877	1946/25-26-28-29, 1947-48/25-26-27-28 ST
1	511329	1949-52/25-27 ST

4.019 ROD, STEERING COLUMN GEARSHIFT CONTROL

1	5833608	1946-48/20-22
1	505803	1946/25, 1947-48/25-27 ST
1	506712	1946-47/26-28 ST
1	5837448	1949-52/20-22 ST, 1953-54/20-22 ST EXC POWER STEERING - FIRST AND REVERSE
1	5837449	1949-52/20-22 ST, 1953-54/20-22 ST EXC POWER STEERING - SECOND AND THIRD
1	5844617	1953-54/20-22 ST WITH POWER STEERING - REVERSE AND FIRST
1	5844618	1953-54/20-22 ST WITH POWER STEERING - SECOND AND THIRD
1	517347	1953-54/25-27-28 ST
1	518341	1954/25-27-28 ST
1	3710398	1955-57/20-22 ST FIRST AND REVERSE
1	3728286	1955-57/20-22 ST SECOND AND THIRD LOWER
1	3720962	1955-57/20-22 ST SECOND AND THIRD - UPPER
1	519167	1955/27-28 ST
1	521777	1956/27-28 ST
1	523620	1957/27-28 ST
AR	3749084	CLIP 1955-57/20-22 ST /SUPERSEDES 3712389/
AR	371704	SPRING, ANTI-RATTLE 1946-57/20-22 ST
AR	501253	WASHER, ANTI-RATTLE 1946-57/25-26-27-28 ST
AR	3714491	1957/20-22 TG 3/8 X .030 THICK
3	124925	NUT, HEX 3/8-24 THIN

4.019 INSULATOR PACKAGE, GEARSHIFT CONTROL

1	510327	1946-52/25-26-27-28-29 ST - SEE NOTE
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NOTE. INCLUDES CONTROL ROD INSULATORS AND WASHERS.

4.019 INSULATOR, GEARSHIFT CONTROL ROD

1	502488	1946-52/25-26-27-28-29 ST
AR	515156	1953-57/25-27-28
1	523611	1957/27-28

4.019 INSULATOR, TRANSMISSION SHIFT LEVER

1	1319010	1946-48/20-22
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4.019 BUSHING, GEARSHIFT CONTROL SHAFT LEVER

1	3652244	1946-48/20-22
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4.019 SPRING, GEARSHIFT SELECTOR CROSS SHAFT ANTI-RATTLE

1	371704	1950/20-22, 1957/20-22 ST
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4.019 SPRING, GEARSHIFT CONTROL SHAFT LEVER

1	3653202	1946-48/20-22
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4.019 TRUNNION, GEARSHIFT CONTROL

1 515162 1953-57/25-27-28 ST - SELECTOR ROD

4.019 CLEVIS, GEARSHIFT CONTROL ROD

1 517326 1953-54/25-27-28 ST

1 519169 1955-57/27-28 ST

1 408162 PIN 1953-54/25-27-28 ST

4.020 INSULATOR, GEARSHIFT SELECTOR ROD

1 503873 1946-57/25-26-27-28 ST

4.020 ROD, STEERING COLUMN GEARSHIFT SELECTOR

1 5833609 1946-48/20-22

1 507143 1946-48/25-27 ST

1 507144 1946-47/26-28 ST

1 511332 1949-52/25-27 ST

1 517350 1953/25-27 ST

1 519175 1955/27-28 ST

1 521779 1956/27-28 ST

1 523622 1957/27-28 ST

4.020 SWIVEL, GEARSHIFT SELECTOR TO TRANSMISSION CONTROL ROD

1 3702380 1946-48/20-22 /SUPERSEDES 3651805/

4.020 SPRING, STEERING COLUMN GEARSHIFT SELECTOR ROD OR CABLE

1 3654543 1946-48/20-22 ANTI-RATTLE

4.021 COLLAR, GEARSHIFT CONTROL SHAFT

1 503871 1946-52/25-26-27-28-29 ST

1 502482 WASHER, LOCK 3/8 EXTERNAL TOOTH 1946/25-26-28-29, 1947-52/25-26-27-28 ST

4.021 LEVER - GUIDE, STEERING COLUMN GEARSHIFT SELECTOR

1 5803773 LEVER 1946-48/20-22

1 3654430 BUSHING 1946-48/20-22

1 3664984 SWIVEL 1946-51/20-22 ST

4.021 WASHER, GEARSHIFT SELECTOR TO TRANSMISSION CONTROL ROD

1 3654428 1946-48/20-22

4.025 CUP, GEARSHIFT LEVER FULCRUM SPRING

2 3651741 1946-52/25-26-27-28-29 ST

4.025 PIN, TRANSMISSION CONTROL LEVER

2 3653719 1946-54/20-22

4.029 HOUSING, GEARSHIFT CONTROL SHAFT

1 3686797 1949-54/20-22 ST

1 3687429 CLAMP, 1949-54/20-22 ST

1 3686798 COVER, 1949-54/20-22 ST

4.036 TRANSMISSION CONTROL LEVER PARTS

1 515148 PIN, GEARSHIFT LEVER FULCRUM 1953-56/25-27-28

1 523616 PIN, GEARSHIFT LEVER FULCRUM 1957/27-28

1 515147 SPRING, GEARSHIFT LEVER ANTI-RATTLE 1953-56/25-27-28

1 3719853 SPRING, TRANSMISSION CONTROL LEVER 1955-57/20-22 - USE LEVER 3719852

1 523643 SPRING, GEARSHIFT LEVER 1957/27-28

1 515149 RING, PIN RETAINING 1953-56/25-27-28

1 523618 RETAINER, LEVER 1957/27-28

4.036 SPRING, GEARSHIFT LEVER

2 502505 1946-52/25-26-27-28-29 ST FULCRUM CUP

4.036 SHIM, GEARSHIFT LEVER

AR 501301 1946-47/25-26-27-28, 1948-52/25-27 ST, 1953-56/25-27-28



- 4.036 WASHER, GEARSHIFT LEVER ANTI-RATTLE
1 501315 1946-52/25-26-27-28-29 ST
- 4.038 SUPPORT, GEARSHIFT LEVER
1 515142 1953-56/25-27-28 ST
- 4.038 HOUSING, TRANSMISSION CONTROL LEVER
1 3711875 1955-56/20-22 ST
1 5760073 1957/20-22 ST
1 523610 1957/27-28
- 4.038 WASHER, GEARSHIFT LEVER THRUST
2 5667525 1957/27-28 - UPPER
1 5667524 1957/27-28 - LOWER HOUSING
- 4.039 TUBE, STEERING COLUMN GEARSHIFT
1 504052 1946/25-26-28, 1947/25-26-27-28, 1948-52/25-27 ST
1 517352 1953-54/25-27-28 ST
1 519180 1955-56/27-28 ST
1 523625 1957/27-28 ST
- 4.039 BEARING, STEERING SHAFT AND JACKET ADAPTER SHIFT TUBE
1 5685285 1957/27-28 WITH PS
- 4.040 GROMMET, HYDRAULIC STEERING PUMP TO CONTROL VALVE HOSE UPPER
1 3732038 1956/20-22 WITH PS, 1957/20-22 ST WITH PS
- 4.040 LEVER, TRANSMISSION CONTROL IDLER
1 3765134 1955-57/20-22 ST - SECOND AND THIRD /SUPERSEDES 3710400/
1 3741285 SUPPORT 1955-57/20-22
- 4.041 LEVER, GEARSHIFT CONTROL SHAFT LOWER
1 519154 1955/27-28 ST
1 521809 1956/27-28 ST
1 523613 1957/27-28 ST
- 4.041 LEVER, TRANSMISSION SHIFTER SHAFT
2 3686836 1949-54/20-22 ST
1 3845093 1955-57/20-22 ST - FIRST AND REVERSE
1 3728300 1955-57/20-22 ST - SECOND AND THIRD /SUPERSEDES 3708667/
2 838819 WASHER, LOCK 3/8 MEDIUM
- 4.045 PIN, GEARSHIFT SELECTOR LEVER PIVOT
1 503878 1942-48/25-26-27-28-29 ST
1 511330 1949-52/25-27 ST
1 516385 1953-54/25-27-28 ST
1 519160 1955-57/27-28 ST
- 4.045 LEVER, GEARSHIFT SELECTOR CONTROL
1 503876 1946/25-26-28-29, 1947-48/25-26-27-28 ST
1 511328 1949-52/25-27 ST
1 516377 1953/25-27 ST
1 518413 1954/25-27-28 ST
1 519149 1955-56/27-28 ST
1 523614 1957/27-28 ST
- 4.046 LEVER, TRANSMISSION SHIFTER
1 5269483 1946-48/20-22 ST PACKAGE INCLUDES INSULATOR, BOLT AND NUT
1 505808 1946-52/25-27 ST
1 506713 1946-47/26-28 ST
1 505808 1953-54/25-27-28 ST
1 519155 1955/27-28 ST
1 521773 1956-57/27-28 ST
1 515512 RETAINER 1953-54/25-27-28 ST



- 4.046 BOLT, TRANSMISSION SHIFTER LEVER
 1 503875 1946-52/25-26-27-28-29 ST - TO TRANSMISSION
 1 519158 1955/27-28 ST
 1 521775 1956-57/27-28 ST - TO TRANSMISSION
 1 502482 WASHER, LOCK 1946-52/25-26-27-28-29 ST, 1955-57/25-27-28 ST - 3/8
 EXTERNAL TOOTH LOCK
- 4.047 SPRING, TRANSMISSION SHIFT LEVER
 1 504224 1946-54/25-26-27-28-29 ST
 1 519178 1955-57/27-28 ST
- 4.047 EXTENSION, TRANSMISSION SHIFT LEVER SPRING
 1 503872 1946-54/25-26-27-28-29 ST
- 4.048 SUPPORT, SHIFT LEVER SPRING YOKE
 1 504202 1946-54/25-26-27-28-29 ST
 1 1166462 1955/27-28 ST
 1 5842301 1955-57/20-22 ST - FOR SPECIAL SERVICE
 1 1170503 1956-57/27-28 ST
- 4.048 YOKE, SELECTOR SHAFT SHIFT LEVER SPRING
 1 504225 1946-54/25-26-27-28-29 ST
 1 519185 1955/27-28 ST
 1 521781 1956-57/27-28 ST
- 4.050 LEVER, TRANSMISSION SELECTOR SHAFT
 1 509097 1946-55/25-26-27-28 ST
 1 521724 1956-57/27-28 ST
- 4.081 SUPPORT, TRANSMISSION
 1 756100 1946-48/20-22 ST - SEE NOTE
 1 3690316 1949-54/20-22 ST
 NOTE. WHEN 756100 IS USED ON 1946-47 USE ALSO 1 TRANSMISSION SUPPORT
 BOLT LOCK 3683693 AND 2 BOLTS NO 180151.
- 4.083 PLATE, TRANSMISSION SUPPORT GUIDE
 1 593955 1946/20-22, 1947/20-22 ST - FIRST JOBS TO SERIAL NO 72-02985
- 4.083 LOCK, TRANSMISSION SUPPORT BOLT
 1 3683693 1947/20-22 AFTER JOBS ON AND AFTER SERIAL NO 72-02985,
 1948-52/20-22 ST
- 4.087 STUD, TRANSMISSION SUPPORT
 2 5805229 1946/20-22, 1947/20-22 ST - FIRST JOBS BEFORE SERIAL NO 72-02985
- 4.095 PIN, TRANSMISSION FIRST AND REVERSE INTERLOCK
 1 1308154 1956-57/27-28 ST
- 4.096 RETAINER, SECOND AND THIRD SPEED INTERLOCK TO SELECTOR SHAFT
 1 1307547 1956-57/27-28 ST
- 4.097 INTERLOCK, SHIFTER
 1 591190 1946-48/20-22
 1 3686833 1949-57/20-22 ST
 1 1320939 1956-57/27-28 ST - SECOND AND THIRD
- 4.099 LEVER, SHIFTER INTERLOCK
 1 591235 1946-48/20-22 ST
- 4.103 CASE, TRANSMISSION
 1 591192 1946-48/20-22
 1 1335514 1948-54/25-27-28 ST
 1 591746 1949-54/20-22 ST - INCLUDES PLUGS
 1 3845121 1955-57/20-22 STD
 1 3845123 1955-56/20-22 WITH OVERDRIVE ST
 1 1166474 1955/27-28 ST
 1 1317854 1956/27-28 ST
 1 1175493 1957/27-28 ST
 6 3717166 BOLT, 1957/20-22 TG - TO FLYWHEEL
 8 838819 WASHER, SPECIAL 3/8 MEDIUM LOCK

- 4.103 PLUG, TRANSMISSION CASE
2 3845059 TRANSMISSION CASE 15/16 EXPANSION
- 4.104 SCREW, TRANSMISSION BREATHER
1 501330 1946-57/25-26-27-28 ST
1 498373 CAP 1946-57/25-26-27-28 ST
- 4.104 SHIM UNIT, TRANSMISSION TO CLUTCH HOUSING
1 3694977 1949-53/20-22 ST - INCLUDES 7 SHIMS
- 4.105 COVER, TRANSMISSION CASE
1 591026 1946-48/20-22 ST
1 1313679 1946-55/25-26-27-28-29 ST
1 3686832 1949-54/20-22 ST
1 3731899 1955-57/20-22 ST - INCLUDES SHIFT LEVERS
1 3845044 1955/20-22 ST
1 3845157 1956/20-22 ST FIRST JOBS - AFTER JOBS SERVICED AS COVER AND SHAFT
1 1308105 1956-57/27-28 ST
- 4.105 COLLECTOR, TRANSMISSION CASE CHIP
1 3845067 1955-57/20-22 ST
- 4.105 CAM, TRANSMISSION DETENT
1 3731914 1956-57/20-22 ST - FIRST AND REVERSE
1 3731913 1956-57/20-22 ST, 1957/20-22 ST - SECOND AND THIRD
1 3731912 SHAFT 1956-57/20-22 ST
1 3737068 SPRING 1956-57/20-22 ST
- 4.105 COVER AND SHAFT, TRANSMISSION CAM DETENT INTERLOCK
1 3731900 1956/20-22 ST AFTER JOBS, 1957/20-22
- 4.107 SHAFT, GEARSHIFT OPERATING
1 591209 1946-48/20-22 ST INCLUDES PIN
- 4.107 SEAL, GEARSHIFT OPERATING SHAFT
1 591660 1946-55/20-22 ST
2 3845164 1956-57/20-22 ST
- 4.107 RETAINER, GEARSHIFT OPERATING SHAFT SEAL
AR 591099 1946-55/20-22 ST
- 4.107 RETAINER, SHIFTER INTERLOCK
1 591538 1949-57/20-22 ST
2 591537 STUD 1949-57/20-22 ST
2 591539 NUT LOCK 1949-57/20-22 ST
- 4.108 SPRING, GEARSHIFT OPERATING SHAFT
1 591031 1946-48/20-22 ST
- 4.109 GASKET, TRANSMISSION CASE COVER
1 591024 1946-48/20-22 ST
1 1312441 1946-55/25-26-27-28-29 ST
1 591513 1949-57/20-22 ST TOP
1 1308106 1956-57/27-28 ST
- 4.251 PLATE, TRANSMISSION BRAKE
2 3749600 1957/20-22 - UNIT
2 3748263 1957/20-22 - DRIVE
1 3748266 1957/20-22 - REACTOR - INNER
2 3750662 1957/20-22 - REACTOR - OUTER
- 4.303 FORK, TRANSMISSION SECOND AND THIRD
1 591738 1946-48/20-22
1 1307865 1946-55/25-26-27-28-29 ST
1 5791720 1949/20-22 SPECIAL SERVICE - TO ELIMINATE GEARSHIFT LEVER RATTLE
1 3845048 1949-56/20-22 ST - FIRST JOBS - HOLLOW DRILLED
1 3751846 1956/20-22 ST - AFTER JOBS, 1957/20-22 ST - BLUNT END
/SUPERSEDES 3731928/
1 1162293 1956-57/27-28 ST
1 3731921 WASHER 1956-57/20-22 ST - AFTER JOBS



4.303 RING, SHIFTER FORK RETAINER

2 591779 1949-55/20-22 ST, 1956/20-22 ST - FIRST JOBS - 1-3/16 OD
2 3731922 1956/20-22 ST - AFTER JOBS, 1957/20-22 ST - AFTER JOBS - 5/16 OD

4.304 FORK, TRANSMISSION FIRST AND REVERSE

1 591737 1946-48/20-22 ST
1 1307864 1946-54/25-26-27-28-29 ST
1 591798 1949-54/20-22 ST - USE SPRING 591796
1 3845045 1955-56/20-22 ST - FIRST JOBS - HOLLOW DRILLED
1 3731918 1956/20-22 ST - AFTER JOBS, 1957/20-22 ST - BLUNT END
1 1317457 1956-57/27-28 ST
1 3731921 WASHER 1956/20-22 ST

4.305 BAR, SHIFTER FORK GUIDE

1 591318 1946-48/20-22 ST

4.306 LEVER, SHIFTER FORK

1 591032 1946-48/20-22 ST

4.307 SPRING, GEARSHIFT YOKE LOCK BALL

1 5806543 1946-48/20-22 ST
2 591796 1949-56/20-22 ST
1 3731920 ROLLER 3/16 ID X 5/16 OD 1956/20-22 ST - AFTER JOBS, 1957/20-22 ST

4.309 SHAFT AND PLATE, SHIFTER

1 591775 1950-54/20-22 ST - FIRST AND REVERSE
1 591780 1950-54/20-22 ST - SECOND AND THIRD /SUPERSEDES 591784/
1 3707160 1955/20-22 ST - FIRST AND REVERSE
1 3845049 1955/20-22 ST - SECOND AND THIRD
1 3845159 1956/20-22 ST - FIRST JOBS - FIRST AND REVERSE - 1-7/16 OL
1 3731923 1956/20-22 ST - AFTER JOBS, 1957/20-22 ST - FIRST AND REVERSE - SLEEVE
15/16 OL
1 3845162 1956/20-22 ST - FIRST JOBS - SECOND AND THIRD - SLEEVE 1-13/16 OL
1 3731926 1956/20-22 ST - AFTER JOBS, 1957/20-22 ST - SECOND AND THIRD -
SLEEVE 1-1/2 OL

4.309 SHAFT, GEARSHIFT SHIFTER

1 1312407 1946-55/25-26-27-28-29 ST - FIRST AND REVERSE
1 1334187 1946-55/25-26-27-28-29 ST - SECOND AND THIRD
1 1314508 1956-57/27-28 ST - FIRST AND REVERSE
1 1334188 1956-57/27-28 ST - SECOND AND THIRD

4.311 SPRING, SHIFTER SHAFT POPPET BALL

2 1320299 1946-55/25-26-27-28 ST
2 1314658 1956-57/27-28 ST

4.312 SCREW, SHIFTER FORK TO SHAFT

4 1301275 1946-57/25-26-27-28 ST 3/8-24 X 3/4

4.313 SEAL, TRANSMISSION SELECTOR SHAFT OIL

1 1189854 1946-57/25-26-27-28 ST /SUPERSEDES 1310194/

4.314 LEVER, SECOND AND THIRD SHIFTER

1 1308074 1946-55/25-26-27-28-29 ST
1 1313280 1956-57/27-28 ST

4.315 LEVER, FIRST AND REVERSE SHIFTER

1 1308073 1946-55/25-26-27-28-29 ST
1 1312615 1956-57/27-28 ST

4.317 RETAINER, TRANSMISSION REAR BEARING

1 1335777 1946-47/25-26-27-28, 1948/25-27 ST
1 1336377 1949-54/25-27-28 ST - INCLUDES BUSHING
1 1166528 1955/27-28 ST - WITH BUSHING
1 1170639 1956-57/27-28 ST

4.317 EXTENSION, TRANSMISSION

1 3707171 1955-57/20-22 STD
6 838819 WASHER, LOCK 3/8



4.317 BUSHING, TRANSMISSION EXTENSION

1 3717682 1955-57/20-22 ST

4.318 GASKET, TRANSMISSION REAR BEARING RETAINER

1 1316970 1946-47/25-26-27-28-29, 1948-54/25-27-28 ST
1 591754 1949-54/20-22 ST - SUPPORT
1 3707172 1955-57/20-22 ST
1 1166445 1955/27-28 ST
1 1170719 1956-57/27-28 ST

4.318 SEAL, TRANSMISSION EXTENSION OIL

1 8612229 1955-57/20-22 ST - EXC OVERDRIVE

4.318 SEAL, TRANSMISSION REAR BEARING RETAINER OIL

1 1314707 1946-50/25-26-27-28, 1951-52/25-27 ST, 1953/25-27 CAN. ST
1 502568 1953/25-27 US ST, 1954/25-27-28 ST
1 520282 1955-57/27-28 ST

4.335 SHIELD, TRANSMISSION REAR BEARING RETAINER OIL SPLASH

1 509500 1946-50/ALL US, 1953/25-27 US, 1954/25-27-28 ST EXC POWER BRAKES
1 519819 1955/27-28 ST - INNER
1 519820 1955-57/27-28 ST - OUTER
1 521831 1956-57/27-28 ST - INNER

4.335 SHIELD, PROPELLOR SHAFT SLIP JOINT DUST

1 560191 1951/25-27 ST

4.337 GEAR AND SHAFT, SPEEDOMETER DRIVEN

1 5801886 1946-54/20-22 ST WITH 39-10 AXLE
1 503934 1946-47/26-28 ST WITH 43-10 AXLE - INCLUDES SLEEVE
1 503933 1946-49/25-27 ST WITH 41-10 AXLE - INCLUDES SLEEVE
1 513803 1950-51/25 ST 41-10 RATIO - INCLUDES SLEEVE 21-7 TEETH
1 513802 1950-51/27 ST 39-10 RATIO - INCLUDES SLEEVE 20-7 TEETH
1 516364 1952/27 ST, 1953-54/25 US -27-28 ST 20-7 RATIO - INCLUDES SLEEVE 20-7 TEETH
1 516363 1952-54/25 ST 21-7 RATIO - INCLUDES SLEEVE 21-7 TEETH
1 516366 1952-54/25-27-28 US ST 19-7 RATIO - INCLUDES SLEEVE 19-7 TEETH
1 516365 1953-54/25-27-28 US ST 22-7 RATIO - INCLUDES SLEEVE 22-7 TEETH
1 519374 1955/27-28 ST - 39-10 RATIO 20-7 TEETH
1 519373 1955/27-28 ST - 40-11 RATIO 19-7 TEETH
1 522035 1956-57/27-28 ST - 39-10 RATIO 20-7 TEETH
1 522036 1956-57/27-28 ST - 40-11 RATIO 19-7 TEETH
1 524314 1957/27-28 ST 41-12 RATIO 17-7 TEETH
1 524315 1957/27-28 ST 41-12 RATIO 18-7 TEETH

4.337 GEAR UNIT, SPEEDOMETER DRIVE AND DRIVEN

1 605061 1948/20-22 WITH 37-9 AXLE ST

4.338 GEAR, SPEEDOMETER DRIVEN

1 3708699 1955-57/20-22 ST
1 3708143 1955-56/20-22 ST - WITH OVERDRIVE
1 3708147 FITTING 1955-57/20-22 ST
1 3708148 RETAINER, FITTING 1955-57/20-22 ST
1 3708146 SEAL, -O- RING 1955-57/20-22 ST

4.338 SEAL, SPEEDOMETER DRIVE SHAFT OIL

1 565673 1955-57/27-28 ST

4.339 HEAD, SPEEDOMETER - SERVICED BY UMS SPEEDOMETER AND GAUGE DISTRIBUTORS

1 1569558 1946-48/ALL ST
1 1569877 1949-50/ALL ST
1 1580822 1951-52/ALL ST
1 1581326 1953-54/ALL ST
1 1583321 1955/ALL ST
1 1584223 1956/ALL ST
1 1584487 1957/ALL ST

4.339 NUT, SPEEDOMETER TO INSTRUMENT PANEL

AR 3696396 1955/ALL ST, 1956/20-22 ST



4.339 FRAME, SPEEDOMETER HEAD - SERVICED BY UMS SPEEDOMETER AND GAUGE DISTRIBUTORS

1 1584487 1957/27-28 ST

4.342 CABLE KIT, SPEEDOMETER - SERVICED BY AC CABLE AND CASING DISTRIBUTORS

1 846890 1946-57/ALL ST - TYPE 615 - CABLE 81 IN CUT AS REQUIRED

4.342 CABLE AND CASING, SPEEDOMETER - SERVICED BY AC CABLE AND CASING DISTRIBUTORS

1 1567793 1946-47/ALL, 1948/20-22 ALL -25-27 ST - TYPE CC-1
 1 1582863 1949-54/20-22 ST -25-27 ST, 1955-56/20-22 ST EXC OVERDRIVE TYPE CC-17
 1 1583866 1955-56/27-28 - TYPE CC-23
 1 1585306 1957/20-22 ST - 70 IN
 1 1584813 1957/27-28 - TYPE CC-34

4.342 CASING, SPEEDOMETER CABLE - SERVICED BY AC CABLE AND CASING DISTRIBUTORS

1 1566182 1946-47/26-28, 1948/25-27 ST

4.343 GEAR, SPEEDOMETER DRIVE

1 5801888 1946-48/20-22 ST - WITH 39-10 AXLE RATIO
 1 503936 1946-49/25-26-27-28-29 ST
 1 1315449 1950/25-27, 1951-57/25-27-28 ST
 1 5837818 1949-54/20-22 ST
 1 3708145 1955-57/20-22 ST
 1 3739602 1955-56/20-22 ST - WITH OVERDRIVE /SUPERSEDES 3708678/
 NOTE. UNIT INCLUDES DRIVEN GEAR AND SHAFT.

4.345 SPACER, SPEEDOMETER DRIVE GEAR

1 1308272 1946-54/25-26-27-28-29 ST
 1 591623 1949-54/20-22 ST
 1 1166454 1955/27-28 ST
 1 1170502 1956-57/27-28 ST

4.351 GEAR, TRANSMISSION MAIN DRIVE

1 5801701 1946-53/20-22 ST
 1 1332892 1946-54/25-26-27-28 ST
 1 5795925 1954/20-22 ST - WITH ENERGIZING SPRING
 1 3751881 1955-57/20-22 ST /SUPERSEDES 3719278/
 1 1166444 1955/27-28 ST
 1 1170472 1956/27-28 ST
 1 1174860 1957/27-28 ST

4.352 BEARING, TRANSMISSION MAINSHAFT PILOT

1 7450059 1946-57/25-26-27-28 ST - PACKAGE OF 14 ROLLERS

4.352 ROLLER UNIT, TRANSMISSION MAINSHAFT FRONT

1 435844 1946-57/20-22 ST

4.352 SPACER, TRANSMISSION MAINSHAFT ROLLER

1 591851 1954-57/20-22 ST - FRONT
 1 591852 1954-57/20-22 ST - REAR

4.352 ROLLER KIT, TRANSMISSION MAINSHAFT REAR BEARING

1 7450290 1954-57/20-22 ST

4.353 WASHER, TRANSMISSION MAINSHAFT PILOT BEARING RETAINER

1 1299317 1946-57/25-26-27-28 ST

4.353 RETAINER, TRANSMISSION MAINSHAFT PILOT BEARING

1 1298456 1946-57/25-26-27-28 ST

4.354 SEAL, TRANSMISSION MAIN DRIVE GEAR OIL

1 509217 1946-57/25-27-28 ST

4.355 BEARING, TRANSMISSION MAIN DRIVE GEAR

1 904912 1946-57/20-22 ST /SUPERSEDES 954388/
 1 954379 1946-57/25-26-27-28 ST

- 4.356 RETAINER, TRANSMISSION MAIN DRIVE GEAR BEARING
1 604932 1946-54/20-22 ST
1 591620 1955-57/20-22 ST
- 4.357 NUT, TRANSMISSION MAIN DRIVE GEAR BEARING
1 591150 1946-57/20-22 ST
- 4.358 GASKET, TRANSMISSION MAIN DRIVE GEAR BEARING RETAINER
1 591022 1946-57/20-22 ST
- 4.361 RING, TRANSMISSION MAIN DRIVE GEAR BEARING
1 590849 1946-57/20-22 ST LOCATING
1 2830049 1946-57/25-26-27-28 ST - SNAP /SUPERSEDES 954145/
- 4.361 RING PACKAGE, TRANSMISSION SNAP
1 509517 1946-54/25-26-27-28-29 ST
NOTE. INCLUDES SYNCHRO-DRUM RETAINER AND SNAP RINGS FOR FRONT BEARING,
FRONT BEARING WASHER, REAR BEARING FRONT, REAR BEARING REAR,
2ND SPEED SLEEVE AND PILOT BEARING.
- 4.374 SLINGER, TRANSMISSION MAIN DRIVE GEAR OIL
1 1302020 1946-57/25-26-27-28 ST
- 4.376 WASHER, TRANSMISSION MAIN DRIVE GEAR BEARING RETAINER SPRING
1 1295397 1946-57/25-26-27-28 ST
- 4.376 RETAINER, TRANSMISSION MAIN DRIVE GEAR BEARING
1 1321312 1946-57/25-26-27-28 ST
- 4.380 SHIELD, SNOW OR SPLASH
1 5842692 1949-54/20-22 ST - SEE NOTE - INNER /SUPERSEDES 5840445/
1 5840444 1949-54/20-22 ST - SEE NOTE - OUTER
1 5756176 1955-56/20-22 ST - WITH 6 CYL - RIGHT
1 5755999 1955-56/20-22 ST - WITH 6 CYL - LEFT
1 5757125 1955-56/20-22 ST - FRONT RIGHT - INNER /SUPERSEDES 5756028/
1 5757124 1955-56/20-22 ST - FRONT LEFT - INNER /SUPERSEDES 5756027/
1 5756030 1955-56/20-22 ST - FRONT OUTER - RIGHT
1 5756029 1955-56/20-22 ST - FRONT OUTER - LEFT
1 5756031 1955/20-22 ST - WITH V-8 - LEFT
1 5757483 1956/20-22 ST - WITH V-8 - LEFT
1 5761385 1957/20-22 ST - WITH 6 CYL - LEFT
1 5761530 1957/20-22 ST - WITH V-8 - LEFT
NOTE. USED AS OPTIONAL EQUIPMENT ON 1951-54 MODELS. USED FOR SPECIAL
SERVICE ON MODELS PRIOR TO 1951.
- 4.380 CLUTCH AND SYNCHRONIZER - SECOND AND THIRD SPEED
1 605020 1946-53/20-22 ST
1 3705112 1954/20-22 ST
1 3774720 1955-57/20-22 ST /SUPERSEDES 3733889/
- 4.380 EXTENSION, SNOW OR SPLASH SHIELD
1 5756035 1955/20-22 WITH V-8 - LEFT
- 4.380 CLUTCH, TRANSMISSION SYNCHRONIZING
1 1314644 1956-57/27-28 ST
- 4.381 RETAINER, SYNCHRONIZER DRUM
2 591361 1946-54/20-22 ST - 2 IN ID X 5/64 WIDE X 1/16 THICK
2 1310248 1946-55/25-27-28 ST
1 3845040 1955-56/20-22 ST
2 3845202 1957/20-22 ST
- 4.383 RING, SYNCHRONIZING
2 591087 1946-53/20-22 ST - WITH 2 INTERNAL TEETH
2 591886 1954/20-22 ST
1 3845039 1955-57/20-22 ST
- 4.384 DRUM, SYNCHRONIZER
2 1314659 1946-55/25-26-27-28-29 ST



4.395 GEAR, TRANSMISSION SECOND SPEED

1	591110	1946-53/20-22 ST - GEAR AND ENERGIZING SPRING
1	1319471	1946-54/25-26-27-28 ST
1	591889	1954/20-22 ST
1	3737859	1955-57/20-22 ST - /SUPERSEDES 3845054/
1	1166485	1955/27-28 ST
1	1314645	1956/27-28 ST
1	1189184	1957/27-28 ST /SUPERSEDES 1174848/

4.396 BUSHING, SECOND SPEED GEAR

1	1298873	1956/27-28 ST
1	1174850	1957/27-28 ST

4.397 RING, TRANSMISSION MAIN DRIVE SHAFT SNAP

1	1287260	1946-53/25-26-27-28-29 ST, 1954/25-27-28 ST - FIRST JOBS ST - /1-27/64/ OD
1	1321312	1954/25-27-28 - AFTER JOBS - ST, 1955-57/27-28 ST - /1-1/2 OD/
1	1298945	1956/27-28 ST
1	1309249	1956/27-28 ST - SPACER

4.397 RING, SECOND SPEED GEAR THRUST WASHER RETAINING

1	1174814	1957/27-28 ST
1	1174841	1957/27-28 ST

4.398 WASHER, TRANSMISSION SECOND SPEED GEAR THRUST

1	591793	1946-54/20-22 ST
1	1287808	1946-55/25-26-27-28-29 ST
1	3845110	1955-56/20-22 ST
1	1298913	1956/27-28 ST
1	3736753	1957/20-22 ST
1	1174810	1957/27-28 ST

4.403 SHAFT, TRANSMISSION MAIN

1	605022	1946-48/20-22 ST
1	1308377	1946-48/25-26-27-28-29 ST
1	3690870	1949-53/20-22 ST
1	1166418	1949-54/25-27-28 ST
1	3699258	1954/20-22 ST
1	3728170	1955-57/20-22 ST
1	3715095	1955-56/20-22 ST - WITH OVERDRIVE
1	1166443	1955/27-28 ST
1	1170539	1956/27-28 ST
1	1174843	1957/27-28 ST

4.404 RING, TRANSMISSION FRONT UNIVERSAL JOINT STOP SNAP

1	1333886	1949-55/25-27-28 ST
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4.404 WASHER PACKAGE, TRANSMISSION MAINSHAFT

1	509518	1946-54/25-26-27-28-29 ST - SEE NOTE NOTE. 509518 INCLUDES SPRING RETAINING AND THRUST WASHERS.
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4.405 BOLT, TRANSMISSION MAINSHAFT FLANGE RETAINING

1	367266	1946-54/20-22 ST
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4.406 WASHER, TRANSMISSION MAINSHAFT THRUST

1	1308347	1946-55/25-26-27-28-29 ST
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4.408 BEARING, TRANSMISSION MAINSHAFT - REAR

1	954168	1946-54/20-22 ST - ND 43305-XS7
1	954829	1946-54/20-22 ST - FOR SPECIAL SERVICE
1	954387	1946-55/25-26-27-28-29 ST
1	954779	1956-57/27-28 ST

4.408 BUSHING, TRANSMISSION MAINSHAFT REAR

1	1313790	1949-54/25-27-28 ST
1	522976	1955-57/27-28 ST - BEARING RETAINER

4.408 BEARING, TRANSMISSION REAR BEARING

1	904913	1955-57/20-22 ST - TRANS CASE /SUPERSEDES 954886/
1	904913	1955-56/20-22 ST - WITH OVERDRIVE - OVERDRIVE ADAPTER /SUPERSEDES 954886/



- 4.408 BEARING, OVERDRIVE OUTPUT SHAFT
1 954862 1955-56/20-22 ST - WITH OVERDRIVE
- 4.409 SUPPORT, TRANSMISSION REAR BEARING
1 591859 1949-54/20-22 ST
4 838819 WASHER, SPECIAL 3/8 MEDIUM LOCK
- 4.412 RING, TRANSMISSION MAINSHAFT REAR BEARING
1 590833 1946-54/20-22 ST
1 1258832 1946-55/25-26-27-28-29 ST
1 1308271 RING, SNAP 1946-57/25-26-27-28 ST
- 4.412 RING, SNAP TRANSMISSION MAINSHAFT
2 3707188 1955-57/20-22 ST - / .086 - .088/
1 3707189 1955-57/20-22 ST - / .089 - .091/
1 3707190 1955-57/20-22 ST - / .092 - .094/
1 3707191 1955-57/20-22 ST - / .095 - .097/
- 4.412 RING, TRANSMISSION REAR BEARING LOCATING
1 3707174 1955-57/20-22 ST - TRANSMISSION CASE
1 3707174 1955-56/20-22 ST - WITH OVERDRIVE - OVERDRIVE ADAPTER
- 4.413 SPRING, TRANSMISSION SYNCHRONIZER ENERGIZING
2 591288 1946-54/20-22 ST
2 3845032 1955-56/20-22 ST
2 3737448 1957/20-22 ST
- 4.413 SPRING, SYNCHRONIZING DETENT
3 1314727 1956-57/27-28 ST
- 4.414 SLEEVE, TRANSMISSION SECOND AND THIRD SLIDING
1 1307805 1946-55/25-26-27-28-29 ST
- 4.416 RETAINER, TRANSMISSION FIRST AND REVERSE GEAR
1 1298915 1956-57/27-28 ST - 1-1/2 ID X 1-13/16 OD
- 4.417 GEAR, TRANSMISSION FIRST AND REVERSE SLIDING
1 591113 1946-54/20-22 ST
1 1307764 1946-54/25-26-27-28-29 ST
1 3725646 1955-57/20-22 ST
1 1166484 1955/27-28 ST
1 1319384 1956/27-28 ST
1 1179182 1957/27-28 ST
- 4.421 GEAR, TRANSMISSION COUNTERSHAFT
1 591880 1946-53/20-22 ST - BUSHED TYPE
1 510849 1946-54/25-26-27-28 ST - PACKAGE INCLUDES 2 WASHERS
1 3845201 1951-57/20-22 ST - NEEDLE BEARING TYPE
1 1166425 1955/27-28 ST
1 1319382 1956/27-28 ST
1 1174872 1957/27-28 ST
- 4.422 BEARING, TRANSMISSION COUNTERSHAFT GEAR
1 435847 1946-50/20-22, 1951-53/20-22 WITH HD TRANS, 1954-57/20-22 ST
1 1394874 1946-55/25-26-27-28 ST - PACKAGE INCLUDES 50 ROLLERS
1 1394873 1956-57/27-28 ST - PACKAGE INCLUDES 52 ROLLERS
- 4.423 WASHER, TRANSMISSION COUNTERSHAFT GEAR BEARING THRUST
2 590826 1946-53/20-22 ST - FOR BUSHED TYPE GEAR
2 3845097 1946/20-22, 1951-54/20-22 WITH HD TRANS, 1955-57/20-22 ST - FOR NEEDLE BEARING TYPE
- 4.423 WASHER, TRANSMISSION COUNTERSHAFT GEAR BEARING RETAINING
2 1315274 1946-55/25-26-27-28 ST - OUTER
2 1319014 1946-55/25-26-27-28 ST - INNER
1 1298451 1956-57/27-28 ST



4.426 SPACER, TRANSMISSION COUNTERSHAFT BEARING

1 1319013 1946-55/25-26-27-28 ST - INSIDE
1 1331664 1956-57/27-28 ST

4.426 WASHER, TRANSMISSION COUNTERSHAFT BEARING SPACER

2 1331663 1956/27-28 ST

4.428 COUNTERSHAFT, TRANSMISSION

1 590827 1946-53/20-22 ST - FOR BUSHED TYPE GEAR
1 3707179 1946/20-22, 1951-53/20-22 ST - WITH HD TRANS, 1954-57/20-22 ST - FOR
NEEDLE BEARING TYPE GEAR
1 1307848 1946-55/25-26-27-28-29 ST
1 1298459 1956-57/27-28 ST
AR 104918 BALL, STEEL 1/4 COUNTERSHAFT TO CASE

4.430 GEAR, TRANSMISSION REVERSE IDLER

1 1307851 1946-55/25-26-27-28-29 ST
1 3746953 1946-57/20-22 ST /SUPERSEDES 3845203/
1 1189187 1956-57/27-28 ST /SUPERSEDES 1320626/

4.431 BUSHING, TRANSMISSION REVERSE IDLER GEAR

2 1307898 1946-55/25-26-27-28-29 ST
2 553119 1956-57/27-28 ST

4.433 SHAFT, TRANSMISSION REVERSE IDLER GEAR

1 590831 1946-57/20-22 ST
1 1307847 1946-55/25-26-27-28-29 ST
1 1308185 1956-57/27-28 ST

4.433 PLUG, REVERSE IDLER SHAFT HOLE

1 3845059 1955-57/20-22 ST - 15/16

4.435 LOCK, TRANSMISSION REVERSE IDLER GEAR SHAFT

1 590832 1946-50/ALL ST, 1951-53/20-22 ST -25-27 ST, 1954/25-27-28 ST,
1955/20-22 ST, 1956-57/ALL ST

4.437 WASHER, TRANSMISSION REVERSE IDLER GEAR THRUST

2 591091 1946-57/20-22 ST
AR 1307850 1946-55/25-26-27-28-29 ST
2 1409103 1956-57/27-28 ST

4.442 WASHER, TRANSMISSION COUNTERSHAFT GEAR THRUST

2 1309089 1946-55/25-26-27-28-29 ST
1 1298444 1956-57/27-28 ST - FRONT
1 1298440 1956/27-28 ST - REAR STEEL
1 1298439 1956/27-28 ST - REAR BRONZE
1 1178267 1957/27-28 ST - REAR INNER
1 1178268 1957/27-28 ST - REAR OUTER
1 1180482 1957/27-28 ST - REAR - STEEL - INCLUDES PIN

4.450 OVERDRIVE, TRANSMISSION

1 3739799 1955-56/20-22 ST - WITH OVERDRIVE /SUPERSEDES 3716664/

4.455 ADAPTER, TRANSMISSION OVERDRIVE

1 3712701 1955-56/20-22 ST - WITH OVERDRIVE
1 3712703 BAFFLE 1955-56/20-22 - WITH OVERDRIVE

4.455 CASE AND PLUGS, TRANSMISSION OVERDRIVE

1 3712741 1955-56/20-22 ST - WITH OVERDRIVE
1 3712725 PLUG 1955-56/20-22 ST - WITH OVERDRIVE

4.460 GASKET, TRANSMISSION OVERDRIVE ADAPTER

1 3707135 1955-56/20-22 ST - WITH OVERDRIVE - FRONT
1 3712700 1955-56/20-22 ST - WITH OVERDRIVE - REAR

4.460 GASKET UNIT, TRANSMISSION OVERDRIVE

1 3712724 1955-56/20-22 ST - WITH OVERDRIVE

4.460 SEAL, TRANSMISSION

1	3712726	1955-56/20-22 ST - WITH OVERDRIVE - SOLENOID OIL
1	3712738	1955-56/20-22 ST - WITH OVERDRIVE - CONTROL SHAFT OIL
1	8612229	1955-57/20-22 ST - OVERDRIVE CASE OIL

4.465 SHAFT, TRANSMISSION OVERDRIVE OUTPUT

1	3722296	1955-56/20-22 ST - WITH OVERDRIVE
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4.465 CAM, TRANSMISSION FREE WHEELING

1	3712713	1955-56/20-22 ST - WITH OVERDRIVE
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4.467 CAGE, TRANSMISSION OVERDRIVE FREE WHEELING BEARING ROLLER

1	3712715	1955-56/20-22 ST - WITH OVERDRIVE
1	3712714	1955-56/20-22 ST - WITH OVERDRIVE - PINION CAGE
12	3712718	ROLLER 1955-56/20-22 ST - WITH OVERDRIVE
2	3712716	SPRING 1955-56/20-22 ST - WITH OVERDRIVE
1	3712717	1955-56/20-22 ST - WITH OVERDRIVE - CAM

4.470 GEAR, TRANSMISSION OVERDRIVE OUTPUT SHAFT RING

1	3712720	1955-56/20-22 ST - WITH OVERDRIVE
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4.470 SUN GEAR AND SHIFTING COLLAR, TRANSMISSION

1	3712711	1955-56/20-22 ST - WITH OVERDRIVE
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4.470 CAGE, TRANSMISSION OVERDRIVE PINION

1	3712712	1955-56/20-22 ST - WITH OVERDRIVE
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4.472 RING AND PLATE, TRANSMISSION OVERDRIVE SUN GEAR BLOCKING

1	3712704	1955-56/20-22 ST - WITH OVERDRIVE
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4.472 PLATE, TRANSMISSION OVERDRIVE SUN GEAR COVER

1	3712706	1955-56/20-22 ST - WITH OVERDRIVE
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4.472 RING, TRANSMISSION SNAP

1	3712721	1955-56/20-22 ST - WITH OVERDRIVE - OUTPUT SHAFT / .062/
1	3712707	1955-56/20-22 ST - WITH OVERDRIVE - COVER PLATE / .0625/
1	3712708	1955-56/20-22 ST - WITH OVERDRIVE - COVER PLATE / .0665/
1	3712709	1955-56/20-22 ST - WITH OVERDRIVE - COVER PLATE / .0705/
1	3712723	1955-56/20-22 ST - WITH OVERDRIVE - OUTPUT SHAFT / .073/
1	3712743	1955-56/20-22 ST - WITH OVERDRIVE - SHIFTING COLLAR

4.477 RING, SPEEDOMETER DRIVE GEAR RETAINER SNAP

1	3707188	1955-56/20-22 ST - WITH OVERDRIVE - / .086 - .088/
1	3707189	1955-56/20-22 ST - WITH OVERDRIVE - / .089 - .091/
1	3707190	1955-56/20-22 ST - WITH OVERDRIVE - / .092 - .094/
1	3707191	1955-56/20-22 ST - WITH OVERDRIVE - / .095 - .097/
1	3712744	1955-56/20-22 ST - WITH OVERDRIVE - / .100/

4.480 SOLENOID, TRANSMISSION OVERDRIVE - SERVICED BY DELCO-REMY DISTRIBUTORS

1	1119772	1955/20-22 ST - WITH OVERDRIVE
1	1119795	1956/20-22 ST - WITH OVERDRIVE

4.480 RELAY, TRANSMISSION OVERDRIVE

1	1116903	1955-56/20-22 ST - WITH OVERDRIVE - SERVICED BY DELCO-REMY DISTRIBUTORS
2	3650059	SCREW, HEX HD #14-10 X 3/4 - SERVICED BY GM
2	5785357	NUT #14-10 /J-SHAPE/ CONSISTS OF 50 PCS OF 3721628/

4.480 SWITCH, OVERDRIVE KICK-DOWN - SERVICED BY DELCO-REMY DISTRIBUTORS

1	1998130	1955-56/20-22 ST - WITH OVERDRIVE
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4.480 PLUNGER, GUIDE AND SPRING, TRANSMISSION OVERDRIVE SOLENOID PAWL ROD - SERVICED BY DELCO-REMY DISTRIBUTORS

1	1918364	1955-56/20-22 ST - WITH OVERDRIVE
1	1918369	SPRING, PLUNGER RETURN 1955-56/20-22 WITH OVERDRIVE

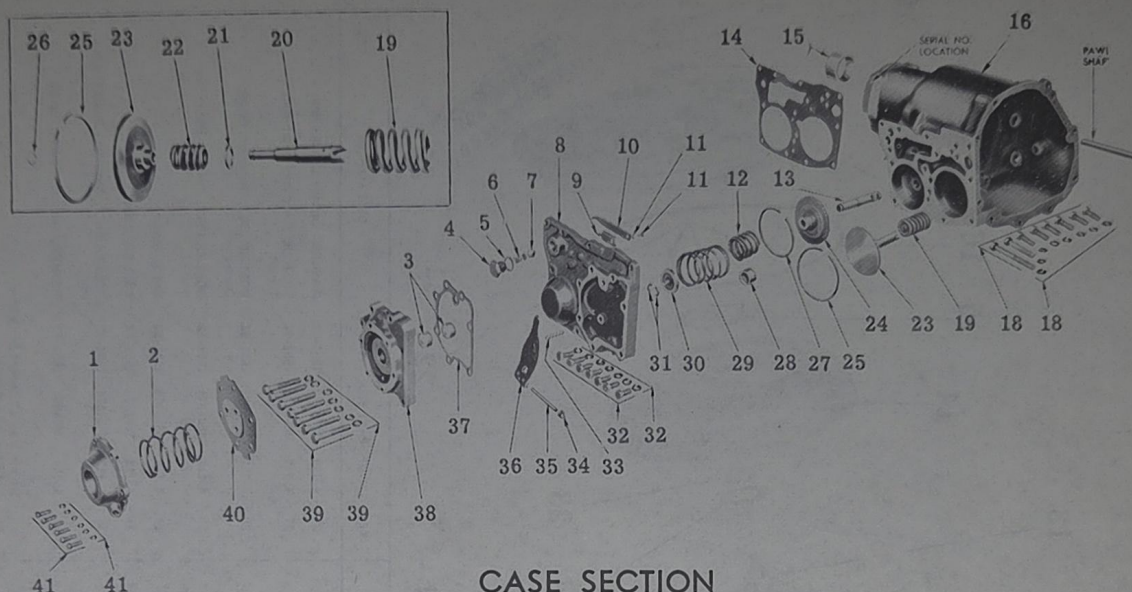
4.480 NUT, OVERDRIVE KICK DOWN SWITCH

2	509294	1955-56/20-22 ST - WITH OVERDRIVE
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- 4.485 RETAINER, GOVERNOR DRIVEN GEAR RETAINING
1 3712730 1955-56/20-22 ST - WITH OVERDRIVE
- 4.485 GEAR, TRANSMISSION GOVERNOR DRIVEN
1 3712729 1955-56/20-22 ST - WITH OVERDRIVE
- 4.485 GOVERNOR, TRANSMISSION
1 3712702 1955-56/20-22 ST - WITH OVERDRIVE
- 4.490 FORK, TRANSMISSION SHIFTING
1 3712733 1955-56/20-22 ST - WITH OVERDRIVE
1 3712736 PIN, GUIDE 1955-56/20-22 ST - WITH OVERDRIVE
1 3712735 WASHER -C- 1955-56/20-22 ST - WITH OVERDRIVE
- 4.490 RAIL, TRANSMISSION SHIFTING
1 3712731 1955-56/20-22 ST - WITH OVERDRIVE
1 3712732 RETAINER 1955-56/20-22 ST - WITH OVERDRIVE
- 4.490 PAWL, TRANSMISSION SHIFTING
1 3712710 1955-56/20-22 ST - WITH OVERDRIVE
- 4.490 SPRING AND WASHER UNIT, TRANSMISSION SHIFTING
1 3712742 1955-56/20-22 ST - WITH OVERDRIVE
- 4.495 CABLE, TRANSMISSION CONTROL
1 5847773 1955/20-22 ST - WITH OVERDRIVE
1 1990842 1956/20-22 ST - WITH OVERDRIVE - INCLUDES HANDLE - 79 IN LONG
1 3712727 CLIP 1955-56/20-22 ST - WITH OVERDRIVE
1 3711622 CLIP 1955-56/20-22 ST - WITH OVERDRIVE - CABLE HOUSING
1 3711192 CLIP 1955/20-22 ST - WITH OVERDRIVE - SPEEDOMETER SHAFT
1 3722427 CLIP 1956/20-22 ST - WITH OVERDRIVE - OVERDRIVE CABLE
- 4.495 BRACKET, TRANSMISSION KICK DOWN SWITCH
1 3709346 1955-56/20-22 ST - OVERDRIVE WITH 6 CYL
1 3711382 1955-56/20-22 ST - OVERDRIVE WITH V-8 EXC 4 BC ON 1956-57
1 3722513 1956/20-22 ST - WITH V-8, OVERDRIVE AND 4 BC
- 4.495 LEVER, TRANSMISSION KICK DOWN SWITCH ACTUATING
1 3711384 1955-56/20-22 ST - OVERDRIVE WITH V-8 EXC 4 BC ON 1956-57
1 3722514 1956/20-22 ST - WITH V-8, OVERDRIVE AND 4 BC
1 3712740 SPACER 1955-56/20-22 ST - WITH OVERDRIVE
- 4.495 SHAFT AND LEVER, TRANSMISSION CONTROL
1 3712739 1955-56/20-22 ST - WITH OVERDRIVE
1 3712722 BOLT, HEX 5/16-24 X 7/8 1955-56/20-22 ST - WITH OVERDRIVE

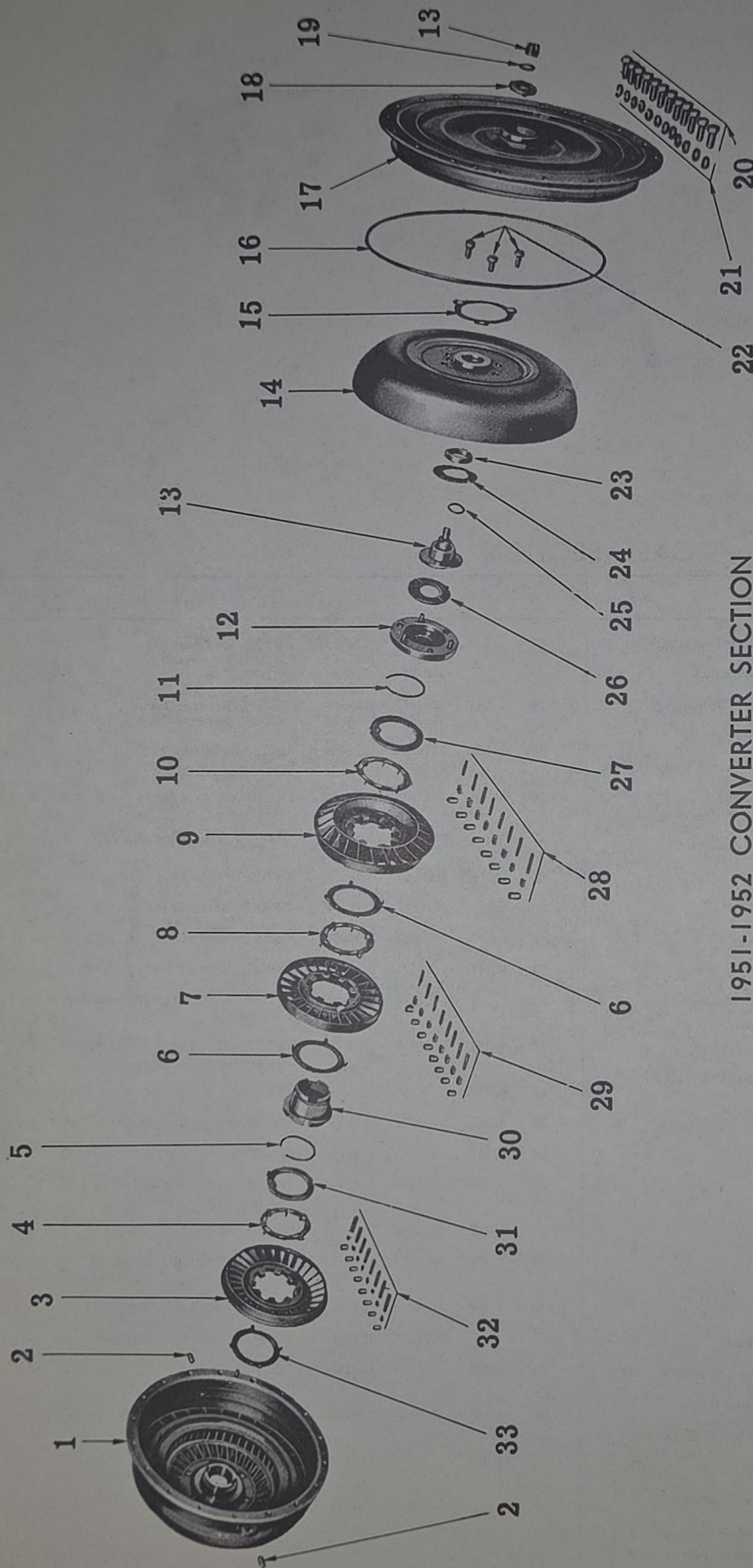




CASE SECTION

KEY	GROUP	PART NO.	YEAR	DESCRIPTION	QTY.	KEY	GROUP	PART NO.	YEAR	DESCRIPTION	QTY.
1	4.205	3692971	1951-54	COVER, Vacuum Modulator Diaphragm	1	23	4.228	3694460	1951-52	PISTON, Low Servo	1
2	4.205	3691669	1951-54	SPRING, Modulator Diaphragm	1			3702801	1953-54	PISTON, Low Servo	1
3	4.208	3697578	1953-54	PISTON, Hydraulic Modulator Housing	2			3754294	1955-57	PISTON, Low Servo	1
4	4.216	3692266	1951-54	PLUG, By-Pass Valve Spring	1	24	4.241	3694462	1951-54	PISTON, Reverse Servo	1
5	4.216	3694419	1951-54	GASKET, By-Pass Valve Spring Plug	1			3709059	1955-57	PISTON, Reverse Servo	1
6	4.216	3691684	1951-54	SPRING, Modulator By-Pass Valve	1	25	4.228	3719237	1951-54	RING, Low Servo	1
		3713688	1955-57	SPRING, Modulator By-Pass Valve	1			3719236	1955-57	RING, Low Servo	1
7	4.216	147491	1951-54	BALL, Modulator By-Pass Valve	1	26	4.228	3713624	1953-57	RETAINER, Low Servo Piston Rod	1
8	4.212	3692963	1951	COVER, Servo	1	27	4.241	3719237	1951-57	RING, Reverse Servo Piston	1
		3697554	1952-54	COVER, Servo	1	28	4.212	3692965	1951	SLEEVE, Servo Cover Locating -	1
		3713636	1955-57	COVER, Servo	1			3697516	1951-54	SLEEVE, Servo Cover Locating -	1
9	4.216	3691685	1951-54	RETAINER, By-Pass Valve Thermostat	1			3713635	1955-57	SLEEVE, Servo Cover Locating	1
10	4.216	3691683	1951-53	THERMOSTAT, By-Pass Valve	1	29	4.241	3691677	1951-57	SPRING, Reverse Servo Release	
		3709006	1954	THERMOSTAT, By-Pass Valve	1	30	4.241	3691679	1951-54	RETAINER, Reverse Servo Piston Apply Spring	1
11	4.216	/	1951-54	BOLT AND LOCKWASHER, By-Pass Valve Retainer	AR	31	4.241	3691680	1951-54	KEY, Reverse Servo Piston Apply Spring Retainer	2
12	4.241	3691678	1951-54	SPRING, Reverse Servo Piston-Apply	1	32	4.212	/	1951-57	BOLT AND WASHERS, Servo Cover	AR
13	4.241	3691676	1951-54	ROD, Reverse Servo Piston	1	33	4.208	3692970	1951-54	PIN, Modulator Control Lever Guide	1
14	4.212	3692966	1951	GASKET, Servo Cover	1	34	4.212	444613	1951-54	PLUG, Servo Cover	1
		3697556	1952-54	GASKET, Servo Cover	1	35	4.208	424286	1951-54	PIN, Modulator Control Lever Fulcrum (3/16" x 2-1/4")	1
		3713633	1955-57	GASKET, Servo Cover	1	36	4.208	3692968	1951-54	LEVER, Modulator Control	1
15	4.104	3691924	1951-57	BUSHING, Case	1	37	4.208	3692975	1951-54	GASKET, Hydraulic Modulator Housing	1
16	4.103	5794323	1951	CASE, Transmission	1	38	4.208	3694608	1951-52	HOUSING, Hydraulic Modulator - With plunger	1
		518769	1953-54	CASE, Transmission	1			3697577	1953-54	HOUSING, Hydraulic Modulator	1
		3716692	1955-57	CASE, Transmission (6 cyl.)	1	39	4.208	/	1951-54	BOLTS AND WASHERS, Hydraulic Modulator Housing	AR
		3722299	1955-57	CASE, Transmission (8 cyl.)	1	40	4.205	3709049	1951-54	DIAPHRAGM AND PLATE, Vacuum Modulator	1
17	4.220	3689882	1951-57	SHAFT, Parking Lock Pawl	1	41	4.205	/	1951-54	SCREW AND WASHERS, Vacuum Modulator Diaphragm Cover	AR
18	4.104	/	1951-57	BOLTS & WASHERS, Case to Housing	AR	/ Serviced as a standard stock item					
19	4.228	3694463	1951-52	SPRING, Low Servo Piston Return	1						
		3702804	1953-54	SPRING, Low Servo Piston Return	1						
		3713630	1955-57	SPRING, Low Servo Piston Return	1						
20	4.228	3702802	1953-57	ROD, Low Servo Piston	1						
21	4.228	3702807	1953-57	SEAT, Low Servo Apply Piston Spring	1						
22	4.228	3702805	1953-54	SE-RING, Low Servo Piston Apply	1						
		3710388	1955-57	SPRING, Low Servo Piston Apply	1						



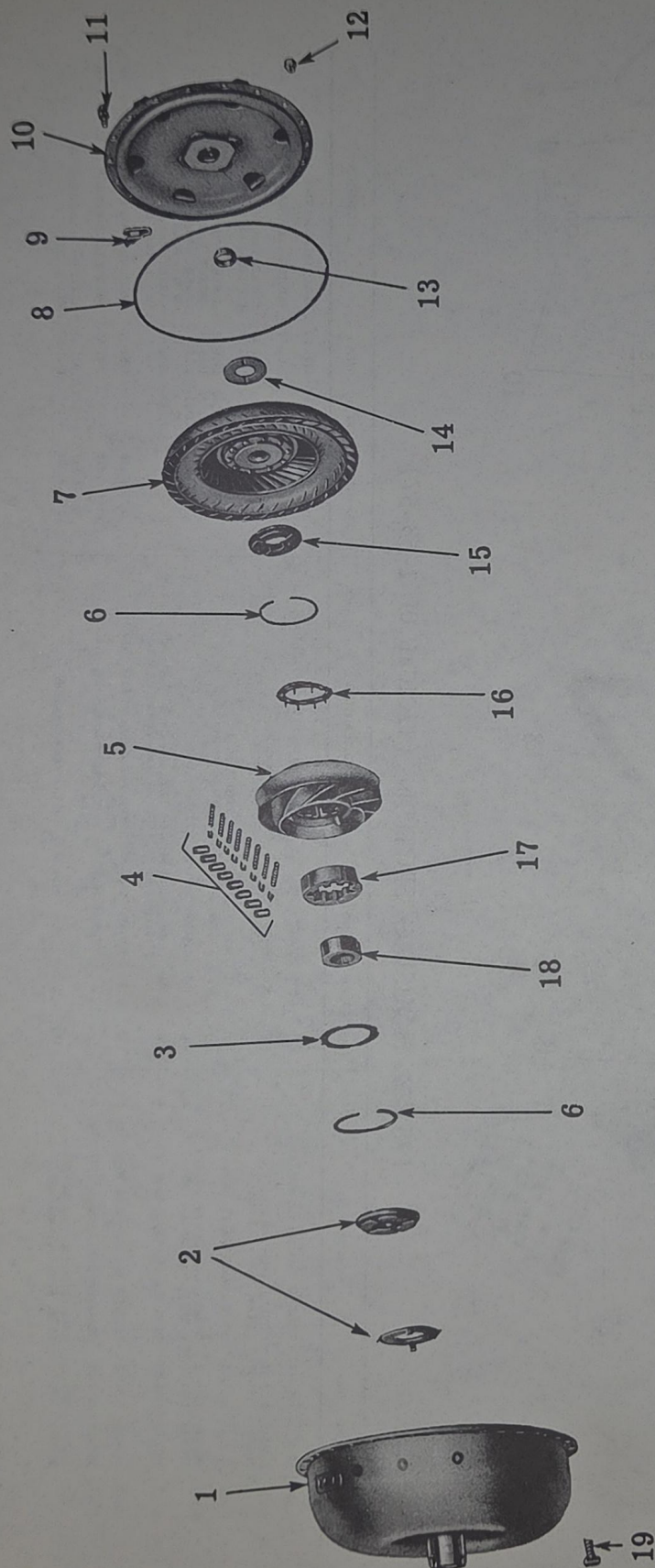


1951-1952 CONVERTER SECTION

KEY GROUP	PART NO.	YEAR	DESCRIPTION	QTY.	KEY GROUP	PART NO.	YEAR	DESCRIPTION	QTY.	KEY GROUP	PART NO.	YEAR	DESCRIPTION	QTY.			
1	4.115	3694360	1951-52	PUMP, Primary - with cover	1	13	4.115	3697544	1951-52	NUT, Turbine Flange - (use 181595 Bolt, 3697543 Lock & 3694418 Washer)	1	26	4.115	3689925	1951-52	WASHER, Turbine Thrust- Rear	1
2	4.115	103877	1951-52	PLUG, Housing Drain	2	14	4.115	3691709	1951-52	TURBINE, Torque Converter	1	27	4.117	3691800	1951-52	WASHER, Secondary Stator Race Thrust	1
3	4.110	3694441	1951-52	PUMP, Secondary	1	15	4.115	3691873	1951-52	LOCK, Turbine Bolt	1	28	4.117	3694601	1951-52	ROLLER UNIT, Secondary Stator Over-run	1
4	4.112	3691802	1951-52	RETAINER, Over-run Cam Roller and Spring Secondary Pump	1	16	4.115	3689754	1951-52	SEAL, Cover "O" Ring	1	29	4.117	3694374	1951-52	ROLLER UNIT, Primary Stator Over-run	1
5	4.112	3691801	1951-52	RING, Secondary Pump Stator Race Snap	1	17	4.115	*N.S.S.	1951-52	COVER, Primary Pump	1	30	4.119	3692386	1951-52	RACE, Stator	1
6	4.117	3691803	1951-52	WASHER, Secondary Stator Over-run Cam Thrust	2	18	4.115	3689948	1951-52	WASHER, Turbine Nut Lock (1st Job)	1	31	4.112	3691800	1951-52	WASHER, Stator Race	1
7	4.119	3694440	1951-52	STATOR, Primary	1	19	4.115	3694418	1951-52	WASHER, Primary Pump Cover	1	32	4.112	3694374	1951-52	ROLLER UNIT, Secondary Pump Over-run	1
8	4.117	3691802	1951-52	RETAINER, Primary Stator Over-run Cam Roller and Spring	1	20	4.115	/	1951-52	EOLT, Cover to Pump	12	33	4.112	3691803	1951-52	WASHER, Secondary pump Thrust	1
9	4.119	3694439	1951-52	STATOR, Secondary	1	21	4.115	/	1951-52	WASHER, Cover to Pump	12	/					
10	4.117	3692731	1951-52	RETAINER, Secondary Stator Over-run Cam Roller and Spring	1	22	4.115	3691915	1951-52	BOLT, Turbine to Flange	3	*					
11	4.117	3691801	1951-52	RING, Stator Race Thrust Snap	1	23	4.115	3689929	1951-52	BUSHING, Turbine	1						
12	4.115	*N.S.S.	1951-52	FLANGE, Turbine	1	24	4.115	3691817	1951-52	WASHER, Turbine Thrust - Front	1						
						25	4.115	3689937	1951-52	SEAL, Turbine Flanged Nut	1						
																</	

Serviced as a Standard Stock Item
* Not serviced separately





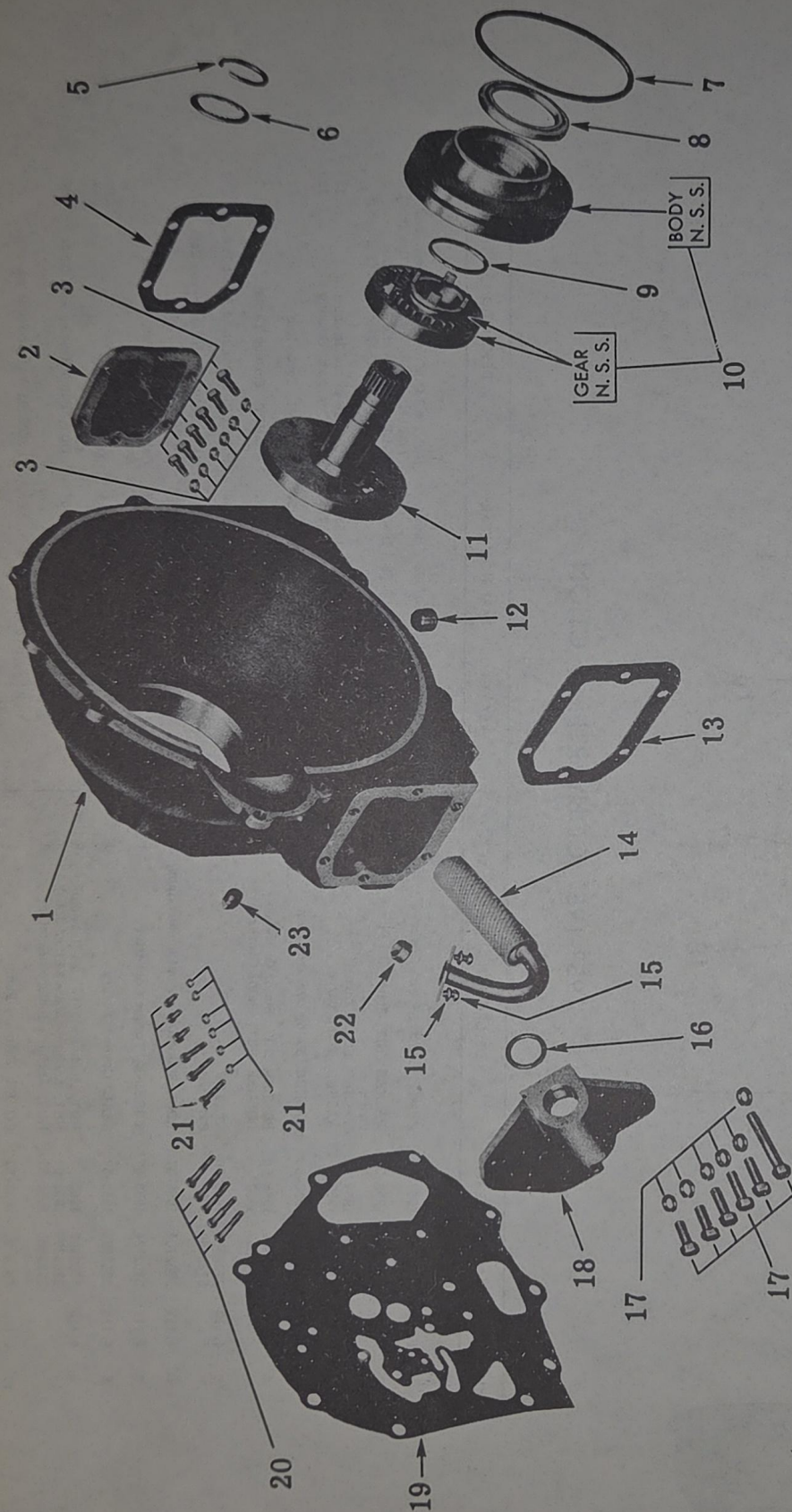
1953-1957 CONVERTER SECTION

KEY GROUP	PART NO.	YEAR	DESCRIPTION	QTY.	KEY GROUP	PART NO.	YEAR	DESCRIPTION	QTY.		
1	4.115	3719595	1953-57	PUMP, Primary - with Cover	1	11	4.115	3702682	1953	BOLT & LOCKWASHER, Trans. to Flywheel - 5/16 - 24 x 11/16 (1st Jobs)	6
2	4.117	3709886	1953-56	WASHER UNIT, Stator and Pump thrust	1		3708352	1953-57	BOLT & LOCKWASHER, Trans. to Flywheel - 3/8 - 24 x 11/16 (2nd Jobs)	3	
	3735785	1957	WASHER, Stator Thrust	2							
	3702744	1957	WASHER, Pump Thrust	1	12	4.115	442812	1953-56	NUT, Cover and Housing	18	
						274312	1957	NUT, Cover and Housing	18		
3	4.117	3702103	1953-56	WASHER, Stator Over-run Cam	1	13	4.115	3702079	1953-57	BUSHING, Cover Hub	1
4	4.117	3703804	1953-56	ROLLER UNIT, Stator Over-run	1	14	4.115	3719262	1953-57	WASHER, Turbine Thrust	1
	3741037	1957	ROLLER UNIT, Stator Over-run	1							
5	4.119	3702688	1953-56	STATOR	1	15	4.117	3709094	1953-56	WASHER, Stator Race Front Thrust	1
	3735780	1957	STATOR	1	16	4.117	3702100	1953-56	RETAINER, Stator Over-run Cam Roller and Spring	1	
6	4.117	3702104	1953-57	RING, Stator Over-run Cam Retaining	2						
7	4.115	3702724	1953-57	TURBINE, Torque Converter	1	17	4.117	*3716412	1953-57	Cam and Roller Unit Converter Over-run	1
8	4.115	3713622	1953-57	SEAL, Cover "O" Ring	1	18	4.119	3702102	1953-57	RACE, Stator	1
9	4.115	3702309	1953	NUT, Anchor - 5/16 - 24 (1st Job)	6						
	3703277	1953-54	NUT, Anchor - 3/8 - 24 (2nd Jobs)	3	19	4.115	3717166	1953-57	BOLT, Pump Housing - to Cover	18	
	3713666	1955-57	NUT, Anchor - Includes Retainer	3							
10	4.115	*N.S.S.	1953-57	COVER, Primary Pump	1						

* Not serviced separately
** When used on 1953-56 models, 2 of 3702103 Washer required

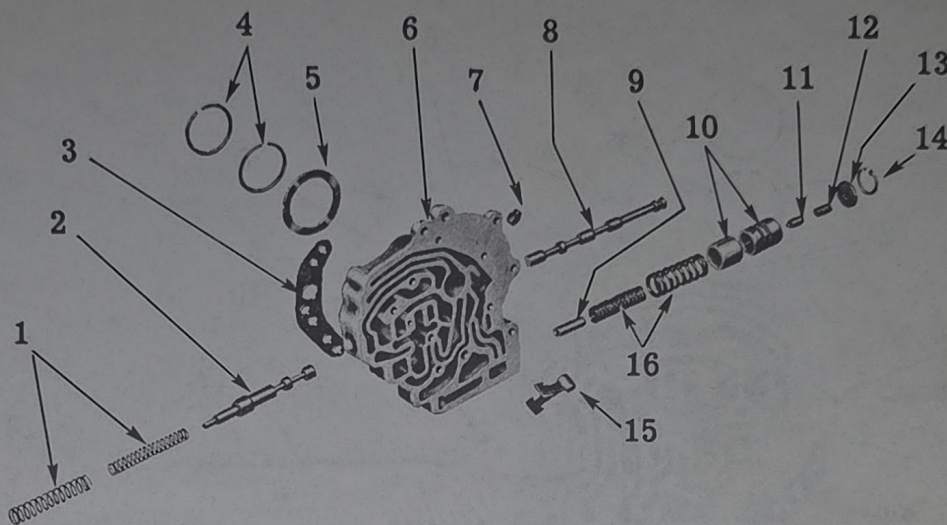
* Not serviced separately

** When used on 1953-56 models, 2 of 3702103 Washer required



1951-52 HOUSING SECTION (TYPICAL OF 1953-57)

KEY GROUP				QTY.	KEY GROUP				QTY.	KEY GROUP				QTY.
PART NO.		YEAR		DESCRIPTION	PART NO.		YEAR		DESCRIPTION	PART NO.		YEAR		DESCRIPTION
1	4.103	*N.S.S.	1951-57	HOUSING, Serviced only with case	9	4.203	3689775	1951-52	RING, Front Oil Pump Body Oil Seal	16	4.133	3689940	1951-57	SEAL, Oil Filter Tube
2	4.105	3689911	1951-52	COVER, Case - Left side	10	4.200	3692987	1951-52	PUMP, Front Oil	17	4.105	/	1951-57	BOLTS & LOCK WASHERS
		3702647	1953-57	COVER, Case - Left side			3703256	1953-57	PUMP, Front Oil	18	4.105	3689912	1951-54	COVER, Case Right Side
3	4.105	/	1951-57	BOLT & WASHERS, Case Cover	11	4.203	3692988	1951-52	SUPPORT, Stator			3709096	1955-57	COVER, Case Right Side
4	4.109	3689910	1951-52	GASKET, Case Cover - Left Side			3703255	1953-57	PUMP, Front Oil	19	4.217	3689938	1951-52	GASKET, Valve Body & Case to Housing 1
		3702649	1953-57	GASKET, Case Cover - Left Side	12	4.103	444788	1951-57	PLUG, Housing			3703282	1953-54	GASKET, Valve Body & Case to Housing 1
5	4.112	3689768	1951-52	RING, Secondary Pump Snap	13	4.109	3689910	1951-54	GASKET, Case Cover - Right Side			3713631	1935	GASKET, Valve Body & Case to Housing 1
							3710674	1955-57	GASKET, Case Cover - Right Side			3719232	1955-57	GASKET, Valve Body & Case to Housing 1
6	4.112	3691568	1951-52	WASHER, Secondary Pump Retaining	14	4.197	3697574	1951-54	PIPE, Seal and Screen Assy., Oil Pump	20	4.216	/	1951-57	BOLT, Front Oil Pump to Valve Body
7	4.203	3689826	1951-57	SEAL, Front Oil Pump Body "O" Ring			3710642	1955-57	PUMP, Seal and Screen Assy., Oil Pump	21	4.216	/	1951-57	BOLT & LOCK WASHER TO HOUSING
8	4.203	3689758	1951-52	SEAL, Front Oil Pump Body Oil						22	4.197	3689910	1951-57	SEAL, Oil Pump Suction Pipe
		3737864	1953-57	SEAL, Front Oil Pump Body Oil	15	4.197	/	1951-57	BOLTS & LOCK WASHERS	23	4.103	445673	1951-57	PLUG, Case

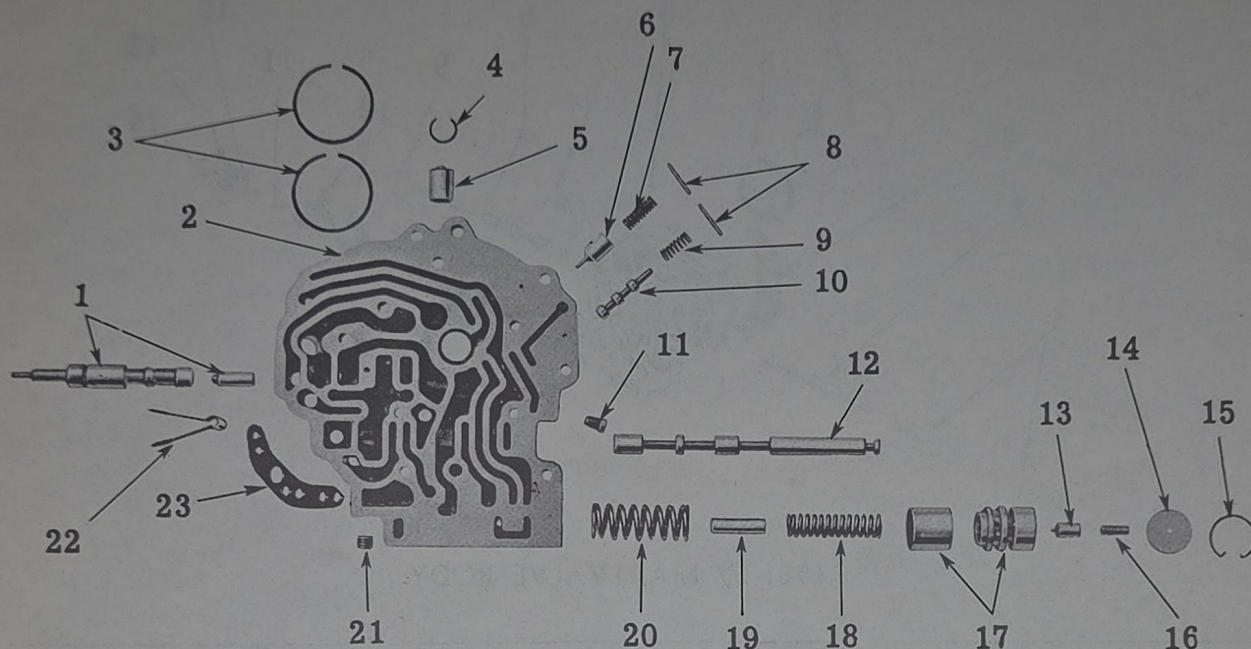


1951-52 MAIN VALVE BODY

KEY	GROUP	PART NO.	YEAR	DESCRIPTION	QTY.
1	4. 216	3704240	1951-52	SPRING UNIT, Pressure Regulator Valve	1
2	4. 216	3691602	1951-52	VALVE, Pressure Regulator Valve	1
3	4. 217	3694448	1951-52	GASKET, Valve Body to Case	1
4	4. 169	3689808	1951-52	RING, Clutch Drum Oil Seal	2
5	4. 169	3697501	1951-52	WASHER, Clutch Drum Thrust	1
6	4. 216	3694445	1951-52	BODY, Main Valve	1
7	4. 216	444577	1951-52	PLUG, Pressure Relief Valve Hole - 1/4"	1
8	4. 216	3693075	1951-52	VALVE, Manual - Std.	1
		3697567	1952	VALVE, Manual .006. O.S.	1
9	4. 217	3693090	1951-52	STOP, Oil Accumulator Piston	1
10	4. 216	*N. S. S.	1951-52	PISTON, Part of Body Assy.	1
11	4. 216	3693088	1951-52	VALVE, Oil Accumulator	1
12	4. 217	3693092	1951-52	SPRING, Oil Accumulator Valve	1
13	4. 217	3693091	1951-52	WASHER, Accumulator Valve Spring	1
14	4. 217	3693095	1951-52	RING, Accumulator Valve Spring Snap	1
15	4. 216	3694449	1951-52	VALVE, Oil Pump Check	1
16	4. 217	3693094	1951-52	SPRING, Accumulator Piston (Inner)	1
		3693093	1951-52	SPRING, Accumulator Piston (Outer)	1

* Not serviced separately



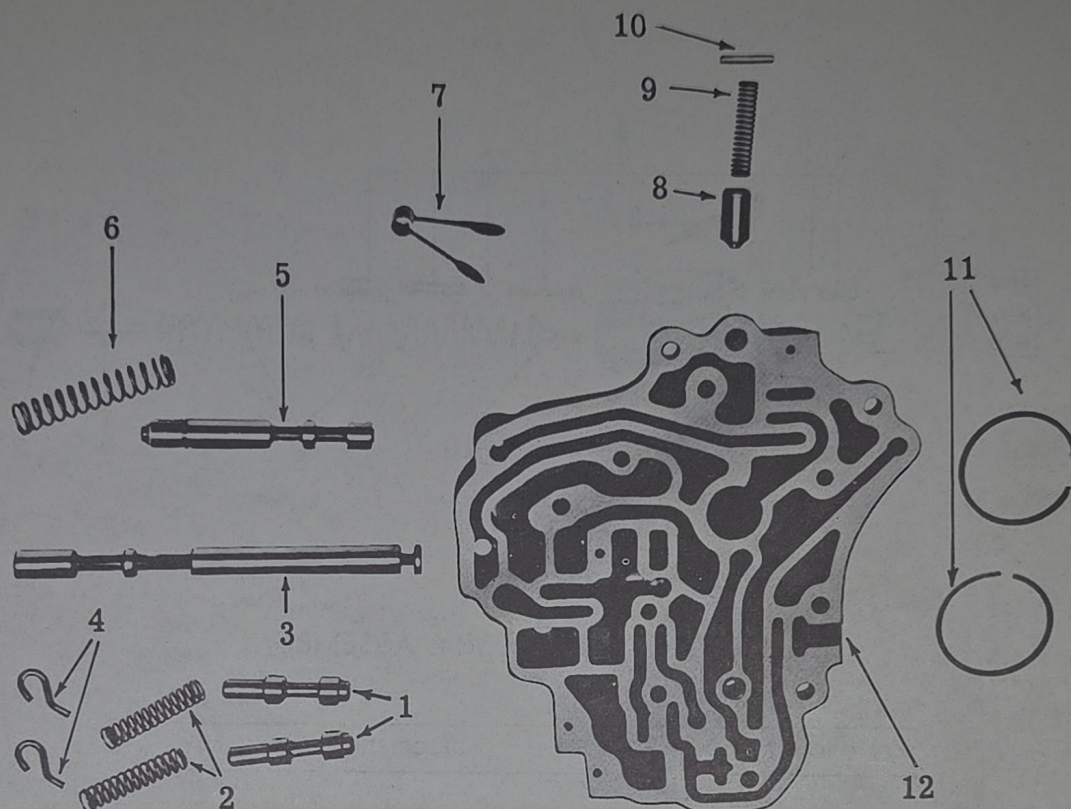


1953-54 MAIN VALVE BODY

KEY	GROUP	PART NO.	YEAR	DESCRIPTION	QTY.	KEY	GROUP	PART NO.	YEAR	DESCRIPTION	QTY.
1	4.216	3705486	1953-54	VALVE, Pressure Regulator - (with plunger)	1	13	4.216 a	3693088	1953	VALVE, Oil Accumulator	1
2	4.216	3703298	1953-54	BODY, Main Valve	1	14	4.217 a	3693091	1953	WASHER - Accumulator	1
3	4.169	3689808	1953-54	RING, Clutch Drum Oil Seal	2	15	4.217 a	3693095	1953	RING, Accumulator Valve Spring Snap	1
4	4.216	3697570	1953-54	RING, Clutch Low Servo Valve	1	16	4.217 a	3693092	1953	SPRING, Oil Accumulator Valve	1
5	4.216	3751214	1953-54	VALVE, Clutch Low Servo	1	17	4.216	*N.S.S.	1953	PISTON, (Part of Body Assy.)	1
6	4.216	3703243	1953-54	VALVE, Pressure Regulator	1	18	4.217 a	3693094	1953	SPRING, Accumulator Piston (Inner)	1
7	4.216	3702059	1953	SPRING, Pressure Regulator Valve	1	19	4.217 a	3693090	1953	STOP, Oil Accumulator Piston	1
	4.216	3703242	1954	SPRING, Pressure Regulator Valve	1	20	4.217 a	3693093	1953	SPRING, Accumulator Piston (Outer)	1
8	4.216	453676	1953-54	PIN, Valve Stop	2	21	4.217	444613	1953-54	PLUG, Valve Body	1
9	4.216	3702609	1953-54	SPRING, Pressure Regulator Governor Valve	1	22	4.216	3702828	1953-54	VALVE, Oil Pump Check	1
10	4.216	3702809	1953-54	VALVE, Pressure Regulator Governor	1	23	4.217	3694448	1953-54	GASKET, Valve Body to Case	1
11	4.216	444606	1953-54	PLUG, Pressure Regulator Valve	1						
12	4.216	3693075	1953-54	VALVE, Manual	1						

* Not serviced separately

a First Jobs only, no similar parts used on after jobs.

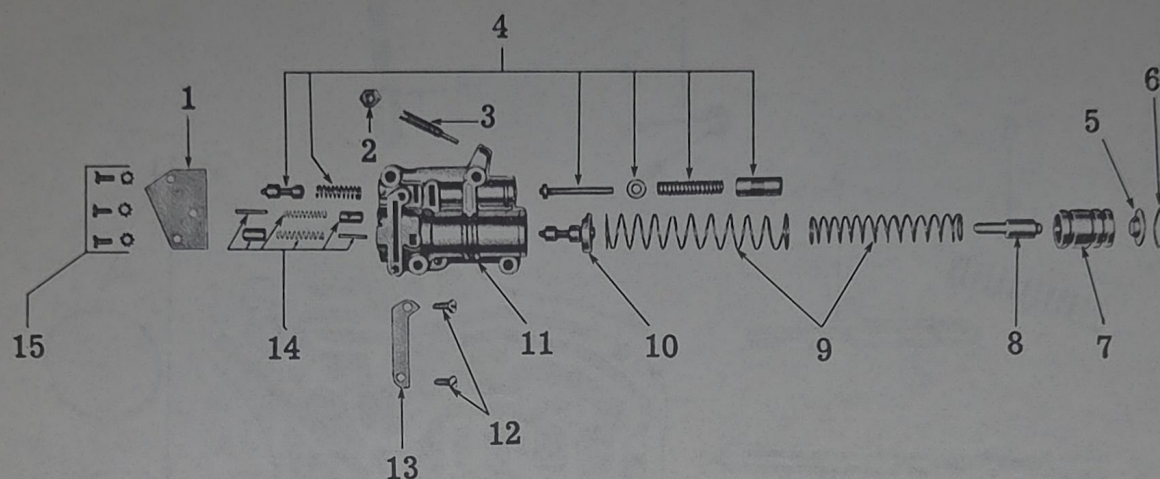


1955-57 MAIN VALVE BODY

KEY	GROUP	PART NO.	YEAR	DESCRIPTION	QTY.
1	4.216	3713647	1955-57	VALVE, Downshift Cushion	2
2	4.216 a	3711850	1955	SPRING & RETAINER UNIT, Downshift 1 Valve	1
	b	3716676	1955-57	SPRING & RETAINER UNIT, Downshift 1 Valve	1
3	4.216	3709039	1955-57	VALVE, Manual	1
4	4.216	3719221	1955-57	RETAINER, Downshift Cushion Valve	1
5	4.216	3714305	1955-57	VALVE UNIT, Pressure Regulator	1
6	4.216 c	3714306	1955-57	SPRING UNIT, Pressure Regulator Valve	1
7	4.216	3713625	1955-57	VALVE, Front and Rear Oil Pump Check	1
8	4.216	3713696	1955-57	VALVE, Torque Converter Pressure Regulator Valve	1
9	4.216	3713669	1955-57	SPRING, Torque Converter Pressure Regulator Valve	1
10	4.216	453676	1955-57	PIN, Pressure Regulator Valve Spring Stop (1/8 x 1)	1
11	4.169	3689808	1955-57	RING, Clutch Drum Oil Seal	1
12	4.216	3740047	1955-57	BODY, Transmission Valve	1

Notes:- (a) Used up to and including Trans. Serial C. 1231
(b) Used on 1955 models after Trans. Serial C. 1231
(c) Unit consisting of 3 springs and 1 seal

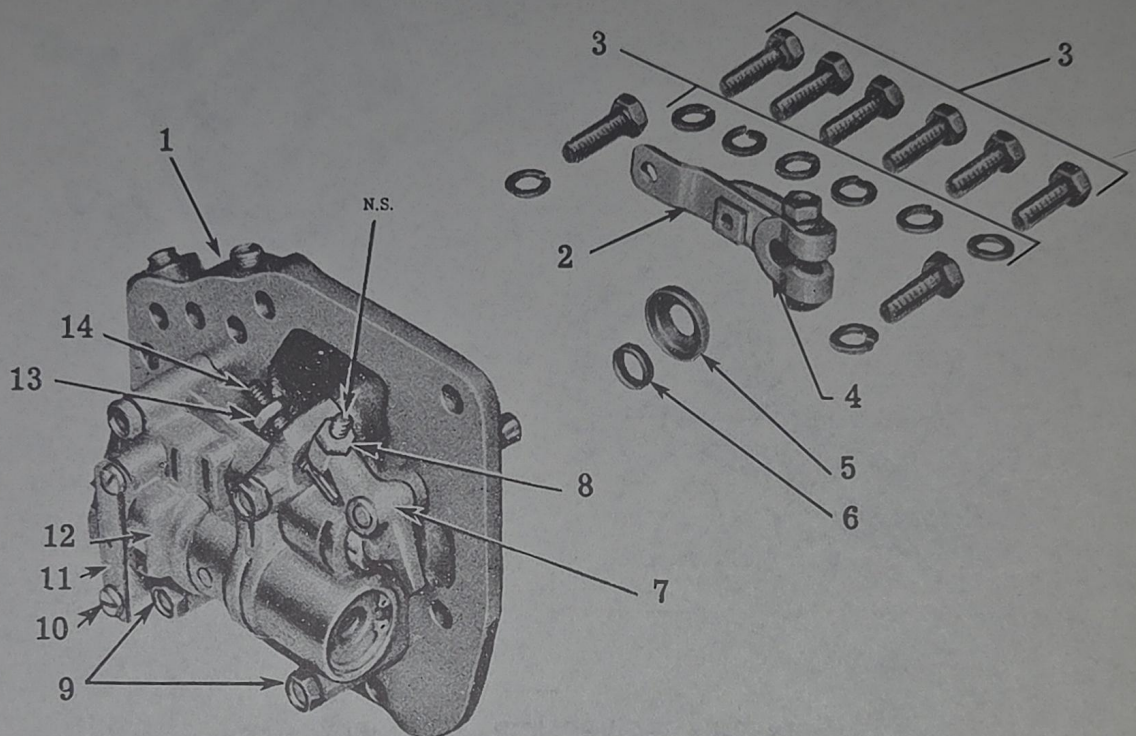




THROTTLE VALVE BODY ASSEMBLY

KEY	GROUP	PART NO.	YEAR	DESCRIPTION	QTY.
1	4. 265	3703052	1953-54	PLATE, Low and Drive Valve Body End	1
		3709087	1955-57	PLATE, Low and Drive Valve Body End	1
2	4. 278	/	1953-57	NUT, Throttle Valve Inner Lever	1
3	4. 278	3703893	1953-57	SCREW, Throttle Valve Inner Lever Adjusting	1
4	4. 265	3704359	1953-57	VALVE UNIT, Throttle and Detent	1
5	4. 265	3702118	1953-57	CAP, Low and Drive Valve	1
6	4. 265	274400	1953-57	RING, Low and Drive Valve Cap Snap	1
7	4. 265	3702607	1953-57	SLEEVE, Low and Drive Regulator Valve	1
		3703268	1953-54	SLEEVE, Low and Drive Regulator Valve - .006 O.S.	1
8	4. 265	3702606	1953-57	VALVE, Low and Drive Regulator	1
9	4. 216	3704242	1953-54	SPRING UNIT, Low and Drive Valve	1
		3718459	1955-57	SPRING UNIT, Low and Drive Valve	1
10	4. 265	3703285	1953 57	VALVE, Low and Drive	1
		3703269	1953-54	VALVE, Low and Drive - .006 O.S.	1
11	4. 265	3704238	1953-54	BODY, Low and Drive Valve	1
		3750697	1955-57	BODY, Low and Drive Valve	1
12	4. 265	/	1953-54	SCREW, Clutch and Exhaust Cover Plate	2
13	4. 265	3697597	1953-54	PLATE, Clutch and Exhaust Cover	1
14	4. 265	3704361	1953-54	VALVE UNIT, Clutch Exhaust Control	1
15	4. 265	3702868	1953-57	SCREW AND WASHER, Low and Drive Valve Body End Plate	3

/ Serviced as a Standard Stock Item

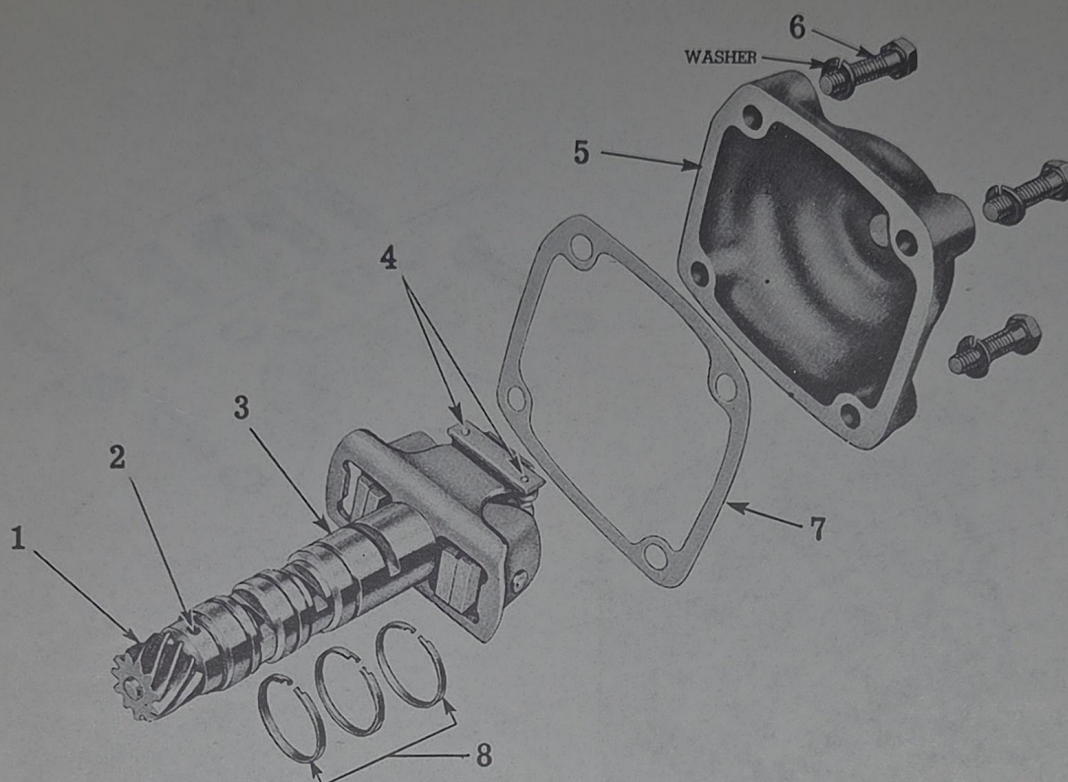


THROTTLE VALVE

KEY	GROUP	PART NO.	YEAR	DESCRIPTION	QTY.	KEY	GROUP	PART NO.	YEAR	DESCRIPTION	QTY.
1	4.105	3702647	1955-57	COVER, Case Side - Left	1	8	4.278	/	1953-57	NUT, Throttle Valve Lever	1
2	4.041	a 3703908	1953-54	LEVER, Throttle Valve Cont. - Outer	1	9	4.265	/	1953-57	BOLT, Valve Body to Cover	4
		b 5844424	1953-54	LEVER, Throttle Valve Cont. - Outer	1	10	4.265	/	1953-54	SCREW, Clutch Exhaust Cover Plate - 10 - 24 x 3/8	2
		3720323	1955-57	LEVER, Throttle Valve Cont. - Outer	1	11	4.265	3697597	1953-54	PLATE, Clutch Exhaust Cover	1
			(6 cyl.)			12	4.265	3704238	1953-54	BODY, Low and Drive Valve	1
		3713793	1955-56	LEVER, Throttle Valve Cont. - Outer	1			3750697	1955-57	BODY, Low and Drive Valve	1
			(8 cyl.)			13	4.278	/	1953-57	NUT, Throttle Valve Inner Lever Adjusting Screw	1
		3736975	1957	LEVER, Throttle Valve Cont. - Outer	1	14	4.278	3703893	1953-57	SCREW, Throttle Valve Inner Lever Adjusting 1/4 - 20 x 1-1/8	1
			(8 cyl.)								
3	4.105	/	1953-57	BOLTS AND WASHERS, Cover to Housing	AR						
4	4.278	3703892	1953-57	CLAMP, Throttle Valve Cont. - Outer	1						
5	4.265	3702701	1953-57	SHIELD, Throttle Valve Lever Shaft Seal	1						
6	4.265	3702648	1953-57	SEAL, Throttle Valve Lever Shaft	1						
7	4.278	3709012	1953-57	LEVER, Throttle Valve - Inner	1						

/ Serviced as a standard stock
(a) Chevrolet only
(b) Pontiac only



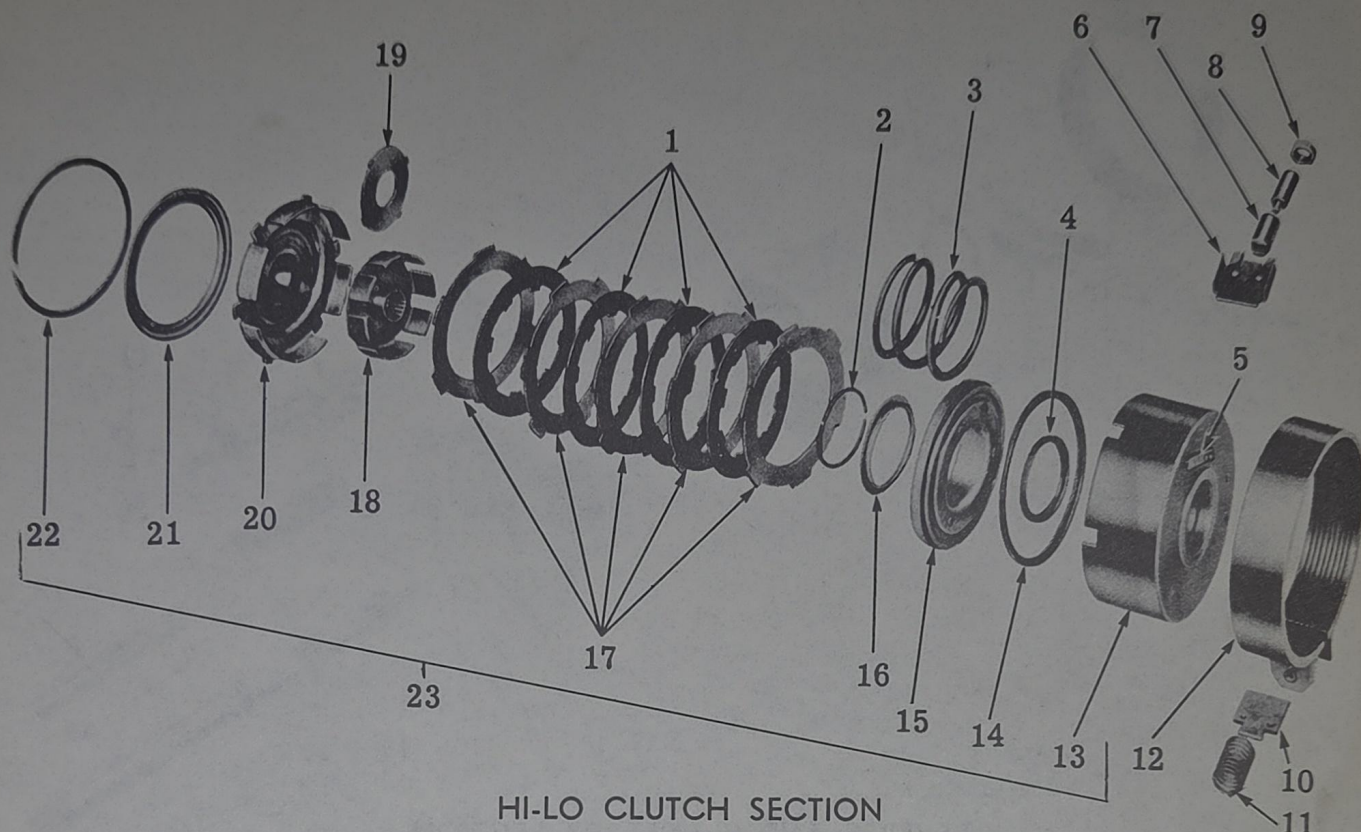


1953-57 GOVERNOR ASSEMBLY

KEY	GROUP	PART NO.	YEAR	DESCRIPTION	QTY.
1	4.256	3705357	1953-54	GEAR AND PIN UNIT, Governor	1
		3711625	1955-57	GEAR AND PIN UNIT, Governor	1
2	4.256	455346	1953-57	PIN, Governor Gear to Sleeve 5/32 x 3/4	1
3	4.256	3717077	1953-54	GOVERNOR, Transmission	1
		3713678	1955-57	GOVERNOR, Transmission	1
4	4.256	3702148	1953-57	PIN, Governor Weight	2
5	4.256	3713600	1953-57	COVER, Governor	1
6	4.256	839896	1953-57	BOLT AND WASHER, Governor Cover	4
7	4.256	3702696	1953-57	GASKET, Governor Cover	1
8	4.256	3689838	1953-54	RING, Governor Sleeve Oil Seal	3

/ Serviced as a Standard Stock Item





HI-LO CLUTCH SECTION

KEY	GROUP	PART NO.	YEAR	DESCRIPTION	QTY.	KEY	GROUP	PART NO.	YEAR	DESCRIPTION	QTY.
1	4.163	3713694	1951-55	PLATE, Clutch Drive	4	14	4.166	3689710	1951-52	SEAL, Clutch Piston Outer	1
	e	3748703	1956-57	PLATE, Clutch Drive	4			3774057	1953-57	SEAL, Clutch Piston Outer	1
2	4.164	a 3689711	1951	RING, Clutch Spring Snap	1	15	4.166	3694477	1951-52	PISTON, Clutch	1
	b	3692700	1951-57	RING, Clutch Spring Snap	1			3702919	1953-54	PISTON, Clutch	1
3	4.164	a 3689712	1951	SPRING, Clutch Piston Release	1			3713649	1955-56	PISTON, Clutch	1
	b	3703248	1951-57	SPRING, Clutch Piston Release	1			3742459	1957	PISTON, Clutch	1
4	4.166	3689713	1951-57	SEAL, Clutch Piston - Inner	1	16	4.164	a 3689709	1951	SEAT, Clutch Spring Seat	1
5	4.169	3694912	1951	VALVE UNIT, Clutch Drum Pressure Relief	1		o	3692699	1951-57	SEAT, Clutch Spring Seat	1
6	4.233	f 3692046	1951	STRUT, Low Brake Band Anchor 2 - 1/8 Long	1	17	4.163	3689707	1951-52	PLATE, Clutch Driven	5
	g	3702911	1951-54	STRUT, Low Brake Band Anchor 2 - 1/4 x 1 - 11/16 Long	1			3703210	1953-55	PLATE, Clutch Driven	5
		3710251	1955-57	STRUT, Low Brake Band Anchor 1 - 7/8 Long	1			3764461	1956-57	PLATE, Clutch Driven (5 used on 1956 - 2 used on 1957)	AR
7	4.233	3691044	1951-57	ANCHOR, Low Brake Band	1	18	4.164	3689749	1951-55	HUB, Clutch Drive	1
8	4.253	3697509	1951-57	SCREW, Low Brake Band Anchor Adjusting	1			3742460	1956-57	HUB, Clutch Drive	1
9	4.253	3689846	1951-57	NUT, Low Brake Band Anchor Adjusting Screw	1	19	4.164	3737901	1951-57	WASHER, Clutch Hub Thrust	1
10	4.233	f 3692048	1951	STRUT, Low Brake Band Apply - 1-1/8 x 1-3/4 Long	1	20	4.162	3689720	1951-52	FLANGE, Low Sun Gear & Clutch	1
	g	3702910	1951-54	STRUT, Low Brake Band Apply - 1-5/8 x 1-7/8 Long	1			3741026	1953-56	FLANGE, Low Sun Gear & Clutch	1
		3713613	1955-57	STRUT, Low Brake Band Apply - 1-5/8 Long	1			3743841	1957	FLANGE, Low Sun Gear & Clutch	1
11	4.233	3694451	1951-54	SPRING, Low Brake Band Apply Strut Guide	1	21	4.162	3692094	1951-57	RETAINER, Clutch Flange	1
12	4.251	c 5459350	1951-54	BAND, Low Brake	1	22	4.162	3689706	1951-57	RING, Clutch Flange Retainer - .055	AR
		5456164	1955-56	BAND, Low Brake	1			3692317	1951-57	RING, Clutch Flange Retainer - .064	AR
13	4.169	d 3696293	1951-52	DRUM & BUSHING, Clutch	1			3692316	1951-57	RING, Clutch Flange Retainer - .073	AR
		3742455	1953-57	DRUM & BUSHING, Clutch	1	23	4.164	3694476	1951-52	CLUTCH ASSY., Transmission	1
								3748702	1953-56	CLUTCH ASSY., Transmission	1
								3742454	1957	CLUTCH ASSY., Transmission	1

(a) For use with clutch having clutch valve and spring on front face

(b) For use with clutch having ball valve in piston

(c) Use 3702910 apply strut and 3702911 anchor strut

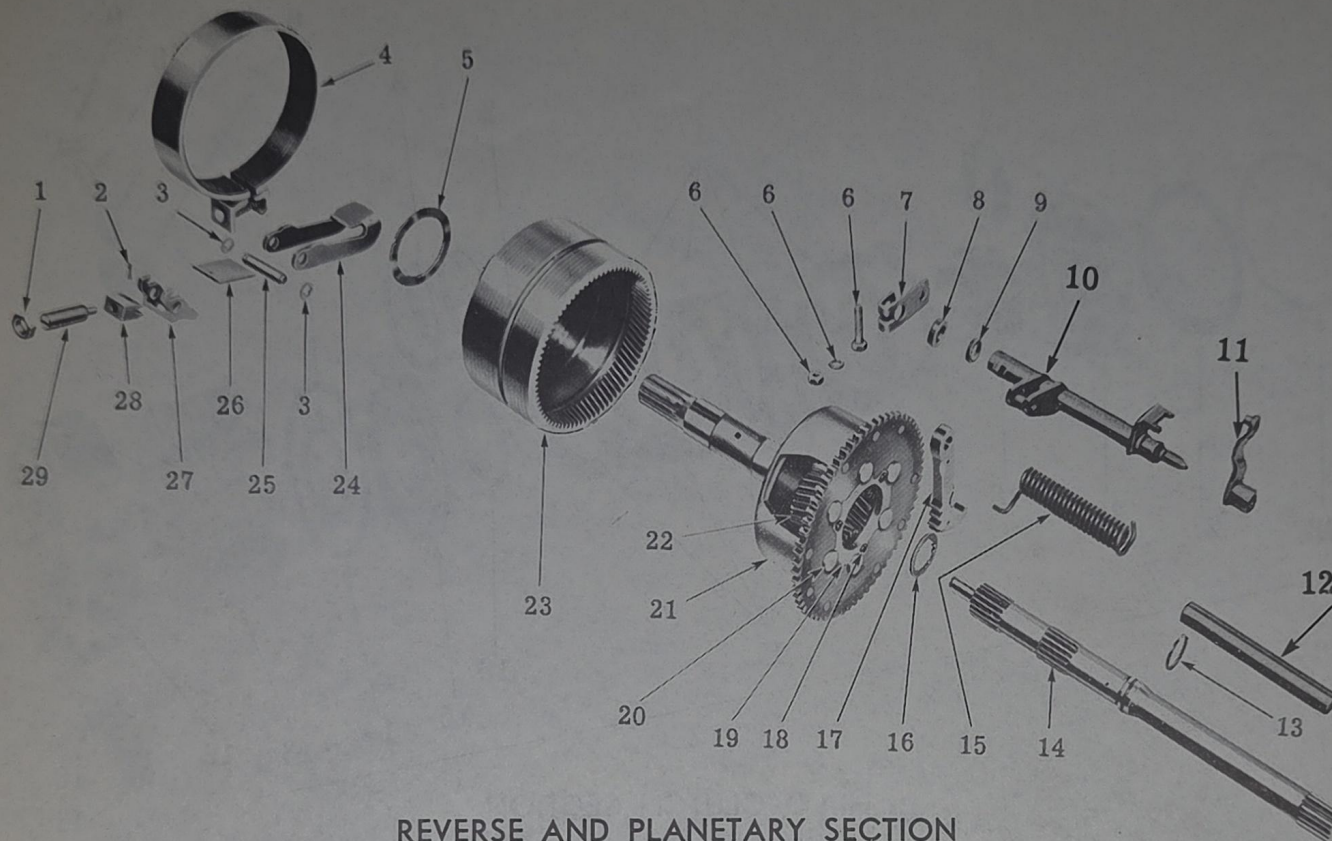
(d) Use 3694477 piston, 3703248 spring, 3692699 spring seat and 3692700 snap ring on 1951 models

(e) When using on 1956 models also use 3719254 clutch driven plate assy.

(f) 1951 1st Jobs having Strut 1 1/8 x 1 3/4 long

(g) 1951 After Jobs having Strut 1 5/8 x 1 7/8 long



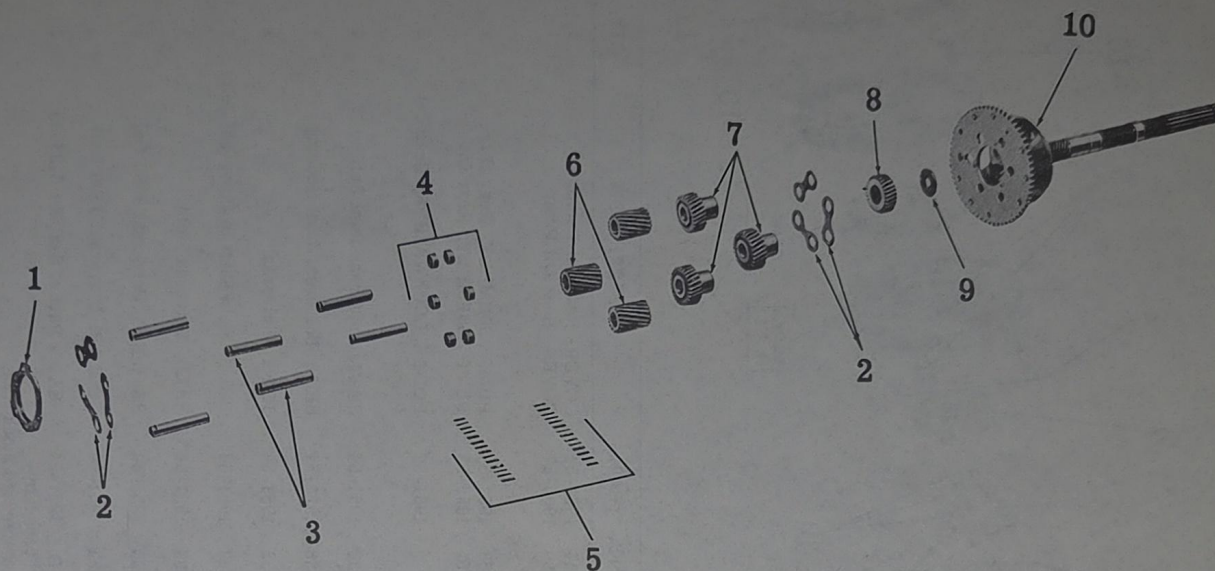


REVERSE AND PLANETARY SECTION

KEY	GROUP	PART NO.	YEAR	DESCRIPTION	QTY.	KEY	GROUP	PART NO.	YEAR	DESCRIPTION	QTY.
1	4.253	3689846	1951-57	NUT, Reverse Brake Band Anchor Adjusting Screw	1	18	4.176	3694432	1951-57	SCREW, Planet Pinion Shaft Lock Plate	3
2	4.246	/	1951-57	COTTER PIN, Reverse Brake Band Lever	1	19	4.176	3694428	1951-57	PLATE, Planet Pinion Shaft Lock Plate	1
3	4.246	274574	1951-57	RING, Reverse Brake Band Lock	2	20	4.175	*N.S.S.	1951-57	SHAFT, Pinion	6
4	4.251	5459350	1951-57	BAND, Reverse Brake	1	21	4.175	3702061 3743843	1951-54 1955-57	CARRIER ASSEMBLY, Planet CARRIER ASSEMBLY, Planet	1 1
5	4.190	3697501	1951-57	WASHER, Reverse Drum Thrust	1	22	4.175	3689718 3743847 3764366 3743847	1951-56 1951-56 1957 1957	PINION, Planet - Short PINION, Planet - Long PINION, Planet - Short PINION, Planet - Long	3 3 3 3
6	4.220	/	1951-57	NUT, Bolt and Washer, Parking Lock AR Lever	1	23	4.190	3721564	1951-57	GEAR AND DRUM ASSY., Planet Reverse Ring	1
7	4.220	3692268 3709015	1951-54 1955-56	LEVER, Parking Lock LEVER, Parking Lock	1 1	24	4.246	3755288	1951-57	LINK, Reverse Brake Band	1
8	4.218	3689941	1951-57	SPACER, Parking Lock Manual Selector Lever	1	25	4.246	3689816	1951-57	PIN, Reverse Brake Band Link	1
9	4.218	3689866	1951-57	SEAL, Parking Lock Lever Shaft Oil	1	26	4.246	3709024	1951-57	STRUT, Reverse Brake Band	1
10	4.220	3709016	1951-57	SHAFT, Parking Lock Lever	1	27	4.246	3769625	1951-57	LEVER, Reverse Brake Band	1
11	4.218	3697508	1951-57	LEVER, Manual Valve Housing	1	28	4.246	a 3691027 b 3735564	1951-54 1954-57	ANCHOR, Reverse Brake Band ANCHOR, Reverse Brake Band	1 1
12	4.220	3689882	1951-57	SHAFT, Parking Lock Pawl	1						
13	4.123	3689838	1951-57	RING, Input Shaft Oil Seal	1	29	4.253	3697509	1951-57	SCREW, Reverse Brake Band Anchor Adjusting	1
14	4.123	3689799 3719294 3740041	1951-52 1953-56 1957	SHAFT, Input SHAFT, Input SHAFT, Input	1 1 1						
15	4.220	3694488	1951-57	SPRING, Parking Lock Pawl	1						
16	4.162	3694467 3694468 3694469	1951-57 1951-57 1951-57	WASHER, Low Sun Gear Thrust -.095 AR WASHER, Low Sun Gear Thrust -.120 AR WASHER, Low Sun Gear Thrust -.145 AR	1 1 1						
17	4.220	3743380	1951-57	PAWL, Parking Lock	1						

/ Serviced as standard stock item
* Not serviced separately
(a) used first job on 1954 models
(b) used after jobs on 1954 models

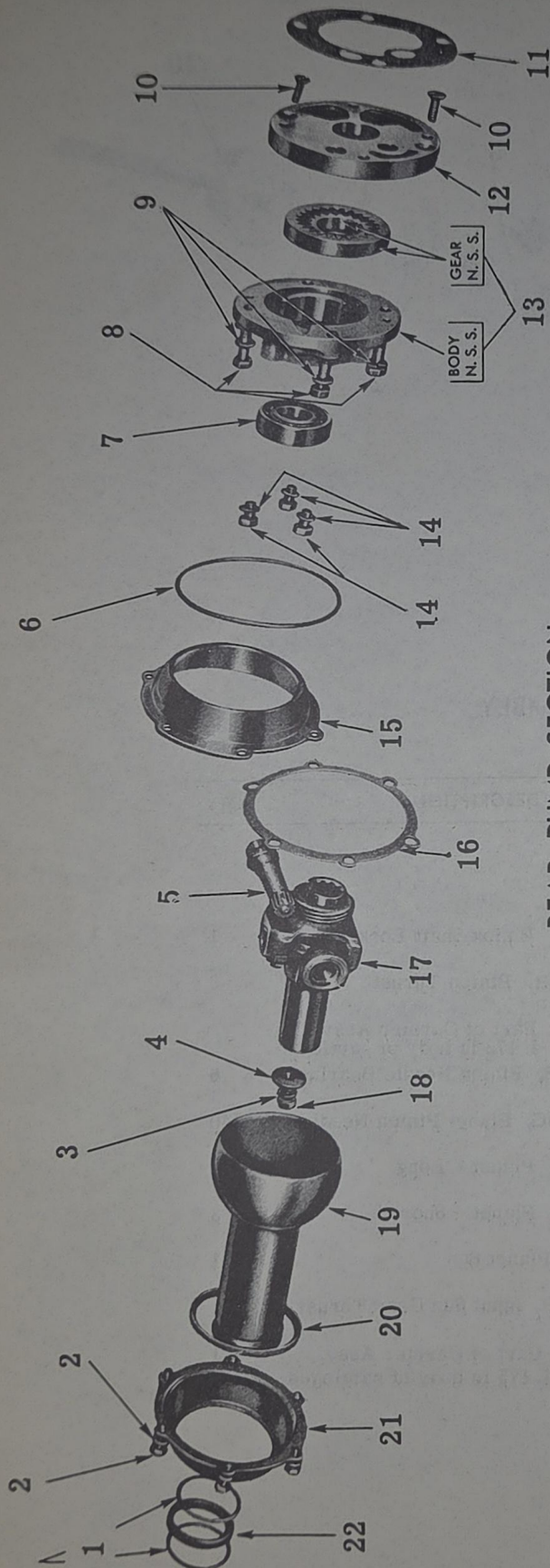




CARRIER ASSEMBLY

KEY	GROUP	PART NO.	YEAR	DESCRIPTION	QTY.
1	4. 176	3694428	1951-57	PLATE, Pinion Shaft Lock	1
2	4. 176	3689719	1951-57	WASHER, Pinion Thrust	6
3	4. 175	*N.S.S.	1951-57	SHAFT, Part of Carrier Assy. See Gr. 4. 175 in body of catalogue	
4	4. 176	3689732	1951-57	SPACER, Pinion Needle Bearing	6
5	4. 176	7450410	1951-57	BEARING, Planet Pinion Needle	240
6	4. 175	3743847	1951-57	PINION, Planet - Long	3
7	4. 175	3743846	1951-57	PINION, Planet - Short	3
8	4. 175	3243845	1951-57	GEAR, Planet Sun	1
9	4. 176	3689834	1951-57	WASHER, Input Sun Gear Thrust	1
10	4. 176	*N.S.S.	1951-57	SHAFT, Part of Carrier Assy. See Gr. 4. 175 in body of catalogue	1

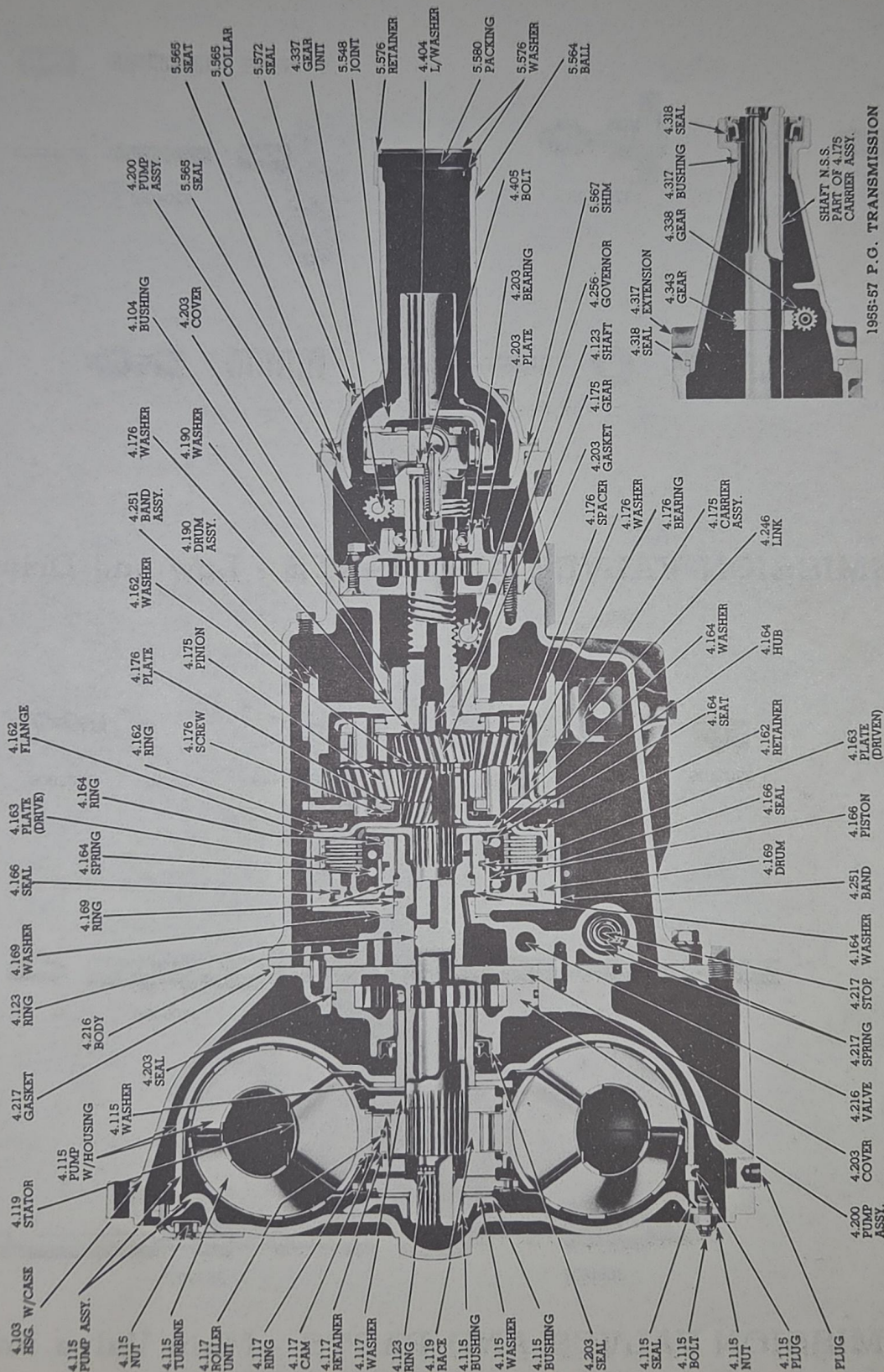
* N.S.S. Not serviced separately



REAR PUMP SECTION

KEY GROUP PART NO.	YEAR	DESCRIPTION	QTY.	KEY GROUP PART NO.	YEAR	DESCRIPTION	QTY.
1	5. 576	595013	1951-54	WASHER, Universal Joint Ball Oil Seal	2		
2	5. 565	/	1951-54	BOLT AND LOCK WASHER, Universal AR Joint Ball Collar	1		
3	5. 548	838819	1951-54	WASHER, Universal Joint Yoke Lock	1		
4	5. 548	3652935	1951-54	WASHER, Universal Joint Yoke	1		
5	4. 337	3704230	1951-54	GEAR UNIT, Speedometer Drive and Driven	1		
4. 338	3708144	1955-57	GEAR, Speedometer Drive	1			
3708142	1955-57	GEAR, Speedometer Driven (21 Teeth)	1				
6	5. 565	3689826	1951-57	SEAL, Ball Joint Collar "O" Ring	1		
7	4. 203	903205	1951-54	BEARING, Rear Oil Pump	1		
954862	1955-57	BEARING, Rear Oil Pump	1				
8	4. 200	/	1951-57	BOLT, Rear Oil Pump	AR		
9	4. 203	/	1951-57	WASHER, Rear Oil Pump	AR		
10	4. 203	/	1951-57	BOLT, Rear Oil Pump Cover	2		
11	4. 203	3689875	1951-52	GASKET, Rear Oil Pump	1		
3713690	1953-57	GASKET, Rear Oil Pump	1				
12	4. 203	3702054	1951-54	COVER, Rear Oil Pump	1		
3719289	1955-57	COVER, Rear Oil Pump	1				
13	4. 200	3711668	1951-54	PUMP ASSEMBLY, Rear Oil	1		
3713661	1955-57	PUMP ASSEMBLY, Rear Oil	1				
14	4. 200	/	1951-57	BOLT & LOCKWASHER, Rear Oil Pump	3		
15	5. 565	3692838	1951-54	SEAT, Universal Joint Ball	1		
16	5. 567	3692836	1951-54	SHIM, Universal Joint Housing	1		
17	5. 548	3704232	1951-54	JOINT, Universal	1		
18	4. 405	3690869	1951-54	BOLT, Main Shaft to Universal Joint	1		
19	5. 564	602688	1951-54	BALL, Universal Joint	1		
20	5. 572	3723490	1951-54	SEAL KIT, Universal Joint Ball	1		
21	5. 565	3692835	1951-54	COLLAR, Universal Joint Ball	1		
22	5. 572	*N.S.S.	1951-54	SEAL - Part of Seal Kit 3723490	1		
* Not serviced separately							
/ Serviced as a standard stock item							



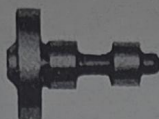


1953-57 POWER GLIDE TRANSMISSION (SEE INSET FOR 1955-57)

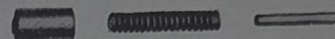
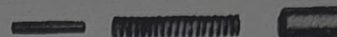
1955:57 P.G. TRANSMISSION



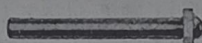
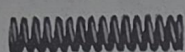
3702606



3702605



3704361



3704359

TRANSMISSION VALVES AND PARTS - Low and Drive



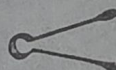
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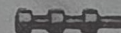
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5593037



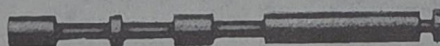
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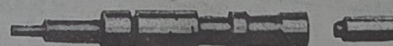
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3703243



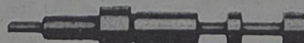
3697567 (+6)



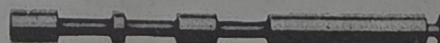
3705486



3702828



3691602



3693075

TRANSMISSION VALVES AND PARTS - Main Valve Body

NOTE: THE POWERGLIDE TRANSMISSION PARTS ARE SEGREGATED AND SHOWN IN THIS SECTION FOR SPEEDIER IDENTIFICATION.

373 8783 - 1955-57 P.G. & 8 superseded 3719241

4.003 TRANSMISSION ASSEMBLY, AUTOMATIC

1 3738791 1955-57/20-22 PG WITH 6 CYL /SUPERSEDES 3719238/

4.005 GASKET UNIT, TRANSMISSION

1 3701030 1951-52/20-22 PG
1 3703919 1953-54/20-22 PG
1 3714456 1955/20-22 PG FIRST JOBS BEFORE SERIAL 52019626280
1 3716678 1955/20-22 PG AFTER JOBS ON AND AFTER SERIAL 52019626280, 1956-57/20-22 PG

NOTE. INCLUDES JOINT HOUSING SHIMS, BALL JOINT HOUSING OIL SEAL, CLUTCH RETAINER GASKETS, TRANSMISSION COVER GASKETS, AND GEARSHIFT HOUSING GASKETS.

4.005 SEAL UNIT, TRANSMISSION -O- RING

1 3698460 1951-52/20-22 PG INCLUDES 5 SEALS
1 3703918 1953-57/20-22 PG

4.006 SWIVEL, TRANSMISSION CONTROL LEVER

1 3698688 1951-52/20-22 PG SEE NOTE
1 3701570 1953-54/20-22 PG
1 3694329 1951-52/20-22 PG
1 3223914 1953-54/20-22 PG
1 3719852 1955-57/20-22 - USE SPRING 3719853

NOTE. WHEN USING 3698688 ON 1951 MODELS USE 3698689 SHAFT TO OBTAIN IMPROVED VISIBILITY OF INSTRUMENTS.

4.006 LOCK, TRANSMISSION CONTROL ROD

1 3685801 1951-57/20-22 PG BELL CRANK
1 3685801 1955-57/20-22 IDLER LEVER

4.007 SHAFT, TRANSMISSION CONTROL

1 3698689 1951-52/20-22 PG
1 3701571 1953-54/20-22 PG EXC POWER STEERING
1 3704076 1953-54/20-22 PG WITH POWER STEERING

4.007 BUSHING, TRANSMISSION CONTROL SHAFT LOWER

1 3693802 1951-54/20-22 PG

4.007 TUBE, TRANSMISSION CONTROL SHIFTER

1 3711052 1955-56/20-22 PG

3737239 1957 "

4.009 KNOB, GEARSHIFT LEVER

1 3699926 1949/20-22, 1951-52/20-22 /SUPERSEDES 3696045/
1 3701927 1953-54/20-22 PG
1 3710565 1955/20-22
1 5757129 1956/20-22
1 5760339 1957/20-22

4.015 GROMMET, TRANSMISSION CONTROL LEVER

1 3710567 1955-56/20-22
1 3735376 1957/20-22



4.016 LEVER, TRANSMISSION CONTROL SHAFT

1	3696180	1951-52/20-22 AT, 1953-54/20-22 AT EXC POWER STEERING
1	3704077	1953-54/20-22 AT WITH POWER STEERING
1	3693704	SPRING, TRANSMISSION CONTROL SHAFT RETURN
1	3696181	BOLT, SPECIAL T 1951-54/20-22 AT EXC POWER STEERING 5/16-24 X 1-5/8

4.016 SPRING, GEARSHIFT LEVER ANTI-RATTLE

1	3654731	1946-54/20-22 FOR PIVOT PIN
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4.016 SPRING, TRANSMISSION CONTROL LEVER ANTI-RATTLE

1	3693784	1951-52/20-22 PG
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4.016 SPRING, TRANSMISSION CONTROL SHAFT RETURN

1	3693704	1951-52/20-22 PG
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4.016 GROMMET, TRANSMISSION CONTROL SHIFTER TUBE LEVER

AR	3712382	1955-57/20-22
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4.016 BUMPER, TRANSMISSION CONTROL SHIFTER TUBE LEVER

1	3711059	1955-57/20-22 PG
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4.016 SLEEVE, TRANSMISSION CONTROL ROD SWIVEL

1	3712388	1955-57/20-22
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4.016 BUSHING, TRANSMISSION CONTROL IDLER LEVER

2	3710401	1955/20-22 PG SUPPORT PIN
2	3710401	1956/20-22 PG IDLER LEVER

4.017 GEARSHIFT CONTROL SHAFT PARTS

1	3716989	SPRING, TUBE RETURN, 1955-57/20-22 PG
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4.017 CLAMP, GEARSHIFT CONTROL LONG ROD

AR	3692229	1949-54/20-22
1	3725298	1955-57/20-22

4.017 SWIVEL, STEERING COLUMN GEARSHIFT CONTROL LONG ROD

2	3691651	1949-54/20-22
1	3712384	1955-57/20-22

4.017 WASHER, TRANSMISSION CONTROL LEVER HOUSING

AR	3715229	1955-57/20-22 / .030-.035/ UPPER
AR	3715230	1955-56/20-22 / .036-.041/ UPPER
AR	3715231	1955-56/20-22 / .042-.047/ UPPER
AR	3715232	1955-56/20-22 / .048-.053/ UPPER
1	3715228	1955-56/20-22 / .077-.083/ LOWER
1	3735954	1957/20-22 LOWER ADJUSTING

4.017 PLATE, TRANSMISSION CONTROL SELECTOR

1	3711060	1955-56/20-22 PG
1	3737561	1957/20-22 WITH PG

4.017 RING, TRANSMISSION CONTROL SHIFTER TUBE ADJUSTING

1	3716988	1955-56/20-22 PG
1	3738969	1957/20-22 PG
3	3724184	SCREW AND LOCKWASHER 1955/20-22, 1956/20-22 AT FIRST JOBS - 1/14-28 X 3/8

4.018 SUPPORT, TRANSMISSION CONTROL SHAFT

1	3694300	1951-52/20-22 PG UPPER
1	3702888	1951-52/20-22 PG, 1953-54/20-22 EXC PS - LOWER /SUPERSEDES 3696352/
1	3701574	1953-54/20-22 PG UPPER
1	3704080	1953-54/20-22 PG WITH POWER STEERING LOWER

4.018 CLAMP, TRANSMISSION CONTROL SHAFT LOWER

1	3689993	1951-54/20-22 PG
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4.019 ROD, STEERING COLUMN GEARSHIFT CONTROL

1	3715711	1955-57/20-22 PG WITH 6 CYL - THROTTLE VALVE
1	3718847	1955-56/20-22 PG WITH V-8 ENGINE - THROTTLE VALVE
1	3722510	1956/20-22 PG WITH V-8 AND 4 BARREL CARBURETOR - THROTTLE VALVE
1	3736973	1957/20-22 PG WITH V-8



4.019 ROD, TRANSMISSION CONTROL LONG

1	5841309	1951-52/20-22 PG
1	5843896	1953-54/20-22 PG EXC POWER STEERING
1	5844560	1953-54/20-22 PG WITH POWER STEERING
1	3738318	1955-57/20-22 PG - UPPER /SUPERSEDES 3715956/
1	3735136	1955-57/20-22 PG - LOWER
1	3736952	1957/20-22 PG
1	3735882	1957/20-22 PG WITH 4 BC THROTTLE VALVE CROSS SHAFT
AR	371704	SPRING, ANTI-RATTLE 1951-57/20-22 PG

4.020 ROD, TRANSMISSION CONTROL SHORT

1	3689972	1951-57/20-22 PG
2	371704	SPRING, ANTI-RATTLE

4.038 INDICATOR ASSEMBLY, GEARSHIFT

1	3699942	1951-52/20-22 PG /SUPERSEDES 3699039/
1	3701576	1953-54/20-22 PG
1	3693786	SPRING, RETAINER 1951-52/20-22 PG

4.038 COVER, TRANSMISSION CONTROL UPPER SUPPORT

1	3696730	1951-52/20-22 PG INCLUDES DIAL
1	3701575	1953-54/20-22 PG
1	3701577	DIAL 1953-54/20-22 PG

4.038 LENS, GEARSHIFT UPPER CONTROL INDICATOR

1	5760156	1955-57/20-22 PG /SUPERSEDES 5756988/
1	5847452	RETAINER 1955/20-22 PG
1	515521	SCREEN, 1955/ALL PG, 1957/ALL PG
1	522301	SCREEN 1956/ALL PG

4.038 HOUSING, GEARSHIFT INDICATOR LAMP

1	516915	1953-54/25-27-28 HT
1	519262	1955/ALL PG, 1957/ALL PG
1	522300	1956/ALL
1	519261	GASKET 1955-57/ALL PG

4.038 FRAME, TRANSMISSION CONTROL INDICATOR DIAL

1	3701578	1953-54/20-22 PG
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4.038 SOCKET AND WIRE, GEARSHIFT INDICATOR LAMP

1	2964254	1955-56/ALL PG, 1957/20-22 PG
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4.038 HOUSING, TRANSMISSION CONTROL LEVER

1	5847437	1955-56/20-22 PG
1	5760063	1957/20-22 PG

4.038 HOUSING, STEERING WHEEL HUB COVER

1	5847750	1955/20-22 PG EXC TURN SIGNALS
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4.040 GROMMET, HYDRAULIC STEERING PUMP TO CONTROL VALVE HOSE UPPER

1	3732038	1956/20-22 PG WITH PS
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4.040 ROD, TRANSMISSION THROTTLE VALVE CONTROL

1	5843682	1953-54/20-22 PG FRONT
1	5843890	1953-54/20-22 PG REAR

4.040 BRACKET, TRANSMISSION THROTTLE VALVE ROD BELL CRANK

1	3711507	1955-56/20-22 PG WITH V-8
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4.040 CRANK, TRANSMISSION CONTROL ROD BELL

1	3689987	1951-54/20-22 PG
1	3710487	1955-57/20-22 PG
1	3689974	STUD 1951-57/20-22 PG
1	3715097	GROMMET 1955-57/20-22 PG

4.040 LEVER, TRANSMISSION CONTROL IDLER

1	3715950	1955-57/20-22 PG
1	3741285	SUPPORT 1955-57/20-22

4.040 SHAFT AND BRACKET ASSEMBLY, TRANSMISSION THROTTLE VALVE CONTROL CROSS

	SHAFT	
1	3736967	1957/20-22 PG WITH V-8



4.041 LEVER, TRANSMISSION THROTTLE VALVE CONTROL - OUTER

1	3720323	1955-57/20-22 PG WITH 6 CYL
1	3713793	1955-56/20-22 PG WITH V-8
1	3736975	1957/20-22 PG WITH V-8

4.054 SWITCH, TRANSMISSION CONTROL SAFETY - SERVICED BY DELCO-REMY DISTRIBUTORS

1	1997845	1951-54/20-22 PG EXC POWER STEERING
1	1998040	1953-54/20-22 PG WITH POWER STEERING
1	1998182	1955-56/20-22 PG
1	1998173	1957/20-22 PG - BACK UP LAMP

4.081 SUPPORT, TRANSMISSION

1	3690416	1951-52/20-22 PG
1	3703169	1953-54/20-22 PG

4.083 BRACKET, TRANSMISSION SUPPORT MOUNTING

1	5841308	1951-52/20-22 PG
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4.083 LOCK, TRANSMISSION SUPPORT BOLT

1	3690420	1951-52/20-22 PG
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4.083 RETAINER, TRANSMISSION SUPPORT

1	3700335	1953-54/20-22 PG
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4.103 CASE, TRANSMISSION

1	5794323	1951-52/20-22 PG INCLUDES HOUSING SEE NOTE
1	518769	1953-54/20-22 PG
1	3716692	1955-57/20-22 PG WITH 6 CYL
1	3722299	1955-57/20-22 PG WITH V-8
8	838819	WASHER, SPECIAL 3/8 MEDIUM LOCK

NOTE. IT MAY BE NECESSARY TO USE 5842934 SHIM, 3697554 FRONT SERVO COVER AND 108599 BOLT.

4.104 BUSHING, TRANSMISSION CASE

1	3691924	1951-57/20-22 PG
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4.105 COVER, TRANSMISSION HOUSING SIDE

1	3689912	1951-54/20-22 PG RIGHT
1	3689911	1951-52/20-22 PG LEFT
1	3702647	1953-54/20-22 PG, 1956-57/20-22 PG - LEFT
1	3709096	1955-57/20-22 PG - RIGHT
1	3719251	1955/20-22 PG - LEFT

4.109 GASKET, TRANSMISSION CASE COVER

AR	3689910	1951-54/20-22 PG SIDE
1	3702649	1953-57/20-22 PG LEFT SIDE
1	3710674	1955-57/20-22 PG RIGHT SIDE

4.110 PUMP, TRANSMISSION TORQUE CONVERTER SECONDARY

1	3694441	1951-52/20-22 PG
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4.112 ROLLER UNIT, TRANSMISSION TORQUE CONVERTER OVER - RUN SECONDARY PUMP

1	3694374	1951-52/20-22 PG INCLUDES 8 ROLLERS, 8 SPRINGS, 8 GUIDES
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4.112 RING, TRANSMISSION TORQUE CONVERTER SECONDARY PUMP

1	3689768	1951-52/20-22 PG RETAINING
1	3691801	1951-52/20-22 PG SNAP

4.112 WASHER, TRANSMISSION TORQUE CONVERTER SECONDARY PUMP

1	3691800	1951-52/20-22 PG THRUST
1	3691803	1951-52/20-22 PG THRUST
1	3691568	1951-52/20-22 PG RETAINING

4.112 RETAINER, TRANSMISSION TORQUE CONVERTER OVER-RUN CAM ROLLER AND SPRING SECONDARY PUMP

1	3691802	1951-52/20-22 PG
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4.115 PUMP, TRANSMISSION TORQUE CONVERTER PRIMARY WITH COVER

1	3694360	1951-52/20-22 PG
1	3719595	1953-57/20-22 PG
6	3691921	SCREW, 1951-52/20-22 PG HUB



4.115 TURBINE, TRANSMISSION TORQUE CONVERTER

1	3691709	1951-52/20-22 PG
1	3702724	1953-57/20-22 PG
1	3697543	LOCK 1951/20-22 PG ON AND AFTER SER KT-22574-A-15-D, 1952/20-22 PG
1	3691873	LOCK, HUB BOLT 1951-52/20-22 PG
1	3691817	WASHER, THRUST 1951-52/20-22 PG FRONT
1	3689925	WASHER, THRUST 1951-52/20-22 PG REAR
1	3689948	WASHER, LOCK 1951/20-22 PG BEFORE TRANSMISSION SER KT-22574-A-15-D
1	3694418	WASHER 1951-52/20-22 PG COVER
1	3719262	WASHER 1953-57/20-22 PG - TURBINE THRUST /SUPERSEDES 3702718/
1	3702103	WASHER 1953-56/20-22 PG OVER-RUN CAM
2	3709094	WASHER 1953-54/20-22 PG FRONT /SUPERSEDES 3703233/
1	3703233	WASHER 1953/20-22 PG FIRST JOBS CAST IRON - REAR
1	3709886	WASHER 1953-54/20-22 PG
2	3735785	WASHER 1957/20-22 PG STATOR THRUST
1	3702744	WASHER 1957/20-22 PG PUMP THRUST
1	596772	NUT 1951/20-22 PG BEFORE SER KT-22574-A-15-D
1	596772	NUT 1951/20-22 PG
1	3697544	NUT 1952/20-22 PG FLANGED
3	3691915	BOLT, HEX HD 5/16-24 X 9/16, 1951-52/20-22 PG TO INPUT SHAFT DRIVE FLANGE
18	3717166	BOLT 1953-57/20-22 PG - COVER TO HOUSING
1	3702079	BUSHING 1953-57/20-22 PG - HUB

4.115 SEAL, TRANSMISSION TORQUE CONVERTER -O- RING

1	3692860	1951-52/20-22 PG PRIMARY PUMP
1	3689754	1951-52/20-22 PG COVER
1	3689837	1951-52/20-22 PG TURBINE FLANGED NUT
1	3713622	1953-57/20-22 PG - 12 ID X .139

4.115 BUSHING, TRANSMISSION TORQUE CONVERTER TURBINE

1	3689929	1951-52/20-22 PG
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4.115 BOLT AND LOCKWASHER ASSEMBLY, TORQUE CONVERTER TO FLYWHEEL

6	3702682	1953/20-22 PG FIRST JOBS 5/16-24 X 11/16
3	3708352	1953/20-22 PG AFTER JOBS, 1954-57/20-22 PG - 3/8-24 X 11/16
6	3702309	NUT, 5/16-24
3	3703277	NUT, 3/8-24, 1953/20-22 PG AFTER JOBS, 1954/20-22 PG
3	3713686	NUT AND RETAINER 1955-57/20-22 PG

4.117 ROLLER UNIT, TRANSMISSION TORQUE CONVERTER STATOR OVER - RUN

1	3694374	1951-52/20-22 PG INCLUDES 8 ROLLERS, 8 SPRINGS AND 8 GUIDES - PRIMARY
1	3694601	1951-52/20-22 PG INCLUDES 8 ROLLERS, 8 SPRINGS, 8 GUIDES - SECONDARY STATOR
1	3703804	1953-56/20-22 PG - INCLUDES 8 ROLLERS, 8 SPRINGS AND 8 ROLLER GUIDES
1	3741037	1957/20-22 PG

4.117 RETAINER, TRANSMISSION TORQUE CONVERTER STATOR OVER - RUN CAM ROLLER AND SPRING

1	3691802	1951-52/20-22 PG PRIMARY
1	3692731	1951-52/20-22 PG SECONDARY
1	3702100	1953-56/20-22 PG

4.117 RING, TRANSMISSION TORQUE CONVERTER STATOR RACE THRUST SNAP

1	3691801	1951-52/20-22 PG
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4.117 WASHER, TRANSMISSION TORQUE CONVERTER PRIMARY AND SECONDARY STATOR OVER-RUN CAM THRUST

2	3691803	1951-52/20-22 PG
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4.117 WASHER, TRANSMISSION TORQUE CONVERTER STATOR RACE THRUST

1	3691800	1951-52/20-22 PG SECONDARY
1	3709094	1953-56/20-22 PG - FRONT THRUST

4.117 RACE, TRANSMISSION TORQUE CONVERTER STATOR

1	3692986	1951-52/20-22 PG
1	3702102	1953-57/20-22 PG

4.117 CAM, TORQUE STATOR OVER-RUN

1	3716412	1953-57/20-22 PG - WHEN USING ON 1953-56 TWO OF 3702103 WASHER MUST BE USED
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4.117 RING, TRANSMISSION TORQUE CONVERTER STATOR OVER-RUN CAM RETAINING

2	3702104	1953-57/20-22 PG
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4.117 WASHER UNIT, TORQUE CONVERTER STATOR AND PUMP THRUST

1	3709886	1953-56/20-22 PG
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4.119 STATOR, TRANSMISSION TORQUE CONVERTER

1	3694440	1951-52/20-22 PG PRIMARY
1	3694439	1951-52/20-22 PG SECONDARY
1	3702688	1953-56/20-22 PG
1	3735780	1957/20-22 PG

4.123 SHAFT, TRANSMISSION INPUT

1	3689799	1951-52/20-22 PG
1	3719294	1953-56/20-22 PG
1	3740041	1957/20-22 PG

4.123 RING, TRANSMISSION INPUT SHAFT OIL SEAL

1	3689838	1951-57/20-22 PG
1	3702734	1953/20-22 PG FIRST JOBS STOP SNAP

4.128 COOLER, OIL

1	8520972	1951-54/20-22 PG
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4.128 PIPE, OIL COOLER

AR	1324714	TUBING, STEEL 5/16 OD 25 FT ROLL /SUPERSEDES 348750/
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4.128 PIPE, OIL COOLER TO WATER PUMP

1	5841509	1951-52/20-22 PG, 1953-54/20-22 PG EXC POWER STEERING
1	5844564	1953-54/20-22 PG WITH POWER STEERING AND EATON PUMP
1	5845847	1954/20-22 PG WITH POWER STEERING VICKERS PUMP
1	1324714	1955/20-22 PG WITH 6 CYL 25 FT ROLL 5/16 OD /SUPERSEDES 3710496/
1	3710494	1955/20-22 PG WITH V-8
AR	3690048	CONNECTOR, INVERTED FLARED TUBE 3/8
2	3721658	NUT, FLARED TUBE 5/16, 1956-57/20-22 PG - RADIATOR END
1	5844847	SPACER 1953-54/20-22 PG WITH POWER STEERING WITH EATON PUMP

4.128 BRACKET, OIL COOLER MOUNTING

1	5841508	1951-52/20-22 PG, 1953-54/20-22 PG EXC POWER STEERING
1	5844774	1953-54/20-22 PG WITH POWER STEERING AND EATON PUMP
1	5845853	1954/20-22 PG WITH POWER STEERING VICKERS PUMP

4.128 PIPE, WATER PUMP TO OIL COOLER

1	5844565	1953-54/20-22 PG WITH POWER STEERING AND EATON PUMP
1	5845846	1954/20-22 PG WITH POWER STEERING AND VICKERS PUMP
1	1324714	1955/20-22 PG WITH 6 CYL - 25 FT ROLL 5/16 OD /SUPERSEDES 3710495/
1	1324714	1955/20-22 PG WITH V-8 - 25 FT ROLL 5/16 OD /SUPERSEDES 3710493/
1	5757558	1956-57/20-22 PG WITH 6 CYL
1	1324714	1956-57/20-22 PG WITH V-8 - 25 FT ROLL 5/16 OD /SUPERSEDES 5757560/

4.128 CLIP, TRANSMISSION OIL COOLER INLET AND OUTLET PIPE

1	3710497	1955-57/20-22 PG SMALL
1	3723552	1955-57/20-22 PG WITH 6 CYL LARGE /SUPERSEDES 3710498/

4.133 INDICATOR, TRANSMISSION OIL LEVEL

1	3697699	1951-57/20-22 PG
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4.133 SEAL, TRANSMISSION OIL FILLER TUBE

1	3689940	1951-57/20-22 PG
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4.133 TUBE, TRANSMISSION OIL FILLER

1	3689937	1951-54/20-22 PG
1	3713407	1955-57/20-22 PG

4.162 GEAR AND CLUTCH FLANGE, TRANSMISSION LOW SUN

1	3689720	1951-52/ALL PG
1	3741026	1953-56/20-22 PG /SUPERSEDES 3703220/
1	3743841	1957/20-22 PG /SUPERSEDES 3742457/

4.162 RETAINER, TRANSMISSION CLUTCH FLANGE

1	3692094	1951-57/20-22 PG
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4.162 RING, TRANSMISSION CLUTCH FLANGE RETAINER

1	3689706	1951-57/20-22 PG .055
1	3692317	1951-57/20-22 PG .064
1	3692316	1951-57/20-22 PG .073



4.162 WASHER, TRANSMISSION LOW SUN GEAR THRUST

1	3694467	1951-57/20-22 PG .095
1	3694468	1951-57/20-22 PG .120 /SUPERSEDES 3719297/
1	3694469	1951-57/20-22 PG .145 /SUPERSEDES 3719298/

4.163 PLATE, TRANSMISSION CLUTCH DRIVE

4	3713694	1951-55/20-22 PG
4	3748703	1956-57/20-22 PG /SUPERSEDES 3719256/ - WHEN USING ON 1956 MODELS ALSO USE 3719254 PLATE ASSEMBLY

4.163 PLATE, TRANSMISSION CLUTCH DRIVEN

5	3689707	1951-52/20-22 PG
5	3703210	1953-55/20-22 PG
AR	3764461	1956/20-22 PG - USE INSETS OF 5 - .070 THICK /SUPERSEDES 3719254/
3	3764996	1957/20-22 PG - .090 THICK - CONSISTS OF 5 PLATES /SUPERSEDES 3742398/

4.164 CLUTCH, TRANSMISSION

1	3694476	1951/20-22 PG AFTER SER JT232315D23D, 1952/20-22 PG
1	3748702	1953-55/20-22 PG, 1956/20-22 PG 6 CYL /SUPERSEDES 3719257/
1	3748703	1956/20-22 PG WITH 8 CYL, 1957/20-22 PG /SUPERSEDES 3743840/

4.164 SPRING, TRANSMISSION CLUTCH

1	3689712	1951/20-22 PG FIRST JOBS BEFORE SER JT232315D23D
1	3703248	1951/20-22 PG ON AND AFTER SER JT232315D23D, 1952-57/20-22 PG /SUPERSEDES 3702827/

4.164 HUB, TRANSMISSION CLUTCH DRIVE

1	3689749	1951-55/20-22 PG
1	3742460	1956-57/20-22 PG /SUPERSEDES 3719293/
1	3737901	WASHER 1951-55/20-22 PG, 1957/20-22 PG /SUPERSEDES 3694444/

4.164 SEAT, TRANSMISSION CLUTCH SPRING

1	3689709	1951/20-22 PG FIRST JOBS BEFORE SER JT232315D23D
1	3692699	1951/20-22 PG ON AND AFTER SER JT232315D23D, 1952-57/20-22 PG

4.164 RING, TRANSMISSION CLUTCH SPRING SNAP

1	3689711	1951/20-22 PG FIRST JOBS BEFORE SER JT232315D23D
1	3692700	1951/20-22 PG ON AND AFTER SER JT232315D23D, 1952-57/20-22 PG

4.164 WASHER, TRANSMISSION CLUTCH DRUM THRUST

1	3737902	1957/20-22 PG .078
1	3737903	1957/20-22 PG .106
1	3737904	1957/20-22 PG .134

4.166 PISTON, TRANSMISSION CLUTCH

1	3694477	1951-52/20-22 PG
1	3702919	1953-54/20-22 PG
1	3719258	1955-56/20-22 PG /SUPERSEDES 3713649/
1	3742459	1957/20-22 PG

4.166 SEAL, TRANSMISSION CLUTCH PISTON RING

1	3689713	1951-57/20-22 PG - INNER
1	3689710	1951-52/20-22 PG OUTER
1	3774057	1953-57/20-22 PG - OUTER /SUPERSEDES 3702920/

4.169 DRUM AND BUSHING ASSEMBLY, TRANSMISSION CLUTCH

1	3696293	1951-52/20-22 PG SEE NOTE
1	3742455	1953-57/20-22 PG /SUPERSEDES 3742455/
2	3697501	WASHER, THRUST 1951-57/20-22 PG

NOTE. WHEN USING 3696293 ON 1951 MODELS USE 3694477 PISTON, 3692698 CLUTCH SPRING, 3692699 CLUTCH SPRING SEAT AND 3692700 CLUTCH SPRING SNAP RING.

4.169 RING, TRANSMISSION CLUTCH DRUM OIL DEALING

2	3689808	1951-57/20-22 PG
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4.169 VALVE UNIT, TRANSMISSION CLUTCH

1	3694912	1951/20-22 PG FIRST JOBS BEFORE SER JT232315D23D
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4.175 GEAR, TRANSMISSION PLANET INPUT SUN

1	3743845	1951-57/20-22 PG /SUPERSEDES 3738324/
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4.175 CARRIER, TRANSMISSION PLANET

1	3702061	1951-54/20-22 PG
1	3738395	1955-57/20-22 PG

- 4.175 PINION, TRANSMISSION PLANET
3 3764366 1951-57/20-22 PG - SHORT /SUPERSEDES 3743846 - 3743847/
- 4.175 SHAFT, TRANSMISSION PLANET PINION
6 3694427 1951-57/20-22 PG
- 4.176 PLATE, TRANSMISSION PLANET SHAFT LOCK
1 3694428 1951-57/20-22 PG
3 3694432 SCREW AND LOCKWASHER 1951-57/20-22 PG
- 4.176 BEARING, TRANSMISSION PLANET PINION NEEDLE
AR 7450410 1951-57/20-22 PG - SHORT AND LONG PINIONS
6 3689732 SPACER 1951-57/20-22 PG - SHORT AND LONG
- 4.176 WASHER, TRANSMISSION PLANET PINION THRUST
6 3689719 1951-57/20-22 PG
- 4.176 WASHER, TRANSMISSION PLANET REVERSE SUN GEAR THRUST
1 3689834 1951-57/20-22 PG
- 4.190 GEAR AND DRUM ASSEMBLY, TRANSMISSION PLANET REVERSE RING
1 3721564 1951-57/20-22 PG
2 3697501 WASHER, THRUST 1951-57/20-22 PG
1 3745897 WASHER, REVERSE DRUM THRUST 1953-57/20-22 PG - 2.69 OD X 2.002 ID
X .061 THICK FOR USE ON 1953-56 MODELS WITH 3743840 CLUTCH
- 4.190 WASHER, TRANSMISSION OUTPUT SHAFT THRUST
1 3720474 1955/20-22 PG AFTER JOBS ON AND AFTER SERIAL 52019626280,
1956-57/20-22 PG
NOTE. NO SIMILAR PART FOR FIRST JOBS.
- 4.197 PIPE, SEAL AND SCREEN ASSEMBLY, TRANSMISSION OIL PUMP
1 3697574 1951-54/20-22 PG
1 3752303 1955-57/20-22 PG /SUPERSEDES 3710842/
- 4.197 SEAL, TRANSMISSION OIL PUMP SUCTION PIPE
1 3689919 1951-57/20-22 PG
- 4.200 PUMP, TRANSMISSION REAR OIL
1 3711668 1951-54/20-22 PG
1 3713661 1955-57/20-22 PG
- 4.200 VALVE, TRANSMISSION LUBRICATION METERING
1 3709093 1955-57/20-22 PG
- 4.203 SEAL, TRANSMISSION FRONT OIL PUMP BODY OIL
1 3689758 1951-52/20-22 PG
1 3737894 1953-56/20-22 PG, 1957/20-22 PG /SUPERSEDES 760612/
- 4.203 RING, TRANSMISSION FRONT OIL PUMP SEALING
1 3689775 1951-52/20-22 PG
- 4.203 SEAL, TRANSMISSION FRONT OIL PUMP BODY -O- RING
2 3689826 1951-57/20-22 PG
- 4.203 COVER, TRANSMISSION REAR OIL PUMP
1 3702054 1951-54/20-22 PG
1 3719289 1955-57/20-22 PG /SUPERSEDES 3708236/
1 3689875 GASKET 1951-52/20-22 PG
1 3719267 GASKET 1953-57/20-22 PG /SUPERSEDES 3713690/
1 3719267 GASKET 1957/20-22 PG
- 4.203 BEARING, TRANSMISSION REAR OIL PUMP
1 903205 1951-54/20-22 PG ND NO 3205
1 954862 1955-57/20-22 PG
1 3708237 RETAINER 1955-57/20-22 PG
2 3709099 RING, RETAINING SNAP 1955-57/20-22 PG
- 4.203 SUPPORT, TRANSMISSION STATOR
1 3692988 1951-52/20-22 PG
1 3703255 1953-57/20-22 PG

- 4.203 PLATE, TRANSMISSION REAR BEARING LOCK
1 3694475 1951-54/20-22 PG
AR 839896 BOLT AND LOCKWASHER 5/16-18 X 9/16
- 4.203 PIN, TRANSMISSION REAR OIL PUMP DRIVE
1 3709063 1955-56/20-22 PG, 1957/20-22 PG
- 4.205 DIAPHRAGM AND PLATE ASSEMBLY, TRANSMISSION VACUUM MODULATOR
1 3709049 1951-54/20-22 PG
- 4.205 COVER, TRANSMISSION VACUUM MODULATOR DIAPHRAGM
1 3692971 1951-54/20-22 PG
- 4.205 PIPE, TRANSMISSION MODULATOR VACUUM
1 603827 1951-52/20-22 PG - 25 FT ROLL - STEEL 1/4 OD /SUPERSEDES 5841305/
1 5844254 1953-54/20-22 PG
- 4.205 SPRING, TRANSMISSION MODULATOR DIAPHRAGM
1 3691669 1951-54/20-22 PG
- 4.208 HOUSING AND PLUNGER UNIT, TRANSMISSION HYDRAULIC MODULATOR
1 3694608 1951-52/20-22 PG
- 4.208 GASKET, TRANSMISSION HYDRAULIC MODULATOR HOUSING
1 3692975 1951-54/20-22 PG
- 4.208 LEVER, TRANSMISSION MODULATOR CONTROL
1 3692968 1951-54/20-22 PG
- 4.208 PIN, TRANSMISSION MODULATOR CONTROL LEVER GUIDE
1 3692970 1951-54/20-22 PG
- 4.208 HOUSING, TRANSMISSION HYDRAULIC MODULATOR
1 3697577 1953-54/20-22 PG
2 3697578 PISTON 1953-54/20-22 PG
- 4.212 COVER, TRANSMISSION SERVO
1 3697544 1951-54/20-22 PG /SUPERSEDES 3692963/
1 3713636 1955-57/20-22 PG
- 4.212 GASKET, TRANSMISSION SERVO COVER
1 3697556 1951-54/20-22 PG /SUPERSEDES 3692966/
1 3713633 1955-57/20-22 PG
- 4.212 SLEEVE, TRANSMISSION SERVO COVER LOCATING
1 3692965 1951/20-22 PG FIRST JOBS BEFORE SER JT-275070-E-24-N
1 3697516 1951/20-22 PG AFTER JOBS AND AFTER SER JT275070-E-24-N, 1952-54/20-22 PG
1 3713635 1955-57/20-22 PG
- 4.216 SEAL, OIL PUMP PRESSURE REGULATOR PUMP
1 3713642 1955-57/20-22 PG - REVERSE BOOSTER VALVE GUIDE
- 4.216 VALVE, TRANSMISSION
1 3694449 1951-52/20-22 PG FRONT AND REAR OIL PUMP CHECK
1 3693088 1951-53/20-22 PG OIL ACCUMULATOR
1 3693003 1951/20-22 PG PRESSURE RELIEF
1 3691602 1951-52/20-22 PG PRESSURE REGULATOR
1 3693075 1951-54/20-22 PG MANUAL
1 3697567 1952/20-22 PG MANUAL - .006 OS
1 3703243 1953-54/20-22 PG TORQUE CONVERTER PRESSURE REGULATOR
1 3705486 1953-54/20-22 PG PRESSURE REGULATOR
1 3751214 1953-54/20-22 PG CLUTCH LOW SERVO /SUPERSEDES 3703265/
1 3702106 1953-57/20-22 PG - PRESSURE RELIEF
1 3702809 1953-54/20-22 PG PRESSURE REGULATOR GOVERNOR
1 3702828 1953-54/20-22 PG FRONT AND REAR OIL PUMP CHECK
1 3709039 1955-57/20-22 PG - MANUAL
2 3713647 1955-57/20-22 PG - DOWNSHIFT CUSHION
1 3745376 1955-57/20-22 PG - FRONT AND REAR OIL PUMP CHECK /SUPERSEDES 3713625/
1 3713696 1955-57/20-22 PG - TORQUE CONVERTER PRESSURE REGULATOR
1 3713689 1955-57/20-22 PG - BY-PASS



4.216 BODY, TRANSMISSION VALVE

1	3694445	1951-52/20-22 PG
1	3703298	1953/20-22 PG, 1954/20-22 PG LESS ACCUMULATOR
1	3740047	1955-57/20-22 PG /SUPERSEDES 3741035/

4.216 SPRING, TRANSMISSION PRESSURE REGULATOR VALVE

1	3704240	1951-54/20-22 PG PRESSURE REGULATOR VALVE
1	3702059	1953/20-22 PG TORQUE CONVERTER PRESSURE REGULATOR
1	3704242	1953-54/20-22 PG LOW AND DRIVE VALVE
1	3703242	1954/20-22 PG TORQUE CONVERTER PRESSURE REGULATOR
1	3713669	1955-57/20-22 PG - TORQUE CONVERTER PRESSURE REGULATOR
1	3714306	1955-57/20-22 PG - PRESSURE REGULATOR
1	3718459	1955-57/20-22 PG - LOW AND DRIVE VALVE

4.216 SPRING, TRANSMISSION MODULATOR BY-PASS VALVE

1	3691684	1951-54/20-22 PG
1	3713688	1955-57/20-22 PG

4.216 THERMOSTAT, TRANSMISSION BY-PASS VALVE

1	3691683	1951-53/20-22 PG
1	3709006	1954/20-22 PG

4.216 RETAINER, TRANSMISSION BY-PASS VALVE THERMOSTAT

1	3691685	1951-54/20-22 PG
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4.216 PLUG, TRANSMISSION BY-PASS VALVE SPRING

1	3692266	1951-54/20-22 PG
1	3694419	GASKET 1951-54/20-22 PG ANNULAR

4.216 RING, TRANSMISSION

1	3697570	1953-54/20-22 PG CLUTCH LOW SERVO VALVE RETAINING
1	274574	1955-57/20-22 PG - PRESSURE REGULATOR REVERSE BOOSTER VALVE SPRING SEAT /SUPERSEDES 3713675/
1	3713645	1955-57/20-22 PG - PRESSURE REGULATOR VALVE SPRING SEAT SNAP

4.216 PIN, PRESSURE REGULATOR VALVE SPRING STOP

1	453676	1953-57/20-22 PG - TORQUE CONVERTER
1	453676	1953-54/20-22 PG GOVERNOR

4.216 VALVE UNIT, TRANSMISSION PRESSURE REGULATOR

1	3714305	1955-57/20-22 PG
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4.216 SEAT, TRANSMISSION BY-PASS VALVE

1	3713691	1955-57/20-22 PG
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4.216 SPRING AND RETAINER UNIT, TRANSMISSION VALVE BODY DOWNSHIFT CUSHION

1	3711850	1955/20-22 PG FIRST JOBS BEFORE SERIAL 52019626280
1	3716676	1955/20-22 PG AFTER JOBS ON AND AFTER SERIAL 52019626280, 1956-57/20-22 PG

4.216 RETAINER, TRANSMISSION DOWNSHIFT CUSHION VALVE SPRING

2	3719221	1955-57/20-22 PG CLOSED AND FORCED
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4.216 SEAT, TRANSMISSION PRESSURE REGULATOR VALVE SPRING

1	3713677	1955-57/20-22 PG - REVERSE BOOSTER
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4.217 VALVE, TRANSMISSION OIL ACCUMULATOR CHECK

1	5593866	1951-54/20-22 PG /SUPERSEDES 5591860/
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4.217 SPRING, TRANSMISSION OIL ACCUMULATOR

1	3693092	1951-53/20-22 PG VALVE
1	3693094	1951-53/20-22 PG PISTON INNER
1	3693093	1951-53/20-22 PG PISTON OUTER

4.217 WASHER, TRANSMISSION OIL ACCUMULATOR VALVE SPRING

1	3693091	1951-53/20-22 PG
1	3693095	RING, SNAP 1951-53/20-22 PG

4.217 GASKET, TRANSMISSION

1	3693098	1951-52/20-22 PG CASE
1	3694448	1951-57/20-22 PG - VALVE BODY TO CASE
1	3703282	1953-54/20-22 PG CASE
1	3713631	1955/20-22 PG FIRST JOBS BEFORE SERIAL 52019626280
1	3719232	1955/20-22 PG AFTER JOBS ON AND AFTER SER 52019626280, 1956-57/20-22 PG

4.217 STOP, TRANSMISSION OIL ACCUMULATOR PISTON

1	3693090	1951-53/20-22 PG
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4.218 LEVER, TRANSMISSION MANUAL VALVE INNER

1	3697508	1951-57/20-22 PG
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4.218 SEAL, TRANSMISSION PARKING LOCK LEVER SHAFT OIL

1	3689866	1951-57/20-22 PG
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4.218 SPACER, TRANSMISSION PARKING LOCK MANUAL SELECTOR LEVER

1	3689941	1951-57/20-22 PG
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4.220 SHAFT ASSEMBLY, TRANSMISSION PARKING LOCK LEVER

1	3694454	1951/20-22 PG
1	3709016	1952-57/20-22 PG

4.220 LEVER, TRANSMISSION PARKING LOCK

1	3692268	1951-54/20-22 PG
1	3709015	1955-57/20-22 PG

4.220 PAWL, TRANSMISSION PARKING LOCK

1	3743380	1951-57/20-22 PG /SUPERSEDES 3743380/
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4.220 SHAFT, TRANSMISSION PARKING LOCK PAWL

1	3689882	1951-57/20-22 PG
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4.220 SPRING, TRANSMISSION PARKING LOCK PAWL

1	3694488	1951-57/20-22 PG
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4.226 PUMP, TRANSMISSION FRONT OIL

1	3692987	1951-52/20-22 PG
1	3703256	1953-57/20-22 PG

4.228 PISTON, TRANSMISSION LOW SERVO

1	3694460	1951-52/20-22 PG
1	3702801	1953-54/20-22 PG
1	3754294	1955-57/20-22 PG /SUPERSEDES 3709060/
1	3702802	ROD 1953-57/20-22 PG
1	3702807	WASHER, SPRING SEAT 1953-57/20-22 PG

4.228 SPRING, TRANSMISSION LOW SERVO PISTON

1	3694463	1951-52/20-22 PG RETURN
1	3702804	1953-54/20-22 PG RETURN
1	3702805	1953-54/20-22 PG APPLY
1	3710388	1955-57/20-22 PG - APPLY
1	3713630	1955-57/20-22 PG - RETURN

4.228 RING, TRANSMISSION LOW BRAKE SERVO PISTON

1	3719237	1951-54/20-22 PG
1	3719236	1955-57/20-22 PG /SUPERSEDES 3710250/

4.233 STRUT ASSEMBLY, TRANSMISSION LOW BRAKE BAND

1	3692046	1951/20-22 PG FIRST JOBS 2-1/8 IN LONG-INCLUDES GUIDE
1	3702911	1951/20-22 PG AFTER JOBS, 1952-54/20-22 PG 1-31/32 LONG
1	3710251	1955-57/20-22 PG

4.233 STRUT, TRANSMISSION LOW BRAKE BAND

2	3692048	1951/20-22 PG FIRST JOBS 1-3/4 IN LONG-ANCHOR AND APPLY
2	3702910	1951/20-22 PG AFTER JOBS, 1952-54/20-22 PG 1-7/8 LONG - ANCHOR AND APPLY

1	3713613	1955-57/20-22 PG
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NOTE. ON 1951-52 MODELS WITH 3694493 TRANSMISSION BRAKE BAND ASSEMBLY WHICH MAY BE IDENTIFIED BY OPENING BETWEEN END OF BAND 3694493 HAS 3/16 IN GAP BETWEEN ENDS AND 3689821 WAS 1/4 IN GAP.



- 4.233 ANCHOR, TRANSMISSION LOW BRAKE BAND
1 3691044 1951-57/20-22 PG
- 4.233 SPRING, TRANSMISSION LOW BRAKE BAND STRUT GUIDE
1 3694451 1951-54/20-22 PG
- 4.241 PISTON, TRANSMISSION REVERSE SERVO
1 3694462 1951-54/20-22 PG
1 3709059 1955-57/20-22 PG
- 4.241 RING, TRANSMISSION REVERSE BRAKE SERVO PISTON
1 3719237 1951-57/20-22 PG
- 4.241 ROD, TRANSMISSION REVERSE SERVO PISTON
1 3691676 1951-54/20-22 PG
- 4.241 RETAINER, TRANSMISSION REVERSE SERVO PISTON APPLY SPRING
1 3691679 1951-54/20-22 PG
2 3691680 KEY 1951-54/20-22 PG
- 4.241 SPRING, TRANSMISSION REVERSE SERVO PISTON
1 3691678 1951-54/20-22 PG APPLY
1 3691677 1951-57/20-22 PG - RETURN
- 4.246 LINK, TRANSMISSION REVERSE BRAKE BAND
1 3755288 1951-57/20-22 PG /SUPERSEDES 3709028/
1 3754795 PIN 1951-57/20-22 PG /SUPERSEDES 3689816/
- 4.246 LEVER, TRANSMISSION REVERSE BRAKE BAND
1 3769625 1951-57/20-22 PG /SUPERSEDES 3691025/
- 4.246 STRUT, TRANSMISSION REVERSE BRAKE BAND
1 3709024 1951-54/20-22 PG 1-21/32 IN LONG /SUPERSEDES 3694491/
1 3754797 1955-57/20-22 PG /SUPERSEDES 3709024/
- 4.246 ANCHOR, TRANSMISSION REVERSE BRAKE BAND
1 3691027 1951-53/20-22PG, 1954/20-22 PG FIRST JOBS 13/16 IN X 15/16 IN
1 3735564 1954/20-22 PG AFTER JOBS, 1955-57/20-22 PG - 15/16 IN X 15/16 IN
/SUPERSEDES 3713620/
- 4.246 LOCK, TRANSMISSION REVERSE BRAKE BAND
2 274574 1951-57/20-22 PG /SUPERSEDES 3713675/
- 4.251 BAND, TRANSMISSION BRAKE
1 5459350 1951-54/20-22 PG LOW SEE NOTE
1 5459350 1951-57/20-22 PG - REVERSE
1 5456164 1955-57/20-22 PG - LOW
NOTE. USE APPLY STRUT 3702910 AND ANCHOR STRUT 3702911.
- 4.253 SCREW, TRANSMISSION LOW AND REVERSE BRAKE BAND ANCHOR ADJUSTING
2 3697509 1951-57/20-22 PG
2 3689846 NUT 1951-57/20-22 PG 1/2-16
- 4.253 COVER, TRANSMISSION BRAKE BAND ANCHOR ADJUSTING SCREW
1 3689839 1951-57/20-22 PG
- 4.256 GOVERNOR, TRANSMISSION
1 3717077 1953-54/20-22 PG
1 3713678 1955-57/20-22 PG
2 3702148 PIN 1953-57/20-22 PG - GOVERNOR WEIGHT
3 3689838 RING, SLEEVE OIL SEAL 1953-54/20-22 PG
- 4.256 COVER, TRANSMISSION GOVERNOR
1 3713600 1953-57/20-22 PG
1 3702696 GASKET 1953-57/20-22 PG
- 4.256 GEAR AND PIN, TRANSMISSION GOVERNOR
1 3705357 1953-54/20-22 PG
1 3711625 1955-57/20-22 PG

4.256 SPRING, TRANSMISSION THROTTLE VALVE INNER

1 3709022 1954/20-22 PG

4.265 VALVE, TRANSMISSION

1 3703285 1953-57/20-22 PG - LOW AND DRIVE
1 3702606 1953-57/20-22 PG - LOW AND DRIVE REGULATOR
1 3704359 1953-57/20-22 PG - THROTTLE AND DETENT CONTROL
1 3704361 1953-54/20-22 PG CLUTCH EXHAUST PRIMARY AND SECONDARY CONTROL
1 3703269 1953-54/20-22 PG LOW AND DRIVE - .006 OS
1 3703268 1953-54/20-22 PG LOW AND DRIVE REGULATOR - .006 OS
1 3732272 PIN, 1957/20-22

4.265 BODY, TRANSMISSION CONTROL VALVE

1 3704238 1953-54/20-22 PG LOW AND DRIVE
1 3750651 1955-57/20-22 PG - LOW AND DRIVE /SUPERSEDES 3711651/
1 3703052 PLATE, BODY END 1953-54/20-22 PG
1 3709087 PLATE, BODY END 1955-57/20-22 PG

4.265 PLATE, TRANSMISSION CLUTCH EXHAUST COVER

1 3697597 1953-54/20-22 PG

4.265 SLEEVE, TRANSMISSION LOW AND DRIVE REGULATOR VALVE

1 3702607 1953-57/20-22 PG
1 3702118 CAP 1953-57/20-22 PG

4.265 SEAL, TRANSMISSION THROTTLE VALVE LEVER SHAFT

1 3702648 1953-57/20-22 PG
1 3702701 SHIELD 1953-57/20-22 PG

4.265 RING, LOW AND DRIVE REGULATOR VALVE CAP RETAINER SNAP

1 274400 1953-57/20-22 PG

4.265 SCREW AND WASHER, LOW AND DRIVE VALVE BODY END PLATE

3 3702868 1953-57/20-22 PG #10-24 X 1/2
1 3709051 GASKET 1953-54/20-22 PG
1 3709088 GASKET 1955-57/20-22 PG
1 3745127 GASKET 1957/20-22 PG - SPECIAL SERVICE

4.265 SPRING UNIT, TRANSMISSION THROTTLE CONTROL VALVE

1 3704360 1953-55/20-22 PG

4.265 SPRING, PRESSURE REGULATOR GOVERNOR VALVE

1 3702609 1953-54/20-22 PG

4.265 SPRING UNIT, TRANSMISSION THROTTLE AND DETENT CONTROL VALVE

1 3712748 1953-57/20-22 PG

4.278 LEVER, TRANSMISSION THROTTLE VALVE

1 3709012 1953-57/20-22 PG

4.278 CLAMP, TRANSMISSION THROTTLE VALVE CONTROL OUTER LEVER

1 3703892 1953-57/20-22 PG
1 3703893 SCREW, 1/4-20 X 1-1/4, 1953-57/20-22 PG

4.286 LEVER, TRANSMISSION THROTTLE CONTROL OUTER

1 5844424 1953-54/20-22 AT

4.317 EXTENSION, TRANSMISSION

1 3713626 1955-57/20-22 PG - INCLUDES BUSHING /SUPERSEDES 3708240/

4.317 BUSHING, TRANSMISSION EXTENSION

1 3717682 1955-57/20-22 PG

4.318 SEAL TRANSMISSION EXTENSION OIL

1 3689826 1957/20-22 PG - RECTANGULAR RING /SUPERSEDES 3741263/

4.338 GEAR, SPEEDOMETER DRIVEN

1 3708142 1955-56/20-22 PG, 1957/20-22 PG
1 3708246 1957/20-22 PG - SPECIAL SERVICE TO CORRECT LOSS OF MILEAGE COMPLAINT
1 3708147 FITTING 1955-57/20-22
1 3708148 RETAINER, FITTING 1955-57/20-22
1 3708146 SEAL, -O- RING 1955-57/20-22



4.339 HEAD, SPEEDOMETER - SERVICED BY UMS SPEEDOMETER AND GAUGE DISTRIBUTORS

1	1569877	1949-50/ALL
1	1580822	1951-52/ALL
1	1581326	1953-54/ALL
1	1583321	1955/ALL
1	1584223	1956/ALL
1	1584487	1957/ALL

4.339 NUT, SPEEDOMETER TO INSTRUMENT PANEL

AR 5785359 1955/ALL, 1956/20-22 - CONSISTS OF 50 PCS OF 3696396

4.342 CABLE KIT, SPEEDOMETER - SERVICED BY AC CABLE AND CASING DISTRIBUTORS

1 846890 1946-57/ALL - TYPE 615 - CABLE 81 IN-CUT AS REQUIRED

4.342 CABLE AND CASING, SPEEDOMETER - SERVICED BY AC CABLE AND CASING DISTRIBUTORS

1 1567793 1951-54/ALL, 1955-56/20-22 PG AND OVERDRIVE - TYPE CC-1

1 1585307 1957/20-22 AT - 77.5 IN

4.343 GEAR, SPEEDOMETER DRIVE

1 3704230 1951-54/20-22 PG SEE NOTE

1 3708144 1955-56/20-22 PG, 1957/20-22 PG

NOTE. UNIT INCLUDES DRIVEN GEAR AND SHAFT.

4.380 SHIELD, SNOW OR SPLASH

1 5756176 1955-56/20-22 WITH 6 CYL RIGHT

1 5755999 1955-56/20-22 WITH 6 CYL LEFT

1 5757125 1955/20-22 FRONT RIGHT INNER /SUPERSEDES 5756028/

1 5757124 1955/20-22 FRONT LEFT INNER /SUPERSEDES 5756027/

1 5756030 1955-56/20-22 FRONT OUTER RIGHT

1 5756029 1955-56/20-22 FRONT OUTER LEFT

1 5756031 1955/20-22 WITH V-8 LEFT

1 5757483 1956/20-22 WITH V-8 - LEFT

1 5761385 1957/20-22 WITH 6 CYL - LEFT

1 5761530 1957/20-22 WITH V-8 - LEFT

4.380 EXTENSION, SNOW OR SPLASH SHIELD

1 5756035 1955/20-22 WITH V-8 LEFT

1 5757497 1956/20-22 PG WITH V-8 - LEFT

4.405 BOLT, TRANSMISSION MAIN SHAFT FLANGE RETAINING

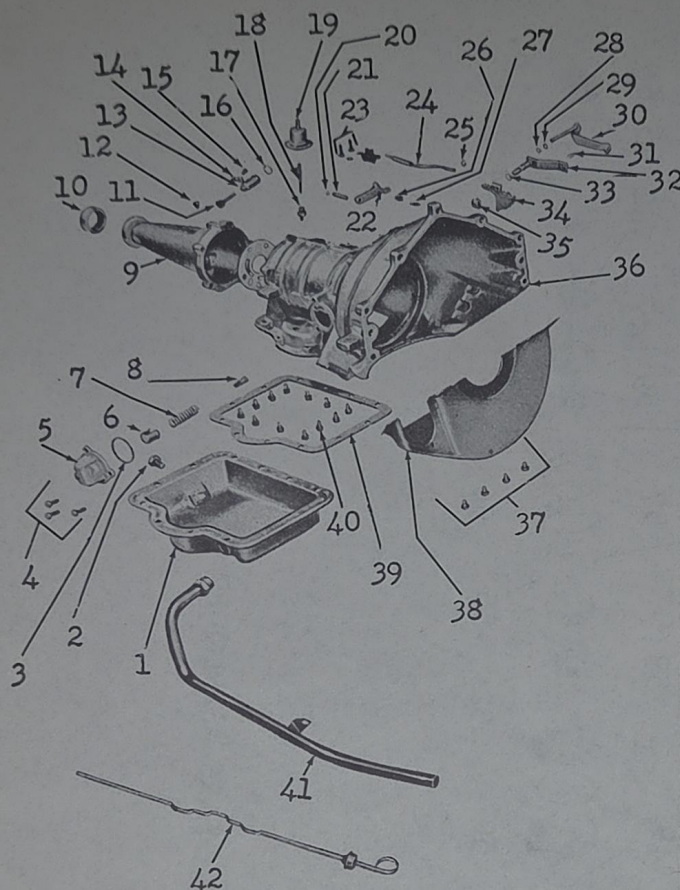
1 3690869 1951-54/20-22 PG

4.405 NAIL, SPECIAL NO 14 X 1-3/4

1 3697503 1951-54/20-22 PG

NOTE. USED TO RESTRICT OIL FLOW IN UNIVERSAL JOINT ASSY BOLT.

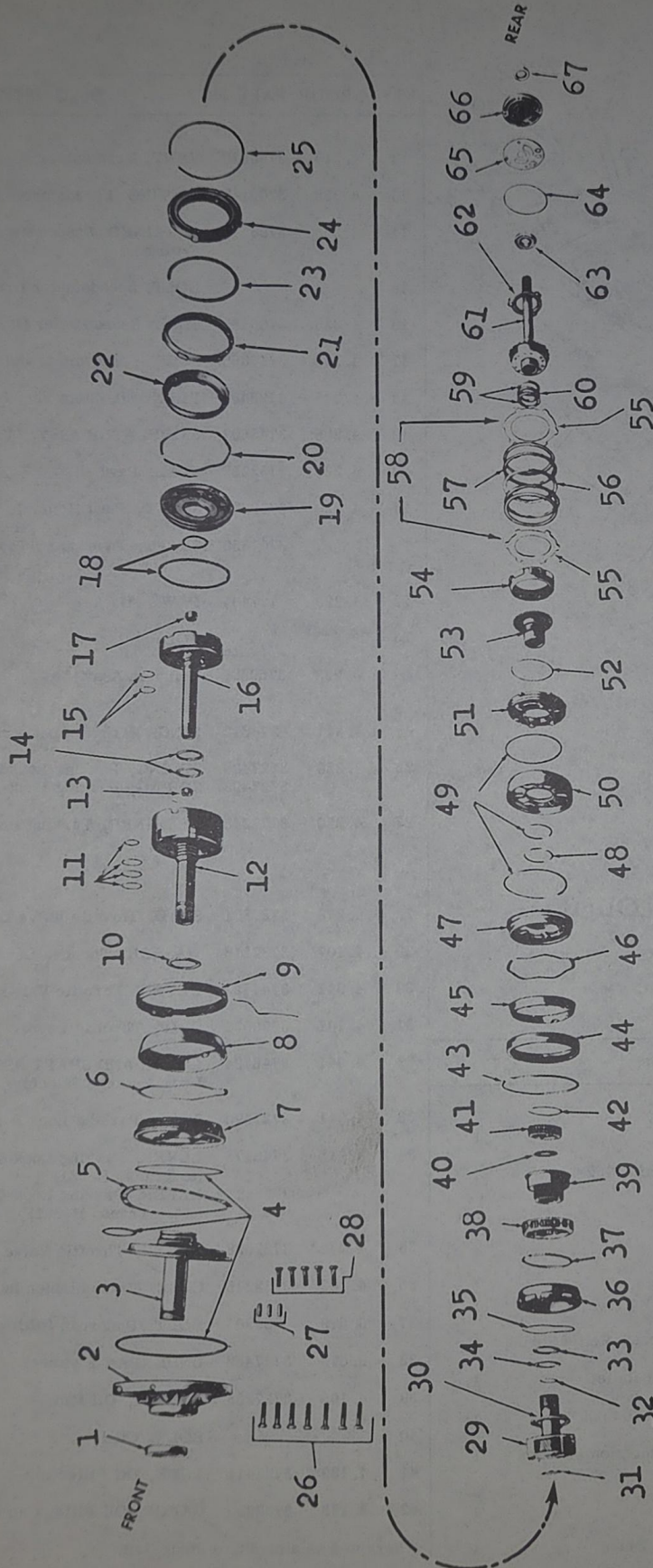




HOUSING—EXPLODED

KEY GROUP	PART NO.	DESCRIPTION	QTY.
1	4. 195 3727233	PAN, Oil	1
2	4. 195 3739264	SCREW, Oil Pan Drain Plug	1
3	4. 216 3740033	SEAL, By-pass Body	1
4	4. 216 /	BOLT, Valve Body	3
5	4. 216 3732222	BODY, By-pass Valve	1
	3749083	BODY ASSY., Main Valve	1
6	4. 216 3732240	RETAINER, Thermostat Relief Spring	1
7	4. 216 3744607	SPRING, Thermostat Relief	1
8	4. 216 3743669	SPRING, Thermostat Return	1
9	4. 317 3727496	EXTENSION, Transmission Includes Bushing	1
10	4. 318 8612229	SEAL, Extension Oil	1
11	4. 338 3708144	GEAR, Speedometer Drive	1

KEY GROUP	PART NO.	DESCRIPTION	QTY.
12	4. 317 3750810	VENT, Transmission	1
13	4. 338 3708147	FITTING, Speedometer Driven Gear	1
14	4. 338 3708148	RETAINER, Speedometer Driven Gear Fitting	1
15	/ /	BOLT, Speedometer Driven Gear Retainer	1
16	4. 338 3708146	SEAL, Speedometer Driven Gear	1
17	4. 205 3727365	SCREW, Vacuum Modulator Stem Connector	1
18	4. 205 3728489	PLUNGER, Stem Vacuum Modulator	1
19	4. 205 3745607	MODULATOR ASSY., Vacuum	1
20	4. 220 3732225	SEAL, Pawl	1
21	4. 220 3732220	SHAFT, Pawl (Prior to Trans. Ser. B-131) - 1-21/32 OL	1
	3747350	SHAFT, Pawl (after Trans. Ser. B-619) - 1-3/4 OL	1
22	4. 220 3727405	PAWL, Lock	1
23	/ /	BOLT	2
24	4. 220 3750596	Actuator Assy	1
25	4. 311 274612	RING, Parking Lock Actuator Rod Snap	1
26	4. 220 3727406	SPRING, Parking Lock Pawl(disengaging)	1
	3727403	SPRING, Parking Lock Actuator	1
27	4. 220 3732245	RETAINER, Parking Lock Pawl Disengaging Spring	1
28	4. 278 3727391	SEAL, Throttle Valve Lever Shaft	1
29	4. 107 3732218	WASHER, Throttle Lever	1
30	4. 041 3744423	LEVER, Throttle Valve Control - Outer	1
31	4. 107 3750532	CLIP, Throttle Lever	1
32	4. 041 3746124	LEVER AND SHAFT ASSY., Parking Lock & Range Selector	1
33	4. 041 3727390	SEAL, Parking Lock & Range Selector	1
34	4. 218 3746175	LEVER, Parking Lock & Range Selector (to Trans. B-621)	1
	3756882	LEVER, Parking Lock & Range Selector (after Trans. B-621)	1
35	4. 278 3727398	LEVER, Throttle Valve - Inner	1
36	4. 103 3732215	CASE, Transmission includes bushing	1
37	0. 679 839301	BOLT, Underpan (with washer)	4
38	0. 679 3727466	UNDERPAN Flywheel	1
39	4. 195 3727235	GASKET, Oil Pan	1
40	/ /	BOLT, Oil Pan	12
41	4. 133 3738411	TUBE, Oil Filler	1
42	4. 133 3732222	GAUGE, Oil Filler Cap & Level	1
/ Serviced as a standard stock item			



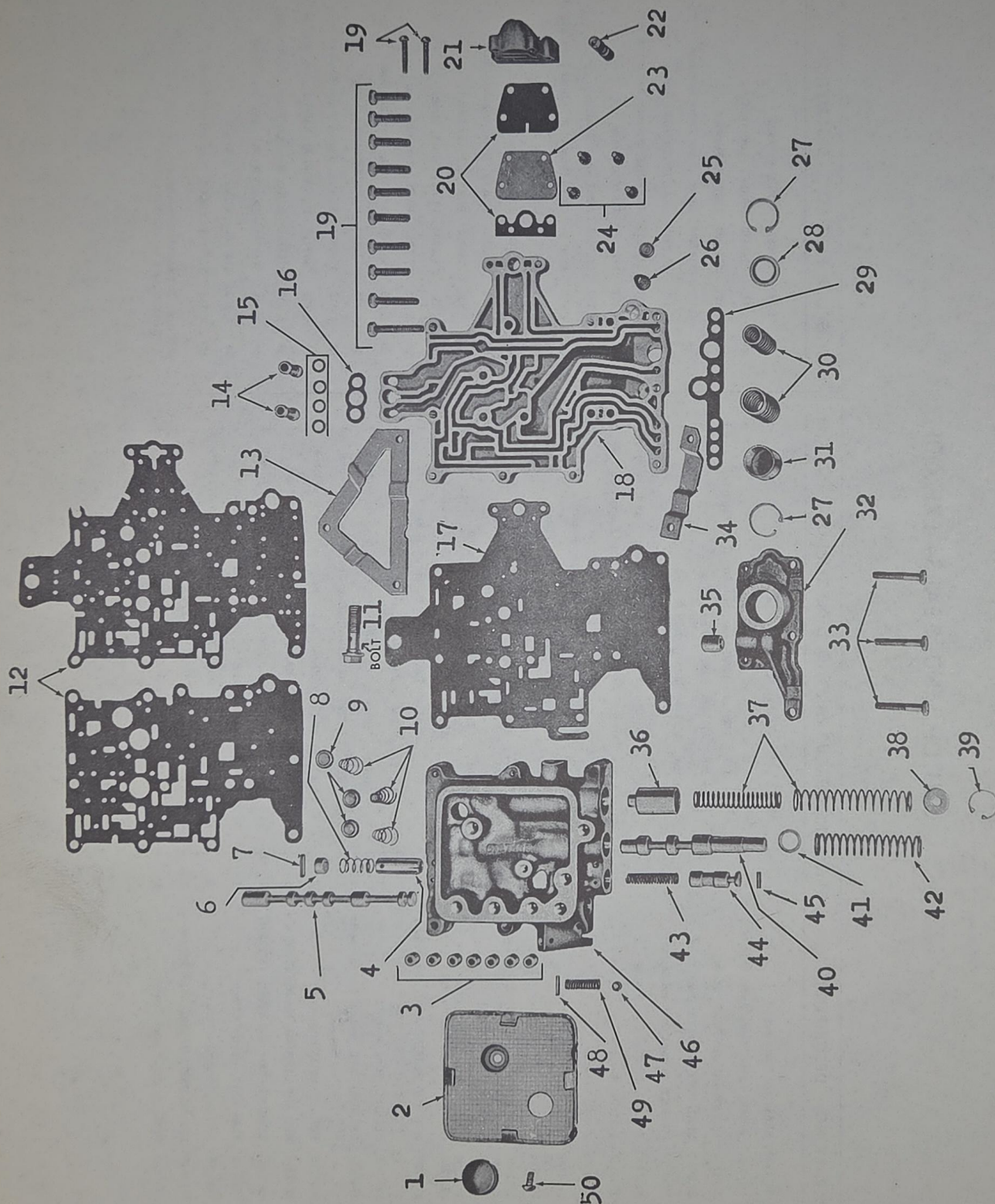
CLUTCH AND GEARS—EXPLODED

CLUTCH AND GEARS—EXPLODED

KEY GROUP PART NO.	DESCRIPTION	QTY.	KEY GROUP PART NO.	DESCRIPTION	QTY.	KEY GROUP PART NO.	DESCRIPTION	QTY.
1 4.203	3737779 SEAL, Oil Pump Body	1	22 4.164	3740843 CONE, Neutral Clutch	1	45 4.142	3740836 CONE, Forward	1
2 4.203	*N.S.S. PUMP, Part of Pump Assy. (3765082)	1	23 4.142	3727314 RING, Neutral Clutch Cone Retainer	1	46 4.142	3748429 SPRING, Forward Cone	1
3 4.203	3764652 COVER AND SUPPORT, Stator	1	24 4.158	3727238 GEAR, Front Ring	1	47 4.137	3745882 PISTON, Forward	1
4 4.203	3739800 SEAL UNIT, Front Oil Pump Body	1	25 4.158	3727296 RING, Gear Retainer	1	48 4.138	3727475 RING, Brake Piston Retainer	1
5 4.203	3732274 GASKET, Stator Cover and Support	1	26 4.203	9410883 BOLT, Pump to Case (5/16 - 18 x 1-3/8)	5	49 4.137	3739449 SEAL UNIT, Brake Piston	1
6 4.138	3748450 SPRING, Reverse Cone Piston	1	27 4.203	9410368 BOLT, Pump to Case (3/8 - 16 x 1-3/8)	2	50 4.135	3727212 SUPPORT, Forward and Brake Piston	1
7 4.137	3748448 PISTON, Reverse	1	28 4.203	*N.S.S. STUD, Part of Cover and Support (3727437)	3	51 4.137	3727221 PISTON, Brake	1
8 4.189	3740850 CONE, Reverse	1	29 4.161	3736852 CARRIER ASSY., Front Planet	1	52 4.187	3727482 RING, Gear Retaining	1
9 4.189	3748796 RING, Reverse Cone (blue)	1	30 4.161	3750622 PLATE, Pinion Shaft Lock	1	53 4.187	*N.S.S. GEAR (Part of Ring Gear Assy. 3727274)	1
10 4.115	3727319 WASHER, Thrust (.068)	AR	31 4.161	3750282 WASHER, Front Planet Thrust	1	54 4.187	3727240 GEAR, Rear Ring - (Gear only)	1
11 4.115	3727320 WASHER, Thrust (.085)	AR	32 4.161	3727484 RING, Front Planet Thrust	1	55 4.251	3750662 PLATE, Brake Reactor - Outer	2
12 4.158	3727297 HUB AND BUSHING ASSY., Front Ring Gear	1	33 4.161	457119 BEARING, Front Sun Gear Needle Thrust	1	56 4.251	3748266 PLATE, Brake Reactor - Inner	1
13 4.158	3727301 BUSHING, Ring Gear Hub	1	34 4.161	3732254 RACE, Sun Gear Thrust Bearing	1	57 4.251	3748263 PLATE, Brake Drive	2
14 4.164	3748975 BEARING UNIT, Neutral Clutch Needle Thrust	1	35 4.167	3758541 RACE UNIT, Forward Cone Free Wheel	2	58 4.251	3749600 PLATE UNIT, Brake	1
15 4.137	3727315 RING, Neutral Clutch Hub	2	36 4.167	3758541 RACE UNIT, Forward Cone Free Wheel	1	59 4.115	3732255 RACE, Rear Ring Gear	2
16 4.137	3727304 HUB AND BUSHING, Neutral Clutch	1	37 4.167	3742294 RETAINER, Ring Gear Free Wheel Sprag	1	60 4.115	457120 BEARING, Rear Ring Gear	1
17 4.137	*N.S.S. BUSHING, Part of Hub Assy. (3727304)	1	38 4.167	3742291 SPRAG ASSY., Forward Cone Free Wheel	1	61 4.175	3727265 CARRIER ASSY., Planet	1
18 4.137	3739795 SEAL UNIT, Neutral Clutch	1	39 4.158	3756483 GEAR & BUSHING ASSY., Front Sun	1	62 4.176	3750822 PLATE, Planet Pinion Shaft Lock	1
19 4.137	3748453 PISTON, Neutral Clutch	1	40 4.161	457119 BEARING, Front Sun Gear Needle Thrust	1	63 4.176	457119 BEARING ASSEMBLY, Rear Carrier	1
20 4.138	3748446 SPRING UNIT, Neutral Clutch Piston	1	41 4.180	3742295 SPRAG, Rear Ring Gear Free Wheel	1	64 4.203	3732282 SEAL, Rear Oil Pump - Square Ring	1
21 4.142	3747534 RING, Neutral Clutch Cone	1	42 4.180	*N.S.S. RING, Part of Sprag Assy., (3742295)	1	65 4.203	3748262 SPACER, Rear Oil Pump Gear	1
			43 4.142	3755115 RING, Forward Cone Retainer	1	66 4.200	3732269 PUMP, Rear Oil	1
			44 4.142	3747041 RING, Forward Cone	1	67 4.338	3708144 GEAR, Speedometer Drive	1

* N.S.S. Not serviced separately
/ Serviced as a standard stock item



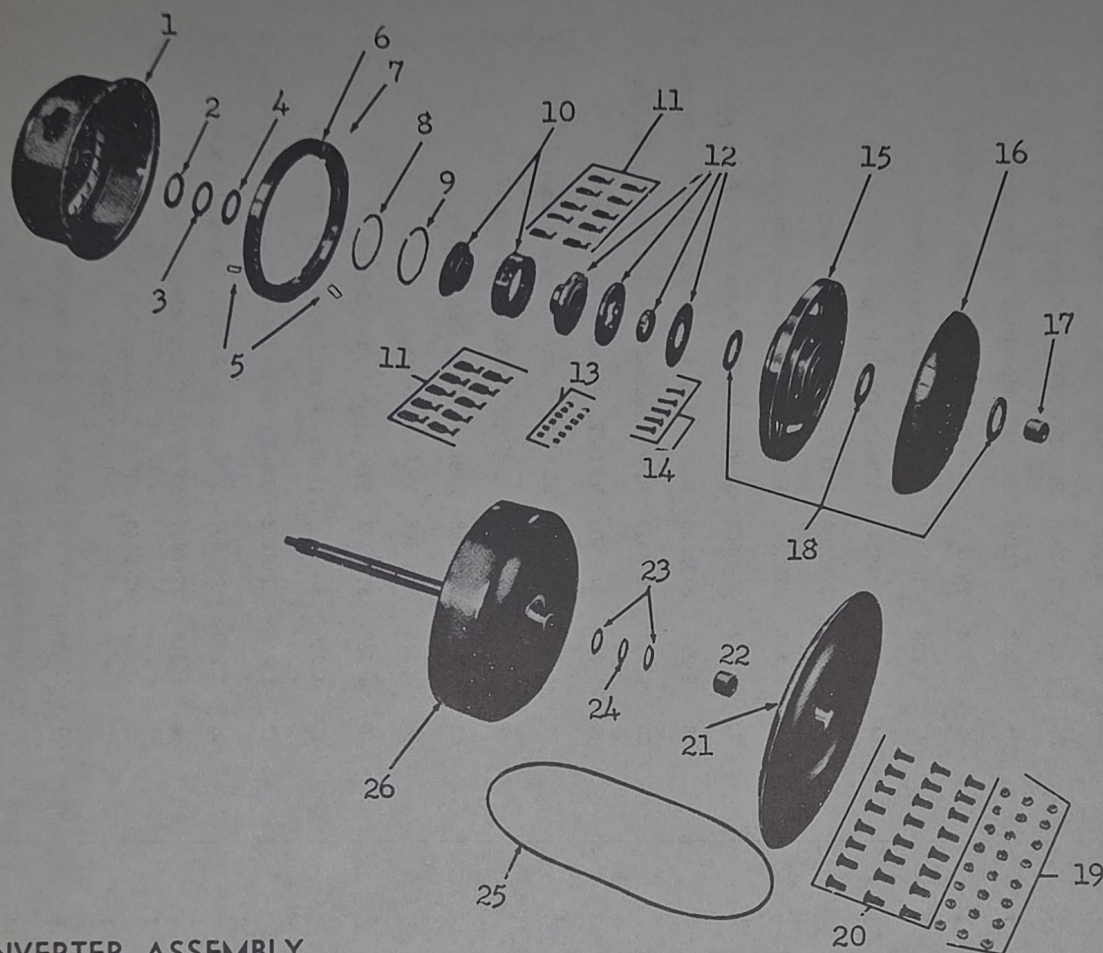


VALVE BODY—EXPLODED



KEY GROUP	PART NO.	DESCRIPTION	QTY.	KEY GROUP	PART NO.	DESCRIPTION	QTY.
1	4.224	3732246 GROMMET, Valve Body	1	28	4.208	3738002 RETAINER, Modulator Accumulator	1
2	4.224	3727375 SCREEN, Valve Body	1	29	4.217	*N.S.S. GASKET, part of Gasket Unit (3749476)	1
3	4.216	444687 PLUG, Valve Body Test Hole	7	30	4.217	3745586 SPRING UNIT, Modulator Piston	1
4	4.216	3744644 VALVE, Accumulator Control	1	31	4.208	3732299 PISTON, Modulator Accumulator	1
5	4.216 a	3748456 VALVE, Manual	1	32	4.208	*N.S.S. BODY, part of Body Assy. (3745605)	1
6	4.217	3732370 PLUG, Accumulator	1	33	4.208	180034 BOLT, Hydraulic Modulator	3
7	✓	PIN, Accumulator Control Valve (1/8 x 3/4)	1	34	4.215	3747241 STRAP, Ditch Plate - Front	1
8	4.216 b	3740601 SPRING UNIT	1	35	4.208	3745100 VALVE, Hydraulic Modulator	1
9	4.200	3727373 VALVE, Oil Pump Check - also used as Tube by-pass Valve	3	36	4.217	3732236 PISTON, Neutral Cone Accumulator	1
10	4.216	3740601 SPRING UNIT, Oil Pump Check	1	37	4.217	3740602 SPRING UNIT, Neutral Cone Accumulator	1
11	4.217	3732267 BOLT, Valve Body to Case - 7/16 - 20	1	38	4.217	3732239 SEAT, Neutral Cone Accumulator Spring	1
12	4.217	*N.S.S. GASKET, Part of Gasket Unit (3749476)	1	39	4.217	274613 RING, Neutral Cone Accumulator Seat Snap	1
13	4.215	3747242 STRAP, Ditch Plate - Rear	1	40	4.216	3745600 VALVE, Pressure Regulator	1
14	4.248	3743561 PIPE OR TUBE, Oil Pressure (31/32 long)	2	41	4.216	3745604 SEAT, Pressure Regulator Valve	1
15	4.217	3727391 SEAL, Oil Pressure Tube	4	42	4.216	3746449 SPRING, Pressure Regulator Valve	1
16	4.217	*N.S.S. GASKET, Part of Gasket Unit (3749476)	1	43	4.265	3746448 SPRING UNIT, Detent Valve	1
17	4.215	3749051 PLATE, Transfer	1	44	4.265	3727368 VALVE, Detent	1
18	4.215	3749049 PLATE, Ditch	1	45	4.265	3732272 PIN, Detent Valve Spring	1
19	4.205	✓ BOLT, Valve Body	AR	46	4.216	*N.S.S. BODY, Part of Body Assy. (3750099)	1
20	4.217	*N.S.S. GASKET, Part of Gasket Unit (3749476)	1	47	4.216	119282 BALL, Range Selector Spring (11/32)	1
21	4.205	3727436 BODY, Vacuum Modulator Valve Body	1	48	4.216	273337 PIN, Range Selector Spring (1/8 x 5/8)	1
22	4.205	3727384 VALVE, Vacuum Modulator	1	49	4.216	3746837 SPRING, Range Selector (12 coils - 1-13/16" long)	1
23	4.205	3750901 PLATE, Modulator Valve Body Cover	1			3749053 SPRING, Range Selector (19 coils - 2-1/16" long)	1
24	4.205	3702868 SCREW, Cover Plate	4	50	4.224	✓ SCREW, Valve Body Screen	1
25	4.205	3732298 VALVE, Modulator Accumulator Check	1	* Not serviced separately			
26	4.216	*N.S.S. SPRING, serviced as part of Spring Unit (3740601)	1	✓ serviced as a standard stock item			
27	4.208	274400 RING, retaining snap	2	(a) When using prior to Ser. B-318, 3749049 Ditch Plate and 3749051 Transfer Plate must be used			
				(b) Consists of Check Valve, Accumulator Valve and Lubricator by-pass Valve Springs			

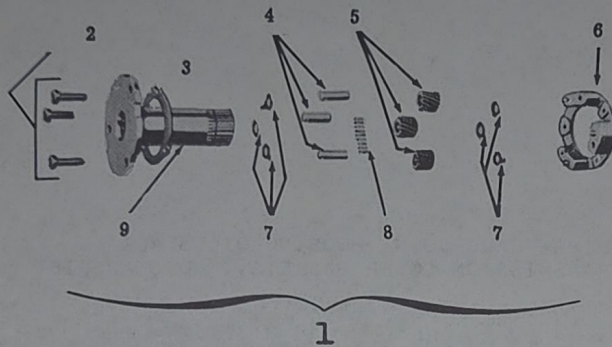




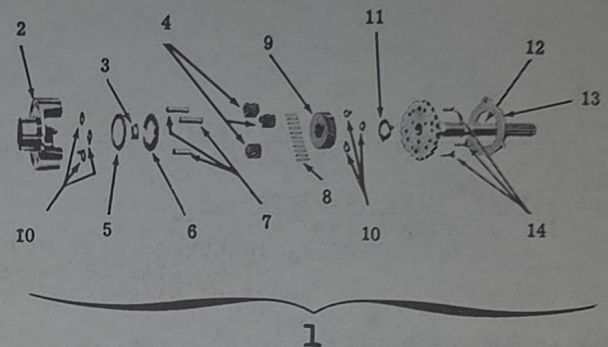
CONVERTER ASSEMBLY

KEY GROUP	PART NO.	DESCRIPTION	QTY.	KEY GROUP	PART NO.	DESCRIPTION	QTY.
1	4.115	*N.S.S. PUMP, Part of Assy., (3751981)	1	14	4.119	BOLT, Torque Converter Stator	5
2	4.115	3732255 RACE, Needle Thrust Bearing (1-25/32 x 2-1/2)	2	15	4.115	3758646 TURBINE WITH THRUST BEARING	1
3	4.115	3732258 BEARING, Needle Thrust Race	1	16	4.115	3727445 TURBINE WITH HUB	1
4	4.117	3727362 PAD, Stator Rear Thrust	1	17	4.115	3747593 BUSHING, Converter Turbine Hub	1
5	4.115	3733316 PIN, Converter Turbine	2	18	4.115	3732258 BEARING, Turbine Needle Thrust	3
6	4.115	*N.S.S. TURBINE, Part of Turbine Assy., (3732201)	1	19	4.115	274312 NUT, Cover to Converter Housing	24
7	4.115	3733316 PIN, Converter Turbine	1	20	4.115	3717166 BOLT, Converter Cover to Housing	24
8	4.117	3727498 RING, Stator Piston Retaining	1	21	4.115	*N.S.S. COVER, Part of Pump Assy. 3741480	1
9	4.117	3727350 SEAL, Stator Piston	1	22	4.115	3727261 BUSHING, Cover	1
10	4.119	*N.S.S. STATOR, Part of Assy., (3740077)	1	23	4.115	3732257 RACE, Turbine Hub to Converter Cover	2
11	4.117	3727472 BLADE, Stator (used with piston having rubber sealing ring)	20	24	4.115	457121 BEARING, Turbine Hub to Converter Cover	1
		3739866 BLADE, Stator (used with piston having cast iron sealing ring)	20	25	4.115	3732286 SEAL, Converter Cover	1
12	4.119	*N.S.S. PART OF STATOR ASSY. (3740077)	1	26	4.115	3732201 TURBINE ASSY. - with Shaft & Bushing	1
13	4.117	3741188 ROLLER UNIT, Stator Freewheel Cam	1	* Not serviced separately			
				/ serviced as a standard stock item			

PLANET CARRIER—ASSEMBLY



FRONT



REAR

KEY GROUP	PART NO.	DESCRIPTION	QTY.	KEY GROUP	PART NO.	DESCRIPTION	QTY.
1	4.161	3745568 CARRIER ASSY., Front Planet	1	1	4.175	3727265 CARRIER ASSY., Rear Planet	1
2	4.161	*N.S.S. BOLT, Part of Carrier Assy. (3745568)	3	2	4.175	*N.S.S. PART OF CARRIER ASSY. (3727265)	1
3	4.161	3750622 PLATE, Planet Lock	1	3	4.176	3747906 RETAINER, Carrier Thrust Bearing	1
4	4.161	3746469 SHAFT, Pinion	3	4	4.175	3727236 PINION, Planet	3
5	4.161	3727236 PINION, Planet Shaft	3	5	4.176	3732254 RACE, Thrust Bearing Forward	1
6	4.161	*N.S.S. PART OF CARRIER (3745568)	1	6	4.175	457119 BEARING, Pinion Needle Roller	1
7	4.161	3756300 WASHER, Thrust (Bronze)	6	7	4.176	3746468 SHAFT, Planet Pinion	3
8	4.161	3727273 ROLLER, Pinion Shaft	102	8	4.176	3727273 ROLLER, Pinion	102
9	4.161	*N.S.S. PART OF CARRIER (3745568)	1	9	4.175	3727239 GEAR, Planet Sun	1
* Not serviced separately				10	4.176	3756300 WASHER, Pinion Thrust	6
/ Serviced as a standard stock item				11	4.176	3727272 WASHER, Sun Gear Thrust	1
				12	4.175	*N.S.S. PART OF CARRIER ASSY. (3727265)	1
				13	4.176	3750622 PLATE, Pinion Shaft Lock	1
				14	4.175	*N.S.S. PART OF CARRIER ASSY. (3727265)	1

NOTE: THE TURBOGLIDE TRANSMISSION PARTS ARE SEGREGATED AND SHOWN IN THIS SECTION FOR SPEEDIER IDENTIFICATION.

- 4.003 TRANSMISSION ASSEMBLY, AUTOMATIC
1 3764001 1957/20-22 TG /SUPERSEDES 3752214/
- 4.005 GASKET UNIT, TRANSMISSION
1 3754064 1957/20-22 TG
NOTE. INCLUDES JOINT HOUSING SHIMS, BALL JOINT HOUSING OIL SEAL, CLUTCH RETAINER GASKETS, TRANSMISSION COVER GASKETS, AND GEARSHIFT HOUSING GASKETS.
- 4.006 LEVER, GEARSHIFT
1 3719852 1955-57/20-22 - USE SPRING 3719853
- 4.009 KNOB, GEARSHIFT LEVER
1 5760339 1957/20-22
- 4.015 GROMMET, TRANSMISSION CONTROL LEVER
1 3735376 1957/20-22
- 4.016 GROMMET, TRANSMISSION CONTROL SHIFTER TUBE LEVER
AR 3712382 1957/20-22
- 4.016 BUMPER, TRANSMISSION CONTROL SHIFTER TUBE LEVER
1 3748991 1957/20-22 TG
- 4.016 SLEEVE, TRANSMISSION CONTROL ROD SWIVEL
1 3712388 1957/20-22 TG
- 4.017 CLAMP, GEARSHIFT CONTROL LONG ROD
1 3725298 1957/20-22 TG
- 4.017 SWIVEL, STEERING COLUMN GEARSHIFT CONTROL LONG ROD
3 3712384 1957/20-22 TG
- 4.017 SEAL, STEERING COLUMN
1 3711055 1955-57/20-22 SHIFTER TUBE
- 4.017 WASHER, TRANSMISSION CONTROL LEVER HOUSING
AR 3715229 1955-57/20-22 / .030-.035/ UPPER
AR 3715230 1955-56/20-22 / .036-.041/ UPPER
AR 3715231 1955-56/20-22 / .042-.047/ UPPER
AR 3715232 1955-56/20-22 / .048-.053/ UPPER
1 3715228 1955-56/20-22 / .077-.083/ LOWER
1 3735954 1957/20-22 LOWER ADJUSTING
- 4.017 RING, TRANSMISSION CONTROL SHIFTER TUBE ADJUSTING
1 3748990 1957/20-22 TG - WHEN USING ON THESE MODELS IT WILL BE ALSO NECESSARY TO USE 3748989 PLATE AND 3748991 BUMPER
- 4.019 ROD, STEERING COLUMN GEARSHIFT CONTROL
1 3744934 1957/20-22 TG THROTTLE VALVE
1 3744628 1957/20-22 TG UPPER
AR 3714491 1957/20-22 TG 3/8 X .030 THICK



- 4.019 ROD, TRANSMISSION CONTROL LONG
1 3744306 1957/20-22 TG - LOWER
1 3736952 1957/20-22 TG EXC 4 BC WITH V-8 THROTTLE VALVE CROSS SHAFT
1 3735882 1957/20-22 TG WITH 4 BC THROTTLE VALVE CROSS SHAFT
- 4.038 LENS, GEARSHIFT UPPER CONTROL INDICATOR
1 5760157 1957/20-22 TG
1 515521 SCREEN, 1957/ALL TG
- 4.039 TUBE, STEERING COLUMN GEARSHIFT
1 3737239 1957/20-22 TG
- 4.040 LEVER, TRANSMISSION CONTROL IDLER
1 3744307 1957/20-22 TG - INCLUDES BRACKET
- 4.041 LEVER, TRANSMISSION SHIFTER SHAFT
1 3737305 1957/20-22 TG - PARKING LOCK AND RANGE SELECTOR /SUPERSEDES 3746124/
2 838819 WASHER, LOCK 3/8 MEDIUM
- 4.041 LEVER, TRANSMISSION THROTTLE VALVE CONTROL - OUTER
1 3744423 1957/20-22 TG
- 4.041 BOLT, TRANSMISSION PARKING LOCK AND RANGE SELECTOR INNER LEVER
1 3746125 1957/20-22 TG
- 4.054 SWITCH, TRANSMISSION CONTROL SAFETY - SERVICED BY UMS-AC DISTRIBUTORS
1 1998174 1957/20-22 TG - BACK UP LAMP
- 4.103 CASE, TRANSMISSION
1 3752215 1957/20-22 TG
- 4.104 BUSHING, TRANSMISSION CASE
1 3732210 1957/20-22 TG
- 4.105 COLLECTOR, TRANSMISSION CASE CHIP
1 3845067 1955-57/20-22 ST
- 4.107 SEAL, GEARSHIFT OPERATING SHAFT
1 3727390 1957/20-22 TG -O- RING
- 4.107 WASHER, TRANSMISSION THROTTLE LEVER
1 3732218 1957/20-22 TG
- 4.107 CLIP, TRANSMISSION THROTTLE LEVER
1 3750532 1957/20-22 TG /SUPERSEDES 3727400/
- 4.107 PLATE, TRANSMISSION CONTROL SELECTOR
1 3748989 1957/20-22 TG /SUPERSEDES 3744196/
- 4.114 ROLLER UNIT, FREEWHEEL CAM
1 3741188 1957/20-22 TG TRANS
- 4.115 TURBINE, TRANSMISSION TORQUE CONVERTER
1 3727445 1957/20-22 TG INCLUDES ASSY
1 3732201 1957/20-22 TG INCLUDES SHAFT
1 3758646 1957/20-22 TG INCLUDES NEEDLE THRUST BEARINGS /SUPERSEDES 3732279/
AR 3727319 WASHER 1957/20-22 TG - .068 BRONZE
AR 3727320 WASHER 1957/20-22 TG - .085 BRONZE
AR 3727319 WASHER 1957/20-22 TG - .103 BRONZE
18 3717166 BOLT 1953-57/20-22 TG - COVER TO HOUSING
1 3747593 BUSHING 1957/20-22 TG - HUB /SUPERSEDES 3732200/
1 3727261 BUSHING 1957/20-22 TG - COVER
- 4.115 SEAL, TRANSMISSION TORQUE CONVERTER -O- RING
1 3732286 1957/20-22 TG - CONVERTER COVER
- 4.115 BOLT AND LOCKWASHER ASSEMBLY, TORQUE CONVERTER TO FLYWHEEL
6 3717166 1957/20-22 TG
- 4.115 PLATE, TRANSMISSION TRANSFER
1 3749051 1957/20-22 TG /SUPERSEDES 3745601/



- 4.115 RING, TRANSMISSION TURBINE SHAFT SEAL
 3 3727302 1957/20-22 TG 1.849 OD
 1 3727259 1957/20-22 TG - CONVERTER TURBINE 1.498 OD
- 4.115 BEARING, CONVERTER TURBINE NEEDLE THRUST
 1 457120 1957/20-22 TG
 1 457121 1957/20-22 TG BETWEEN TURBINE HUB AND CONVERTER COVER
 2 3732257 1957/20-22 TG BETWEEN TURBINE HUB AND CONVERTER COVER - RACE
 3 3732258 1957/20-22 TG THRUST BEARING COMPLETE WITH RACE
 1 3742922 1957/20-22 TG OUTPUT SHAFT
 2 3732255 RACE 1957/20-22 TG
- 4.115 BEARING, REAR RING GEAR NEEDLE THRUST
 1 457120 1957/20-22 TG
- 4.115 PIN, TRANSMISSION CONVERTER TURBINE TO SHELL
 3 3733316 1957/20-22 TG
- 4.115 HOUSING AND COVER TRANSMISSION CONVERTER PUMP
 1 3751981 1957/20-22 TG /SUPERSEDES 3741480/
- 4.117 RING, TRANSMISSION STATOR REAR THRUST PAD RETAINING
 1 3727498 1957/20-22 TG
- 4.117 SEAL, TRANSMISSION STATOR PISTON
 1 3727350 1957/20-22 TG
- 4.117 BLADE TRANSMISSION STATOR
 20 3727472 1957/20-22 TG FIRST JOBS - USE WITH PISTON HAVING RUBBER SEALING RING
 20 3739866 1957/20-22 TG AFTER JOBS - USE WITH PISTON HAVING CAST IRON SEALING RING
- 4.117 PAD, TRANSMISSION STATOR REAR THRUST
 1 3727362 1957/20-22 TG
- 4.117 PISTON, TRANSMISSION STATOR
 1 3727349 1957/20-22 TG FIRST JOBS WITH RUBBER SEALING RING
 1 3739868 1957/20-22 TG AFTER JOBS WITH CAST IRON SEALING RING
- 4.119 STATOR, TRANSMISSION TORQUE CONVERTER
 1 3740077 1957/20-22 TG
- 4.128 PIPE, OIL COOLER
 AR 3847597 TUBING, COPPER 3/8 OD - 25 FT ROLL, 1957/20-22 TG
 2 441385 CONNECTOR 1957/20-22 TG
- 4.128 CLIP, TRANSMISSION OIL COOLER INLET AND OUTLET PIPE
 1 3738439 1957/20-22 TG - OUTLET TO INLET
- 4.133 INDICATOR, TRANSMISSION OIL LEVEL
 1 3732229 1957/20-22 TG
- 4.133 TUBE, TRANSMISSION OIL FILLER
 1 3738411 1957/20-22 TG
- 4.135 SUPPORT, TRANSMISSION FORWARD AND BRAKE PISTON
 1 3727212 1957/20-22 TG
- 4.137 PISTON, TG TRANSMISSION
 1 3745882 1957/20-22 TG - FORWARD
 1 3748453 1957/20-22 TG - NEUTRAL CLUTCH /SUPERSEDES 3746126/
 1 3748448 1957/20-22 TG - REVERSE /SUPERSEDES 3740844/
 1 3727221 1957/20-22 TG BRAKE
 1 3739795 SEAL UNIT 1957/20-22 TG - NEUTRAL CLUTCH
 1 3739449 SEAL UNIT 1957/20-22 TG - BRAKE PISTON
 2 3727315 RING, SEAL 1957/20-22 TG - NEUTRAL CLUTCH
- 4.137 HUB AND BUSHING, TRANSMISSION NEUTRAL CLUTCH /SUPERSEDES 3746425/
 1 3727304 1957/20-22 TG
- 4.138 SPRING, TRANSMISSION PISTON
 1 3748446 1957/20-22 TG - NEUTRAL CLUTCH /SUPERSEDES 3746425/
 1 3748450 1957/20-22 TG - REVERSE CONE /SUPERSEDES 3727341/

- 4.138 RING, TRANSMISSION BRAKE PISTON RETAINER
1 3727475 1957/20-22 TG
- 4.138 SPRING AND LINER KIT, TRANSMISSION REVERSE CONE PISTON
1 3752367 1957/20-22 TG
- 4.142 CONE, TRANSMISSION FORWARD
1 3740836 1957/20-22 TG
1 3747041 RING 1957/20-22 TG
1 3748429 SPRING 1957/20-22 TG /SUPERSEDES 3727217/
- 4.142 RING, TRANSMISSION NEUTRAL CLUTCH CONE
1 3747534 1957/20-22 TG
1 3755115 RING, RETAINER 1957/20-22 TG /SUPERSEDES 3727215/
- 4.158 GEAR, TRANSMISSION FRONT RING
1 3727238 1957/20-22 TG
1 3727296 RING 1957/20-22 TG
- 4.158 HUB AND BUSHING, TRANSMISSION FRONT RING GEAR
1 3727297 1957/20-22 TG
1 3727301 BUSHING 1957/20-22 TG
- 4.158 GEAR AND BUSHING, TRANSMISSION FRONT SUN
1 3756483 1957/20-22 TG /SUPERSEDES 3727243/
1 3727244 BUSHING 1957/20-22 TG
- 4.158 FREEWHEEL, TRANSMISSION FRONT SUN GEAR
1 3752075 1957/20-22 TG /SUPERSEDES 3742312/
- 4.159 SPRING, TRANSMISSION FRONT SUN GEAR WAVE
1 3738785 1957/20-22 TG
- 4.161 BEARING, FRONT SUN GEAR NEEDLE THRUST
2 457119 1957/20-22 TG FRONT AND REAR
2 3732254 RACE 1957/20-22 TG FRONT AND REAR
- 4.161 PINION, TRANSMISSION FRONT PLANET CARRIER
3 3727236 1957/20-22 TG
6 3756300 WASHER 1957/20-22 TG THRUST - BRONZE /SUPERSEDES 3727268/
9 3732263 SPACER 1957/20-22 TG
- 4.161 CARRIER, TRANSMISSION FRONT PLANET
1 3736852 1957/20-22 TG /SUPERSEDES 3745568/
1 3750282 WASHER 1957/20-22 TG - BRONZE THRUST /SUPERSEDES 3727283/
1 3727484 RING 1957/20-22 TG THRUST
- 4.161 SHAFT, TRANSMISSION FRONT PLANET PINION
3 3746469 1957/20-22 TG
- 4.161 PLATE, TRANSMISSION FRONT PLANET PINION SHAFT LOCK
2 3750622 1957/20-22 TG /SUPERSEDES 3746470/
- 4.161 BOLT, TRANSMISSION PLANET CARRIER MACHINING ASSEMBLY
3 9409514 1957/20-22 - TG - WHEN USING CARRIER UNIT 3736852 ON 1957
- 4.164 BEARING, NEUTRAL CLUTCH NEEDLE THRUST
1 3748975 1957/20-22 TG
1 3732256 RACE 1957/20-22 TG
1 3740843 CONE 1957/20-22 TG
1 3727314 RING 1957/20-22 TG RETAINER
- 4.167 SPRAG, TRANSMISSION FORWARD CONE FREEWHEEL
1 3742291 1957/20-22 TG
- 4.168 RACE UNIT, TRANSMISSION FORWARD CONE - FREEWHEEL SPRAG
1 3758541 1957/20-22 TG - CONSISTS OF RACE AND RETAINING RING /SUPERSEDES 3727249 - 3738788/
- 4.175 GEAR, TRANSMISSION PLANET INPUT SUN
1 3727239 1957/20-22 TG - REAR



- 4.175 CARRIER, TRANSMISSION PLANET
1 3727265 1957/20-22 TG - REAR
- 4.175 PINION, TRANSMISSION PLANET
3 3727236 1957/20-22 TG - REAR PLANET
- 4.176 PLATE, TRANSMISSION PLANET SHAFT LOCK
2 3750622 1957/20-22 TG - REAR PINION SHAFT /SUPERSEDES 3746470/
- 4.176 BEARING, TRANSMISSION PLANET PINION NEEDLE
1 457119 1957/20-22 TG - REAR
9 3732263 SPACER 1957/20-22 TG - REAR
- 4.176 WASHER, TRANSMISSION PLANET PINION THRUST
6 3756300 1957/20-22 TG - REAR - BRONZE /SUPERSEDES 3727268/
- 4.176 WASHER, TRANSMISSION PLANET REVERSE SUN GEAR THRUST
1 3727272 1957/20-22 TG - REAR THRUST - BRONZE
- 4.176 RACE, REAR PLANET CARRIER NEEDLE THRUST BEARING FORWARD
1 3732254 1957/20-22 TG
AR 3727273 ROLLER 1957/20-22 TG - 102 ROLLERS
1 3747906 RETAINER 1957/20-22 TG /SUPERSEDES 3732260/
- 4.176 SHAFT, TRANSMISSION REAR PLANET PINION
3 3746468 1957/20-22 TG - .3475 X 1.45
- 4.176 PLATE, TRANSMISSION FRONT PLANET PINION LOCK
1 3752731 1957/20-22 TG - USED WITH 3752730 ON 1957 ONLY
- 4.180 SPRAG, TRANSMISSION REAR RING GEAR FREEWHEEL
1 3742295 1957/20-22 TG
- 4.187 GEAR, TRANSMISSION REAR INTERNAL
1 3727240 1957/20-22 TG
1 3727274 1957/20-22 TG - ASSY
1 3727482 RING 1957/20-22 TG - GEAR RETAINING
- 4.187 PIN, TRANSMISSION RANGE SELECTOR PLATE SPRING
1 273337 1957/20-22 TG
- 4.189 CONE, TRANSMISSION REVERSE
1 3740850 1957/20-22 TG
1 3748796 RING 1957/20-22 TG /SUPERSEDES 3740891/
1 3748797 RING 1957/20-22 TG /SUPERSEDES 3740892/
1 3748798 RING 1957/20-22 TG /SUPERSEDES 3740893/
NOTE. TO BE USED SELECTIVELY.
- 4.195 PAN, TRANSMISSION OIL
1 3727233 1957/20-22 TG
1 3732212 CONNECTOR 1957/20-22 TG - FILLER TUBE
1 3723008 FLANGE 1957/20-22 TG
1 3739264 SCREW 1957/ALL TG
- 4.196 GASKET, TRANSMISSION OIL PAN TO CASE
1 3727235 1957/20-22 TG
- 4.200 PUMP, TRANSMISSION REAR OIL
1 3742824 1957/20-22 TG /SUPERSEDES 3732269/
- 4.200 VALVE, TRANSMISSION LUBRICATION METERING
3 3727373 1957/20-22 TG - CHECK VALVE AND BY PASS VALVE
- 4.203 SEAL, TRANSMISSION FRONT OIL PUMP BODY OIL
1 3739800 1957/20-22 TG - UNIT
1 3737779 1957/20-22 TG
- 4.203 SUPPORT, TRANSMISSION STATOR
1 3764652 1957/20-22 TG - INCLUDES SHAFT /SUPERSEDES 3727437/
5 9410882 BOLT 1957/20-22 TG



- 4.203 PUMP, TRANSMISSION STATOR AND FRONT OIL
1 3765082 1957/20-22 TG - INCLUDES SUPPORT /SUPERSEDES 3748280/
5 9410883 BOLT, PUMP TO CASE 1957/20-22 TG
2 9410368 BOLT, PUMP TO CASE LOCK, 1957/20-22 TG
- 4.203 SEAL, TRANSMISSION REAR OIL PUMP BODY
1 3732282 1957/20-22 TG - SQUARE RING - TO CASE AND EXTENSION
- 4.203 GASKET, TRANSMISSION STATOR SUPPORT
1 3732274 1957/20-22 TG
- 4.203 BUSHING, TRANSMISSION REAR OIL PUMP
1 3727490 1957/20-22 TG
- 4.203 SPACER, TRANSMISSION REAR OIL PUMP GEAR
1 3748262 1957/ALL WITH TG
- 4.205 MODULATOR - PLUNGER - VALVE, TRANSMISSION VACUUM
1 3745607 MODULATOR 1957/20-22 TG
1 3728489 PLUNGER 1957/20-22 TG /SUPERSEDES 3727429/
1 3727436 BODY, VALVE 1957/20-22 TG
1 3732298 VALVE, CHECK 1957/20-22 TG
1 3727384 VALVE 1957/20-22 TG
1 3750901 PLATE, VALVE COVER 1957/20-22 TG /SUPERSEDES 3727383/
1 3727365 SCREW, CONNECTOR 1957/20-22 TG
AR 3760278 HOSE, RUBBER - 10 FT ROLL - 7/32 ID /SUPERSEDES 601607/
AR 3748714 HOSE, 1957/20-22 TG 7/32 X 15.50 LONG - UPPER AND LOWER - CUT TO
LENGTH
2 3748713 CLIP, VACUUM MODULATOR HOSE PIPE 1957/20-22 TG
4 3702868 SCREW AND WASHER, COVER PLATE 1957/20-22 TG
- 4.208 BODY - VALVE - PISTON, HYDRAULIC MODULATOR
1 3745605 BODY 1957/20-22 TG
1 3745100 VALVE 1957/20-22 TG /SUPERSEDES 3745642/
1 3732299 PISTON 1957/20-22 TG
1 3738002 RETAINER, PISTON 1957/20-22 TG
AR 274400 RING, RETAINER - LOW AND DRIVE REGULATOR VALVE - ACCUMULATOR
PISTON INNER SPRING
2 3748777 SCREW, BODY ASSY TO DITCH PLATE
- 4.215 PLATE, TRANSMISSION DITCH
1 3749049 1957/20-22 TG /SUPERSEDES 3727376/
- 4.215 STRAP, TRANSMISSION DITCH PLATE
1 3747241 1957/20-22 TG FRONT
1 3747242 1957/20-22 TG REAR
- 4.216 VALVE, TRANSMISSION
1 3748456 1957/20-22 TG - MANUAL /SUPERSEDES 3727370/
- 4.216 BODY, TRANSMISSION VALVE
1 3750099 1957/20-22 TG /SUPERSEDES 3749083/
1 3732222 1957/20-22 TG, BY-PASS
1 3740033 SEAL 1957/20-22 TG, BY-PASS
1 3732267 BOLT, TO CASE, 1957/20-22 TG
- 4.216 SPRING, TRANSMISSION PRESSURE REGULATOR VALVE
1 3746449 1957/20-22 TG
- 4.216 SPRING, TRANSMISSION MODULATOR BY-PASS VALVE
1 3740601 1957/20-22 TG
- 4.216 VALVE UNIT, TRANSMISSION PRESSURE REGULATOR
1 3745600 1957/20-22 TG
- 4.216 SEAT, TRANSMISSION PRESSURE REGULATOR VALVE SPRING
1 3745604 1957/20-22 TG
- 4.216 VALVE, TRANSMISSION BY-PASS PRESSURE RELIEF
1 3743669 1957/20-22 TG

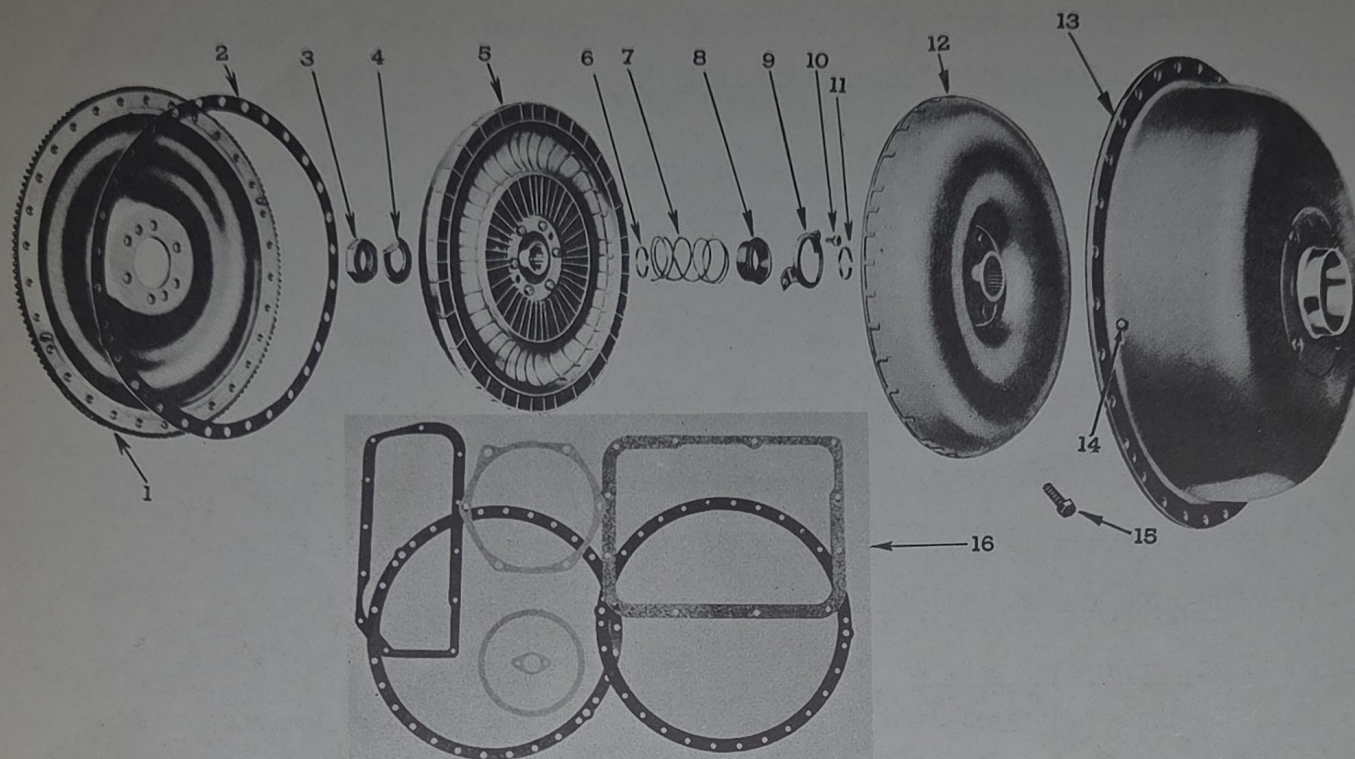


- 4.216 SPRING, TRANSMISSION RANGE SELECTOR PLATE
 1 3746837 1957/20-22 TG - FIRST JOBS - 12 COILS - 1-13/16 LENGTH
 1 3749053 1957/20-22 TG - AFTER JOBS - 19 COILS - 2-1/16 LENGTH
- 4.217 VALVE, TRANSMISSION OIL ACCUMULATOR CHECK
 1 3744644 1957/20-22 TG
- 4.217 GASKET, TRANSMISSION
 1 3749476 1957/20-22 TG - VALVE BODY /SUPERSEDES 3740600/
- 4.217 PISTON, TRANSMISSION NEUTRAL CONE ACCUMULATOR
 1 3732236 1957/20-22 TG
 1 3740602 SPRING UNIT 1957/20-22 TG
 1 3732239 SEAT, SPRING 1957/20-22 TG
 1 274613 RING, SEAT SNAP 1957/20-22 TG /SUPERSEDES 3732273/
- 4.217 SPRING UNIT, TRANSMISSION VACUUM MODULATOR ACCUMULATOR PISTON
 1 3745586 1957/20-22 TG
- 4.217 SEAL, O RING - TRANSMISSION OIL PRESSURE TUBE
 AR 3727391 1957/20-22 TG
- 4.220 LEVER, TRANSMISSION PARKING LOCK
 1 3746175 1957/20-22 TG - FIRST JOBS - TO TRANS B-621
 1 3756882 1957/20-22 TG - AFTER JOBS - AFTER TRANS B-621 /SUPERSEDES 3750592/
 1 3715097 GROMMET 1957/20-22 TG
- 4.220 PAWL, TRANSMISSION PARKING LOCK
 1 3727405 1957/20-22 TG
- 4.220 SHAFT, TRANSMISSION PARKING LOCK PAWL
 1 3732220 1957/20-22 TG FIRST JOBS TO TRANS SERIAL #B-131
 1 3747350 1957/20-22 TG AFTER JOBS WITH TRANS SERIAL #B-201
- 4.220 SPRING, TRANSMISSION PARKING LOCK PAWL
 1 3727406 1957/20-22 TG
 1 3732245 RETAINER 1957/20-22 TG
 1 3732225 SEAL 1957/20-22 TG -O- RING
- 4.220 ACTUATOR, TRANSMISSION PARKING LOCK
 1 3750596 1957/20-22 TG - ASSY /SUPERSEDES 3727410/
 1 3727351 SLEEVE, LOCK RETAINING 1957/20-22 TG
 1 3727352 PILOT, SPRING 1957/20-22 TG
 1 3727403 SPRING, ACTUATOR 1957/20-22 TG
- 4.220 BRACKET, TRANSMISSION PARKING LOCK REACTION
 1 3747005 1957/20-22 TG /SUPERSEDES 3732233/
- 4.224 SCREEN, TRANSMISSION OIL
 1 3727375 1957/20-22 TG
- 4.224 GROMMET, TRANSMISSION VALVE BODY
 1 3732246 1957/20-22 TG FIRST JOBS - NO SIMILAR PARTS ON AFTER JOBS
- 4.248 PIPE, TRANSMISSION OIL
 2 3743561 1957/20-22 TG - PRESSURE TUBE
- 4.251 PLATE, TRANSMISSION BRAKE
 2 3749600 1957/20-22 TG - UNIT
 2 3748263 1957/20-22 TG - DRIVE
 1 3748266 1957/20-22 TG - REACTOR - INNER
 2 3750662 1957/20-22 TG - REACTOR - OUTER
- 4.251 SPACER, TRANSMISSION BRAKE REACTOR PLATE
 1 3747908 1957/20-22 TG - FIRST JOBS - NO SIMILAR PART ON AFTER JOBS
- 4.265 VALVE, TRANSMISSION
 1 3727368 1957/20-22 TG - DETENT
 1 3746448 SPRING, 1957/20-22 TG DETENT VALVE
 1 3732272 PIN, 1957/20-22 TG



- 4.265 BRACKET, THROTTLE RETURN CHECK VALVE
1 3752226 1957/20-22 TG - EXC HP ENGINE - WITH UNIT 3752722
- 4.265 LEVER, THROTTLE RETURN CHECK VALVE OPERATING
1 3752492 1957/20-22 TG - WITH UNIT 3752722
- 4.265 VALVE, THROTTLE RETURN CHECK
1 3752493 1957/20-22 TG - WITH UNIT 3752722
- 4.265 VALVE UNIT, TRANSMISSION THROTTLE RETURN CHECK
1 3752722 1957/20-22 TG
- 4.278 LEVER, TRANSMISSION THROTTLE VALVE
1 3727398 1957/20-22 TG - INNER
1 3727391 SEAL 1957/20-22 TG -O- RING
- 4.311 RING, TRANSMISSION PARKING LOCK ACTUATOR ROD SNAP
1 274612 1957/20-22 TG /SUPERSEDES 3727267/
- 4.317 EXTENSION, TRANSMISSION
1 3727496 1957/20-22 TG - INCLUDES BUSHING
- 4.317 BUSHING, TRANSMISSION EXTENSION
1 3717682 1955-57/20-22 TG
- 4.317 VENTILATOR ASSEMBLY, TRANSMISSION
1 3750810 1957/20-22 TG
- 4.338 GEAR, SPEEDOMETER DRIVEN
1 3708142 1957/20-22 TG
1 3708246 1957/20-22 TG - SPECIAL SERVICE TO CORRECT LOSS OF MILEAGE COMPLAINT
- 4.339 HEAD, SPEEDOMETER - SERVICED BY UMS SPEEDOMETER AND GAUGE DISTRIBUTORS
1 1584487 1957/ALL
- 4.342 CABLE KIT, SPEEDOMETER - SERVICED BY AC CABLE AND CASING DISTRIBUTORS
1 846890 1957/ALL - TYPE 615 - CABLE 81 IN CUT AS REQUIRED
- 4.342 CABLE AND CASING, SPEEDOMETER - SERVICED BY AC CABLE AND CASING DISTRIBUTORS
1 1585307 1957/20-22 TG - 77.5 IN
- 4.380 SHIELD, SNOW OR SPLASH
1 5761385 1957/20-22 WITH 6 CYL - LEFT
1 5761530 1957/20-22 WITH V-8 - LEFT

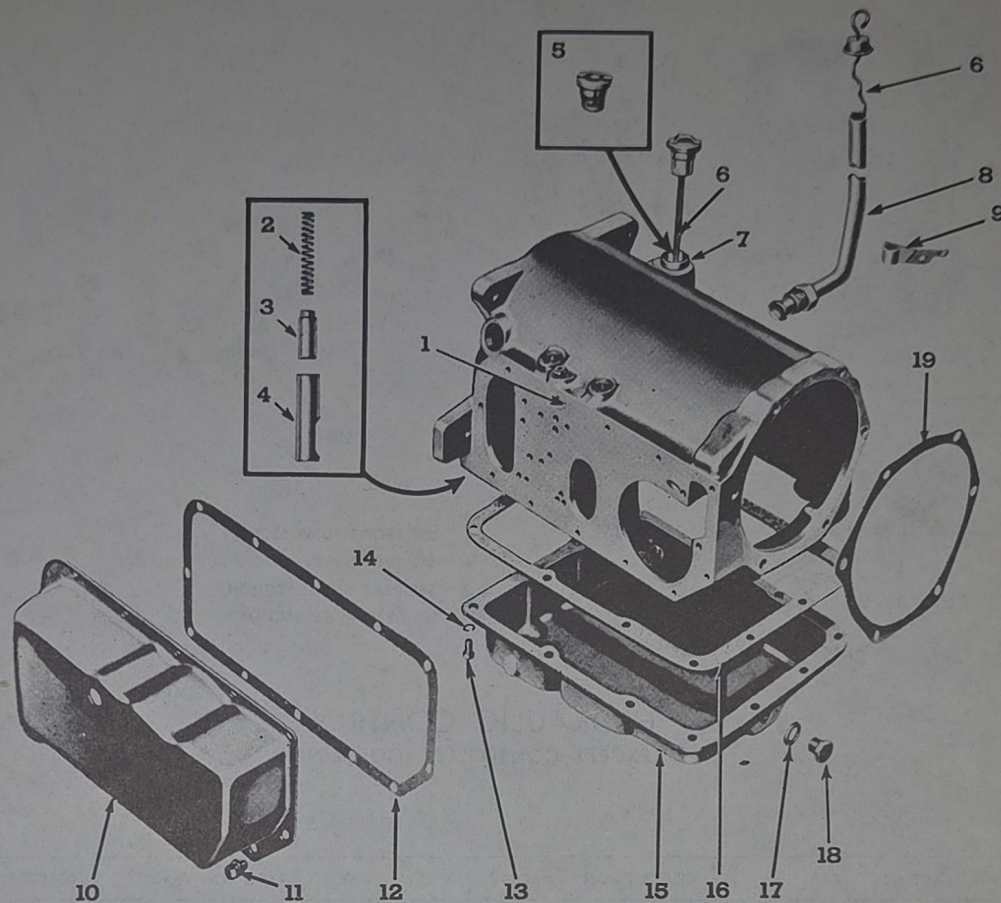




FLYWHEEL AND FLUID COUPLING (EXCEPT CONTROLLED COUPLING)

KEY	GROUP	PART NO.	YEAR	DESCRIPTION	QTY.
1	0. 666	511732	1951-54	FLYWHEEL	1
		8615607	1955-56	FLYWHEEL	1
2	4. 119	8611284	1951-54	GASKET, Fluid Coupling Cover	1
		8615237	1955-56	GASKET, Fluid Coupling Cover	1
3	4. 173	8609425	1951-56	NUT, Main Shaft	1
4	4. 173	8613734	1951-56	LOCKWASHER, Main Shaft Nut	1
5	4. 121	8610183	1951-54	TORUS MEMBER, Front Driven	1
		8615001	1955-56	TORUS MEMBER, Front Driven	1
6	4. 121	8613260	1951-56	RING, Driven Torus Snap	1
7	4. 121	8609508	1951-56	SPRING, Driven Torus Check Valve	1
8	4. 121	8613150	1951-56	VALVE, Driven Torus Check	1
9	4. 121	8610018	1951-53	RETAINER, Torus Check Valve	1
10		/	1951-56	BOLT, Torus Check Valve Ret.	2
11	4. 121	8609434	1951-56	RING, Drive Torus Snap	1
12	4. 121	8610201	1951-54	TORUS MEMBER, Rear Drive	1
		8615002	1955-56	TORUS MEMBER, Rear Drive	1
13	4. 118	8614249	1951-54	COVER, Fluid Coupling	1
		8615164	1955	COVER, Fluid Coupling	1
		8617341	1956	COVER, Fluid Coupling	1
14	4. 118	444613	1951-55	PLUG, 1/8 Hex. Hd. Drain	1
15	4. 118	511849	1951-54	BOLT TO FLYWHEEL, 5/16 - 24 x 5/8	30
		/	1955-56	BOLT TO FLYWHEEL	30
16	4. 005	515742	1951	GASKET SET, Transmission	1
		562186	1952-53	GASKET SET, Transmission	1
		519194	1954	GASKET SET, Transmission	1
		520819	1955-56	GASKET SET, Transmission	1

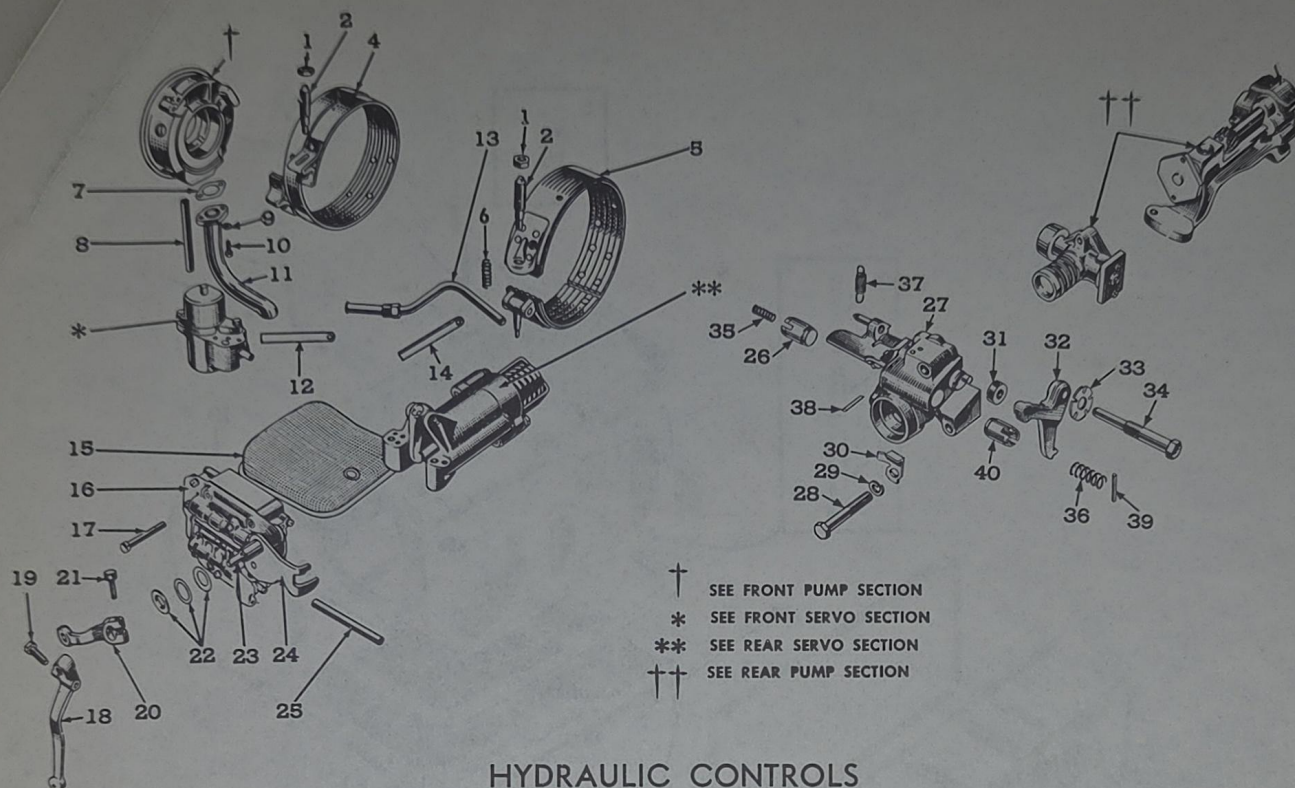
/ Serviced as a Standard Stock Item



EXTERIOR VIEW
(EXCEPT CONTROLLED COUPLING)

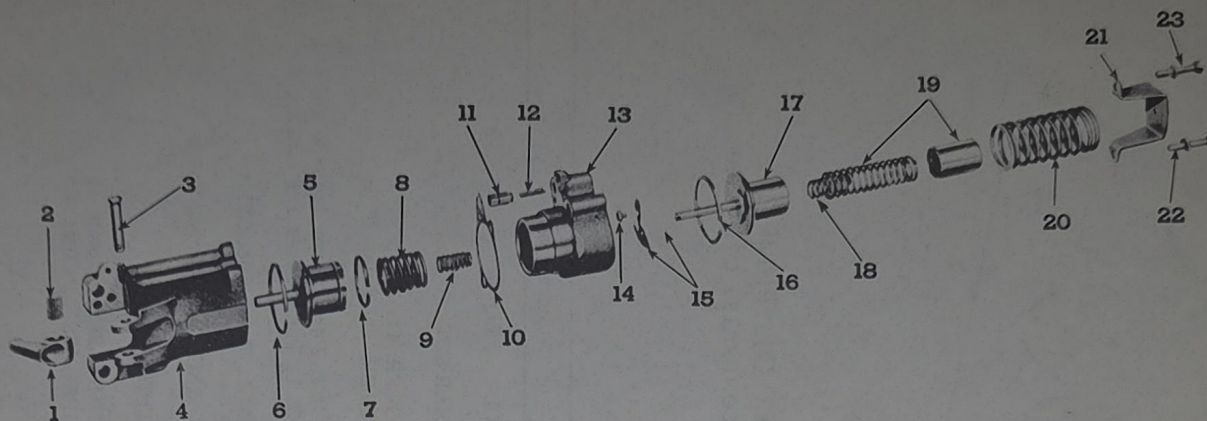
KEY	GROUP	PART NO.	YEAR	DESCRIPTION	QTY.	KEY	GROUP	PART NO.	YEAR	DESCRIPTION	QTY.
1	4.103	8613171	1951	CASE	1	9	4.133	519651	1955	SUPPORT	1
		8613984	1952	CASE	1			522085	1956	SUPPORT	1
		8615429	1953-54	CASE	1	10	4.105	8611924	1951	COVER, Case Side	1
		8615444	1955-56	CASE	1			8614093	1952-56	COVER, Case Side	1
2	4.106	8614050	1952	SPRING, Line Exhaust 1st (2 - 27/64)	1	11	4.105	8609489	1951-56	BOLT & WASHER, Bottom	AR
		8614352	1952-56	SPRING, Line Exhaust Valve (1 - 49/64)	1	12	4.109	8611923	1951	GASKET, Case Side	1
3	4.106	8614051	1952	VALVE, Line Exhaust 1st Type (1 - 37/64)	1			8614176	1952-56	GASKET, Case Side	1
		8614353	1952	VALVE, Line Exhaust 2nd Type (1 inch)	1	13	4.103	/	1951-56	BOLT	1
		8614794	1953-56	VALVE, Line Exhaust	1	14	4.103	/	1951-56	WASHER	1
4	4.106	8614041	1952	RETAINER, Line Exhaust	1	15	4.195	8608630	1951-54	PAN, Transmission Oil	1
		8614174	1953-54	RETAINER, Line Exhaust	1			8615416	1955-56	PAN, Transmission Oil	1
5	4.104	8615014	1955-56	BREATHER	1	16	4.196	8608910	1951-56	GASKET, Oil Pan	1
6	4.133	8605800	1951-54	INDICATOR, Oil Level	1	17	4.195	1307237	1951-56	GASKET, Drain Plug	1
		519657	1955-56	INDICATOR, Oil Level	1	18	4.195	1307338	1951-56	PLUG & GASKET	1
7	4.132	8611007	1951-54	SLEEVE & BREATHER	1	19	4.318	8611998	1951-56	GASKET, Rear Bearing Retainer	1
8	4.133	519418	1955	TUBE, Oil Filler	1	/ Serviced as a Standard Stock Item.					
		522582	1956	TUBE, Oil Filler	1						



HYDRAULIC CONTROLS
(EXCEPT CONTROLLED COUPLING)

KEY	GROUP	PART NO.	YEAR	DESCRIPTION	QTY.	KEY	GROUP	PART NO.	YEAR	DESCRIPTION	QTY.
1	4.253	5785160	1951-56	NUT, Servo Band Screw (Pkt. of 50)	1	20	4.152	8613181 520693	1951-54 1954-56 1951-56	LEVER, Outer Shift LEVER, Outer Shift BOLT, Outer Shift Lever	1 1 1
2	4.253	8609584	1951-56	SCREW, Servo Band	2	21					
4	4.251	8615224 8615039	1951-54 1955-56	BAND, Front Servo BAND, Front Servo	1 1	22	4.282	8615503 8615503	1951-53 1954-56	SEAL PKG., Inner Control Levers SEAL PKG., Inner Control Levers	1 1
5	4.251	8607477 8613924	1951 1952-56	BAND, Rear Servo BAND, Rear Servo	1 1	23	4.278	8609591 8617071	1951-54 1955-56	LEVER & SHAFT, Throttle Inner LEVER & SHAFT, Throttle Inner	1 1
6	4.252	8615089	1951-56	SPRING, Rear Servo Band Release	1	24	4.279	8611999 8614134	1951 1952-56	LEVER, Inner Shift LEVER, Inner Shift	1 1
7	4.223	8609490 8613199	1951 1952-56	GASKET, Oil Pump Inlet Pipe SEAL, Oil Pump Inlet Pipe "O" Ring	1 1	25	4.248			PIPES, Trans. Oil (For Part Nos. & Application see Body of Parts Book)	AR
8	4.248	8609507 8615016	1951-54 1955-56	PIPE, Front Pump To Front Servo PIPE, Front Pump To Front Servo	1 1	26	4.290	8613177	1951-56	PISTON, Reverse Blocker	1
9	4.222	8609531	1951	PLATE, Inlet Pipe Bolt Lock	2	27	4.290	8613506 8614077	1951 1952-56	BRACKET & CRANK, Reverse Shifter BRACKET & CRANK, Reverse Shifter	1 1
10	8.900	180018	1951	BOLT, Inlet Pipe	2	28		/	1951-56	BOLT, Reverse Shifter Bracket	2
11	4.222	8608738 8613234 8615017	1951 1952-54 1955-56	PIPE, Oil Pump Inlet PIPE, Oil Pump Inlet PIPE, Oil Pump Inlet	1 1 1	29		/	1951-56	WASHER, Shifter Bracket Bolt	2
12	4.248	8615556 8617023	1955-56 1955-56	RETAINER, Front Pump Inlet Pipe CLIP, Front Pump Inlet Pipe	1 1	30	4.290	8613810 8614082	1951 1952-56	STOP, Blocker Piston Release Spring RETAINER, Blocker Piston Pin	1 1
13	4.248	8611770 8614128 8615077	1951 1952-54 1955-56	PIPE, Rear Pump Discharge PIPE, Rear Pump Discharge PIPE, Rear Pump Discharge	1 1 1	31	4.293	8609594	1951-56	ROLLER, Reverse & Parking Brake	1
14	4.248	8615556	1955-56	RETAINER, Rear Pump Discharge	1	32	4.294	8611929	1951-56	ANCHOR, Reverse & Parking Brake	1
15	4.224	8608654 8613216 8615082	1951 1952-54 1955-56	SCREEN, Oil Pan SCREEN, Oil Pan SCREEN, Oil Pan	1 1 1	33	4.294	8609022	1951-56	LOCK, Anchor Supt. Bolt	1
16	4.266	8613066 8611927 8614129 8615354 8615661 8617333	1951 1951 1952 1953-54 1955 1956	BODY, Oil Control Valve 6 Cyl. BODY, Oil Control Valve 8 Cyl. BODY, Oil Control Valve BODY, Oil Control Valve BODY, Oil Control Valve BODY, Oil Control Valve	1 1 1 1 1 1	34	4.294	8611961	1951-56	BOLT, Anchor Support	1
17		/	1951-56	BOLT, Valve Body to Case 1/4 - 20x2 4	4	35	4.290	8613086	1951-56	SPRING, Reverse Block Piston	1
18	4.286	8618043 520694	1951-56 1955-56	LEVER, Throttle Control Outer LEVER, Throttle Control Outer	1 1	36	4.290	8613811 8614081	1951 1952-56	SPRING, Parking Blocker Piston SPRING, Parking Blocker Piston	1 1
19		/	1951-54 1955-56	BOLT, Throttle Lever BOLT, Throttle Lever	1 1	37	4.295	8613179	1951-56	SPRING, Parking Brake Anchor Return	1
						38	4.290	8613173	1951-56	PIN, Reverse Blocker Piston Stop	1
						39		103679	1951-56	PIN, Parking Blocker Piston Stop	1
						40	4.290	8611982 8614080	1951 1952-56	PISTON, Parking Blocker PISTON, Parking Blocker	1 1

/ serviced as a standard stock item.



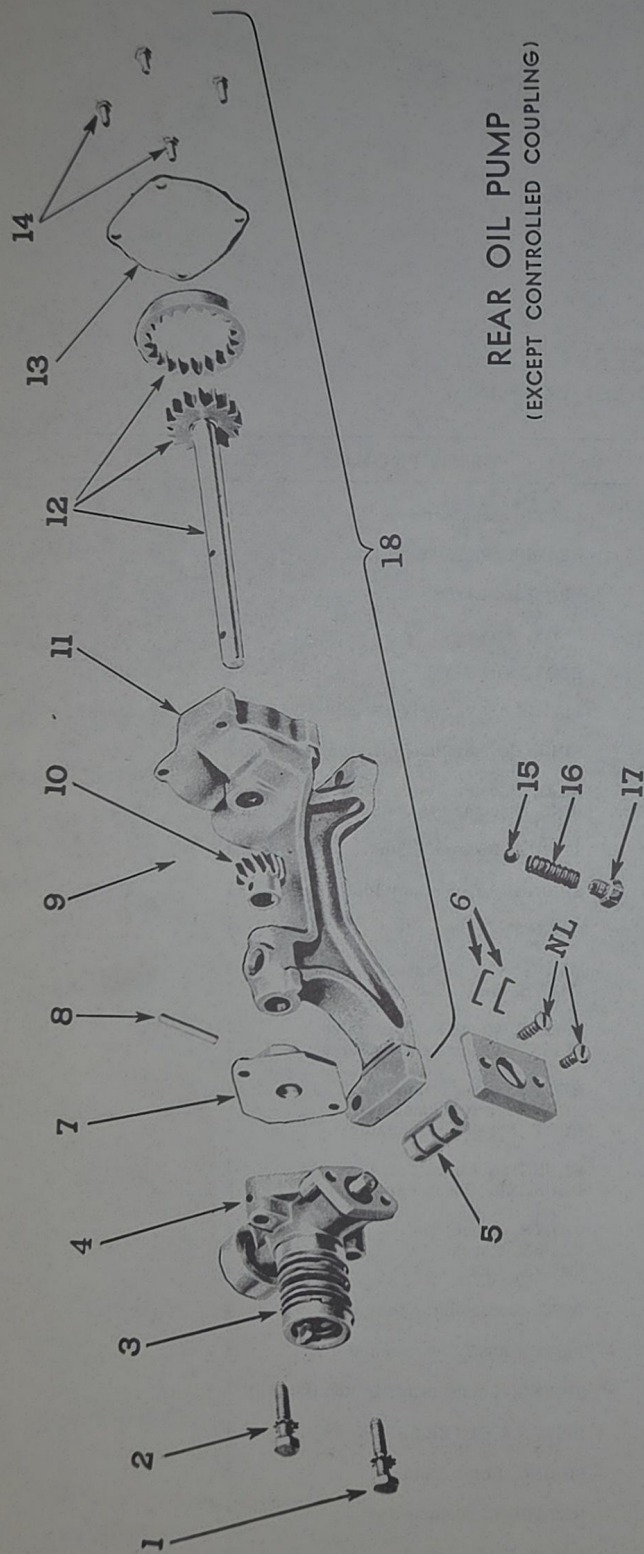
REAR SERVO

(EXCEPT CONTROLLED COUPLING)

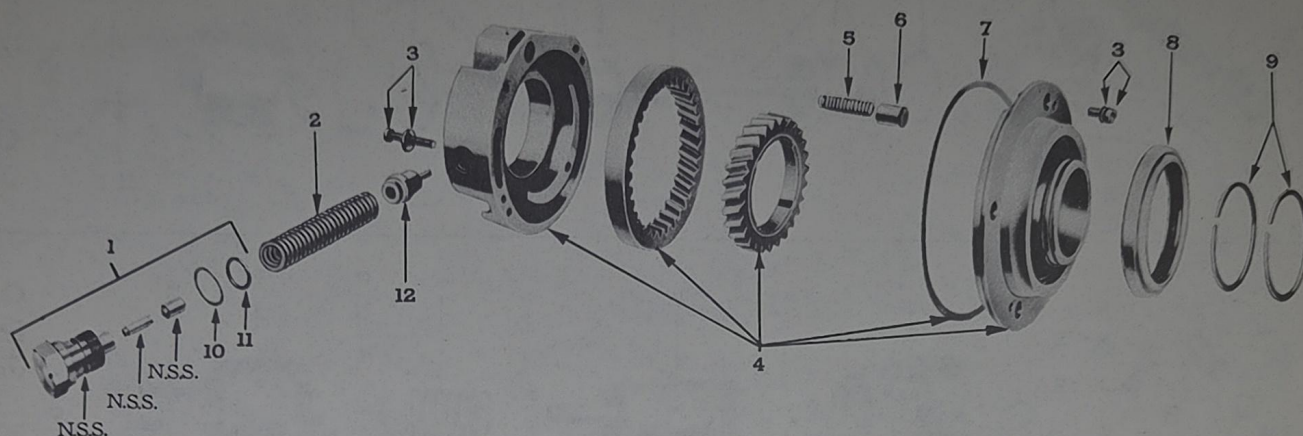
KEY	GROUP	PART NO.	YEAR	DESCRIPTION	QTY.
1	4. 236	8609600	1951-56	LEVER, Band Actuating	1
2	4. 237	7450049	1951-56	BEARING PKG., Band Lever	1
3	4. 237	8613172	1951-56	PIN, Band Lever	1
4	4. 239	8613269	1951	BODY, Servo	1
		8613142	1952-54	BODY, Servo	1
		8615057	1955-56	BODY, Servo	1
5	4. 241	8610752	1951-56	PISTON ASSY., Servo Booster	1
6	4. 242	8609445	1951-56	RING, Booster Piston (Large)	1
7	4. 242	8609446	1951-55	RING, Booster Piston (Small)	1
		8609446	1956	RING, Booster Piston (Small)	1
8	4. 246	8609480	1951-56	SPRING, Booster Piston	1
9	4. 246	8609061	1951-56	SPRING, Accumulator Piston	1
10	4. 239	8613159	1952-56	GASKET, Servo Body	1
11	4. 250	8611842	1952	VALVE, Quick Exhaust	1
		8614886	1953-56	VALVE, Quick Exhaust	1
12	4. 250	8611715	1951 & 52	SPRING, Quick Exhaust Valve	1
		8614858	1953	SPRING, Quick Exhaust Valve	1
13	4. 250	8613158	1951	BODY, Servo Accumulator	1
		8614044	1952	BODY, Servo Accumulator	1
		8614856	1953-56	BODY, Servo Accumulator	1
14	4. 250	8609619	1951-52	PLUNGER, Check Valve	1
		8614859	1953-56	PLUNGER, Check Valve	1
15	4. 250	8610745	1951	VALVE, Check	1
		8613949	1952	VALVE, Check	1
		8614877	1953-56	VALVE, Check	1
16	4. 242	8611581	1951-56	RING, Accumulator Piston	1
17	4. 241	8610751	1951-56	PISTON ASSY., Accumulator	1
18	4. 246	8614184	1952	SPRING, Compensator Piston (Inner)	1
19	4. 244	8613764	1951-56	PISTON & OUTER SPRING PKG.	1
20	4. 246	8611794	1951-56	SPRING, Servo Main	1
21	4. 247	8609470	1951-56	RETAINER, Main Spring	1
22		/	1951-56	BOLT, 5/16 - 18 x 2	2
23		/	1951-56	WASHER, Retainer Bolt 5/16	2

/ Serviced as a standard stock item





KEY	GROUP	PART NO.	YEAR	DESCRIPTION	QTY.	KEY	GROUP	PART NO.	YEAR	DESCRIPTION	QTY.
1	/	445566	1951-56	BOLT, Governor to Flange	2	11	N.S.S.			BODY, Pump	
2	/	121753	1951-56	WASHER, Governor Flange Bolt	2	12	N.S.S.			GEAR SET	
3	4.256	8609440	1951-56	RING, Governor Sleeve Oil	4	13	4.203	8611355 8614704	1951-52 1953-56	COVER, Oil Pump COVER, Oil Pump	1 1
4	4.256	8614425 8615062	1951 1952-56	GOVERNOR ASSY. GOVERNOR ASSY.	1 1	14	4.203	/ 8614824	1951 & 52 1953-56	BOLT, Pump Cover 1/4 - 20 x 5/8 BOLT, Pump Cover 1/4 - 20 x 5/8	4 4
5	4.256	8610740	1951	PLUNGER & BUSHING. G-2	1	15	/	147491	1955-56	BALL, Pump Check Valve	1
6	4.256	8609441 8614048 8609441	1951 1952 1952	STOP, Governor Plunger STOP, Governor Plunger STOP, Governor Plunger	2 1 1	16	4.213	8615071	1955-56	SPRING, Pump Check Valve	1
7	4.259	8607755	1951-54	FLANGE, Governor Drive	1	17	N.S.S.			FITTING	
8	4.259	/ 103726	1951-56	PIN, Flange to Shaft 3/16 x 1-1/4	1	18	4.200	8615624 8615329	1951-54 1955-56	PUMP ASSY., Complete PUMP ASSY., Complete	1 1
9	4.211	/ 103723	1951-56	PIN, Driven Gear to Shaft 3/16 x 7/8	1	/ serviced as a standard stock item N.S.S. not serviced separately					
10	4.211	8610744	1951-56	GEAR, Oil Pump Driven	1						

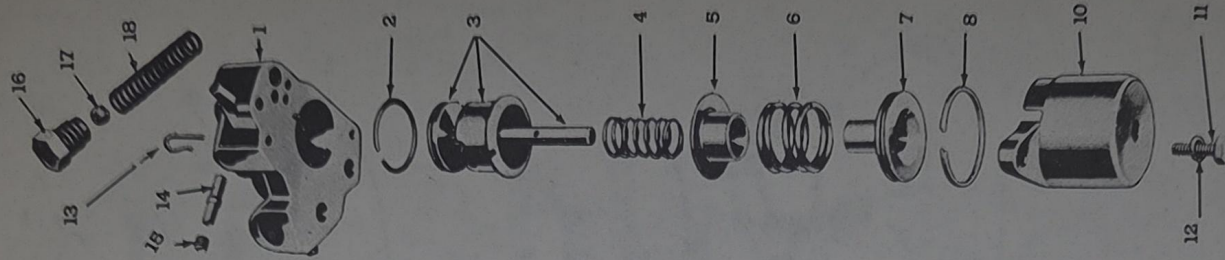


FRONT OIL PUMP—1951 PRODUCTION TYPE (EXCEPT CONTROLLED COUPLING)

KEY	GROUP	PART NO.	YEAR	DESCRIPTION	QTY.
1	4. 216	8613604	1951	PLUG PKG., Pressure Regulator	1
2	4. 216	8613036	1951/25	SPRING, Pressure Regulator Valve	1
		8611942	1951/27	SPRING, Pressure Regulator Valve	1
3	4. 226	8611878	1951	BOLT & WASHER PKG.	1
4	4. 226	8614996	1951	PUMP PKG. (For Service Replacement)	1
5	4. 226	8611822	1951	SPRING, By-Pass Valve	1
6	4. 226	8611823	1951	VALVE, By-Pass	1
7	4. 124	8609437	1951	GASKET, Pump Cover	1
8	4. 125	8609473	1951	SEAL ASSY., Front Oil	1
9	4. 127	8609472	1951	RING, Oil Seal	2
10	4. 216	8611827	1951	GASKET, Pressure Regulator Plug	1
11	4. 216	8611804	1951	SEAL, Pressure Regulator Plug	1
12	4. 216	3705486	1951	VALVE, Pressure Regulator	1

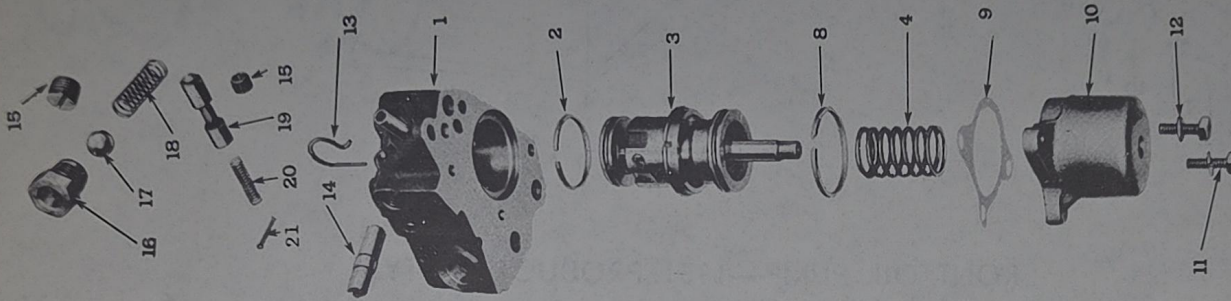
NOTE: The following service items are for the production type oil pump which used internal - external toothed gears. If parts are needed for a 1951 model which has had a service replacement Vane Type Pump installed see the 1952-56 oil pump on the following page.





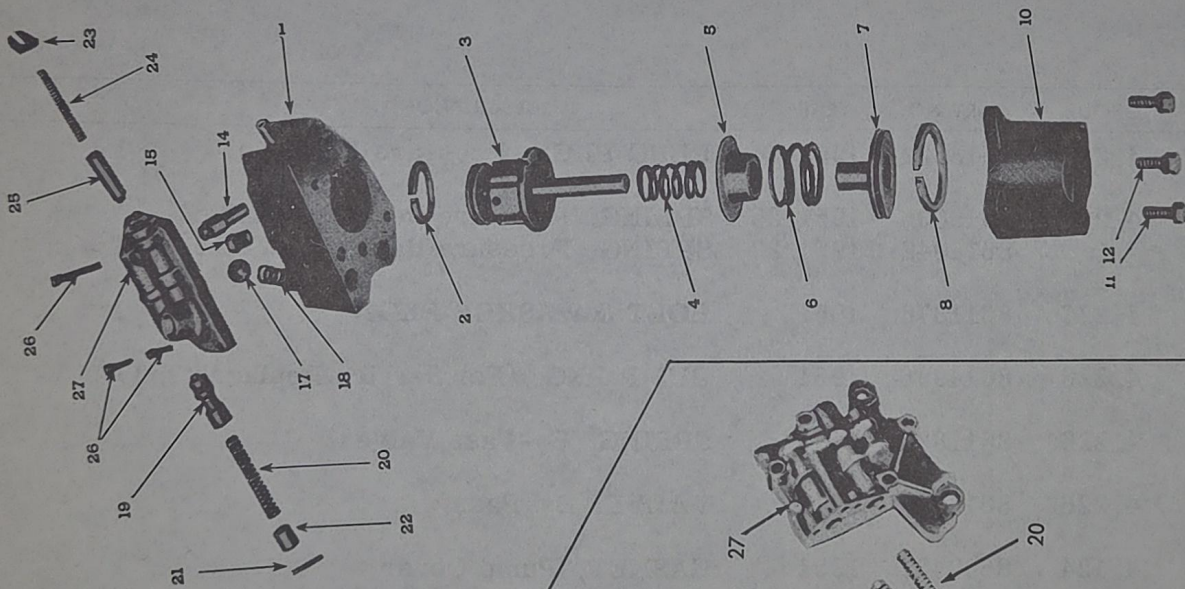
1951

FRONT SERVO



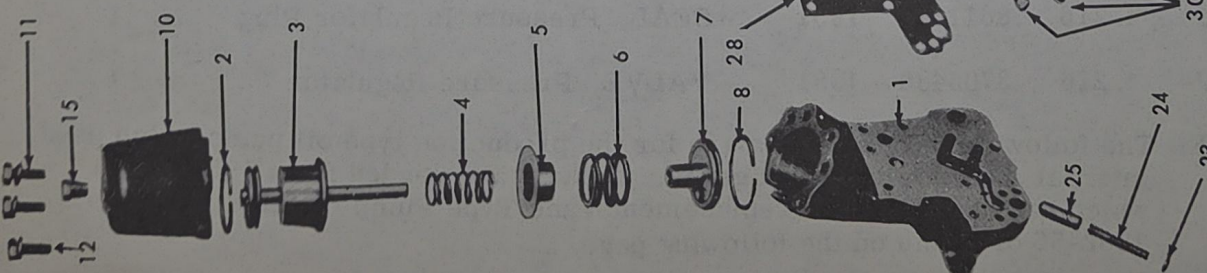
1952

FRONT SERVO



1953

FRONT SERVO



1954-56

FRONT SERVO

(EXCEPT CONTROLLED COUPLING)

1946-
-1957

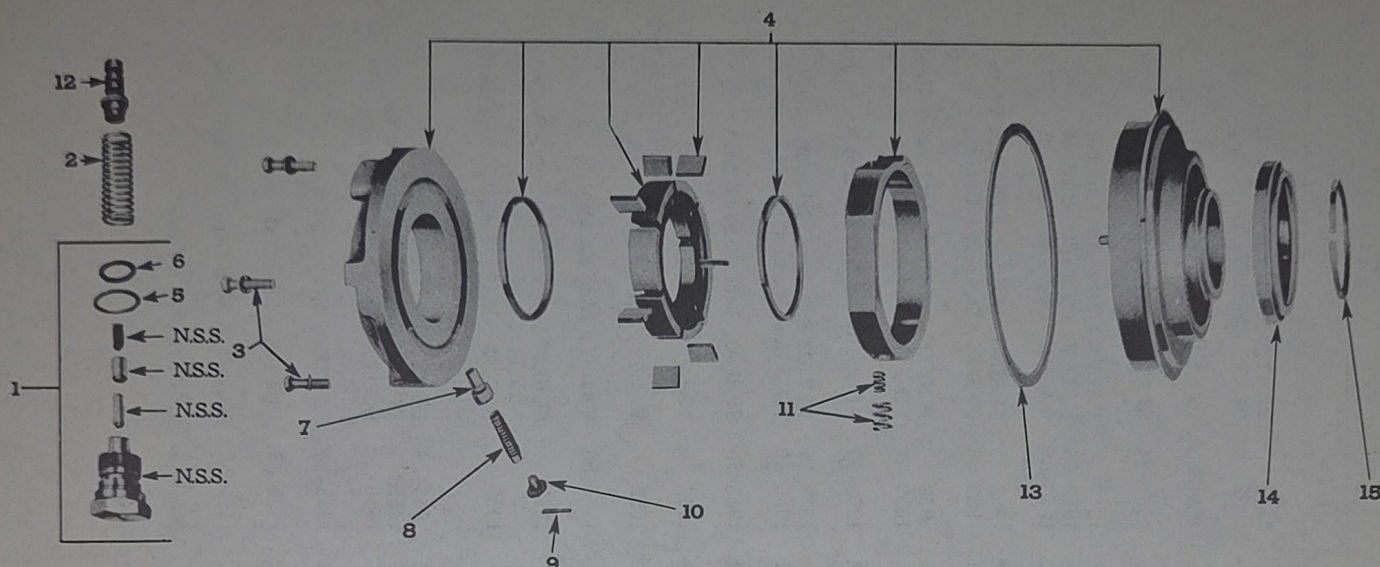
Pontiac

PARTS
CATALOGUE NO. 572

KEY	GROUP	PART NO.	YEAR	DESCRIPTION	QTY.	KEY	GROUP	PART NO.	YEAR	DESCRIPTION	QTY.
1	4. 226	8611742	1951	BODY, Servo	1	16	4. 226	8611743	1951	SEAT, Check Valve Fitting	1
		8614398	1952	BODY, Servo	1			8614125	1952	SEAT, Check Valve Fitting	1
		8614833	1953-54	BODY, Servo	1						
		8615019	1955-56	BODY, Servo	1	17		/	1951-53	BALL, Check Valve 1/2 Dia.	1
2	4. 229	8611055	1951	RING, Band Apply Piston	1	18	4. 226	8611744	1951-54	SPRING, Check Valve	1
		8614062	1952	RING, Band Apply Piston	1						
		8614122	1953-56	RING, Band Apply Piston	1	19	4. 227	8614053	1952	VALVE, Over-Run Control	1
3	4. 228	8609539	1951	PISTON ASSY., Band Apply	1			8614793	1953-54	VALVE, Over-Run Control	1
		8614059	1952	PISTON ASSY., Band Release & Apply	1			8615026	1955-56	VALVE, Over-Run Control	1
		8614851	1953-54	PISTON ASSY., Band Apply	1	20	4. 227	8614054	1952	SPRING, Over-Run Control Valve	1
		8615032	1955	PISTON ASSY., Band Apply	1			8614791	1953-56	SPRING, Over-Run Control Valve	1
		8615032	1956	PISTON ASSY., Band Apply	1	21	4. 227	8614186	1952	PIN, Over-Run Control Valve Retg.	1
4	4. 233	8609449	1951-56	SPRING, Servo Retracting	1			8614136	1953-54	PIN, Over-Run Control Valve Retg.	1
		8614412	1952	SPRING, Servo Retracting	1	22	4. 227	8614142	1953-55	PLUG, Over-Run Control Valve Retg.	1
5	4. 234	8609545	1951	RETAINER, Retracting Spring	1	23	4. 106	8614174	1953-54	RETAINER, Line Exhaust Valve	1
		8611848	1953-56	RETAINER, Retracting Spring	1			8615247	1955-56	PIN, Line Exhaust Valve	1
6	4. 233	8609474	1951-56	SPRING, Servo Booster	1	24	4. 106	8614352	1952-56	SPRING, Line Exhaust Valve	1
7	4. 228	8609458	1951	PISTON, Band Release	1	25	4. 106	8614051	1952	VALVE, Line Exhaust (1st Type - 1 37/64" Long)	1
		8611849	1953	PISTON, Band Release	1			8614353	1952	VALVE, Line Exhaust (2nd Type - 1" Long)	1
8	4. 229	8611251	1951-52	RING, Band Release Piston	1			8614794	1953-56	VALVE, Line Exhaust	1
		8611851	1953-56	RING, Band Release Piston	1	26	4. 265	/	1953	SCREW & WASHER, Valve Body	1
9	4. 226	8614377	1952	GASKET, Servo Body to Cylinder	1			/	1953-56	Attach. 10/24 x 1-1/4	2
10	4. 225	8609492	1951	CYLINDER, Band Release Piston	1					SCREW AND WASHER, Valve Body	1
		8614073	1952	CYLINDER, Band Release Piston	1					Attach. 10/24 x 1-1/8	2
		8614777	1953-54	CYLINDER, Band Release Piston	1	27	4. 227	8614884	1953-54	BODY, Over-Run Cont. Valve	1
		8615031	1955-56	CYLINDER, Band Apply Piston	1			8617026	1955	BODY, Over-Run Cont. Valve	1
11		/	1951-56	BOLT, to servo Body 1/4 - 20 x 3/4	AR			8617026	1956	BODY, Over-Run Cont. Valve	1
12		120380	1951-56	WASHER, Lock 1/4	AR	28	4. 226	8615605	1955-56	SPACER, Valve Body	1
13	4. 234	8613733	1952	RETAINER, 4 to 3 Downshift Valve.	1	29	4. 227	8615028	1954-56	PLATE, Valve Body End	1
14	4. 234	8609116	1951	VALVE, 4 to 3 Downshift	1	30		/	1954-56	SCREW & WASHER, 10/24 x 7/16	3
		8614126	1952	VALVE, 4 to 3 Downshift	1					SPRING, 4 - 3 Valve	1
		8614792	1953-54	VALVE, 4 to 3 Downshift	1						
		8615665	1955-56	VALVE, 4 to 3 Downshift	1	31	4. 234	8617212	1954-56	SPRING, 4 - 3 Valve	1
15		103884	1951-52	PLUG, 1/4" Headless Pipe	1	/ Serviced as a Standard Stock Item					
		444613	1951-56	PLUG, 1/8" Headless Pipe	1						



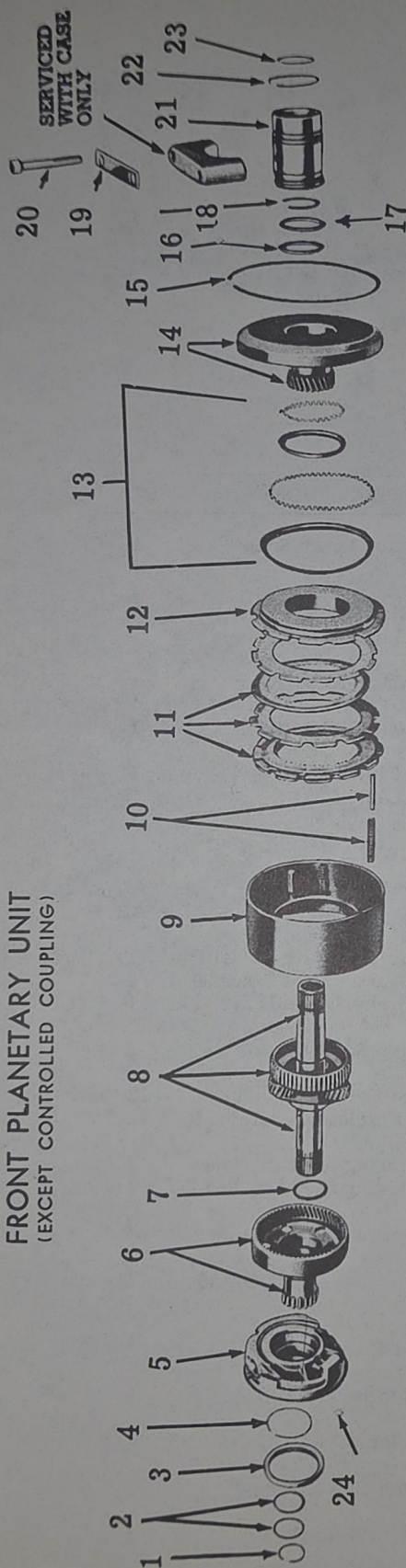
SERVICE ASSEMBLY

1952 thru 1956 FRONT OIL PUMP (TYPICAL OF 1951 SERVICE PUMP)
(EXCEPT CONTROLLED COUPLING)

KEY	GROUP	PART NO.	YEAR	DESCRIPTION	QTY.
1	4.216	8614989	1951	PLUG PKG., Pressure Regulator	1
		8614133	1952-54	PLUG PKG., Pressure Regulator	1
		8614977	1955-57	PLUG PKG., Pressure Regulator	1
2	4.216	8615263	1952-56	SPRING, Pressure Regulator	1
3	4.226	8611878	1951	BOLT & WASHER PKG.	1
		8614360	1952-56	BOLT & WASHER PKG.	1
4	4.226	8614996	1951	PUMP PKG., Oil	1
		8613262	1952-56	PUMP ASSY., Oil	1
5	4.216	8611827	1951-56	GASKET, Pressure Regulator Plug	1
6	4.216	8611804	1951-56	SEAL, Pressure Regulator Plug	1
7	4.226	8614897	1952-54	VALVE, Pump Relief	1
		8614897	1955-56	VALVE, Pump Relief	1
8	4.226	8614896	1952-54	SPRING, Relief Valve	1
		8614896	1955-56	SPRING, Relief Valve	1
9	/	456952	1952-56	PIN, Relief Valve Spring Retg. 3/32 x 13/16	1
10	4.226	8613899	1952-56	GUIDE, Relief Valve	1
11	4.226	8616198	1951-56	SPRING, Pump Priming (Inner)	1
		8616199	1952-56	SPRING, Pump Priming (Outer)	1
12	4.216	8614378	1952-56	VALVE, Pressure Regulator	1
13	4.124	8609437	1951-53	GASKET, Pump Cover	1
		8615318	1954-56	SEAL, Pump Cover "O" Ring	1
14	4.125	8618697	1951-56	SEAL ASSY., Front Oil	1
15	4.125	8613202	1952-56	RING, Oil Seal	1

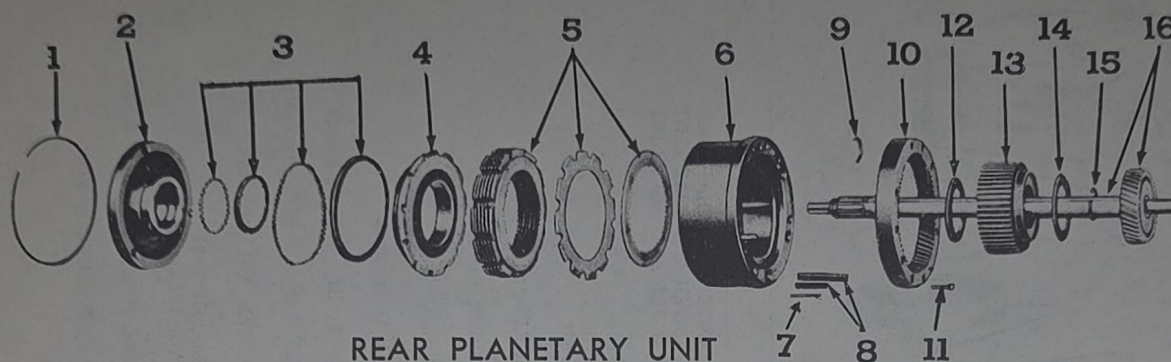
/ Serviced as a standard stock item



FRONT PLANETARY UNIT
(EXCEPT CONTROLLED COUPLING)

KEY	GROUP	PART NO.	YEAR	DESCRIPTION	QTY.	KEY	GROUP	PART NO.	YEAR	DESCRIPTION	QTY.
1	4.158	8609434	1951-56	RING, Snap	1	13	4.166	8611029	1951	EXPANDER AND SEAL UNIT	1
2	4.158	8609487	1951-56	WASHER, Drive Gear Steel	2			8613952	1952-54	EXPANDER AND SEAL UNIT	1
3	4.125	8609473	1951-56	SEAL OIL PUMP, Cover	1			8611029	1955-56	EXPANDER AND SEAL UNIT	1
4	4.121	8613260	1951-55	RING, Driven Torus Retainer Snap	1	14	4.162	8611456	1951	COVER	1
5	4.226	8613262	1951-56	PUMP, Front	1			8613976	1952-54	COVER	1
6	4.158	8611736	1951	GEAR, Front Drive	1			8615549	1955-56	COVER	1
		8613184	1952-54	GEAR, Front Drive	1	15	4.162	8609501	1951-56	RING, Clutch Retainer	1
		8614443	1955-56	GEAR, Front Drive	1	16	4.162	8609511	1951-56	WASHER, Bronze	1
7	4.158	8609511	1951-55	WASHER, Drive Thrust	1	17	4.162	8609455	1951-56	WASHER, Steel	1
8	4.161	8611858	1951-55	PLANET CARRIER, Front	1	18	4.162	8609434	1951-56	RING, Drum Snap	1
		8615667	1955-56	PLANET CARRIER, Front	1	19	4.131	8609426	1951-56	PLATE, Brg. Cap Bolt Lock	1
9	4.169	8611446	1951-56	DRUM, Front Brake	1	20			1951-56	BOLT (Serviced with Case only)	2
10	4.164	8609071	1951-55	SPRING, Inner	12	21	4.179	8611654	1951-56	SLEEVE, Oil Delivery	1
		8609072	1951-55	SPRING, Outer	12	22	4.179	8617567	1951-54	RING, Oil Seal	4
		8609070	1951-55	PIN, Rear Clutch Spring	6			8617567	1955	RING, Oil Seal	4
11	4.163	8603954	1951-55	PLATE, Clutch Driven	9-11	23	4.158	8609434	1951-56	RING, Front Drive Gear Snap	1
		8609115	1951-55	PLATE, Drive Steel	9-11	24	4.126	8609496	1951-56	KEY, Front Pump Drive	1
12	4.166	8611259	1951-8cyl.	PISTON, Annular	1	/ Serviced as a standard stock item					
		8611261	1951-6cyl.	PISTON, Annular	1						
		8613968	1952-54	PISTON, Annular	1						
		8611259	1955-56	PISTON, Annular	1						

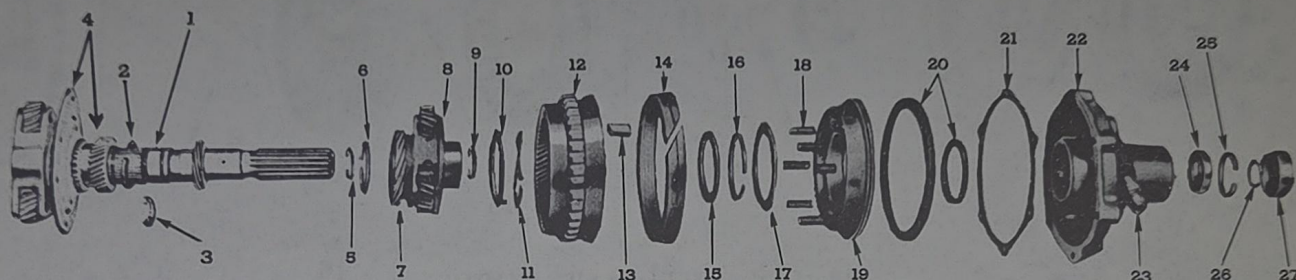




REAR PLANETARY UNIT
(EXCEPT CONTROLLED COUPLING)

KEY	GROUP	PART NO.	YEAR	DESCRIPTION	QTY.
1	4. 184	8609501	1951-56	RING, Rear Clutch Drum Snap	1
2	4. 184	8611652	1951	DRUM, Rear Clutch	1
		8613975	1952-54	DRUM, Rear Clutch	1
		8611652	1955-56	DRUM, Rear Clutch	1
3	4. 166	8611029	1951	EXPANDER AND SEALS, Rear	1
		8613952	1952-54	EXPANDER AND SEALS, Rear	1
		8611029	1955-56	EXPANDER AND SEALS, Rear	1
4	4. 166	8611520	1951	PISTON, Rear Clutch	1
		8613967	1952-54	PISTON, Rear Clutch	1
		8611520	1955	PISTON, Rear Clutch	1
		8611260	1956	PISTON, Rear Clutch	1
5	4. 163	8609115	1951-56	PLATE, Clutch Drive	AR
		8603954	1951-56	PLATE, Clutch Driven	AR
6	4. 187	8611445	1951	DRUM, Rear Brake - with Dowel Pin	1
		8613826	1951	DRUM, Rear Brake - less Dowel Pin	1
		8613990	1952-56	DRUM, Rear Brake - less Dowel Pin	1
7	4. 164	8609070	1951-56	PIN, Rear Clutch Spring Guide	6
8	4. 164	8609071	1951-56	SPRING, Clutch Release (Inner)	12
		8609072	1951-56	SPRING, Clutch Release (Outer)	12
9	4. 128	8612243	1951-55	RING, Rear Bearing to Shaft, Snap	1
		8614096	1956	RING, Rear Bearing to Shaft, Snap	1
10	4. 187	8608759	1951	GEAR, Rear Internal - with Dowel Pinhole	1
		8613824	1951-56	GEAR, Rear Internal - less Dowel Pinhole	1
11	4. 187	/	1951-56	BOLT, Internal Gear to Drum	2
12	4. 186	8609497	1951-56	WASHER, Clutch Hub (Bronze)	2
13	4. 186	8615451	1951-56	HUB, Rear Clutch	1
14	4. 186	8609497	1951-56	WASHER, Clutch Hub (Bronze)	2
15	4. 186	8609434	1951-56	RING, Clutch Hub Snap (Rear)	1
16	4. 172	8610712	1951-54	SHAFT and GEAR, Main	1
		8614289	1955-56	SHAFT and GEAR, Main	1

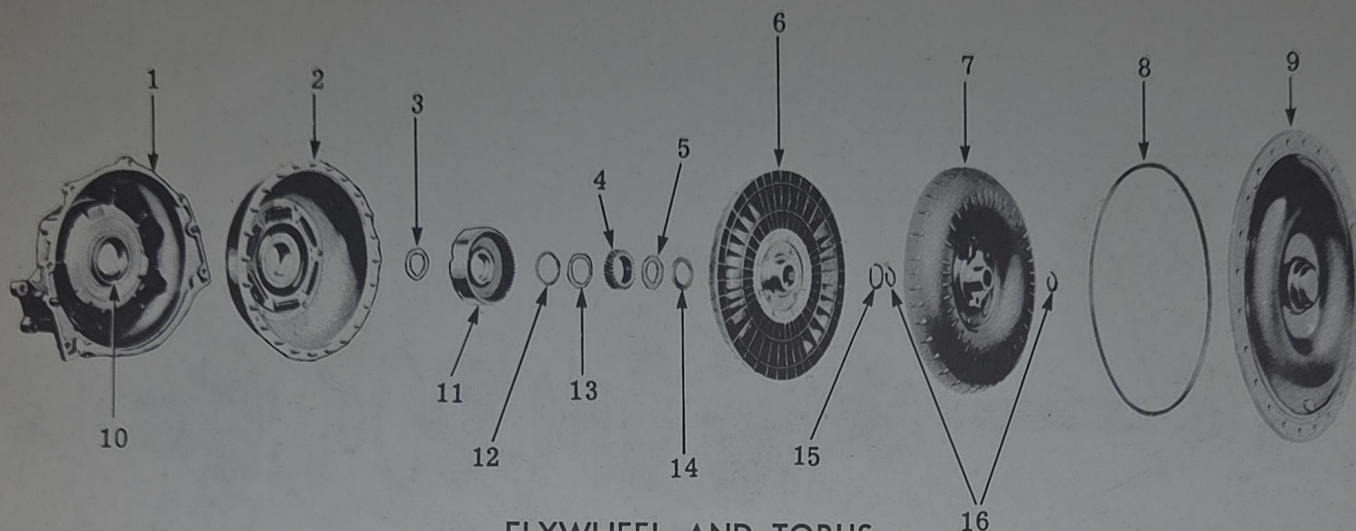




REVERSE UNIT (EXCEPT CONTROLLED COUPLING)

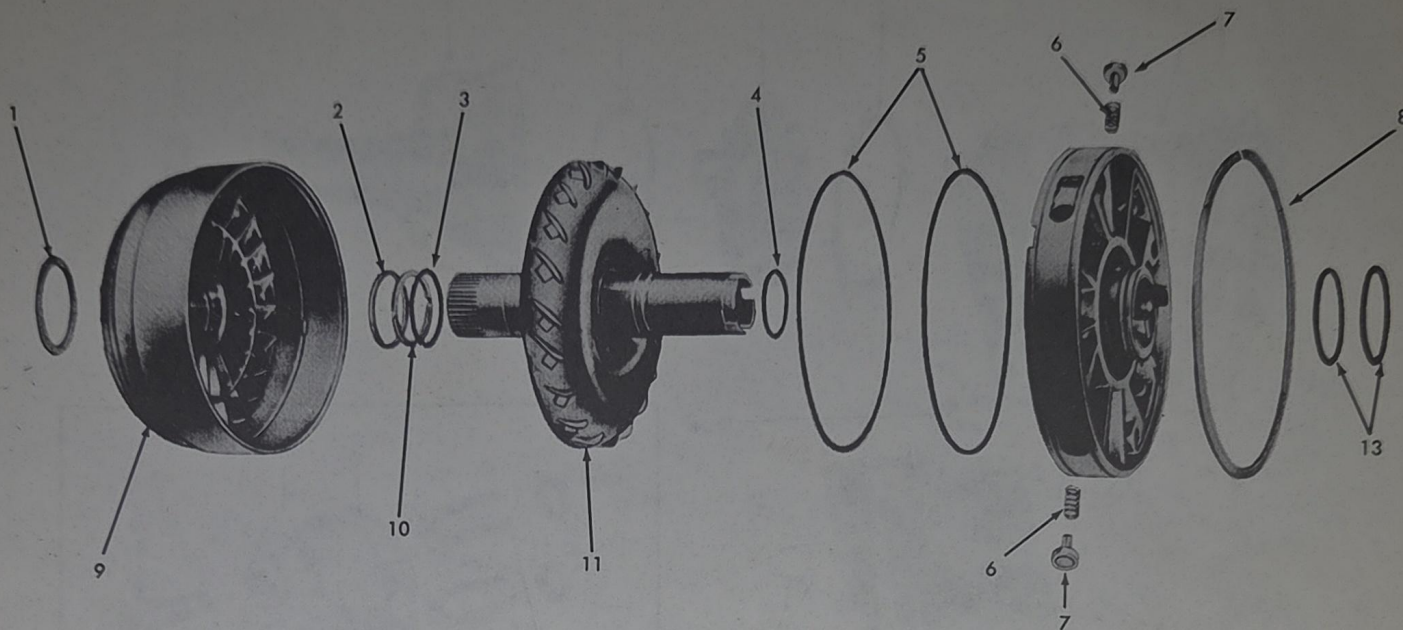
KEY	GROUP	PART NO.	YEAR	DESCRIPTION	QTY.	KEY	GROUP	PART NO.	YEAR	DESCRIPTION	QTY.
1	4.177	8611933	1951-54	PLANET CARRIER, Rear	1	15	4.193	8613114	1951-55	WASHER, Reverse Internal Gear 3 1/4 O.D.	1
		8615158	1955	PLANET CARRIER, Rear	1	16	4.189	8611980	1951-56	RING, Rev. Piston Ret. Snap 3 1/4 O.D.	1
		8617236	1956	PLANET CARRIER, Rear	1	17	4.189	8611985	1951-56	RETAINER, Spring 4-1/16 O.D.	1
2	4.219	8608658	1951-56	WASHER, Bronze Thrust	1	18	4.189	8611958	1951-56	SPRING, Reverse Piston Release	6
3	4.190	8617148	1951-56	WASHER, Steel Thrust	1	19	4.166	8611934	1951-56	PISTON, Rev. Clutch Annular	1
4	4.190	8608765	1951-56	GEAR & FLANGE, Reverse Center	1	20	4.166	8613275	1951-56	SEAL PKG., Reverse Piston	1
5	4.192	8606763	1951-56	RING, Planet Carrier Snap	1	21	4.318	8611998	1951-56	GASKET, Rear Bearing Retainer	1
6	4.211	8609422	1951-56	RING, Oil Pump Drive Gear Snap	1	22	4.317	8611994	1951-55	RETAINER, Rear Bearing	1
7	4.210	8609428	1951-56	GEAR, Rear Oil Pump Drive	1	23	4.337			GEAR, Speedometer (See Parts Book for Application)	1
8	4.192	8611960	1951-56	PLANET CARRIER, Reverse	1	24	4.408	903006	1951-55	BEARING, Output Shaft Rear	1
9	4.192	8606763	1951-56	RING, Rev. Planet Carrier Snap	1	25	4.128	8612215	1951-55	RING, Rear Bearing to Retainer Snap	1
10	4.189	8611985	1951-56	RETAINER, Clutch Spring	1	26	4.128	8612243	1951-55	RING, Rear Bearing to Shaft Snap	1
11	4.189	8611972	1951-53	SPRING, Clutch Release	1		4.128	8614096	1956	RING, Rear Bearing to Shaft Snap	1
		8615314	1954-56	SPRING, Clutch Release	1	27	4.318	8612229	1951-55	SEAL, Rear Bearing Retainer Oil	1
12	4.193	8615440	1951-56	GEAR PKG., Rev Internal	1						
13	4.189	8611936	1951-56	KEY, Reverse Cone	1						
14	4.189	8611937	1951-56	CONE, Reverse Stationary	1						



FLYWHEEL AND TORUS
(CONTROLLED COUPLING)

KEY	GROUP	PART NO.	YEAR	DESCRIPTION	QTY.
1	0. 683	8616543	1956-57	HOUSING, Rear Flywheel - with oil seal	1
2	4. 118	8616931	1956	COVER, Main Torus	1
		8616954	1957	COVER, Main Torus	1
3	4. 158	8616703	1956-57	SPACER, Selective (.069" See Parts Catalogue for Additional Sizes)	1
4	4. 159	8616082	1956-57	GEAR, Front Sun	1
5	4. 158	8616087	1956-57	WASHER, Front Internal Gear Backing Steel	1
6	4. 121	8616088	1956	TORUS, Rear Main Drive	1
		8618713	1957	TORUS, Rear Main Drive	1
7	4. 121	8616089	1956	TORUS ASSY., Main Driven	1
		8616604	1957	TORUS ASSY., Main Driven	1
8	4. 119	8616338	1956-57	SEAL, Main Torus Cover	1
9	0. 666	8616950	1956	FLYWHEEL, Engine	1
10	4. 125	8618181	1956-57	SEAL, Flywheel Rear Housing Oil	1
11	4. 158	8616040	1956-57	GEAR, Front Unit Drive - includes Bushing	1
12	4. 158	8616189	1956-57	WASHER, Front Sun Gear Thrust (Bronze)	1
13	4. 158	8616540	1956-57	WASHER, Steel Backing	1
14	4. 158	8616091	1956-57	WASHER, Sun Gear to Carrier Thrust	1
15	4. 186	8616492	1956-57	RING, Drive Torus Snap - 1 5/32 ID	1
16	4. 121	8616503	1956-57	RING, Driven Torus Snap	2

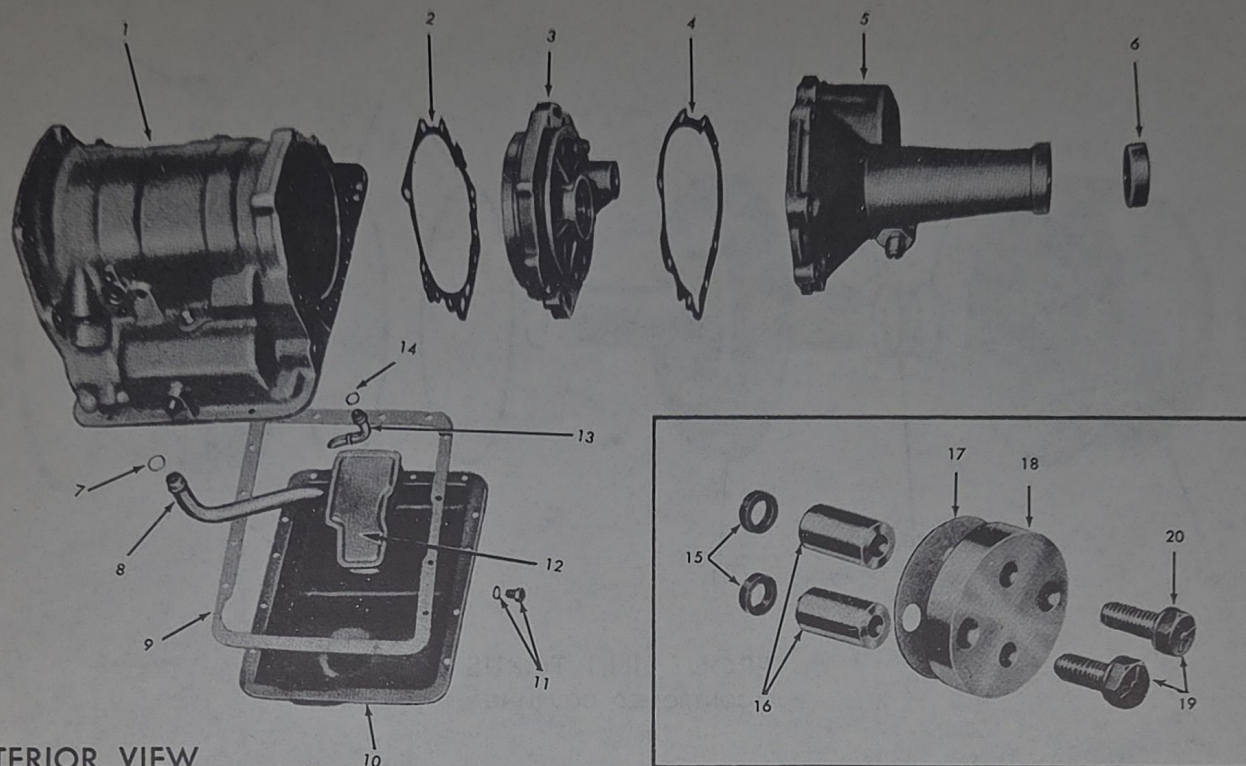




FRONT UNIT TORUS
(CONTROLLED COUPLING)

KEY	GROUP	PART NO.	YEAR	DESCRIPTION	QTY.
1	4. 156	8617938	1956-57	WASHER, Drive Torus Spacer	1
2	4. 156	8616646	1956-57	WASHER, Drive Torus Backing	1
3	4. 156	8616489	1956-57	RING, Oil	1
4	4. 156	8616481	1956-57	RING, Driven Torus	1
5	4. 155	8616479	1956-57	OIL SEAL	2
6	4. 155	8616406	1956-57	SPRING	2
7	4. 155	8616407	1956-57	VALVE	2
8	4. 155	8616190	1956-57	RING, Snap 7-21/32	1
9	4. 156	8618083	1956-57	TORUS, Drive	1
10	4. 156	8616107	1956-57	WASHER, Bronze Thrust	1
11	4. 156 a	8618037	1956-57	TORUS, Driven	1
12	4. 155	8616926	1956-57	COVER, Torus	1
13	4. 156	8616034	1956-57	RING, Torus Oil	2

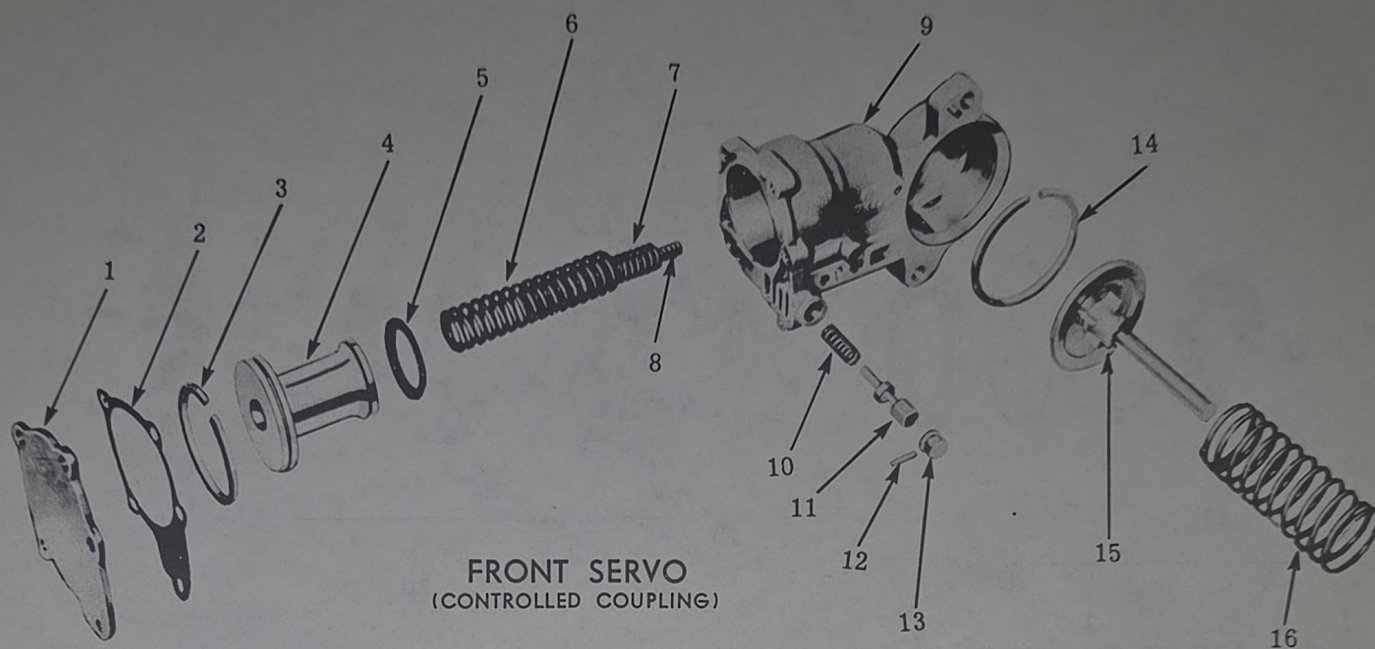
(a) When using 8618037 it may also be necessary to use 1 of 8618033 race

EXTERIOR VIEW
(CONTROLLED COUPLING)

KEY	GROUP	PART NO.	YEAR	DESCRIPTION	QTY.
1	4. 103	8617544	1956-57	CASE	1
2	4. 200	8616347	1956-57	GASKET, Rear Pump Body to Case	1
3	4. 200	a 8617366	1956	PUMP, Rear	1
4	4. 318	8616348	1956	GASKET, Ext. Housing to Pump	1
5	4. 317	8616307	1956-57	HOUSING EXTENSION	1
6	4. 318	8616588	1956-57	SEAL, Rear Bearing Oil	1
7	4. 223	8616279	1956-57	O RING FRONT PIPE	1
8	4. 222	8616283	1956-57	PIPE, Front Pump Inlet	1
9	4. 196	8616182	1956	GASKET, Oil Pan	1
10	4. 195	8617571 8617571	1956 1957	PAN, Oil PAN, Oil	1 1
11	4. 195	1307238	1956-57	PLUG & GASKET	1
12	4. 224	8616284	1956-57	SCREEN, Oil	1
13	4. 222	8616281 8617606	1956 1957	PIPE, Rear Pump PIPE, Rear Pump	1 1
14	4. 223	8616280	1956-57	O RING REAR PIPE	1
15	4. 128	8616494	1956-57	SEAL, Adapter Sleeve	2
16	4. 128	8616497	1956-57	SLEEVE, Adapter	2
17	4. 128	8616496	1956-57	GASKET	1
18	4. 128	8616495	1956-57	PLATE, Oil Cooler Adapter	1
19			1956-57	BOLT - 5/16 - 18 - 3/4	2
20	4. 128	8616498	1956	GASKET, Copper	2

/ Serviced as a Standard Stock Item

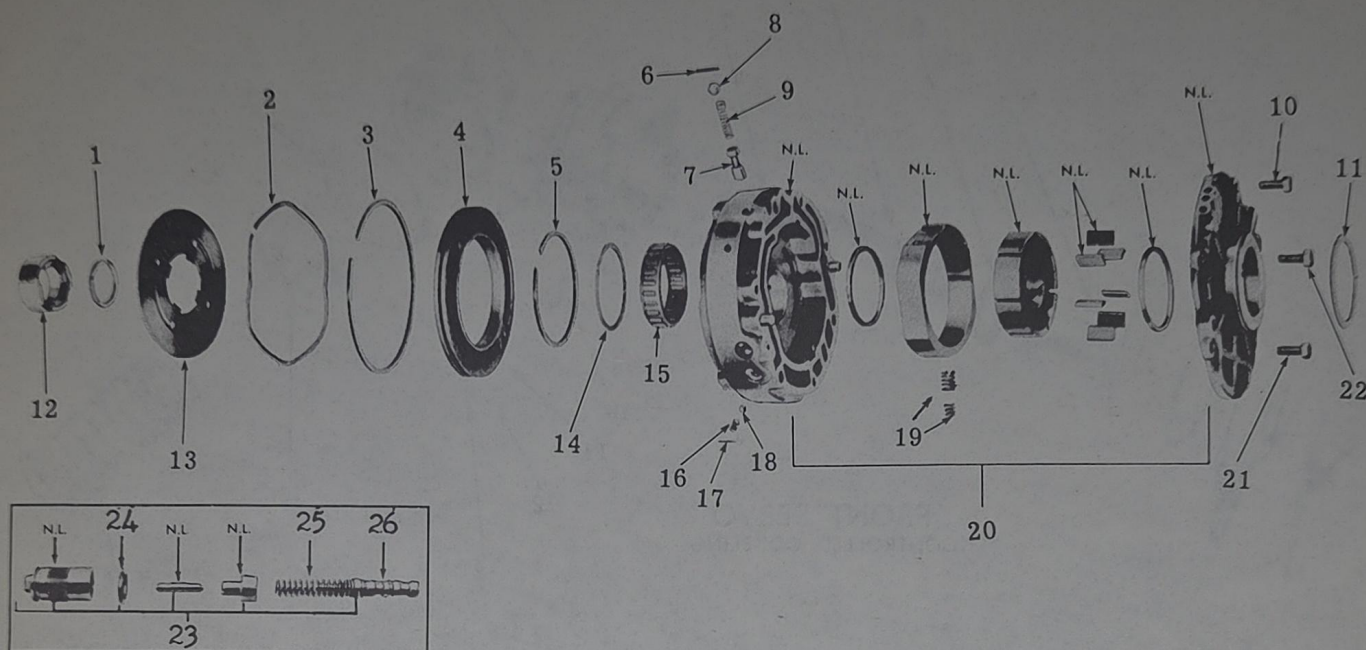
(a) When using 8617366 it may also be necessary to use 1 - 8617372 Piston and
1 - 8616926 Seal Pkg.



FRONT SERVO
(CONTROLLED COUPLING)

KEY	GROUP	PART NO.	YEAR	DESCRIPTION	QTY.
1	4. 225	8616638	1956	COVER, Servo Body	1
		8617895	1957	COVER, Servo Body	1
2	4. 226	8616639	1956	GASKET, Servo Body Cover	1
		8617894	1957	GASKET, Servo Body Cover	1
3	4. 229	8616031	1956-57	RING, Accumulator Piston Oil	1
4	4. 228	8616643	1956	PISTON, Accumulator	1
		8616836	1957	PISTON, Accumulator	1
5	4. 229	8616636	1956	SEAL, Accumulator Piston "O" Ring	1
6	4. 233	8616649	1956	SPRING, Accumulator (outer)	1
7	4. 233	8616648	1956	SPRING, Accumulator (middle)	1
8	4. 233	8616657	1956	SPRING, Accumulator (inner)	1
9	4. 226	8616906	1956	BODY, Servo	1
		8616983	1957	BODY, Servo, Servo and Accumulator	1
10	4. 230	8616650	1956	SPRING, Trimmer Valve	1
11	4. 230	8616644	1956	VALVE, Trimmer	1
		8617983	1957	VALVE, Trimmer	1
12	4. 230	8617527	1956-57	PIN (1/8" x 5/8")	1
13	4. 230	8616645	1956-57	PLUG, Trimmer Valve	1
14	4. 229	8616048	1956-57	RING, Apply Piston Oil	1
15	4. 228	8616140	1956-57	PISTON, Servo Apply	1
16	4. 233	8616156	1956-57	SPRING, Servo Retracting	1

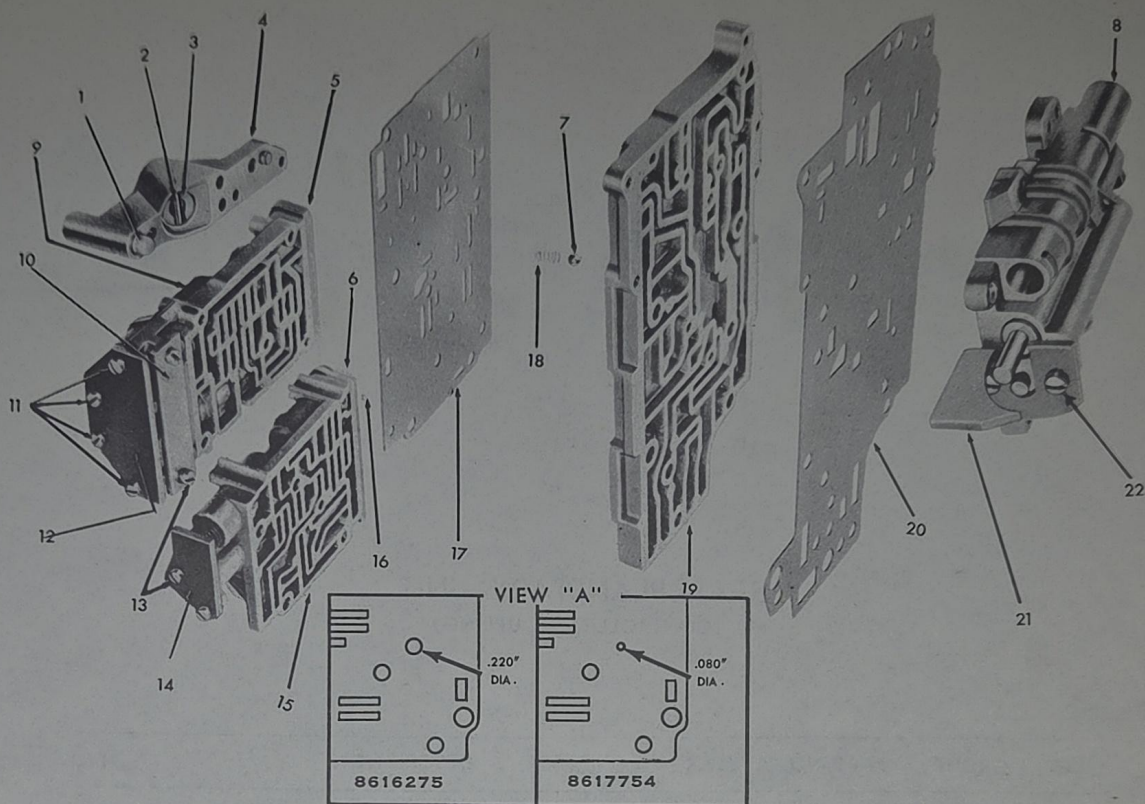


FRONT OIL PUMP, OVER-RUN CLUTCH & PRESSURE REGULATOR
(CONTROLLED COUPLING)

KEY	GROUP	PART NO.	YEAR	DESCRIPTION	QTY.	KEY	GROUP	PART NO.	YEAR	DESCRIPTION	QTY.
1	4.168	8616097	1956-57	WASHER, Front Sprag Race Thrust	1	13	4.165	8617447	1956-57	PLATE, Over-Run Clutch	1
2	4.165	8616209	1956-57	SPRING, Over-Run Clutch Release	1	14	4.167	8616057	1956-57	RING, Front Sprag Retainer	1
3	4.127	8616009	1956	RING, Clutch Piston Oil (Outer) (1st type) with metal seals	1	15	4.167	8616208	1956-57	SPRAG, Front	1
	4.166	8616918	1956-57	SEAL PKG., Over-Run Clutch Piston (2nd type) with rubber seals	1	16	4.226	8616466	1956-57	SPRING, Oil Cooler By-Pass Valve	1
4	4.166	8616146	1956	PISTON, Over-Run Clutch (1st type) with metal seals	1	17	4.226	8616539	1956-57	PIN, By-Pass Valve Retainer	1
	4.166	8616896	1956-57	PISTON, Over-Run Clutch (2nd type) with rubber seals	1	18		104918	1956-57	BALL, Steel (1/4")	1
5	4.166	8616043	1956	RING, Clutch Piston Oil (Inner) (1st type) with metal seals	1	19	4.226	8616928	1956-57	SPRING PACKAGE, Pump Priming Includes Inner and Outer	1
		8616918	1956-57	SEAL PKG., Over-Run Clutch (2nd type) with rubber seals	1	20	4.226 a	8616884	1956	PUMP ASSY., Oil (Rubber Seals)	1
6	4.226	8616539	1956-57	PIN, Torus Feed Valve Retainer	1	21		8617629	1956-57	BOLT, Pump Cover (5/16" - 18 x 1")	3
7	4.226	8616468	1956-57	VALVE, Torus Feed	1	22		8617658	1956-57	BOLT, Pump Cover (3/8" - 16 x 2-7/8")	3
8	4.226	8616465	1956-57	RETAINER, Torus Feed Valve Spring	1	23	4.216	8616904	1956-57	PLUG PKG., Pressure Regulator	1
9	4.226	8616467	1956-57	SPRING, Torus Feed Valve	1	24	4.216	8611804	1956-57	SEAL, Pressure Regulator Plug	1
10			1956-57	BOLT, Pump Cover (5/16" - 18 - x 1/2")	1	25	4.216	8616204	1956-57	SPRING, Pressure Regulator Valve	1
11	4.125	8616030	1956-57	RING, Pump Cover Oil	1	26	4.216	8616202	1956-57	VALVE, Pressure Regulator	1
12	4.168	8617448	1956	RACE, Front Sprag Inner (Tanged Type)	1						
	4.168	8618033	1957	RACE, Front Sprag Inner (Splined Type)	1						

Served as Standard Stock Item

(a) When using 8618353 on jobs having metal seals on over-run piston also use 1-8616896 piston and 1-8616918 seal pkg.

OIL CONTROL VALVE BODIES
(CONTROLLED COUPLING)

KEY	GROUP	PART NO.	YEAR	DESCRIPTION	QTY.	KEY	GROUP	PART NO.	YEAR	DESCRIPTION	QTY.
1	4.265	8616417	1956-57	PLUNGER, Detent	1	16			1956-57	BALL, Steel (1/8")	1
2	4.290	8616421	1956-57	PIN, Reverse Blocker Piston Ret.	1	17	4.265	8616275	1956	SPACER, Channel Plate to Valve Bodies (See View A)	1
3	4.290	8616272	1956-57	PISTON, Reverse Blocker	1			8617754	1956	SPACER, Channel Plate to Valve Bodies (See View A)	1
4	4.290	8616984	1956-57	BODY, Reverse Blocker Valve	1			j 8617954	1957	SPACER, Channel Plate to Valve Bodies	1
5	4.265	8616273	1956-57	PLATE, Shifter Valve Body	1			k 8618190	1957	SPACER, Channel Plate to Valve Bodies	1
6	4.265	8616419	1956-57	PLATE, Clutch Valve Body (Front)	1	18	4.265	8613839	1956	SPRING, 3 - 4 Coupling Valve	1
7		104918	1956-57	BALL, Steel (1/4")	1	19	4.265	8616368	1956	PLATE, Valve Body Channel	1
8	4.227	8616921	1956	BODY ASSY., Manual Valve	1			8618224	1957	PLATE, Valve Body Channel	1
	a	8618914	1957	BODY ASSY., Manual Valve	1			8618195	1957	PLATE, Valve Body Channel	1
	b	8618961	1957	BODY ASSY., Manual Valve	1	20	4.265	8616683	1956	SPACER, Channel Plate to Case	1
9	4.227	8616965	1956	BODY ASSY., Shift Valve	1			8618170	1957	SPACER, Channel Plate to Case	1
		8618902	1957	BODY ASSY., Shift Valve (with 1/4 ball check)	1	21	4.265	8616748	1956	STOP, T.V. Lever	1
		8618928	1957	BODY ASSY., Shift Valve (less 1/4 ball check)	1	22			1956-57	SCREW ASSY., (10 - 24 x 1/2")	2
10	4.265	8616415	1956	COVER, Regulator Valve Body	1						
		8617912	1957	COVER, Regulator Valve Body	1						
11			1956	SCREW ASSY., (10 - 24 x 1-5/8)	4						
12			1956	SCREW ASSY.	2						
13	4.265		1956	SCREW ASSY.	8						
14	4.265	8616420	1956-57	PLATE, Clutch Valve Body (Rear)	1						
15	4.227	c 8616901	1956	BODY ASSY., Front Clutch Valve	1						
		d 8616955	1956	BODY ASSY., Front Clutch Valve	1						
		e 8618910	1957	BODY ASSY., Front Clutch Valve	1						
		f 8618934	1957	BODY ASSY., Front Clutch Valve	1						

/ Serviced as Standard Stock Items

(a) 8618914 used on 1957 First Jobs (Body less adjusting screw and element)

(b) 8618561 used on 1957 After Jobs (Body with adjusting screw and element)

(c) 8616901 used on 1956 First Jobs up to Trans. #. P56-170202

(d) 8616955 used on 1957 After Jobs on and after Trans. #. P56-170202

(e) 8618910 use with Channel Plate 8618224

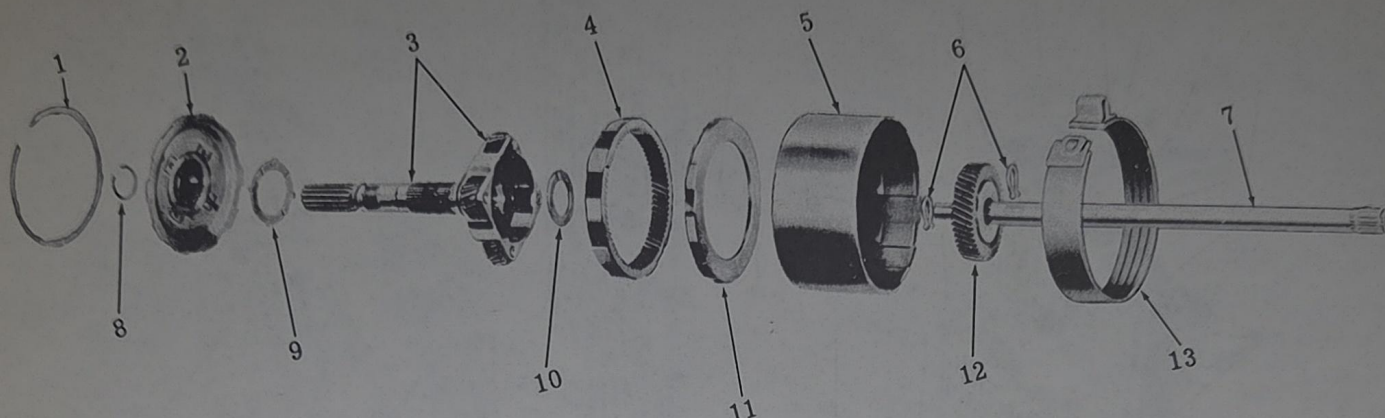
(f) 8618934 use with Channel Plate 8618195

(g) 8618957 use before Trans. #. 30276

(j) 8617954 use on First Jobs having Sq. notch in left front corner

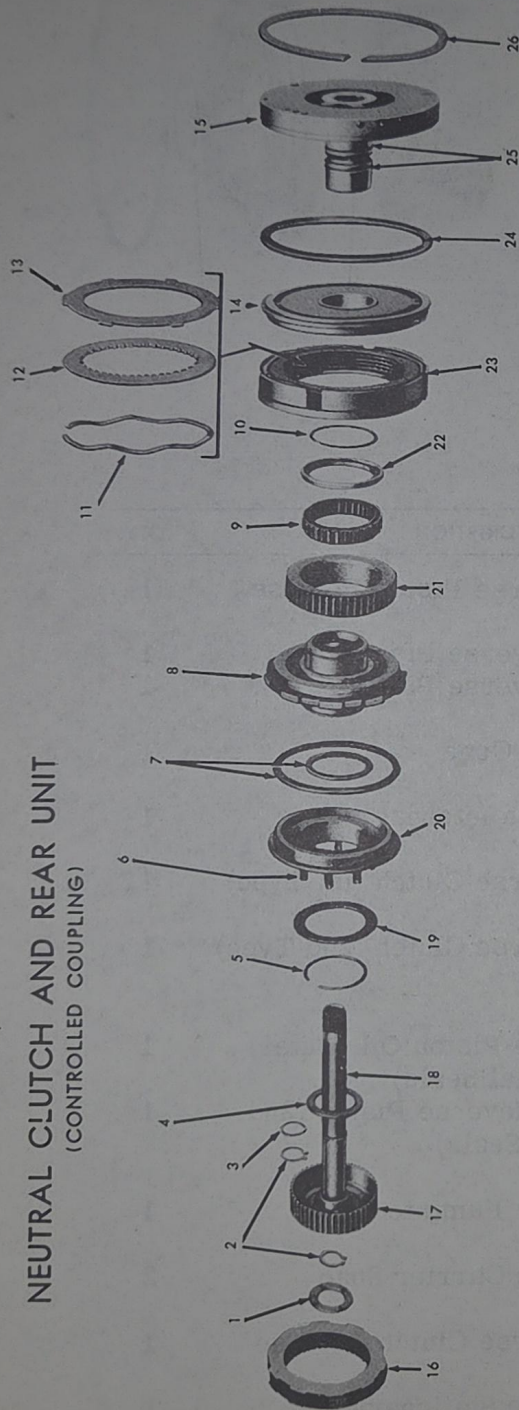
(k) 8618190 use on After Jobs having Sawtooth notch in left front corner



REAR PLANETARY UNIT
(CONTROLLED COUPLING)

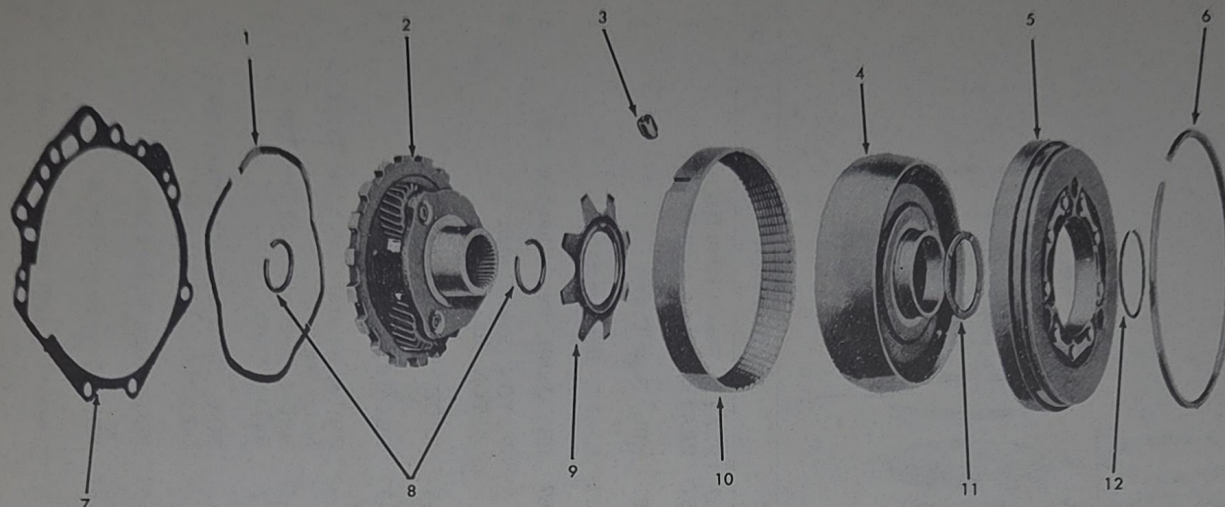
KEY	GROUP	PART NO.	YEAR	DESCRIPTION	QTY.
1	4. 190	8616015	1956-57	RING, Center Gear Flange Snap	1
2	4. 190	8616220	1956	GEAR, Reverse Center	1
		8617817	1957	GEAR, Reverse Center	1
3	4. 177	8616362	1956-57	CARRIER ASSY., Rear (W/Shaft)	1
4	4. 187	8616110	1956-57	GEAR, Rear Internal	1
5	4. 184	8616119	1956-57	DRUM Rear Clutch	1
6	4. 172	8616503	1956-57	RING, Rear Center Gear Snap	2
7	4. 172	8616358	1956-57	SHAFT, Main	1
8	4. 192	8606763	1956-57	RING, Reverse Center Gear Snap	1
9	4. 190	8616570	1956	WASHER, Main Shaft Selective (.055")	AR
	4. 129	8617821	1957	WASHER, Main Shaft Selective (.055") (For Additional Sizes See Body of Catalogue)	AR
10	4. 193	8616069	1956	WASHER, Rear Center Gear Thrust	1
		8618398	1957	WASHER, Internal Gear to Rear Pump	1
11	4. 184	8616118	1956-57	PLATE, Rear Clutch Backing	1
12	4. 172	8616357	1956-57	GEAR, Rear Center (On main shaft)	1
13	4. 251	8616092	1956-57	BAND, Rear	1



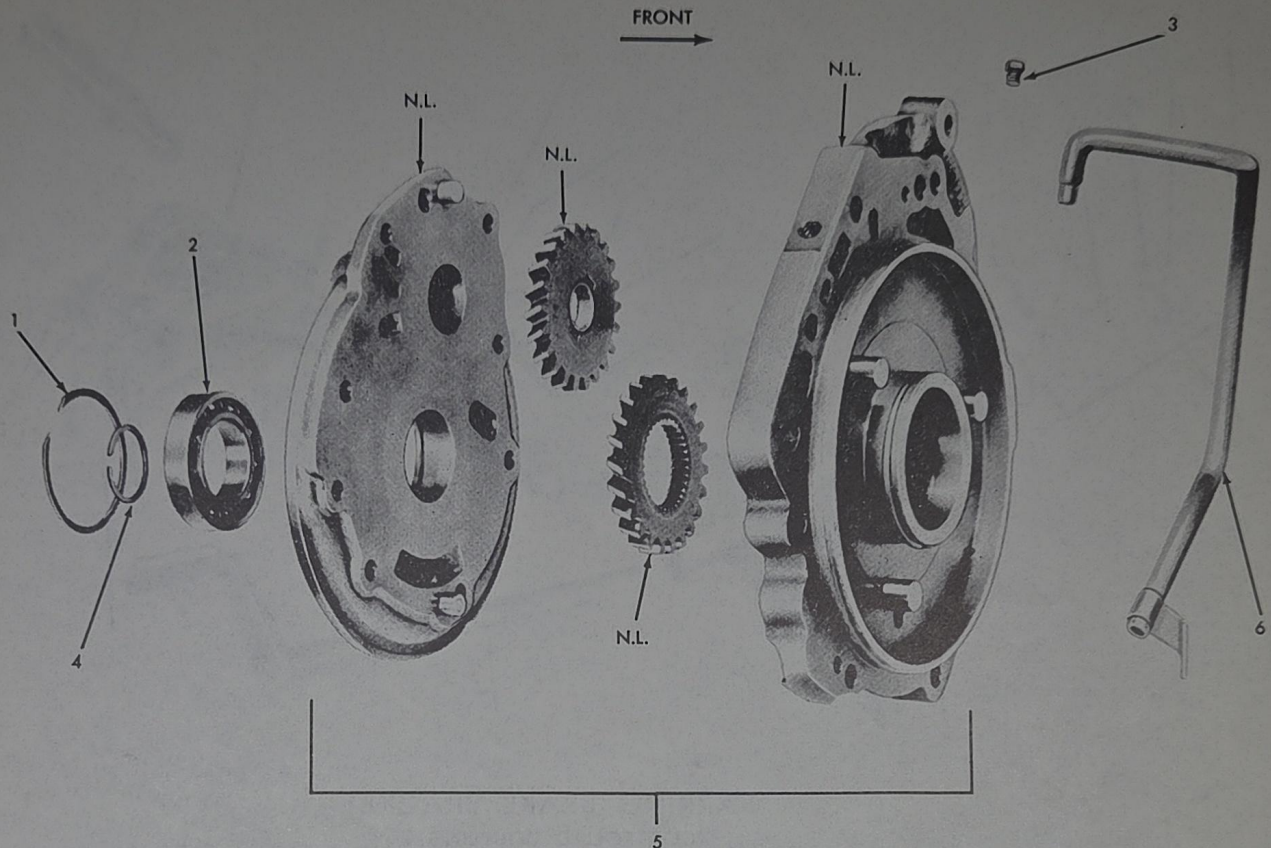
NEUTRAL CLUTCH AND REAR UNIT
(CONTROLLED COUPLING)

KEY	GROUP	PART NO.	YEAR	DESCRIPTION	QTY.	KEY	GROUP	PART NO.	YEAR	DESCRIPTION	QTY.
1	4. 129	8616433	1956-57	WASHER, Main Gear Thrust	1	16	4. 163	8616059	1956-57	PLATE, Rear Clutch Drive	7
2	4. 128	8616492	1956-57	RING, Clutch Hub Snap	2		4. 163	8616010	1956-57	PLATE, Rear Clutch Driven	7
3	4. 127	8616052	1956-57	RING, Intermediate Shaft Oil	1	17	4. 186	8616112	1956-57	HUB, Rear Clutch	1
4	4. 129	8616173	1956-57	WASHER, Clutch Hub Thrust	1	18	4. 161	8616095	1956-57	SHAFT, Intermediate	1
5	4. 128	8616060	1956-57	RING, Clutch Spring Retainer Snap	1	19	4. 164	8616054	1956-57	RETAINER, Rear Clutch Spring	1
6	4. 164	8616132	1956-57	SPRING, Rear Clutch Release	8	20	4. 166	8616149	1956	PISTON, Rear Clutch	1
								8617416	1957	PISTON, Rear Clutch	1
7	4. 166	8616909	1956-57	SEAL PKG., Rear Clutch Piston	1	21	4. 180	8616103	1956-57	RACE, Rear Sprag Outer	1
8	4. 184	8617624	1956-57	CYLINDER, Rear Clutch	1	22	4. 180	8617627	1956-57	RETAINER, Rear Sprag	1
9	4. 180	8618372	1956-57	SPRAG, Rear	1	23	4. 172	8616463	1956	DRUM, Neutral Clutch (1st Type) Metal Seals	1
10	4. 180	8616057	1956-57	RING, Rear Sprag Retainer	1			8617478	1956-57	DRUM, Neutral Clutch (2nd Type) Rubber Seals	1
11	4. 164	8616476	1956-57	SPRING, Neutral Clutch Wave	5	24	4. 127	8616701	1956	RING, Neutral Clutch Piston Outer Oil (1st type) Metal Seals	1
12	4. 163	8617931	1956-57	PLATE, Neutral Clutch Drive	5	25	4. 127	8617567	1956-57	RING, Case Support Hub Oil	2-3
13	4. 163	8616475	1956-57	PLATE, Neutral Clutch Driven	4	26	4. 128	8616152	1956-57	RING, Case Support Snap	1
14	4. 166	8616464	1956	PISTON, Neutral Clutch (1st Type) Metal Seals	1	(a) When using 8616897 it may be necessary to also use 8616919 seal pkg. and 8617498 drum.					
	4. 166	8616899	1956-57	PISTON, Neutral Clutch (2nd Type) Rubber Seals	1						
15	4. 162 a	8616897	1956-57	SUPPORT, Case Center	1						



REVERSE UNIT
(CONTROLLED COUPLING)

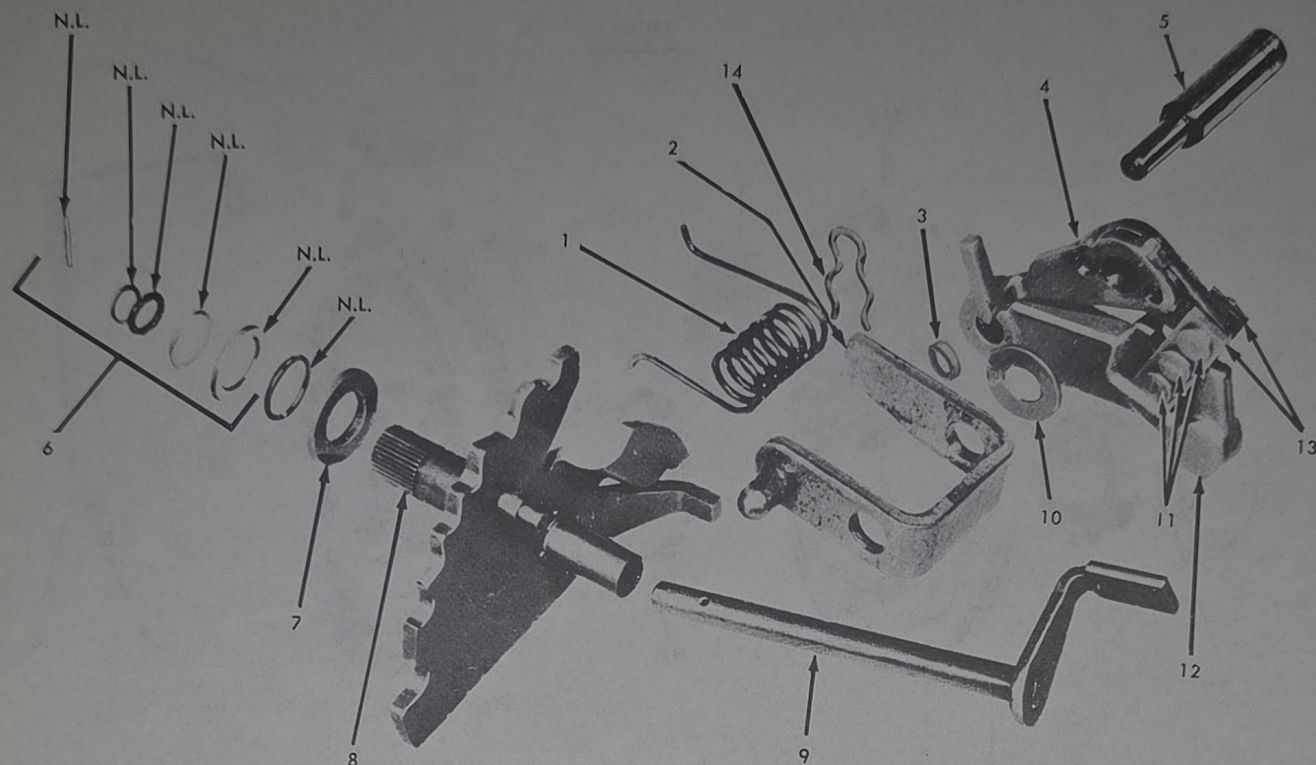
KEY	GROUP	PART NO.	YEAR	DESCRIPTION	QTY.
1	4. 189	8616221	1956-57	SPRING, Reverse Piston Release	1
2	4. 192	8616845	1956	CARRIER, Reverse Planet	1
		8617820	1957	CARRIER, Reverse Planet	1
3	4. 189	8616605	1956-57	KEY, Reverse Cone	1
4	4. 193	8616843	1956-57	GEAR, Reverse Internal	1
5	4. 166	8616606	1956	PISTON, Reverse Clutch (1st Type) (Metal Seals)	1
	4. 166	8617372	1956-57	PISTON, Reverse Clutch (2nd Type) (Rubber Seals)	1
6	4. 127	8616014	1956	RING, Reverse Piston Oil (Outer) (1st Type) (Metal Seals)	1
	4. 166	8616925	1956-57	SEAL PKG., Reverse Piston (2nd Type) (Rubber Seals)	1
7	4. 200	8616347	1956-57	GASKET, Rear Pump to Case	1
8	4. 192	8606763	1956-57	RING, Reverse Carrier Snap	2
9	4. 189	8616222	1956-57	SPRING, Reverse Clutch Release	1
10	4. 189	8616755	1956-57	CONE, Reverse Stationary	1
11	4. 193	8616069	1956-57	WASHER, Reverse Int. Gear Thrust	1
12	4. 166	8616048	1956	RING, Reverse Piston Oil (Inner) (1st Type)	1



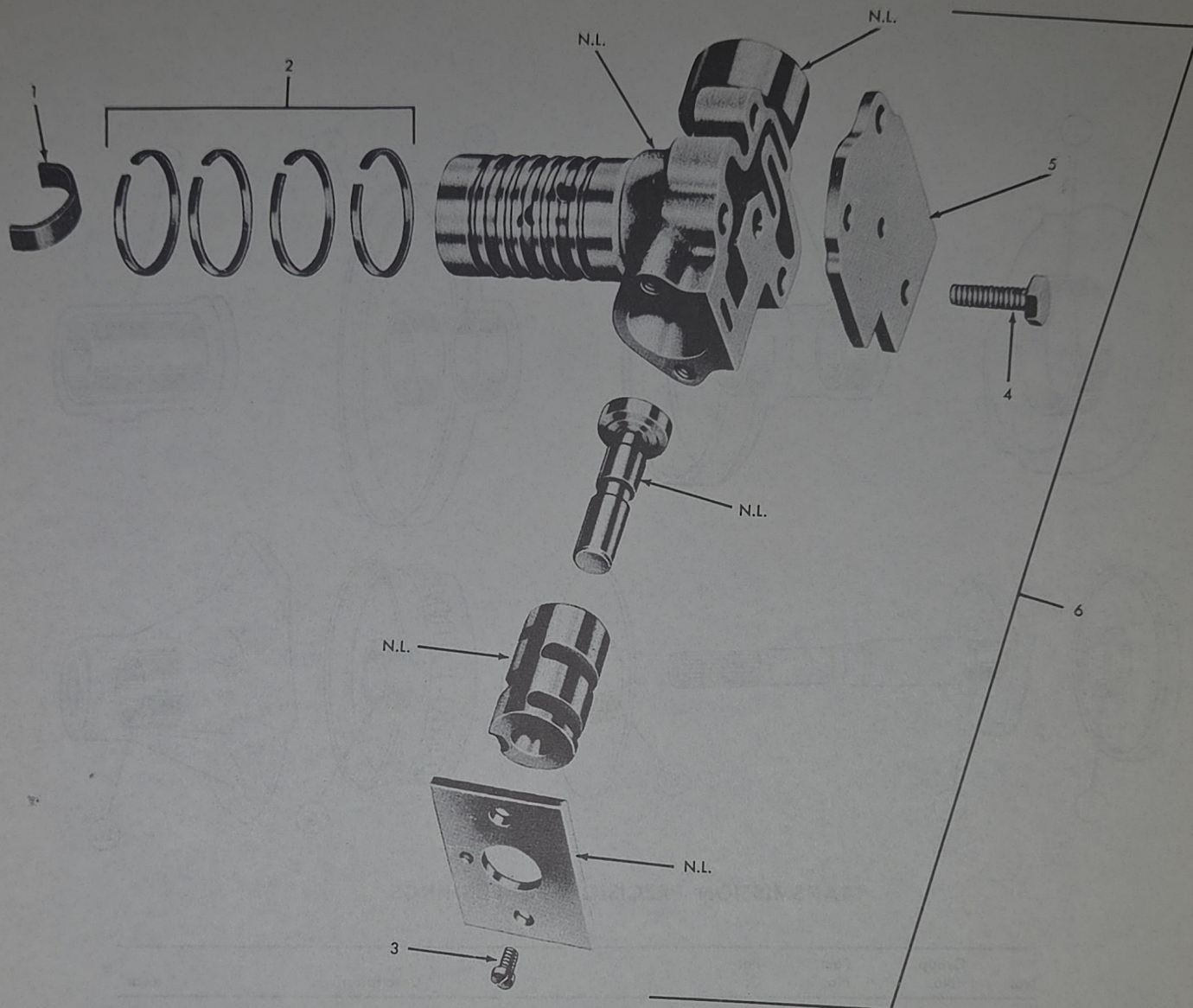
REAR OIL PUMP
(CONTROLLED COUPLING)

KEY	GROUP	PART NO.	YEAR	DESCRIPTION	QTY.
1	4. 412	8614188	1956-57	RING, Bearing to Shaft Snap	1
2	4. 203	903007	1956-57	BEARING, Main Shaft Rear	1
3	4. 200	444613	1956-57	PLUG, Pipe	1
4	4. 203	8614096	1956-57	RING, Bearing to Pump Cover Snap	1
5	4. 200 a	8617366	1956	PUMP ASSY., Oil	1
		8617922	1957	PUMP ASSY., Oil	1
6	4. 104	8616751	1956	PIPE, Pump Breather	1

(a) When using 8617366 in place of 1st Type Pump having metal seals also use
1 - 8617372 piston and 1 - 8616925 seal pkg.

PARKING BRAKE BRACKET
(CONTROLLED COUPLING)

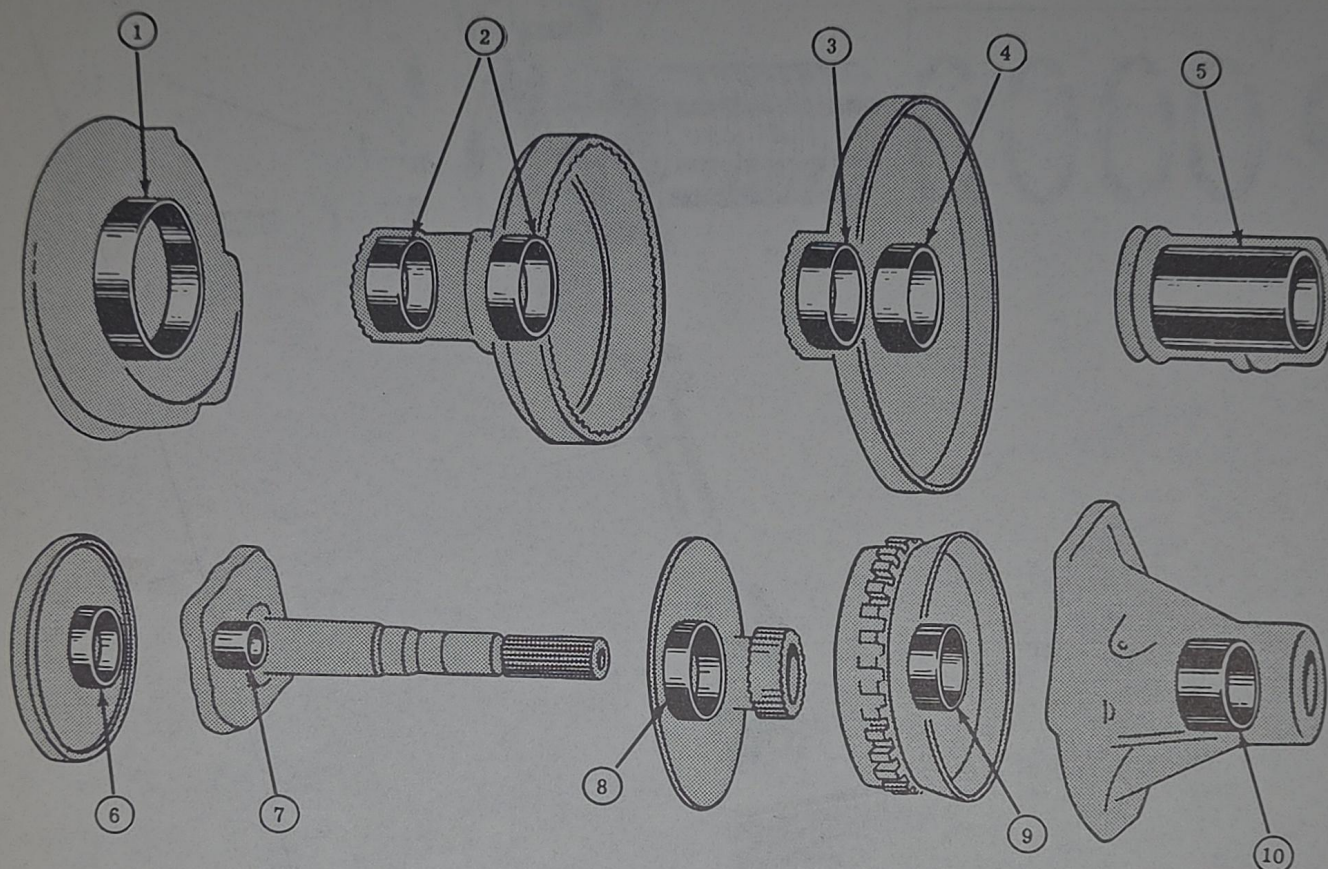
KEY	GROUP	PART NO.	YEAR	DESCRIPTION	QTY.
1	4. 295	8616186	1956	SPRING, Parking Brake Lever	1
		8617881	1957	SPRING, Parking Brake Lever	1
2	4. 290	8616184	1956	BRACKET, Parking Brake	1
		8617878	1957	BRACKET, Parking Brake	1
3	4. 290	8616164	1956-57	SPACER, Anchor Pivot Shaft	1
4	4. 290	8616183	1956	LEVER, Parking Brake	1
5	4. 290	8616171	1956-57	SHAFT, Anchor Pivot	1
6	4. 282	8616907	1956-57	SEAL PKG., Inner Control Levers	1
7	4. 282	8616450	1956-57	WASHER, Case to Detent Plate	1
8	4. 279	8616240	1956-57	LEVER, Inside Shifter	1
9	4. 278	8616238	1956	LEVER & SHAFT, Throttle Valve	1
		8617585	1957	LEVER & SHAFT, Throttle Valve	1
10	4. 290	8616185	1956-57	SPACER, Parking Brake Bracket	1
11	4. 290	8616136	1956-57	PIN, Clevis	3
12	4. 294	8616143	1956-57	ANCHOR, Parking Brake	1
13	4. 290	8616888	1956-57	LINK, Parking Brake Anchor to Lever	2
14	4. 296	8616885	1956-57	RETAINER, Parking Brake Bracket Spring	1



GOVERNOR ASSEMBLY
(CONTROLLED COUPLING)

KEY	GROUP	PART NO.	YEAR	DESCRIPTION	QTY.
1	4. 256	8616501	1956-57	KEY, Governor Drive	1
2	4. 256	8609440	1956-57	RING, Governor Oil Seal	4
3		/	1956-57	SCREW, Retainer Plate (10 - .24 x 7/16)	1
4		/	1956-57	BOLT, Cover (1/4" - 20 x 3/4")	3
5	4. 256	8616352	1956-57	COVER, Governor Body	1
6	4. 256	8618400	1956-57	GOVERNOR ASSY., Complete	1

/ Serviced as Standard Stock Item



TRANSMISSION PRECISION FIT BUSHINGS

Key No.	Group No.	Part No.	Per Car	Description	Year
1	4.226	8618161	1	BUSHING, Front Oil Pump Body	1951
		8618137	1	BUSHING, Front Oil Pump Body	1952-56
2	4.158	8618131	2	BUSHING, Front Unit Drive Gear	1951-56
3	4.162	8618132	1	BUSHING, Front Clutch Drum (Front)	1951-56
4	4.158	8618131	1	BUSHING, Front Clutch Drum (Rear)	1951-56
5	4.179	8618162	1	BUSHING, Oil Delivery Sleeve	1951-56
6	4.184	8618133	1	BUSHING, Rear Clutch Drum	1951-56
7	4.172	8618129	1	BUSHING, Main Shaft Pilot	1951-56
8	4.190	8618136	1	BUSHING, Reverse Center Gear	1951-56
9	4.193	8618128	1	BUSHING, Reverse Internal Gear	1951-56
10	4.408	8618160	1	BUSHING, Rear Bearing Retainer	1951
		8618134	1	BUSHING, Rear Bearing Retainer	1952-56



NOTE: THE HYDRAMATIC TRANSMISSION PARTS ARE SEGREGATED AND SHOWN IN THIS SECTION FOR SPEEDIER IDENTIFICATION.

4.003 TRANSMISSION ASSEMBLY, HYDRAMATIC

1	514073	1949/25-27 HT, 1950/25 HT INCLUDES TRANS #8611750
1	514341	1951/25 HT PACKAGE INCLUDES TRANS #8613045
1	522013	1956/27 HT EXC CC TRANS
1	528681	1957/27-28 WITH EXTRA HP ENGINE
1	528680	1957/27-28
1	522012	1956/27-28 HT CONTROLLED COUPLING

4.003 NAME PLATE, HYDRA-MATIC TRANSMISSION

1	8609324	1948-50/25-27 HT, 1951/25 HT
1	8611896	1951/27 HT, 1952-54/25-27-28 HT
1	8617017	1955-57/27-28 HT MODEL P
1	8618095	1957/27-28 HT MODEL PA

4.005 GASKET SET, HYDRAMATIC TRANSMISSION

1	557956	1948-50/25-27 HT - SEE NOTE A
1	515742	1951/25-27 HT - SEE NOTE A
1	562186	1952-53/25-27 HT
1	519194	1954/25-27-28 HT
1	520819	1955/27-28 HT, 1956/27 HT EXC CC TRANS
1	8616917	1956-57/27-28 HT WITH CC TRANS INCLUDES 3 OIL SEALS 5 GASKETS AND 3 -O- RINGS

NOTE A. INCLUDES CASE SIDE COVER, REAR BEARING RETAINER, OIL PAN, FRONT OIL PUMP COVER, INTAKE PIPE AND FLUID COUPLING COVER GASKETS

4.006 LEVER, GEARSHIFT

1	413928	1948-51/25-27 HT - CHROME
1	516665	1952/25-27 HT UPPER
1	516917	1953-54/25-27-28 HT UPPER
1	519264	1955-56/27-28 HT
1	528378	1957/27-28 HT WITH CC TRANS - UPPER - CHROME

4.009 KNOB, GEARSHIFT LEVER

1	562033	1948-52/25-27 HT
1	516913	1953-55/25-27-28 HT
1	522295	1956/27-28 HT

4.015 COVER, GEARSHIFT CONTROL LEVER

1	516321	1949-50/25-27 HT, 1951/25-27 HT EXC /-37D/ - BLACK VINYL /SUPERSEDES 514841/
1	516280	1951/25-27 /-37D/ HT
1	516473	1952/25-27 /-11-11D-69-69D ALL -37D EXC WITH TRIM COMB #495/ HT RED
1	516474	1952/25-27 /-37D/ HT WITH TRIM COMB #495 GREEN



- | | | |
|---|--------|--|
| 1 | 515126 | 1953-56/25-27-28 BLACK |
| 1 | 517180 | 1953/25-27 BLUE |
| 1 | 517181 | 1953/25-27 SPRUCE GREEN |
| 1 | 517182 | 1953-54/25-27-28 US PALM GREEN |
| 1 | 517971 | 1954/25-27-28 GREEN |
| 1 | 517970 | 1954/25-27-28 BLUE |
| 1 | 517974 | 1954/25-27-28 RED |
| 1 | 517973 | 1954/25-27-28 YELLOW |
| 1 | 517972 | 1954/25-27-28 BEIGE |
| 1 | 520515 | 1955/27-28 BLUE |
| 1 | 520516 | 1955/27-28 GREEN |
| 1 | 520517 | 1955/27-28 US BROWN |
| 1 | 520518 | 1955/27-28 US FIREGOLD BROWN |
| 1 | 520519 | 1955/27-28 US TURQUOISE BLUE |
| 1 | 522310 | 1956/27 EXC /-64DF/ -28 EXC /-37SD-39SD/ BLUE |
| 1 | 522311 | 1956/27 EXC /-64DF/ -28 EXC /-37SD-39SD/ GREEN |
| 1 | 522313 | 1956/27 /-64DF/ -28 /-37SD-39SD/ BLUE |
| 1 | 522312 | 1956/27 /-64DF/ -28 /-37SD-39SD/ TAN |
| 1 | 522463 | 1956/27-28 RED |
- 4.015 BOOT, GEARSHIFT, CONTROL UPPER LEVER
1 510974 1948/25-27 HT
- 4.016 PIN, STEERING COLUMN GEARSHIFT TUBE YOKE
1 515140 1953-55/25-27-28 HT
- 4.017 GEARSHIFT CONTROL SHAFT PARTS
1 413320 SPRING, ANTI-RATTLE 1948-52/25-26-27-28 HT TO LOWER BRACKET
1 516401 SPRING, TUBE RETURN 1953-57/25-27-28 HT
- 4.017 SEAL, STEERING COLUMN
2 515141 1953-57/25-27-28 UPPER - HT
1 515128 1953-55/25-27-28 HT EXC PS, 1956/27-28 - LOWER - 2-1/2 OD
1 517419 1953-55/25-27-28 HT WITH POWER STEERING LOWER 2-1/8 OD
1 524671 1957/27-28 HT - LOWER - 2-1/4 IN OD
- 4.017 RETAINER, STEERING COLUMN LOWER SEAL
1 515129 1953-55/25-27-28 HT EXC PS, 1956-57/27-28 - HT
1 517345 1953-55/25-27-28 HT WITH POWER STEERING
- 4.017 PIN, STEERING COLUMN GEARSHIFT TUBE YOKE
1 515140 1953-56/25-27-28 - HT
- 4.018 -U- BOLT, GEARSHIFT CONTROL LOWER SUPPORT
1 511410 1949-52/25-27
- 4.018 BRACKET, GEARSHIFT LOWER CONTROL LEVERS
1 510901 1948/25-27 HT
- 4.018 SUPPORT, STEERING COLUMN GEARSHIFT CONTROL
1 515131 1953-56/25-27-28 HT LEVER BEARING
4 516235 SCREW 1953-56/25-27-28 HT LEVER BEARING SUPPORT
4 516250 WASHER 1953-56/25-27-28 HT LEVER BEARING SUPPORT
- 4.018 PLATE, STEERING COLUMN GEARSHIFT INTERLOCK
1 516400 1953-55/25-27-28 HT, 1956/27 HT EXC CC TRANS
1 521826 1956/27-28 HT WITH CC TRANS
1 523617 1957/27-28 HT BEARING SUPPORT AND DIRECTION SIGNAL LOCK
1 528327 1957/27-28 HT
- 4.018 SUPPORT, STEERING SHAFT UPPER BEARING
1 523624 1957/27-28 PS - HT
- 4.019 ROD, STEERING COLUMN GEARSHIFT CONTROL
1 510929 1948/25-27 HT FRONT
1 510916 1948/25-27 HT RELAY LEVER TO TRANSMISSION REAR
1 511420 1949-51/25-27 HT

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|---|--------|--|
| 1 | 515971 | 1952/25-27 HT |
| 1 | 515528 | 1953/25-27 HT |
| 1 | 518343 | 1954/25-27-28 HT |
| 1 | 519297 | 1955/27-28 HT, 1956/27 HT EXC CC TRANS |
| 1 | 521361 | 1956-57/27-28 HT WITH CC TRANS |
| 1 | 510934 | TRUNNION 1948-52/25-27 HT FRONT |
| 1 | 408162 | PIN, LOWER CONTROL ROD YOKE 1948/25-27 HT |
| 2 | 413344 | WASHER, SPRING 21/64 X 17/32 X .0125, 1948-52/25-27 HT FRONT |
| 2 | 415724 | WASHER, SPRING 1948/25-27 HT, 1949/25-27, 1951-52/25-27 HT REAR
ROD TO LEVERS |
- 4.019 INSULATOR, GEARSHIFT CONTROL ROD
AR 515156 1953-57/25-27-28 - HT
- 4.019 TRUNNION, NEUTRALIZER ROD TO STARTER LEVER
1 510940 1948/25-27 HT
1 502725 PIN, CLEVIS 5/16, 1948/25-27 HT TO LEVER PIN
- 4.019 TRUNNION, GEARSHIFT CONTROL
1 510934 1948-52/25-27 HT, 1955/27-28 HT
1 515155 1953-57/25-27-28 HT
- 4.036 TRANSMISSION CONTROL LEVER PARTS
1 515148 PIN, GEARSHIFT LEVER FULCRUM, 1953-56/25-27-28 HT
1 523616 PIN, GEARSHIFT LEVER FULCRUM, 1957/27-28 HT
1 413431 SPRING, 1948-52/25-27 HT
1 515147 SPRING, GEARSHIFT LEVER ANTI-RATTLE, 1953-56/25-27-28 HT
1 517062 SPRING, LEVER FRICTION PAD, 1953-56/25-27-28 HT
1 523643 SPRING, GEARSHIFT LEVER, 1957/27-28 HT
1 515149 RING, PIN RETAINING, 1953-56/25-27-28 HT
1 517061 PAD, LEVER FRICTION, 1953-56/25-27-28 HT
1 413432 RETAINER, SPRING, 1948-52/25-27 HT
1 523618 RETAINER, LEVER, 1957/27-28 HT
1 413344 WASHER, SPRING 21/64 X 17/32 X .0125, 1948-52/25-27 HT
- 4.036 SPRING, GEARSHIFT LEVER
2 502505 1946-52/25-26-27-28-29 EXC HT FULCRUM CUP
1 413301 1948-52/25-27 HT PIN RETAINING
- 4.036 SHIM, GEARSHIFT LEVER
AR 501301 1954-56/25-27-28 HT
- 4.038 INDICATOR AND LAMP ASSEMBLY, GEARSHIFT
1 511517 1948/25-27 HT
1 515776 1949-52/25-27 HT
1 417584 INDICATOR, 1948/25-27 HT
1 511412 INDICATOR, 1949-52/25-27 HT
1 514152 SHIELD AND LAMP, INDICATOR 1948-52/25-27 HT
1 410218 WASHER, INDICATOR LINK, 1948-52/25-27 HT SPRING
- 4.038 CONTACT AND WIRE, GEARSHIFT INDICATOR LIGHT
1 5291664 1951-52/25-27 HT
- 4.038 COVER AND LENS ASSEMBLY, GEARSHIFT UPPER CONTROL BRACKET
1 418521 1948-51/25-27 HT
1 415453 LENS, 1948-51/25-27 HT NEUTRAL
1 415456 LENS, 1948-51/25-27 HT REVERSE
1 415455 LENS, 1948-51/25-27 HT LOW
1 418524 LENS, 1948-51/25-27 HT DRIVE
4 418527 DISC, INDICATOR LENS, 1948-51/25-27 HT
1 419231 RETAINER, INDICATOR LENS, 1948-51/25-27 HT
- 4.038 PLATE, GEARSHIFT CONTROL UPPER BRACKET COVER
1 511421 1949-52/25-27 HT



4.038 COVER, GEARSHIFT UPPER CONTROL INDICATOR

1 515983 1952/25-27 HT

4.038 LENS, GEARSHIFT UPPER CONTROL INDICATOR

1 515984 1952/25-27 HT
 1 515515 1953-55/25-27-28 HT
 1 522303 1956/27 HT EXC CC TRANS
 1 521358 1956-57/27-28 HT WITH CC TRANS
 1 515967 RETAINER, 1952/25-27 HT
 1 516919 RETAINER, 1953-55/25-27-28 HT, 1956/27 HT EXC CC TRANS
 1 521359 RETAINER, 1956/27-28 HT WITH CC TRANS
 1 523634 RETAINER, 1957/27-28 HT
 1 516191 SCREEN, 1952/25-27 HT
 1 515521 SCREEN, 1953-54/25-27-28 HT, 1955/ALL HT, 1957/ALL HT
 1 522301 SCREEN, 1956/ALL HT, 1957/27-28 HT

4.038 SHAFT AND HOUSING, GEARSHIFT CONTROL

1 5664347 1948-52/25-27 HT BEIGE

4.038 BRACKET, GEARSHIFT CONTROL SHAFT UPPER

1 417548 1948/25-27 HT
 1 511408 1949-51/25-27 HT
 1 516664 1952/25-27 HT

4.038 WIRE ASSEMBLY, GEARSHIFT CONTROL UPPER BRACKET

1 5291664 1948-50/25-27 HT
 1 3114169 CONNECTOR, INDICATOR WIRE, 1948/25-27 HT - 2 WIRE TYPE

4.038 FELT, GEARSHIFT INDICATOR HOLD DOWN

2 512494 1949-52/25-27 HT

4.038 HOUSING, GEARSHIFT INDICATOR LAMP

1 516915 1953-54/25-27-28 HT
 1 519262 1955/ALL HT, 1957/ALL HT
 1 522300 1956/ALL EXC ST, 1957/27-28 HT
 1 515518 GASKET, 1953-54/25-27-28 HT
 1 519261 GASKET, 1955-57/ALL AT - HT

4.038 SUPPORT, GEARSHIFT LEVER

1 518275 1953/25-27 HT, 1954/25-27-28 HT /SUPERSEDES 515516/
 1 519269 1955-56/27-28 HT
 1 523630 1957/27-28 HT WITH CC TRANS - HOUSING

4.038 SOCKET AND WIRE, GEARSHIFT INDICATOR LAMP

1 2960560 1953/25-27, 1954/25-27-28 HT /SUPERSEDES 5293783/
 1 2964254 1955-56/ALL HT
 1 2967416 1957/27-28 HT

4.038 HOUSING, TRANSMISSION CONTROL LEVER

1 523610 1957/27-28

4.038 WASHER, GEARSHIFT LEVER THRUST

2 5667525 1957/27-28 HT - UPPER
 1 5667524 1957/27-28 HT - LOWER HOUSING

4.038 SCREW, GEARSHIFT HOUSING TO SUPPORT

1 9405813 1957/27-28 HT - 6-32 X 7/16

4.039 BLOCK, GEARSHIFT INDICATOR LINK

1 418529 1948/25-27 HT
 1 511406 1949-52/25-27 HT

4.039 BRACKET, GEARSHIFT CONTROL SHAFT LOWER

1 511409 1949-52/25-27 HT

4.039 TUBE, STEERING COLUMN GEARSHIFT

1 517352 1953-54/25-27-28 EXC HT
 1 517353 1953-54/25-27-28 HT
 1 519181 1955-56/27-28 HT
 1 523626 1957/27-28 HT



4.039 BEARING, STEERING SHAFT AND JACKET ADAPTER SHIFT TUBE

1 5685285 1957/27-28 HT WITH PS

4.040 ROD ASSEMBLY, TRANSMISSION THROTTLE FRONT

1 510861 1948-49/25 HT
1 510862 1948-49/27 HT
1 513955 1950-54/25-27-28 HT
1 511067 BALL JOINT, 1/4 ADJ, 1948-49/25-27 HT
1 512476 TRUNNION, 1950-52/25-27 HT, 1953-54/ALL HT
1 415723 WASHER, 1950-54/25-27-28 HT TO TRANSMISSION IDLER LEVER
1 510851 WASHER, FLAT 1/4, 1950-54/25-27-28 HT TO IDLER LEVER
AR 495472 SPRING, ANTI-RATTLE, 1952/25-27 HT, 1953-54/ALL HT

4.040 ROD, TRANSMISSION THROTTLE REAR

1 510866 1948/25-27 HT
1 511448 1949-54/25-27-28 HT
1 519483 1955/27-28 HT, 1956/27 HT EXC CC TRANS
1 521520 1956/27-28 HT WITH CC TRANS EXC DUAL 4 BC
1 522992 1956/27 HT WITH DUAL 4 BC EXC CC TRANS
1 522789 1956/27-28 HT WITH CC TRANS AND DUAL 4 BC
1 524100 1957/27-28 HT
1 372701 CLEVIS, 1948/25-27 HT
1 512397 TRUNNION, 1949-54/25-27-28 HT, 1955/27-28 HT WITH 4 BARREL CARB
1 415723 WASHER, SPRING, 1949-54/25-27-28 HT TO TRANSMISSION LEVER
1 510851 WASHER, FLAT 1/4, 1949-54/25-27-28 HT TO TRANSMISSION LEVER
1 504288 SPRING, ANTI-RATTLE, 1955/27-28 HT

4.040 LEVER, GEARSHIFT LOWER CONTROL RELAY

1 510910 1948/25-27 HT

4.040 YOKE, RELAY LEVER TO TRANSMISSION ROD

1 411368 1948/25-27 HT

4.041 LEVER, GEARSHIFT CONTROL SHAFT LOWER

1 510908 1948/25-27 HT
1 511416 1949-51/25-27 HT
1 515968 1952/25-27 HT
1 517383 1953-54/25-27-28 HT
1 519154 1955/27-28 EXC HT
1 519265 1955/27-28 HT, 1956/27 HT EXC CC TRANS
1 521809 1956/27-28 EXC HT
1 521354 1956/27-28 HT WITH CC TRANS
1 523632 1957/27-28 HT
1 419675 KEY, 1948-52/25-27 HT
1 414666 WASHER, LOCK, 1948-52/25-27 HT

4.042 BUSHING, CONTROL SHAFT LOWER LEVER

1 411975 1948-52/25-27 HT

4.043 SEAL, CONTROL SHAFT LOWER

1 411325 1948-52/25-27 HT RUBBER

4.043 WASHER, CONTROL SHAFT LOWER

2 411649 1948-52/25-27 HT

4.054 WIRE, STARTER NEUTRALIZER SWITCH TO SOLENOID

1 5289294 1949-54/25-27-28 HT

4.054 SWITCH, TRANSMISSION NEUTRALIZER AND BACK-UP LAMP - SERVICED BY UMS-AC
DISTRIBUTORS

1 1997846 1949-52/25-27 HT
1 1998039 1953-55/25-27-28 HT, 1956/27 HT EXC CC TRANS
1 1998129 1956-57/27-28 HT WITH CC TRANS

4.054 LEVER, STARTER TO GEARSHIFT NEUTRALIZER

1 510911 1948/25-27 HT



4.054 ROD, STARTER TO GEARSHIFT NEUTRALIZER IDLER

1 510920 1948/25-27 HT
1 413344 WASHER, SPRING 21/64 X 17/32 X .0125, 1948/25-27 HT

4.054 LEVER, STARTER TO GEARSHIFT NEUTRALIZER IDLER

1 510912 1948/25-27 HT
1 413329 WASHER, 1948/25-27 HT TO BRACKET

4.054 ROD, TRANSMISSION NEUTRALIZER SWITCH

1 512522 1949-52/25-27 HT
1 515504 1953-54/25-27-28 HT
1 519504 1955/27-28 HT, 1956/27 HT EXC CC TRANS
1 521373 1956-57/27-28 HT WITH CC TRANS
2 510851 WASHER, FLAT 1/4, 1949-54/25-27-28 HT

4.103 CASE, TRANSMISSION

1 8611451 1948-49/25-27 HT
1 8611854 1950/25-27 HT
1 8613171 1951/25-27 HT
1 8613984 1952/25-27 HT
1 8615429 1953-54/25-27-28 HT
1 8615444 1955/27-28 HT, 1956/27 HT EXC CC TRANS
1 8617544 1956-57/27-28 HT WITH CC TRANS

4.103 PLUG, TRANSMISSION CASE

2 103868 FILLER AND DRAIN 1/2 SQ HD PIPE
1 116566 FILLER AND DRAIN 1/4 COUNTERSUNK HEADLESS
1 103893 SHIFTER SHAFT HOLE 7/8 EXPANSION
1 103892 SELECTOR SHAFT HOLE 3/4 IN EXPANSION
1 103892 BACK-UP LAMP SWITCH HOLE 3/4 IN EXPANSION
2 3845059 TRANSMISSION CASE 15/16 EXPANSION
1 444613 MAIN PRESSURE OIL LINE 1/8 HEX HD PIPE
1 444613 CASE AND HOUSING 1/8 HEX HD PIPE
1 445673 TRANSMISSION DRAIN 3/8 SQUARE HEAD
1 106973 U JOINT HOUSING 5/16 HEX HD
AR 444788 TRANSMISSION HOUSING 1/2 COUNTERSUNK HEADLESS

4.104 BREATHER, TRANSMISSION

1 8615014 1955/27-28 HT, 1956/27 HT EXC CC TRANS
1 8616751 1956-57/27-28 HT WITH CC TRANS

4.105 COVER, TRANSMISSION HOUSING SIDE

1 8608462 1948-50/25-27 HT
1 8611924 1951/25-27 HT
1 8614093 1952-55/25-27-28 HT, 1956/27 HT EXC CC TRANS
AR 8609489 BOLT AND WASHER, 1948-55/25-27-28 HT, 1956/27 HT EXC CC TRANS TOP
AND SIDE COVER TO CASE /SUPERSEDES 8613112/

4.106 VALVE, TRANSMISSION LINE EXHAUST

1 8614051 1952/25-27 HT BEFORE SER P52-31907
1 8614353 1952/25-27 HT ON AND AFTER SER P52-31907 USE WITH SPRING 8614352-
1-49/64 IN LONG
1 8614794 1953-55/25-27-28 HT, 1956/27 HT EXC CC TRANS

4.106 SPRING, TRANSMISSION LINE EXHAUST VALVE

1 8614050 1952/25-27 HT
1 8614352 1952/25-27 HT AFTER TRANS SER P52-31907, 1953-55/25-27-28 HT,
1956/27 HT EXC CC TRANS USE WITH 8614353 VALVE

4.106 RETAINER, TRANSMISSION LINE EXHAUST LINE

1 8614041 1952/25-27 HT
1 8614174 1953-54/25-27-28 HT

4.106 PIN, OVERRUN CONTROL VALVE

1 8614136 1953-54/25-27-28 HT

4.106 PIN, TRANSMISSION LINE EXHAUST VALVE

2 8615247 1955/27-28 HT, 1956/27 HT EXC CC TRANS

4.109 GASKET, TRANSMISSION CASE COVER

1 8608556 1948-50/25-27 HT SIDE

1 8611923 1951/25-27 HT SIDE

1 8614176 1952-55/25-27-28 HT, 1956/27 HT EXC CC TRANS SIDE

4.118 COVER, TORUS

1 8614249 1948-54/25-27-28 HT

1 8617341 1955/27-28 HT, 1956/27 HT EXC CC TRANS

1 8616931 1956/27-28 HT WITH CC TRANS

1 8616954 1957/27-28 HT

30 511849 BOLT, SPECIAL 5/16-24 X 5/8, 1948-54/25-27-28 HT TO FLYWHEEL - SEE NOTE

24 8616889 BOLT, 1956-57/27-28 HT WITH CC TRANS 5/16 X 3/4

NOTE. WHEN USING 511849 ON SERIES 25 /JOBS PREVIOUS TO ENGINE SERIAL W-72554/ AND ON SERIES 27 /JOBS BEFORE ENGINE SERIAL P-2820/ AND ON SERIES 26 AND 28 ALL A COMPLETE SET /30 PCS/ MUST BE SUPPLIED TO OBTAIN PROPER ENGINE BALANCE.

4.118 SHIM, FLYWHEEL PLATE

AR 523087 1956-57/27-28 HT WITH CC TRANS /.011 THICK/

AR 523088 1956-57/27-28 HT WITH CC TRANS /.030 THICK/

4.119 GASKET, FLUID COUPLING COVER

1 8611284 1948-54/25-27-28 HT

1 8615237 1955/27-28 HT, 1956/27 HT EXC CC TRANS

1 8616338 1956/27-28 HT WITH CC TRANS 11-3/4 ID

4.121 TORUS AND HUB MEMBER, FLUID COUPLING

1 8610183 1948-54/25-27-28 HT FRONT-DRIVEN

1 8610201 1948-54/25-27-28 HT REAR-DRIVE

1 8615001 1955/27-28 HT, 1956/27 HT EXC CC TRANS - FRONT DRIVEN

1 8615002 1955/27-28 HT, 1956/27 HT EXC CC TRANS - REAR DRIVE

1 8616088 1956/27-28 HT WITH CC TRANS DRIVE

1 8616089 1956/27-28 HT WITH CC TRANS DRIVEN

1 8618713 1957/27-28 HT - INCLUDES PLANET PINIONS /SUPERSEDES 8616640/

1 8616604 1957/27-28 HT - INCLUDES VALVE AND SPRINGS

AR 8609434 RING, DRIVE TORUS RETAINER SNAP, 1948-55/25-27-28 HT, 1956/27 HT EXC CC TRANS 1-7/32 X 3/32

1 8613260 RING, DRIVEN TORUS RETAINER, 1948-55/25-27-28 HT, 1956/27 HT EXC CC TRANS 27/32 X 1/8

1 8618738 RING, REAR UNIT AND REVERSE INTERMEDIATE SHAFT, 1956-57/27-28 HT WITH CC TRANS 1-5/32 ID /SUPERSEDES 8616492/

2 8616503 RING, DRIVEN TORUS SNAP, 1956-57/27-28 HT WITH CC TRANS 3/4 IN

4.121 VALVE, TORUS CHECK

1 8613150 1948-55/25-27-28 HT, 1956/27 HT EXC CC TRANS

1 8616062 1956-57/27-28 HT WITH CC TRANS

1 8609508 SPRING, 1948-55/25-27-28 HT, 1956/27 HT EXC CC TRANS

1 8616020 SPRING, 1956-57/27-28 HT WITH CC TRANS

1 8610018 RETAINER, 1948-53/25-27 HT

4.124 GASKET, FRONT OIL PUMP COVER

1 8609437 1949-53/25-27-28 HT

1 8615318 1954-55/25-27-28 HT, 1956/27 HT EXC CC TRANS

1 8616480 1956-57/27-28 HT WITH CC TRANS

4.125 SEAL, TRANSMISSION FRONT OIL PUMP COVER OIL

1 8618697 1948-55/25-27-28 HT, 1956/27 HT EXC CC TRANS /SUPERSEDES 8609473/

4.125 RING, FRONT OIL PUMP COVER OIL SEAL

1 8613202 1952-55/25-27-28 HT, 1956/27 HT EXC CC TRANS

1 8616030 1956-57/27-28 HT WITH CC TRANS - TO FRONT TORUS

4.125 SEAL, TRANSMISSION FLYWHEEL REAR HOUSING OIL

1 8618181 1956/27-28 HT WITH CC TRANS /SUPERSEDES 8616197/



- 4.126 KEY, TRANSMISSION FRONT OIL PUMP DRIVE GEAR
 1 8609496 1948-55/25-27-28 HT, 1956/27 HT EXC CC TRANS
- 4.127 RING, TRANSMISSION OIL SEAL
 1 8609472 1948-51/25-27 HT FRONT OIL PUMP COVER
 1 8609472 1948-51/25-27 HT REAR SERVO ACCUMULATOR
 4 8602312 1952-55/25-27-28 HT GOVERNOR /SUPERSEDES 8611053/
 1 8616048 1956/27-28 HT WITH CC TRANS /3/32 X 2-3/4/
- 4.128 RING, TRANSMISSION CLUTCH DRUM RETAINER SNAP
 1 519449 1948-50/25-27 HT
 1 8607299 1948-50/25-27 HT RETAINER
 1 8609571 1948-55/25-27-28 HT - REVERSE CENTRE GEAR LOCATING
 1 8612215 1951-55/25-27-28 HT - REAR BEARING TO RETAINER SNAP
 1 8612243 1951-55/25-27-28 HT - REAR BEARING TO SHAFT SNAP
 1 519450 1951-55/25-27-28 HT - PACKAGE
 2 8616015 1956-57/27-28 HT REVERSE FLANGE AND REAR CLUTCH CYLINDER TO CLUTCH
 DRUM
 1 8614096 1956-57/27-28 HT EXC CC TRANS REAR BEARING TO SHAFT
 1 522673 1956/27 HT EXC CC TRANS - PACKAGE
 1 8616916 1956-57/27-28 HT WITH CC TRANS
- 4.128 COOLER, OIL
 1 8523401 1956/27-28 HT
- 4.128 PIPE, OIL COOLER
 AR 348750 TUBING, COPPER 5/16 OD PER FT
- 4.128 PIPE, OIL COOLER TO WATER PUMP
 1 522349 1956/27-28 HT - TO RADIATOR - FRONT
 1 521890 1956/27-28 HT
 1 522524 CONNECTOR, WATER HOSE, 1956/27-28 HT 4-1/2 IN
 1 522175 CONNECTOR, HEATER AND WATER HOSE TEE, 1956/27-28 HT 4-1/2 IN
 1 522316 ELBOW, TO RADIATOR, 1956/27-28 HT - 7/8 OD X 3
- 4.128 PIPE, WATER PUMP TO OIL COOLER
 1 521372 1956/27-28 HT WITH CC TRANS
- 4.128 CLIP, TRANSMISSION OIL COOLER INLET AND OUTLET PIPE
 1 568066 1957/27-28 HT WITH CC TRANS - TO FRAME
- 4.128 PLATE, TRANSMISSION OIL COOLER ADAPTER
 1 8616495 1956-57/27-28 HT WITH CC TRANS
- 4.128 GASKET, TRANSMISSION COOLER ADAPTER
 1 8616496 1956-57/27-28 HT WITH CC TRANS
 2 8616498 1956-57/27-28 HT WITH CC TRANS USE WITH ATTACHING BOLTS - COPPER
- 4.128 SLEEVE, TRANSMISSION COOLER ADAPTER TO FRONT PUMP
 2 8616497 1956-57/27-28 HT WITH CC TRANS
 2 8616494 SEAL, 1956-57/27-28 HT WITH CC TRANS
- 4.128 VALVE, TRANSMISSION OIL COOLER PRESSURE RELIEF
 1 520838 1955-56/27-28 HT WITH OIL COOLER
- 4.128 OUTLET, CYLINDER HEAD WATER
 1 521365 1956/27-28 HT
- 4.128 BRACKET, CRANKCASE VENT OUTLET PIPE - UPPER
 1 521350 1956/27-28 HT
- 4.128 PIPE, OIL COOLER OIL
 1 522920 1956/27-28 HT WITH CC TRANS - OUTLET /SUPERSEDES 521370/
 1 521368 1956/27-28 HT WITH CC TRANS - INLET
 1 524114 1957/27-28 HT WITH CC TRANS AND CAR COOLING - OUTLET - 3/8 OD X 43-3/4
 1 524112 1957/27-28 HT WITH CC TRANS EXC CAR COOLING - OUTLET - 3/8 OD X 41-3/8
 1 524110 1957/27-28 HT WITH CC TRANS AND CAR COOLING - 3/8 OD X 43-1/2
 1 524108 1957/27-28 HT WITH CC TRANS EXC CAR COOLING - INLET - 3/8 OD X 41-1/4
- 4.128 INSULATOR, OIL COOLER WATER TUBE
 1 522319 1956/27-28 HT - RUBBER



4.128 NIPPLE, TRANSMISSION OIL COOLER WATER HOSE TO RADIATOR
1 522345 1956/27-28 HT WITH CAR COOLING**4.129 HOSE, OIL COOLER WATER**

1 522707 1956/27-28 HT WITH CC TRANS - 6-1/2 CURVED
AR 522331 1956/27-28 HT /7/8 ID X 3/4-1/2/

4.129 WASHER, TRANSMISSION CENTER GEAR

2 8616433 1956-57/27-28 HT WITH CC TRANS REAR UNIT THRUST
1 8616091 1956-57/27-28 HT WITH CC TRANS - TO CARRIER THRUST - BRONZE
1 8616189 1956-57/27-28 HT WITH CC TRANS - TO FRONT INTERNAL GEAR THRUST -
BRONZE
1 8616087 1956-57/27-28 HT WITH CC TRANS - TO FRONT INTERNAL GEAR THRUST - STEEL
1 8616540 1956-57/27-28 HT WITH CC TRANS TO INTERNAL GEAR THRUST BACKING - STEEL
1 8616069 1956-57/27-28 HT WITH CC TRANS - REVERSE GEAR TO REAR PUMP THRUST
1 8616087 1956-57/27-28 HT WITH CC TRANS - FRONT INTERNAL GEAR THRUST - STEEL
1 8616097 1956-57/27-28 HT WITH CC TRANS - FRONT SPRAG INNER RACE TO CASE
SUPPORT THRUST - BRONZE
1 8616091 1956-57/27-28 HT WITH CC TRANS - CENTRE GEAR TO CARRIER THRUST -
BRONZE
1 8616173 1956-57/27-28 HT WITH CC TRANS - REAR UNIT CLUTCH CYLINDER TO CLUTCH
HUB THRUST - BRONZE
1 8616189 1956-57/27-28 HT WITH CC TRANS - FRONT CENTRE GEAR TO FRONT INTERNAL
GEAR THRUST - BRONZE
1 8616107 1956-57/27-28 HT WITH CC TRANS - FRONT UNIT TORUS THRUST - BRONZE
1 8616646 1956-57/27-28 HT WITH CC TRANS - FRONT UNIT TORUS THRUST BACKING -
STEEL
1 8616540 1956-57/27-28 HT WITH CC TRANS - CENTRE GEAR TO INTERNAL GEAR THRUST
BACKING - STEEL
1 8617938 1956-57/27-28 HT WITH CC TRANS - FRONT UNIT DRIVING TORUS - STEEL
2 8616433 1956-57/27-28 HT WITH CC TRANS - REAR UNIT CENTRE GEAR THRUST
AR 8617821 1957/27-28 HT - MAINSHAFT THRUST - .055 - .059 - BRONZE - STAMPED #1
AR 8617822 1957/27-28 HT - MAINSHAFT THRUST - BRONZE - .060 - .064 - STAMPED #2
AR 8617823 1957/27-28 HT - MAINSHAFT THRUST - BRONZE - .065 - .069 - STAMPED #3
AR 8617824 1957/27-28 HT - MAINSHAFT THRUST - BRONZE - .070 - .074 - STAMPED #4
AR 8617825 1957/27-28 HT - MAINSHAFT THRUST - BRONZE - .075 - .079 - STAMPED #5
AR 8617826 1957/27-28 HT - MAINSHAFT THRUST - BRONZE - .080 - .084 - STAMPED #6
AR 8617827 1957/27-28 HT - MAINSHAFT THRUST - BRONZE - .085 - .089 - STAMPED #7
AR 8617828 1957/27-28 HT - MAINSHAFT THRUST - BRONZE - .090 - .094 - STAMPED #8
AR 8617829 1957/27-28 HT - MAINSHAFT THRUST - BRONZE - .095 - .099 - STAMPED #9

4.131 PLATE, TRANSMISSION CENTER BEARING CAP BOLT LOCK

1 8609426 1948-55/25-27-28 HT, 1956/27 HT EXC CC TRANS

4.132 SLEEVE, TRANSMISSION CASE OIL FILLER

1 8611007 1948-54/25-27-28 HT
1 8616956 1956-57/27-28 HT WITH CC TRANS - INCLUDES SEAL PKG

4.133 INDICATOR, TRANSMISSION OIL LEVEL

1 8605800 1948-54/25-27-28 HT
1 519657 1955/27-28 HT, 1956/27 HT EXC CC TRANS
1 521362 1956-57/27-28 HT WITH CC TRANS

4.133 SEAL, TRANSMISSION OIL FILLER TUBE

1 8617747 1956-57/27-28 HT WITH CC TRANS

4.133 TUBE, TRANSMISSION OIL FILLER

1 519418 1955/27-28 HT
1 522582 1956/27 HT EXC CC TRANS
1 521363 1956-57/27-28 HT WITH CC TRANS
1 8616956 1956/27-28 HT WITH CC TRANS INCLUDES SEAL
1 519651 SUPPORT, 1955/27-28 HT
1 522085 SUPPORT, 1956/27 HT EXC CC TRANS
1 521409 SUPPORT, 1956-57/27-28 HT WITH CC TRANS

4.152 LEVER, TRANSMISSION OUTER SHIFT

1 8600271 1948-50/25-27 HT
1 8613181 1951-54/25-27-28 HT
1 520693 1955/27-28 HT, 1956/27 HT EXC CC TRANS
1 521355 1956-57/27-28 HT WITH CC TRANS



- 4.155 SEAL, FRONT UNIT TORUS COVER OIL
 2 8616479 1956-57/27-28 HT WITH CC TRANS - 6-9/16 ID
- 4.155 VALVE, TRANSMISSION COUPLING EXHAUST
 2 8616407 1956-57/27-28 HT WITH CC TRANS
 2 8616406 SPRING, 1956-57/27-28 HT WITH CC TRANS
- 4.155 COVER, FRONT UNIT TORUS
 1 8618949 1956-57/27-28 HT WITH CC TRANS /SUPERSEDES 8616926/
- 4.155 RING, TORUS COVER TO DRIVING TORUS SNAP
 1 8616190 1956-57/27-28 HT WITH CC TRANS
- 4.156 RING, FRONT UNIT TORUS HUB OIL SEAL
 1 8618847 1956-57/27-28 HT WITH CC TRANS 3/32 X 2 /SUPERSEDES 8616489/
- 4.156 WASHER, FRONT UNIT TORUS THRUST
 1 8616107 1956-57/27-28 HT WITH CC TRANS
 1 8616646 1956-57/27-28 HT WITH CC TRANS BACKING
 1 8617938 1956-57/27-28 HT WITH CC TRANS SPACER - STEEL /SUPERSEDES 8616526/
- 4.156 TORUS, FRONT UNIT
 1 8618968 1956-57/27-28 HT WITH CC TRANS DRIVING - COMPLETE /SUPERSEDES 8618083/
 1 8618037 1956/27-28 HT WITH CC TRANS, 1957/27-28 HT - DRIVEN /SUPERSEDES 8616154/ WHEN USING IN PLACE OF 8616154 ALSO USE RACE 8618033
 1 8618037 1957/27-28 HT AFTER JOBS - SPLINED TYPE
- 4.156 RING, FRONT UNIT DRIVEN TORUS SHAFT OIL SEAL
 1 8616481 1956-57/27-28 HT WITH CC TRANS
- 4.156 RING, FRONT PUMP AND TORUS OIL SEAL
 2 8616034 1956-57/27-28 HT WITH CC TRANS
- 4.158 GEAR, TRANSMISSION FRONT DRIVE
 1 8607339 1948-49/25-27 HT
 1 8611736 1950/25-27 HT WITH BUSHINGS
 1 8613184 1952-54/25-27-28 HT
 1 8614443 1955/27-28 HT, 1956/27 HT EXC CC TRANS
 AR 8609434 RING, SNAP 1-7/32 X 3/32, 1948-55/25-27-28 HT, 1956/27 HT EXC CC TRANS
 1 8609512 WASHER, FRONT THRUST, 1948-55/25-27-28 HT, 1956/27 HT EXC CC TRANS BRONZE
 1 8609487 WASHER, THRUST, 1948-55/25-27-28 HT, 1956/27 HT EXC CC TRANS STEEL
 1 8609511 WASHER, REAR THRUST, 1948-55/25-27-28 HT, 1956/27 HT EXC CC TRANS BRONZE
 AR 8618131 BUSHING, 1948-55/25-26-27-28 HT, 1956/27-28 HT EXC CC TRANS
 1 8618163 BUSHING, 1948/25-26-27-28 HT, 1949/25-27 HT
- 4.158 WASHER, TRANSMISSION FRONT PLANET CARRIER
 1 8609421 1948-55/25-27-28 HT BACKING
- 4.158 WASHER, FRONT INTERNAL GEAR THRUST
 1 8616087 1956-57/27-28 HT WITH CC TRANS
- 4.158 GEAR, TRANSMISSION FRONT INTERNAL
 1 8616040 1956-57/27-28 HT WITH CC TRANS - STEEL
- 4.158 SPACER, TRANSMISSION FRONT UNIT INTERNAL GEAR
 AR 8616703 1956-57/27-28 HT WITH CC TRANS /.0695 - .0705/
 AR 8616704 1956-57/27-28 HT WITH CC TRANS /.077 - .079/
 AR 8616705 1956-57/27-28 HT WITH CC TRANS /.085 - .087/
 AR 8616706 1956-57/27-28 HT WITH CC TRANS /.093 - .095/
 AR 8616707 1956-57/27-28 HT WITH CC TRANS /.101 - .103/
 AR 8616708 1956-57/27-28 HT WITH CC TRANS /.109 - .111/
 AR 8616709 1956-57/27-28 HT WITH CC TRANS /.117 - .119/
 AR 8616710 1956-57/27-28 HT WITH CC TRANS /.125 - .127/
 AR 8616711 1956-57/27-28 HT WITH CC TRANS /.133 - .135/
 AR 8616712 1956-57/27-28 HT WITH CC TRANS /.141 - .143/
 AR 8616713 1956-57/27-28 HT WITH CC TRANS /.149 - .151/
 AR 8616714 1956-57/27-28 HT WITH CC TRANS /.157 - .159/
 AR 8616715 1956-57/27-28 HT WITH CC TRANS /.165 - .167/
 AR 8616716 1956-57/27-28 HT WITH CC TRANS /.173 - .175/

4.158 GEAR, TRANSMISSION FRONT CENTER

1 8618277 1956-57/27-28 HT WITH CC TRANS /SUPERSEDES 8616082/

4.159 WASHER, TRANSMISSION CENTER GEAR

1 8616091 1956-57/27-28 HT WITH CC TRANS - TO CARRIER THRUST - BRONZE
1 8616189 1956-57/27-28 HT WITH CC TRANS - FRONT INTERNAL GEAR THRUST - BRONZE
1 8616540 1956-57/27-28 HT WITH CC TRANS - INTERNAL GEAR THRUST BACKING - STEEL

4.161 CARRIER, TRANSMISSION FRONT PLANET

1 8611858 1948-54/25-27-28 HT
1 8615277 1955/27-28 HT, 1956/27 HT EXC CC TRANS /SUPERSEDES 8615667/

4.161 PINION PACKAGE, TRANSMISSION FRONT UNIT

1 8610737 1948-51/25-27 HT
1 8613951 1952-54/25-27-28 HT
1 8618006 1955-56/27-28 HT
NOTE. INCLUDES 3 PINIONS, 3 PINION PINS, 60 NEEDLE BEARINGS AND 6 THRUST WASHERS.

4.161 WASHER, THRUST FRONT PLANET CARRIER

1 8609511 1948-55/25-27-28 HT, 1956/27 HT

4.161 PIN, TRANSMISSION PLANET PINION

AR 8609295 1948-55/25-27-28 HT

4.161 WASHER, TRANSMISSION PLANET PINION THRUST

12 8611792 1948-49/25-27 HT FRONT AND REVERSE PLANET

4.161 SHAFT, TRANSMISSION INTERMEDIATE

1 8616095 1956-57/27-28 HT WITH CC TRANS LESS HUB

4.161 RING, INTERMEDIATE SHAFT TO FRONT TORUS HUB OIL SEAL

1 8616052 1956-57/27-28 HT WITH CC TRANS

4.162 DRUM, TRANSMISSION FRONT CLUTCH

1 8611456 1948-51/25-27 HT
1 8613976 1952-54/25-27-28 HT
1 8615549 1955/27-28 HT, 1956/27 HT EXC CC TRANS
1 8609501 RING, DRUM RETAINER SNAP 6-3/8 X 3-3/32, 1948-55/25-27-28 HT,
1956/27 HT EXC CC TRANS
1 8609434 RING, SNAP 1-7/32 X 3/32, 1948-55/25-27-28 HT, 1956/27 HT EXC CC
TRANS
1 8609455 WASHER, CLUTCH DRUM, 1948-55/25-27-28 HT, 1956/27 HT EXC CC TRANS
STEEL
1 8609511 WASHER, CLUTCH DRUM, 1948-55/25-27-28 HT, 1956/27 HT BRONZE
1 8618131 BUSHING, 1948-55/25-26-27-28 HT, 1956/27-28 HT EXC CC TRANS - REAR
1 8618132 BUSHING, 1948-55/25-26-27-28 HT, 1956/27-28 HT EXC CC TRANS -
FRONT

4.162 DRUM, TRANSMISSION NEUTRAL CLUTCH

1 8616463 1956/27-28 HT WITH CC TRANS FIRST JOBS WITH METAL SEALS
1 8617478 1956/27-28 HT WITH CC TRANS AFTER JOBS, 1957/27-28 HT WITH RUBBER

4.162 RING, TRANSMISSION CASE CENTER SUPPORT

AR 8617567 1956-57/27-28 HT WITH CC TRANS OIL SEAL 2 X 3/32
1 8616152 1956-57/27-28 HT WITH CC TRANS TO CASE SNAP

4.162 KEY, NEUTRAL CLUTCH DRUM

1 8616605 1956-57/27-28 HT WITH CC TRANS

4.162 SUPPORT, TRANSMISSION CASE CENTER

1 8616897 1956-57/27-28 HT WITH CC TRANS USE 8616919 SEALS AND 8617428 DRUM ON
NEUTRAL CLUTCH PISTON
1 8616432 BOLT, LOCKING, 1956-57/27-28 HT WITH CC TRANS

4.163 PLATE, TRANSMISSION CLUTCH DRIVE

AR 8609115 1948-55/25-27-28 HT, 1956/27 HT EXC CC TRANS FRONT AND REAR
7 8616059 1956-57/27-28 HT WITH CC TRANS REAR
5 8617931 1956/27-28 HT WITH CC TRANS NEUTRAL /SUPERSEDES 8616462/
5 8617901 1957/27-28 HT - WITH FACING



4.163 PLATE, TRANSMISSION CLUTCH DRIVEN

AR	8603954	1948-55/25-27-28 HT, 1956/27 HT EXC CC TRANS
7	8618819	1956-57/27-28 HT WITH CC TRANS REAR /SUPERSEDES 8616010/
4	8616475	1956-57/27-28 HT WITH CC TRANS NEUTRAL

4.164 SPRING, TRANSMISSION CLUTCH

12	8609071	1948-55/25-27-28 HT, 1956/27 HT EXC CC TRANS RELEASE INNER
12	8609072	1948-55/25-27-28 HT, 1956/27 HT EXC CC TRANS RELEASE OUTER
8	8616132	1956-57/27-28 HT WITH CC TRANS REAR
5	8616476	1956-57/27-28 HT WITH CC TRANS NEUTRAL RELEASE
6	8609070	PIN, REAR CLUTCH SPRING GUIDE, 1948-55/25-27-28 HT, 1956/27 HT EXC CC TRANS

4.164 RETAINER, TRANSMISSION REAR CLUTCH RELEASE SPRING

1	8616054	1956-57/27-28 HT WITH CC TRANS
1	8616060	RING, SNAP, 1956-57/27-28 HT WITH CC TRANS

4.165 PLATE, TRANSMISSION OVER RUN CLUTCH

1	8617447	1956-57/27-28 HT WITH CC TRANS
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4.165 SPRING, TRANSMISSION OVERRUN CLUTCH RELEASE

1	8616209	1956-57/27-28 HT WITH CC TRANS
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4.166 PISTON, TRANSMISSION FRONT CLUTCH ANNULAR

1	8611261	1948-49/25-27 HT, 1950-51/25 HT
1	8611259	1950-51/27 HT, 1955/27-28 HT, 1956/27 HT EXC CC TRANS
1	8613968	1952-54/25-27-28 HT

4.166 PISTON, TRANSMISSION REAR CLUTCH ANNULAR

1	8611258	1948-49/25-27 HT, 1950-51/25 HT
1	8611520	1950-51/27 HT, 1955/27-28 HT
1	8613967	1952-54/25-27-28 HT
1	8611260	1956/27 HT EXC CC TRANS
1	8616149	1956/27-28 HT WITH CC TRANS
1	8617416	1957/27-28 HT

4.166 PISTON, TRANSMISSION REVERSE UNIT

1	8611934	1951-55/25-27-28 HT, 1956/27 HT EXC CC TRANS
1	8616606	1956/27-28 HT FIRST JOBS WITH CC TRANS WITH METAL SEALS
1	8617372	1956/27-28 HT AFTER JOBS WITH CC TRANS, 1957/27-28 HT - WITH RUBBER SEALS

4.166 EXPANDER AND SEAL PACKAGE, TRANSMISSION FRONT CLUTCH ANNULAR PISTON

2	8611029	1948-51/25-27 HT, 1955/27-28 HT, 1956/27 HT EXC CC TRANS - INCLUDES INNER AND OUTER EXPANDERS AND SEALS
2	8613952	1952-54/25-27-28 HT INCLUDES INNER AND OUTER EXPANDERS AND SEALS

4.166 SEAL PACKAGE, TRANSMISSION REVERSE PISTON - INNER AND OUTER

1	8613275	1951-55/25-27-28 HT, 1956/27 HT EXC CC TRANS
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4.166 SEAL PACKAGE, TRANSMISSION REAR CLUTCH PISTON

1	8616909	1956-57/27-28 HT WITH CC TRANS
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4.166 PISTON, TRANSMISSION NEUTRAL CLUTCH APPLY

1	8616464	1956-57/27-28 HT FIRST JOBS WITH CC TRANS - WITH METAL SEALS
1	8616899	1956-57/27-28 HT AFTER JOBS - WITH RUBBER SEALS

4.166 PISTON, TRANSMISSION OVER-RUN CLUTCH

1	8616146	1956/27-28 HT FIRST JOBS WITH CC TRANS - WITH METAL SEALS
1	8616896	1956-57/27-28 HT AFTER JOBS WITH CC TRANS - WITH RUBBER SEALS

4.166 RING, REVERSE PISTON INNER OIL SEAL

2	8616048	1956/27-28 HT FIRST JOBS WITH CC TRANS - USED WITH METAL SEALS ON REVERSE CLUTCH PISTON
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4.166 RING, TRANSMISSION OVERRUN CLUTCH INNER OIL SEAL

1	8616043	1956/27-28 HT FIRST JOBS WITH CC TRANS - USED WITH METAL SEALS ON OVERRUN CLUTCH PISTON
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- 4.166 RING, TRANSMISSION NEUTRAL CLUTCH OUTER OIL SEAL
1 8616701 1956/27-28 HT FIRST JOBS WITH CC TRANS - USED WITH METAL SEALS ON
NEUTRAL CLUTCH PISTON
- 4.166 RING, TRANSMISSION REVERSE PISTON OUTER OIL SEAL
1 8616014 1956/27-28 HT FIRST JOBS WITH CC TRANS - USED WITH METAL SEALS ON
REVERSE PISTON
- 4.166 RING, TRANSMISSION OVERRUN CLUTCH OIL SEAL - OUTER
1 8616009 1956/27-28 HT FIRST JOBS WITH CC TRANS - USED WITH METAL SEALS ON
OVERRUN CLUTCH PISTON
- 4.166 SEAL PACKAGE, TRANSMISSION REVERSE CLUTCH PISTON
1 8616925 1956-57/27-28 HT AFTER JOBS WITH CC TRANS - USED WITH RUBBER SEALS ON
REVERSE CLUTCH PISTON
- 4.166 SEAL PACKAGE, TRANSMISSION OVERRUN CLUTCH PISTON - INNER AND OUTER
1 8616918 1956-57/27-28 HT AFTER JOBS WITH CC TRANS - USED WITH RUBBER SEALS ON
OVERRUN CLUTCH PISTON
- 4.166 SEAL PACKAGE, TRANSMISSION NEUTRAL CLUTCH PISTON - INNER AND OUTER
1 8616919 1956-57/27-28 HT AFTER JOBS WITH CC TRANS - USED WITH RUBBER SEALS ON
NEUTRAL CLUTCH PISTON
- 4.167 SPRAG, TRANSMISSION FRONT
1 8618363 1956-57/27-28 HT WITH CC TRANS /SUPERSEDES 8616208/
2 8616057 RING, RETAINER, 1956-57/27-28 HT WITH CC TRANS
- 4.168 RACE, TRANSMISSION FRONT SPRAG INNER
1 8617448 1956/27-28 HT WITH CC TRANS, 1957/27-28 HT FIRST JOBS - TANGED TYPE
/SUPERSEDES 8616401/
1 8618033 1957/27-28 HT AFTER JOBS - SPLINED TYPE
- 4.168 WASHER, TRANSMISSION FRONT SPRAG INNER RACE TO CASE SUPPORT THRUST
1 8616097 1956-57/27-28 HT WITH CC TRANS
- 4.169 DRUM AND PIN, TRANSMISSION FRONT BRAKE
1 8611446 1948-55/25-27-28 HT, 1956/27 HT EXC CC TRANS
- 4.172 SHAFT AND GEAR, TRANSMISSION MAIN
1 8610712 1948-54/25-27-28 HT
1 8614289 1955/27-28 HT, 1956/27 HT EXC CC TRANS
1 8616358 1956-57/27-28 HT WITH CC TRANS LESS CENTER GEAR
AR 8609191 WASHER, THRUST, 1948-55/25-27-28 HT, 1956/27 HT EXC CC TRANS
/.055 - .059/
AR 8609192 WASHER, THRUST, 1948-55/25-27-28 HT, 1956/27 HT EXC CC TRANS
/.062 - .067/
AR 8609193 WASHER, THRUST, 1948-55/25-27-28 HT, 1956/27 HT EXC CC TRANS
/.071 - .075/
AR 8614711 WASHER, THRUST, 1948-55/25-27-28 HT, 1956/27 HT EXC CC TRANS
/.079 - .083/ /SUPERSEDES 8609194/
AR 8614712 WASHER, THRUST, 1948-55/25-27-28 HT, 1956/27 HT EXC CC TRANS
/.087 - .091/ /SUPERSEDES 8609195/
AR 8614713 WASHER, THRUST, 1948-55/25-27-28 HT, 1956/27 HT EXC CC TRANS
/.095 - .099/ /SUPERSEDES 8609196/
AR 8614714 WASHER, THRUST, 1950-55/25-27-28 HT, 1956/27 HT EXC CC TRANS
/.103 - .107/ /SUPERSEDES 8609197/
AR 8614715 WASHER, THRUST, 1950-55/25-27-28 HT, 1956/27 HT EXC CC TRANS
/.111 - .115/ /SUPERSEDES 8609198/
- 4.172 RING, MAINSHAFT TO CENTER GEAR SNAP
2 8616503 1956-57/27-28 HT WITH CC TRANS
- 4.172 GEAR, TRANSMISSION REAR CENTER
2 8617948 1956-57/27-28 HT WITH CC TRANS - ON MAIN SHAFT - SEE NOTE /SUPERSEDES
8616357/
2 8616433 WASHER, 1956/27-28 WITH CC TRANS
NOTE. WHEN USING 8617948 IN PLACE OF 8616357 ALSO USE 1-457209 WASHER
1-8617949 RING AND 1-8617953 SNAP RING

- 4.172 BUSHING, TRANSMISSION MAIN SHAFT PILOT
1 8618129 1948-55/25-26-27-28 HT, 1956/27-28 HT EXC CC TRANS
- 4.173 NUT, TRANSMISSION MAINSHAFT
1 8609425 1948-55/25-27-28 HT, 1956/27 HT EXC CC TRANS
- 4.173 WASHER, TRANSMISSION MAINSHAFT NUT LOCK
1 8613734 1948-55/25-27-28 HT, 1956/27 HT EXC CC TRANS
- 4.177 CARRIER, TRANSMISSION REAR PLANET
1 8610716 1948-50/25-27 HT WITH DRIVEN SHAFT
1 8611933 1951-54/25-27-28 HT WITH DRIVEN SHAFT
1 8615158 1955/27-28 HT WITH DRIVEN SHAFT
1 8617236 1956/27 HT EXC CC TRANS WITH DRIVEN SHAFT
- 4.177 PINION PACKAGE, TRANSMISSION REAR UNIT
1 8610736 1948-51/25-27 HT SEE NOTE
NOTE. INCLUDES 3 PINIONS, 3 PINION PINS, 60 NEEDLE BEARINGS AND 6 THRUST WASHERS.
- 4.177 PINION SET PACKAGE, REAR
1 8613735 1952-54/25-27-28 HT
NOTE. CONSISTS OF 4 PINS, 4 PINIONS, 76 ROLLERS AND 8 WASHERS.
- 4.177 SHAFT, TRANSMISSION REAR UNIT AND REVERSE OUTPUT
1 8616362 1956-57/27-28 HT WITH CC TRANS
- 4.179 SLEEVE, TRANSMISSION FRONT DRUM OIL DELIVERY
1 8611654 1948-55/25-27-28 HT, 1956/27 HT EXC CC TRANS
1 8618162 BUSHING, 1948-55/25-26-27-28 HT, 1956/27-28 HT EXC CC TRANS
- 4.179 RING, OIL DELIVERY SLEEVE AND FRONT DRIVE GEAR OIL SEAL
4 8616075 1948-54/25-27-28 HT, 1955-56/27-28 HT
- 4.180 SPRAG, TRANSMISSION REAR UNIT
1 8617372 1956-57/27-28 HT WITH CC TRANS /SUPERSEDES 8617666/
2 8616057 RING, RETAINER, 1956-57/27-28 HT WITH CC TRANS
- 4.180 RETAINER, TRANSMISSION REAR UNIT SPRAG CLUTCH
1 8617627 1956/27-28 HT WITH CC TRANS, 1957/27-28 HT /SUPERSEDES 8616327/
- 4.180 RACE, TRANSMISSION REAR UNIT SPRAG OUTER
1 8616103 1956-57/27-28 HT WITH CC TRANS
- 4.184 DRUM, TRANSMISSION REAR CLUTCH
1 8618233 1948-51/25-27 HT, 1955/27-28 HT, 1956/27 HT EXC CC TRANS /SUPERSEDES 8611652/
1 8613975 1952-54/25-27-28 HT
1 8609501 RING, RETAINER SNAP, 1948-55/25-27-28 HT, 1956/27 HT EXC CC TRANS
1 8618133 BUSHING, 1948-55/25-26-27-28 HT, 1956/27-28 HT EXC CC TRANS
- 4.184 CYLINDER, TRANSMISSION REAR CLUTCH
1 8617624 1956-57/27-28 HT WITH CC TRANS - WITH BUSHING
- 4.184 PLATE, TRANSMISSION REAR CLUTCH BACKING
1 8616118 1956-57/27-28 HT WITH CC TRANS
- 4.186 HUB, TRANSMISSION REAR UNIT CLUTCH
1 8608764 1948-51/25-27 HT
1 8615451 1952-53/25-27 HT, 1954-55/25-27-28 HT, 1956/27 HT EXC CC TRANS /SUPERSEDES 8614243/
1 8616112 1956-57/27-28 HT WITH CC TRANS
AR 8609434 RING, SNAP 1-7/32, 1948-55/25-27-28 HT, 1956/27 HT EXC CC TRANS
2 8617342 WASHER, THRUST, 1948-55/25-27-28 HT, 1956/27 HT EXC CC TRANS
BRONZE /SUPERSEDES 8609497/
1 8616173 WASHER, CYLINDER TO HUB THRUST, 1956-57/27-28 HT WITH CC TRANS
BRONZE
1 8615419 WASHER, 1-9/16 OD
1 8615568 WASHER, 1956/27 HT EXC CC TRANS

4.186 RING, DRIVE TORUS TO INTERMEDIATE SHAFT SNAP

1 8618738 1956-57/27-28 HT WITH CC TRANS /SUPERSEDES 8616492/

4.187 DRUM AND PIN, TRANSMISSION REAR

1 8611445 1948-50/25-27 HT, 1951/25 FIRST JOBS BEFORE SER P51-6939, 27 FIRST JOBS BEFORE SER P51-121219

1 8613826 1951/25 AFTER JOBS ON AND AFTER SER P51-6939, 27 AFTER JOBS ON AND AFTER SER P51-121219

1 8613990 1952-55/25-27-28 HT, 1956/27 HT EXC CC TRANS

4.187 GEAR, TRANSMISSION REAR INTERNAL

1 8608759 1948-50/25-27 HT, 1951/25 FIRST JOBS BEFORE SER P51-6939, 27 FIRST JOBS BEFORE SER P51-121219

1 8613824 1951/25 AFTER JOBS ON AND AFTER SERIAL P51-6939 -27 AFTER JOBS ON AND AFTER SERIAL P51-121219, 1952-55/25-27-28 HT, 1956/27 HT EXC CC TRANS

1 8616110 1956-57/27-28 HT WITH CC TRANS

4.187 DRUM, TRANSMISSION REAR BRAKE

1 8616119 1956-57/27-28 HT WITH CC TRANS

4.189 CONE, TRANSMISSION REVERSE UNIT STATIONARY

1 8611937 1951-55/25-27-28 HT, 1956/27 HT EXC CC TRANS

1 8616755 1956-57/27-28 HT WITH CC TRANS

1 8611936 KEY, 1951-55/25-27-28 HT, 1956/27 HT EXC CC TRANS

1 8616605 KEY, 1956-57/27-28 HT WITH CC TRANS

4.189 SPRING, TRANSMISSION REVERSE UNIT

1 8611972 1951-53/25-27 HT CLUTCH RELEASE

6 8611958 1951-55/25-27-28 HT, 1956/27 HT EXC CC TRANS PISTON RELEASE

1 8615314 1954-55/25-27-28 HT, 1956/27 HT EXC CC TRANS CLUTCH RELEASE

1 8616222 1956-57/27-28 HT WITH CC TRANS CLUTCH RELEASE

1 8616221 1956-57/27-28 HT WITH CC TRANS PISTON RELEASE

4.189 RETAINER, TRANSMISSION REVERSE CLUTCH RELEASE SPRING

1 8611985 1951-55/25-27-28 HT, 1956/27 HT EXC CC TRANS

1 8611973 WASHER, 1951-53/25-27 HT

1 8615316 WASHER, 1954-55/25-27-28 HT, 1956/27 HT EXC CC TRANS

4.189 RING, REVERSE UNIT PISTON TO RETAINER SNAP

1 8611980 1951-55/25-27-28 HT, 1956/27 HT EXC CC TRANS

4.190 GEAR AND FLANGE, TRANSMISSION REVERSE UNIT CENTER

1 8608765 1948-55/25-27-28 HT, 1956/27 HT EXC CC TRANS

1 8616220 1956/27-28 HT WITH CC TRANS

1 8617817 1957/27-28 HT

1 8617148 WASHER, THRUST, 1948-55/25-27-28 HT, 1956/27 HT EXC CC TRANS STEEL

1 8608658 WASHER, THRUST, 1948-55/25-27-28 HT, 1956/27 HT EXC CC TRANS

BRONZE

1 8618136 BUSHING, 1948-55/25-26-27-28 HT, 1956/27-28 HT EXC CC TRANS

4.190 WASHER, TRANSMISSION REAR UNIT FLANGE AND CENTER GEAR THRUST

AR 8616570 1956/27-28 HT WITH CC TRANS / .055 - .059 STAMPED #1/

AR 8616571 1956/27-28 HT WITH CC TRANS / .060 - .064 STAMPED #2/

AR 8616572 1956/27-28 HT WITH CC TRANS / .065 - .069 STAMPED #3/

AR 8616573 1956/27-28 HT WITH CC TRANS / .070 - .074 STAMPED #4/

AR 8616574 1956/27-28 HT WITH CC TRANS / .075 - .079 STAMPED #5/

AR 8616575 1956/27-28 HT WITH CC TRANS / .080 - .084 STAMPED #6/

AR 8616576 1956/27-28 HT WITH CC TRANS / .085 - .089 STAMPED #7/

AR 8616577 1956/27-28 HT WITH CC TRANS / .090 - .094 STAMPED #8/

AR 8616578 1956/27-28 HT WITH CC TRANS / .095 - .099 STAMPED #9/

4.190 RING, TRANSMISSION REVERSE FLANGE AND REAR CLUTCH CYLINDER TO CLUTCHDRUM SNAP

2 8616015 1956-57/27-28 HT WITH CC TRANS



4.192 CARRIER, TRANSMISSION REVERSE PLANET

1	8608186	1948-50/25-27 HT
1	8611960	1951-55/25-27-28 HT, 1956/27 HT EXC CC TRANS
1	8616845	1956/27-28 HT WITH CC TRANS USE WITH 8616843 GEAR
1	8617820	1957/27-28 HT
AR	8606763	RING, 1948-55/25-27-28 HT, 1956-57/27-28 HT 1-11/32 X 3/32

4.193 GEAR, TRANSMISSION REVERSE UNIT INTERNAL

1	8608597	1948-50/25-27 HT
1	8615449	1951-55/25-27 HT, 1956/27 HT EXC CC TRANS
1	8616843	1956-57/27-28 HT WITH CC TRANS USE WITH 8616845 CARRIER
1	8609602	RING, SNAP 2-7/8 X 3/32, 1948-50/25-27 HT
1	8613114	WASHER, THRUST, 1951-55/25-27-28 HT
1	8616069	WASHER, THRUST, 1956-57/27-28 HT WITH CC TRANS
1	8618128	BUSHING, 1951-55/25-27-28 HT, 1956/27-28 HT EXC CC TRANS

4.194 SUPPORT, TRANSMISSION REVERSE INTERNAL GEAR

1	8608745	1948-49/25-27 HT
1	8611758	1950/25-27 HT

4.195 PAN, TRANSMISSION OIL

1	8608630	1948-54/25-27-28 HT
1	8615416	1955/27-28 HT, 1956/27 HT EXC CC TRANS
1	8617571	1956/27-28 HT WITH CC TRANS, 1957/27-28 HT /SUPERSEDES 8616285/
1	1307238	PLUG AND GASKET, 1948-57/25-27-28 HT
1	1307237	GASKET, DRAIN PLUG, 1948-57/25-27-28 HT

4.196 GASKET, TRANSMISSION OIL PAN TO CASE

1	8608910	1948-55/25-27-28 HT, 1956/27 HT EXC CC TRANS
1	8616182	1956-57/27-28 HT WITH CC TRANS

4.200 PUMP, TRANSMISSION REAR OIL

1	8615624	1948-54/25-27-28 HT
1	3713661	1955/20-22 AT
1	8615329	1955/27-28 HT, 1956/27 HT EXC CC TRANS
1	8617366	1956/27-28 HT WITH CC TRANS - USED WITH RUBBER SEALS ON REVERSE PISTON - USE WITH 8617372 PISTON AND 8616925 SEAL
1	8617922	1957/27-28 HT

4.200 GASKET, TRANSMISSION REAR OIL PUMP TO CASE

1	8618751	1956-57/27-28 HT WITH CC TRANS /SUPERSEDES 8616347/
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4.200 WASHER, TRANSMISSION REAR PUMP

1	8617452	1956-57/27-28 HT WITH CC TRANS .79 OD X 30 ID
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4.203 COVER, TRANSMISSION REAR OIL PUMP

1	8611355	1948-52/25-27 HT INTERNAL TOOTH TYPE PUMP
1	8609556	1948-49/25-27 HT EXTERNAL TOOTH TYPE PUMP
1	8614704	1953-55/25-27-28 HT, 1956/27 HT EXC CC TRANS
4	8614824	BOLT 1/4-20 X 5/8, 1948-55/25-26-27-28 HT, 1956/27 HT EXC CC TRANS REAR OIL PUMP COVER TO BODY

4.203 BEARING, TRANSMISSION REAR OIL PUMP

1	906883	1956-57/27-28 HT WITH CC TRANS /SUPERSEDES 903007/
1	8614188	RING, RETAINING, 1956-57/27-28 HT WITH CC TRANS

4.203 RING, TRANSMISSION REAR PUMP BEARING TO OUTPUT SHAFT SNAP

1	8614096	1956/27-28 HT WITH CC TRANS
1	3727490	1957/20-22 TG

4.203 VALVE, TRANSMISSION REAR PUMP CHECK

2	8617991	1957/27-28 HT
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4.206 GEAR SET, TRANSMISSION REAR OIL PUMP

1	8610734	1948-49/25-27 HT SEE NOTE-INCLUDES 1 GEAR, 1 SHAFT AND 1 PIN NOTE. USED ONLY WITH EXTERNAL TOOTH TYPE PUMP - FOR JOBS WITH INTERNAL TOOTH TYPE PUMP SERVICE COMPLETE PUMP.
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4.210 GEAR, OIL PUMP DRIVE

1	8609428	1948-55/25-27-28 HT, 1956/27 HT EXC CC TRANS
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- 4.211 RING, OIL PUMP DRIVE GEAR SNAP
1 8609422 1948-55/25-27-28 HT, 1956/27 HT EXC CC TRANS /2-13/32 X 3/64/
- 4.211 GEAR PACKAGE, TRANSMISSION REAR OIL PUMP AND GOVERNOR DRIVEN
1 8610744 1948-55/25-27-28 HT, 1956/27 HT EXC CC TRANS INCLUDES PINS
- 4.213 SPRING, TRANSMISSION REAR PUMP CHECK VALVE
1 8615071 1955/27-28 HT, 1956/27 HT EXC CC TRANS
- 4.216 SEAL, OIL PUMP PRESSURE REGULATOR PUMP
1 8611804 1950-51/27 HT, 1952-57/25-27-28 HT
- 4.216 PLUG, OIL PUMP THROTTLE VALVE PRESSURE
1 8611234 1948-49/25-27 HT
1 8611811 1950/25 HT
1 8611802 1950/27 HT
- 4.216 PLUG, PRESSURE REGULATOR - WITH PIN
1 8614982 1948-50/25-27 HT WITH P9 TRANSMISSION - SEE NOTE
1 8611798 1950/27 HT
1 8614984 1950/27 HT WITH D50 TRANSMISSION - SEE NOTE
1 8614986 1950/ALL HT WITH P50 TRANSMISSION - SEE NOTE
NOTE. TO BE USED WHEN PUMP #8614994 REPLACES #8611908.
- 4.216 GASKET, PRESSURE REGULATOR VALVE PLUG
1 8609515 1948-49/25-27 HT, 1950/25 HT
1 8611827 1950/27 HT, 1951-55/25-27-28 HT, 1956/27 HT EXC CC TRANS
- 4.216 PLUG AND GASKET PACKAGE, TRANSMISSION PRESSURE REGULATOR
1 8613692 1951/25 HT SEE NOTE
1 8613604 1951/27 HT SEE NOTE
1 8614989 1951/27 HT USED WITH PUMP 8614996
1 8614133 1952-54/25-27-28 HT SEE NOTE
1 8614977 1955/27-28 HT, 1956/27 HT EXC CC TRANS
1 8616904 1956-57/27-28 HT WITH CC TRANS
NOTE. INCLUDES BOOSTER PLUG, REGULATOR PLUG, GASKET.
- 4.216 VALVE, TRANSMISSION
1 3705486 1948-51/25-27 HT PRESSURE REGULATOR
1 8614378 1952-55/25-27-28 HT, 1956/27 HT EXC CC TRANS OIL PRESSURE REGULATOR
1 8616202 1956-57/27-28 HT WITH CC TRANS PRESSURE REGULATOR
- 4.216 SPRING, TRANSMISSION PRESSURE REGULATOR VALVE
1 8609052 1948-49/25-27 HT, 1950/25 HT
1 8611860 1950/27 HT
1 8613036 1951/25 HT
1 8611942 1951/27 HT
1 8615263 1952-55/25-27-28 HT, 1956/27 HT EXC CC TRANS
1 8616204 1956/27-28 HT WITH CC TRANS, 1957/27-28 HT - MODEL P
1 8617968 1957/27-28 HT - MODEL PA
- 4.216 SPRING, TRANSMISSION REAR PUMP CHECK VALVE
2 8617992 1957/27-28 HT
- 4.222 PIPE, TRANSMISSION FRONT OIL PUMP INTAKE
1 8608738 1948-51/25-27 HT
2 8613234 1952-54/25-27-28 HT
1 8615017 1955/27-28 HT, 1956/27 HT EXC CC TRANS
1 8616283 1956-57/27-28 HT WITH CC TRANS
2 8609531 PLATE, BOLT LOCK, 1948-51/25-27 HT
- 4.222 PIPE, TRANSMISSION REAR PUMP INTAKE
1 8616281 1956/27-28 HT WITH CC TRANS
1 8616978 1956/27-28 HT WITH CC TRANS - KIT
1 8617606 1957/27-28 HT
- 4.223 GASKET, TRANSMISSION FRONT PUMP INTAKE PIPE
1 8609490 1948-51/25-27 HT
- 4.223 SEAL, TRANSMISSION FRONT OIL PUMP INTAKE PIPE OIL -O- RING
1 8613199 1952-55/25-27-28 HT, 1956/27 HT EXC CC TRANS
1 8616279 1956-57/27-28 HT WITH CC TRANS



4.223 SEAL, TRANSMISSION REAR PUMP INTAKE PIPE -O- RING

1 8616280 1956/27-28 HT WITH CC TRANS

4.224 SCREEN, TRANSMISSION OIL

1 8608654 1948-51/25-27 HT
 1 8613216 1952-54/25-27-28 HT
 1 8615082 1955/27-28 HT, 1956/27 HT EXC CC TRANS
 1 8618209 1956/27-28 HT WITH CC TRANS, 1957/27-28 HT /SUPERSEDES 8616284/

4.225 CYLINDER, TRANSMISSION FRONT SERVO BAND RELEASE

1 8609492 1948-51/25-27 HT
 1 8614073 1952/25-27 HT
 1 8614777 1953-54/25-27-28 HT

4.225 COVER, FRONT SERVO

1 8615031 1955/27-28 HT, 1956/27 HT EXC CC TRANS
 1 8616638 1956/27-28 HT WITH CC TRANS - ONLY 1 SERVO USED
 1 8617893 1957/27-28 HT
 1 8615028 PLATE, 1955/27-28 HT, 1956/27 HT EXC CC TRANS

4.226 PUMP, TRANSMISSION FRONT OIL

1 8614994 1948-50/25-27 HT INCLUDES COVER, SLIDE SEAL, ROTOR, VANES, VALVE, RINGS, PIPE AND SCREEN
 1 8614996 1951/25-27 HT
 1 8613262 1952-55/25-27-28 HT, 1956/27 HT EXC CC TRANS
 1 8618945 1956-57/27-28 HT WITH CC TRANS WITH RUBBER SEALS ON OVERRUN PISTON - SEE NOTE /SUPERSEDES 8616884/
 1 8609516 VALVE, RELIEF, 1948-50/25-27 HT
 1 8611823 VALVE, RELIEF, 1951/25-27 HT
 1 8614897 VALVE, RELIEF, 1952-54/25-27-28 HT, 1955/27-28 HT, 1956/27 HT EXC CC TRANS
 1 8609517 SPRING, RELIEF VALVE, 1948-50/25-27 HT
 1 8611822 SPRING, RELIEF VALVE, 1951/25-27 HT
 1 8614896 SPRING, RELIEF VALVE, 1952-54/25-27-28 HT, 1955/27-28 HT, 1956/27 HT EXC CC TRANS
 1 8613899 GUIDE, VALVE, 1952-55/25-27-28 HT, 1956/27 HT EXC CC TRANS
 2 8616539 PIN, VALVE RETAINER, 1956-57/27-28 HT WITH CC TRANS .075 X 7/8
 1 8609437 GASKET, COVER, 1948/25-27 HT
 1 8609532 BOLT, COVER TO BODY, 1949-51/25-27 HT HEX HD 1/4-20 X 5/8
 2 8609533 BOLT, COVER TO BODY, 1948-49/25-27 HT HEX HD 1/4-20 X 1
 1 8609534 BOLT, COVER TO BODY, 1948-50/25-27 HT HEX HD 1/4-20 X 1-3/8
 1 8611821 BOLT, COVER TO BODY, 1951/25-27 HT HEX HD 1/4-20 X 1-1/2
 1 8617629 BOLT, COVER TO BODY, 1956-57/27-28 WITH CC TRANS 5/16-18 X 1
 3 8617658 BOLT, 1956-57/27-28 HT WITH CC TRANS
 3 8609514 WASHER, COVER TO BODY, 1948-51/25-27 HT
 1 8609486 WASHER, LOCATING, 1948-55/25-27-28 HT, 1956/27 HT EXC CC TRANS
 1 8617506 WASHER, 1956/27-28 HT WITH CC TRANS
 11 8616883 WASHER, 1956-57/27-28 HT WITH CC TRANS
 1 8618161 BUSHING, 1948/25-26-27-28 HT, 1949-51/25-27 HT
 1 8618137 BUSHING, 1952-55/25-27-28 HT, 1956/27-28 HT EXC CC TRANS

NOTE. WHEN USING ON 1956 JOBS HAVING METAL SEALS ON OVERRUN PISTON ALSO USE 8616896 PISTON AND 8616918 SEAL PKG.

4.226 SCREW AND WASHER KIT, FRONT OIL PUMP

1 8611878 1951/25-27 HT INCLUDES 2 SCREWS, 2 WASHERS
 1 8614360 1952-55/25-27-28 HT, 1956/27 HT EXC CC TRANS

4.226 SPRING, FRONT OIL PUMP PRIMING

1 8616198 1952-55/25-27-28 HT, 1956/27 HT EXC CC TRANS INNER
 1 8616199 1952-55/25-27-28 HT, 1956/27 HT EXC CC TRANS OUTER
 1 8616601 1956/27-28 HT WITH CC TRANS - INNER
 1 8616928 1956-57/27-28 HT WITH CC TRANS - OUTER

4.226 BODY, TRANSMISSION FRONT UNIT SERVO

1 8610746 1948-49/25-27 HT
 1 8611742 1950-51/25-27 HT
 1 8614398 1952/25-27 HT
 1 8614833 1953-54/25-27-28 HT
 1 8615019 1955/27-28 HT, 1956/27 HT EXC CC TRANS
 1 8616906 1956/27-28 HT WITH CC TRANS - ONLY 1 SERVO USED
 1 8616983 1957/27-28 HT - ACCUMULATOR
 1 8615605 SPACER, 1955/27-28 HT, 1956/27 HT EXC CC TRANS



- 4.226 SEAT, FRONT SERVO CHECK VALVE
1 8614125 1952/25-27 HT
- 4.226 PLUG, FRONT SERVO CHECK VALVE
1 8611743 1950-51/25-27 HT
- 4.226 SPRING, FRONT SERVO CHECK VALVE
1 8611744 1950-54/25-27-28 HT
- 4.226 GASKET, FRONT SERVO BODY
1 8614377 1952/25-27 HT TO CYLINDER
1 8616639 1956/27-28 HT WITH CC TRANS - TO COVER - ONLY 1 SERVO USED
1 8617894 1957/27-28 HT
- 4.226 BOLT AND WASHER PACKAGE, FRONT PUMP COVER
1 8610739 1948-50/25-27 HT
- 4.226 VALVE, TRANSMISSION TORUS FEED - IN FRONT PUMP
1 8616468 1956-57/27-28 HT WITH CC TRANS
1 8616467 SPRING, 1956-57/27-28 HT WITH CC TRANS
2 8616539 PIN, VALVE RETAINER, 1956/27-28 HT WITH CC TRANS
- 4.226 SPRING, TRANSMISSION COOLER BY-PASS CHECK VALVE
1 8616466 1956-57/27-28 HT WITH CC TRANS
- 4.226 RETAINER, TRANSMISSION TORUS FEED VALVE SPRING
1 8616465 1956-57/27-28 HT WITH CC TRANS
- 4.227 VALVE, TRANSMISSION FRONT SERVO OVERRUN CONTROL
1 8614053 1952/25-27 HT
1 8614793 1953-54/25-27-28 HT
1 8615026 1955/27-28 HT, 1956/27 HT EXC CC TRANS
- 4.227 SPRING, TRANSMISSION FRONT SERVO OVERRUN CONTROL VALVE
1 8614054 1952/25-27 HT
1 8614791 1953-55/25-27-28 HT, 1956/27 HT EXC CC TRANS
- 4.227 PIN, OVERRUN CONTROL VALVE
1 8614186 1952/25-27 HT
1 8614136 1953-54/25-27-28 HT
- 4.227 BODY, TRANSMISSION FRONT SERVO VALVE
1 8614884 1953-54/25-27-28 HT
1 8617026 1955/27-28 HT, 1956-57/27 HT EXC CC TRANS /SUPERSEDES 8615447/
- 4.227 PLUG, OVERRUN CONTROL
1 8614142 1953-55/25-27-28 HT
- 4.227 BODY, TRANSMISSION OVERRUN CLUTCH VALVE
1 8616901 1956/27-28 HT WITH CC TRANS FIRST JOBS UP TO TRANS P56-170202
1 8616955 1956/27-28 HT AFTER JOBS WITH CC TRANS AFTER TRANS P56-170202
1 8618910 1957/27-28 HT FIRST JOBS - MODEL - P
1 8618934 1957/27-28 HT AFTER JOBS MODEL P
- 4.227 BODY, TRANSMISSION SHIFT VALVE
1 8616965 1956/27-28 HT WITH CC TRANS
1 8618928 1957/27-28 HT /MODEL P/ WITHOUT 1/4 BALL CHECK /SUPERSEDES 8618902/
1 8618930 1957/27-28 HT MODEL PA /SUPERSEDES 8618901/
- 4.227 BODY, TRANSMISSION MANUAL VALVE
1 8616921 1956/27-28 HT WITH CC TRANS
1 8618914 1957/27-28 HT
- 4.228 PISTON, TRANSMISSION FRONT SERVO
1 8609539 1948-51/25-27 HT
1 8614059 1952/25-27 HT
1 8614851 1953-54/25-27-28 HT
1 8615032 1955-56/27-28 HT
1 8616140 1956-57/27-28 HT WITH CC TRANS - ONLY 1 SERVO USED
1 8616643 1956-57/27-28 HT WITH CC TRANS - ACCUMULATOR



4.228 PISTON, TRANSMISSION FRONT BAND RELEASE

1 8609458 1948-51/25-27 HT
1 8611849 1953-55/25-27-28 HT, 1956/27 HT EXC CC TRANS

4.228 PISTON, TRANSMISSION ACCUMULATOR

1 8616836 1957/27-28 HT

4.229 RING, TRANSMISSION FRONT SERVO BAND OIL SEAL

1 8602312 1948-51/25-27 HT SPECIAL GAP-APPLY PISTON 1-5-16 X 3/32 /SUPERSEDES 8611055/
1 8609464 1948-52/25-27 HT SPECIAL GAP-RELEASE RING 1-5/8 X 3/32 /SUPERSEDES 8611251/
1 8614062 1952/25-27 HT APPLY PISTON 1-3/8 X 3/32
1 8614122 1953-55/25-27-28 HT, 1956/27 HT EXC CC TRANS APPLY 1-7/16 X 3/32
1 8611851 1953-55/25-27-28 HT, 1956/27 HT EXC CC TRANS RELEASE RING 1-3/4 X 3/32
1 8609452 1956/27 HT EXC CC TRANS - BRAKE PISTON - 1-1/4 X 3/32

4.229 SEAL, TRANSMISSION ACCUMULATOR PISTON OIL

1 8616636 1956/27-28 HT WITH CC TRANS

4.229 RING, TRANSMISSION PISTON OIL SEAL

1 8616031 1956-57/27-28 HT WITH CC TRANS ACCUMULATOR
2 8616048 1956-57/27-28 HT WITH CC TRANS SERVO

4.230 VALVE, TRANSMISSION ACCUMULATOR TRIMMER

1 8616644 1956/27-28 HT WITH CC TRANS
1 8617896 1957/27-28 HT
1 8617983 1957/27-28 HT
1 8616650 SPRING, 1956/27-28 HT WITH CC TRANS
1 8618050 SPRING, 1957/27-28 - MODEL PA
1 8616645 PLUG, 1956-57/27-28 HT WITH CC TRANS
1 8617988 SPRING, 1957/27-28 HT - MODEL P /SUPERSEDES 8617895/
1 8617527 PIN, 1956-57/27-28 HT WITH CC TRANS SPRING TYPE

4.233 SPRING, TRANSMISSION FRONT SERVO

1 8609474 1948-51/25-27 HT, 1953-55/25-27-28 HT, 1956/27 HT EXC CC TRANS BOOSTER
1 8609449 1948-51/25-27 HT, 1953-55/25-27-28 HT, 1956/27 HT EXC CC TRANS RETRACTING
1 8614412 1952/25-27 HT RELEASE
1 8618659 1956-57/27-28 HT WITH CC TRANS RETRACTING /SUPERSEDES 8616156/

4.233 SPRING, TRANSMISSION ACCUMULATOR

1 8616657 1956/27-28 HT WITH CC TRANS - INNER
1 8616648 1956/27-28 HT WITH CC TRANS - MIDDLE
1 8616649 1956/27-28 HT WITH CC TRANS OUTER
1 8616851 1957/27-28 HT FIRST JOBS - 1-1/8 OD X 3-3/4 LONG
1 8618598 1957/27-28 HT AFTER JOBS 1-1/8 OD X 2-7/8 LONG

4.233 SPACER, TRANSMISSION SERVO AND ACCUMULATOR SPRING

1 8618596 1957/27-28 HT

4.234 VALVE, TRANSMISSION FRONT SERVO DOWNSHIFT

1 8609116 1948-51/25-27 HT 4-3
1 8614126 1952/25-27 HT
1 8614792 1953-54/25-27-28 HT
1 8615665 1955/27-28 HT, 1956/27 HT EXC CC TRANS
1 8617212 SPRING, DOWNSHIFT 4-3, 1955/27-28 HT, 1956/27 HT EXC CC TRANS
1 8609162 SPRING, RETAINER, 1948-51/25-27 HT

4.234 RETAINER, TRANSMISSION FRONT SERVO RETRACTING SPRING

1 8609545 1948-51/25-27 HT

4.234 RETAINER, FRONT SERVO DOWN SHIFT VALVE

1 8613733 1952/25-27 HT

4.234 RETAINER, FRONT SERVO RELEASE SPRING

1 8611848 1953-55/25-27-28 HT, 1956/27 HT EXC CC TRANS

4.236 LEVER, TRANSMISSION REAR BAND ACTUATING

1 8609600 1948-55/25-27-28 HT, 1956/27 HT EXC CC TRANS

- 4.237 BEARING PACKAGE, TRANSMISSION ACTUATING LEVER
1 7450049 1948-55/25-27-28 HT, 1956/27 HT EXC CC TRANS INCLUDES 20 BEARINGS
- 4.237 PIN, TRANSMISSION REAR SERVO BAND ACTUATING LEVER
1 8613172 1948-55/25-27-28 HT, 1956/27 HT EXC CC TRANS
- 4.239 BODY, TRANSMISSION REAR SERVO
1 8610748 1948-50/25-27 HT
1 8613269 1951/25-27 HT
1 8613142 1952-54/25-27-28 HT
1 8615057 1955/27-28 HT, 1956/27 HT EXC CC TRANS
- 4.239 GASKET, REAR SERVO BODY TO ACCUMULATOR BODY
1 8613159 1952-55/25-27-28 HT, 1956/27 HT EXC CC TRANS
- 4.241 PISTON AND PIN, TRANSMISSION REAR SERVO
1 8610751 1948-55/25-27-28 HT, 1956/27 HT EXC CC TRANS ACCUMULATOR
1 8610752 1948-55/25-27-28 HT, 1956/27 HT EXC CC TRANS BOOSTER
- 4.242 RING, TRANSMISSION REAR SERVO PISTON OIL SEAL - SPECIAL GAP
1 8609445 1948-55/25-27-28 HT, 1956/27 HT EXC CC TRANS BOOSTER - LARGE
1 8609446 1948-55/25-27-28 HT, 1956/27 HT EXC CC TRANS - BOOSTER - SMALL -
1-11/16 X 3/32
1 8611054 1948-51/25-27 HT COMPENSATOR 1-1/4 X 3/32
1 8611581 1948-55/25-27-28 HT, 1956/27 HT EXC CC TRANS ACCUMULATOR
- 4.244 PISTON, TRANSMISSION REAR SERVO COMPENSATOR
1 8608780 1948-51/25-27 HT
- 4.244 PISTON AND SPRING PACKAGE, TRANSMISSION REAR SERVO COMPENSATOR
1 8613764 1948-55/25-27-28 HT, 1956/27 HT EXC CC TRANS /SUPERSEDES 8610339/
- 4.246 SPRING, TRANSMISSION REAR SERVO
1 8611794 1948-55/25-27-28 HT, 1956/27 HT EXC CC TRANS
1 8609061 1948-55/25-27-28 HT, 1956/27 HT EXC CC TRANS ACCUMULATOR PISTON
1 8609480 1948-55/25-27-28 HT, 1956/27 HT EXC CC TRANS BOOSTER PISTON
1 8614184 1952/25-27 HT COMPENSATOR PISTON INNER
- 4.247 RETAINER, TRANSMISSION REAR SERVO SPRING
1 8609470 1948-55/25-27-28 HT, 1956/27 HT EXC CC TRANS
- 4.248 PIPE, TRANSMISSION OIL
1 8609507 1948-54/25-27-28 HT FRONT PUMP TO FRONT SERVO
1 8609459 1948-54/25-27-28 HT FRONT TO REAR SERVO
1 8606941 1948-49/25-27 HT REAR PUMP DISCHARGE
AR 8609435 1948-55/25-27-28 HT, 1956/27 HT EXC CC TRANS GOVERNOR OIL DELIVERY
1 8611770 1950/25-27 HT REAR PUMP DISCHARGE
1 8611922 1951/25-27 HT PRESSURE REGULATOR REVERSE
1 8611963 1951-55/25-27-28 HT, 1956/27 HT EXC CC TRANS REVERSE CLUTCH
1 8614038 1952/25-27 HT GOVERNOR DELIVERY
1 8614175 1952/25-27 HT PRESSURE REGULATOR REVERSE
1 8614128 1952-54/25-27-28 HT REAR PUMP DISCHARGE
1 8614789 1953-54/25-27-28 HT GOVERNOR OIL DELIVERY
1 8614817 1953-55/25-27-28 HT, 1956/27 HT EXC CC TRANS PRESSURE REGULATOR
REVERSE
1 8615077 1955/27-28 HT, 1956/27 HT EXC CC TRANS REAR PUMP DISCHARGE
1 8615059 1955/27-28 HT, 1956/27 HT EXC CC TRANS REAR SERVO COMPENSATOR
1 8615016 1955/27-28 HT, 1956/27 HT EXC CC TRANS FRONT PUMP TO FRONT SERVO
1 8609418 FITTING, REAR OIL PUMP DISCHARGE PIPE TO FRONT SERVO TUBE
1948-49/25-27 HT
- 4.248 CLIP, TRANSMISSION OIL PUMP DISCHARGE PIPE RETAINER SPRING
1 8617023 1955/27-28 HT, 1956/27 HT EXC CC TRANS
- 4.248 CLIP, TRANSMISSION FRONT PUMP INTAKE PIPE
1 8616561 1956-57/27-28 HT WITH CC TRANS
- 4.248 RETAINER, TRANSMISSION OIL PUMP DISCHARGE PIPE
1 8615556 1955/27-28 HT, 1956/27 HT EXC CC TRANS



4.250 VALVE PACKAGE, TRANSMISSION REAR SERVO CHECK

1 8610745 1948-51/25-27 HT
1 8613949 1952/25-27 HT
1 8614877 1953-55/25-27-28 HT, 1956/27 HT EXC CC TRANS

4.250 VALVE, REAR SERVO

1 8611842 1952/25-27 HT EXHAUST
1 8614886 1953-55/25-27-28 HT, 1956/27 HT EXC CC TRANS - EXHAUST

4.250 PLUNGER, TRANSMISSION REAR SERVO CHECK VALVE

1 8609619 1948-52/25-27 HT
1 8614859 1953-55/25-27-28 HT, 1956/27 HT EXC CC TRANS

4.250 SPRING, REAR SERVO EXHAUST VALVE

1 8611715 1952/25-27 HT
1 8614858 1953-55/25-27-28 HT, 1956/27 HT EXC CC TRANS

4.250 BODY, TRANSMISSION REAR SERVO ACCUMULATOR

1 8610749 1948-50/25-27 HT
1 8613158 1951/25-27 HT
1 8614044 1952/25-27 HT
1 8614856 1953-55/25-27-28 HT, 1956/27 HT EXC CC TRANS

4.250 PLUG, TRANSMISSION ACCUMULATOR THROTTLE VALVE

1 8617984 1957/27-28 HT /SUPERSEDES 8617897/
1 8617898 PIN, 1957/27-28 HT

4.251 BAND AND LINING, TRANSMISSION SERVO

1 8615224 1948-54/25-27-28 HT FRONT
1 8607477 1948-51/25-27 HT REAR
1 8613924 1952-55/25-27-28 HT, 1956/27 HT EXC CC TRANS REAR
1 8615039 1955/27-28 HT, 1956/27 HT EXC CC TRANS - FRONT
1 8616092 1956-57/27-28 HT WITH CC TRANS - REAR

4.252 SPRING, TRANSMISSION REAR BAND RELEASE

1 8615089 1948-55/25-27-28 HT, 1956/27 HT EXC CC TRANS

4.252 SPRING, FRONT BAND ANCHOR NUT LOCK

1 8615239 1955/27-28 HT, 1956/27 HT EXC CC TRANS

4.253 SCREW, TRANSMISSION BRAKE BAND ADJUSTING STOP

2 8609584 1948-55/25-27-28 HT, 1956/27 HT EXC CC TRANS

4.253 STOP, TRANSMISSION FRONT BAND ANCHOR

1 8615037 1955/27-28 HT, 1956/27 HT EXC CC TRANS
1 8615034 NUT, FRONT BAND ANCHOR, 1955/27-28 HT, 1956/27 HT EXC CC TRANS

4.255 SLEEVE, TRANSMISSION GOVERNOR OIL DELIVERY

1 8609436 1948-50/25-27 HT
1 8608657 PLUG, 1948-50/25-27 HT

4.256 GOVERNOR, TRANSMISSION

1 8614425 1948-51/25-27 HT /SUPERSEDES 8613079/
1 8615062 1952-55/25-27-28 HT, 1956/27 HT EXC CC TRANS /SUPERSEDES 8614046/
1 8618401 1956-57/27-28 HT WITH CC TRANS /SUPERSEDES 8616353/
1 8610740 PLUNGER AND BUSHING, 1948-51/25-27 HT
1 8609441 STOP, PLUNGER, 1948-52/25-27 HT
1 8614048 STOP, 1952/25-27 HT
4 8609440 RING, 1948-57/25-27-28 HT SPECIAL GAP 1-3/16 X 3/32

4.256 COVER, TRANSMISSION GOVERNOR

1 8616352 1956-57/27-28 HT WITH CC TRANS

4.259 FLANGE, TRANSMISSION REAR OIL PUMP GOVERNOR DRIVE

1 8607755 1948-54/25-27-28 HT INCLUDES PIN

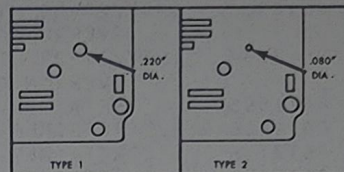
4.265 VALVE, TRANSMISSION

1 8609593 1948-50/25-27 HT MANUAL
1 8611832 1950/25 HT CONTROL
1 8611672 1950/27 HT CONTROL
1 8611974 1951/25-27 HT MANUAL
1 8613066 1951/25 HT CONTROL
1 8611927 1951/27 HT CONTROL
1 8614164 1952-55/25-27-28 HT, 1956/27 HT EXC CC TRANS - MANUAL

- | | | |
|---|---------|---|
| 1 | 8614129 | 1952/25-27 HT CONTROL |
| 1 | 8614724 | 1953/25-27 HT CONTROL |
| 1 | 8614814 | 1953-55/25-27-28 HT, 1956/27 HT EXC CC TRANS - CONTROL VALVE BY-PASS |
| 1 | 8615354 | 1953/25-27 HT, 1954/25-27-28 HT CONTROL |
| 1 | 8615661 | 1955/27-28 HT |
| 1 | 8617333 | 1956/27 HT EXC CC TRANS - CONTROL |
| 1 | 8616542 | 1956-57/27-28 HT WITH CC TRANS - CHANNEL PLATE BY-PASS |
| 1 | 8616258 | 1956-57/27-28 HT WITH CC TRANS - MANUAL |
| 1 | 8617913 | 1957/27-28 HT BY-PASS |
| 1 | 8618910 | 1957/27-28 HT FIRST JOBS WITH CHANNEL PLATE 8618224 - MODEL P -
OVERRUN CLUTCH VALVE |
| 1 | 8618934 | 1957/27-28 HT AFTER JOBS WITH CHANNEL PLATE 8618195 - MODEL P -
OVERRUN CLUTCH VALVE |
| 1 | 8611595 | RETAINER, DETENT BALL, 1948-50/25-27 HT |
| 1 | 8614426 | RETAINER, DETENT BALL, 1951/25-27 HT |
| 1 | 8617136 | RETAINER, DETENT BALL, 1952-54/25-27-28 HT |
| 1 | 8617151 | RETAINER, DETENT PLUNGER, 1955/27-28 HT, 1956/27 HT EXC CC TRANS |
| 1 | 8611662 | SPRING, DETENT, 1948-50/25-27 HT |
| 1 | 8617356 | SPRING, DETENT, 1951-55/25-27-28 HT, 1956/27 HT EXC CC TRANS
/SUPERSEDES 8611991/ |
| 1 | 8616558 | SPRING, DETENT, 1956-57/27-28 - HT WITH CC TRANS |
| 1 | 8616557 | SPRING, DETENT RETAINER, 1956-57/27-28 HT WITH CC TRANS - HAIR PIN
TYPE |
- 4.265 BODY, TRANSMISSION CONTROL VALVE
- | | | |
|---|---------|-----------------------------------|
| 1 | 8610750 | 1948-49/25-27 HT INNER |
| 1 | 8611598 | 1948-49/25-27 HT OUTER |
| 1 | 8613914 | 1951/25-27 HT FRONT SERVO EXHAUST |
| 1 | 8609423 | PLATE, SPACER, 1948-49/25-27 HT |
- 4.265 SPACER, MANUAL VALVE PLUNGER RETAINER
- | | | |
|---|---------|---------------|
| 1 | 8611977 | 1951/25-27 HT |
|---|---------|---------------|
- 4.265 PLUNGER, MANUAL CONTROL VALVE DETENT
- | | | |
|---|---------|--|
| 1 | 8617356 | 1951-55/25-27-28 HT, 1956/27 HT EXC CC TRANS - INCLUDES SPRING
/SUPERSEDES 8611991/ |
| 1 | 8616417 | 1956-57/27-28 HT WITH CC TRANS |
- 4.265 PIN, TIMING VALVE PLUG RETAINER
- | | | |
|---|---------|--|
| 1 | 8614136 | 1952-55/25-27-28 HT, 1956/27 HT EXC CC TRANS |
|---|---------|--|
- 4.265 SPRING, REVERSE EXHAUST VALVE
- | | | |
|---|---------|---------------|
| 1 | 8613839 | 1951/25-27 HT |
|---|---------|---------------|
- 4.265 SPRING, T OIL BALL CHECK
- | | | |
|---|---------|---------------------|
| 1 | 8613839 | 1952-55/25-27-28 HT |
|---|---------|---------------------|
- 4.265 SPRING UNIT, TRANSMISSION THROTTLE AND DETENT CONTROL VALVE
- | | | |
|---|---------|----------------------------|
| 1 | 8616966 | 1956/27-28 HT - VALVE BODY |
|---|---------|----------------------------|
- 4.265 RETAINER AND LEVER PACKAGE, CONTROL VALVE DETENT PLUNGER
- | | | |
|---|---------|---|
| 1 | 8617136 | 1955/25-27-28 HT, 1956/27 HT EXC CC TRANS |
|---|---------|---|
- 4.265 PLATE, TRANSMISSION CLUTCH VALVE BODY
- | | | |
|---|---------|--|
| 1 | 8616419 | 1956-57/27-28 HT WITH CC TRANS - FRONT |
| 1 | 8616420 | 1956-57/27-28 HT WITH CC TRANS - REAR |
- 4.265 PLATE, TRANSMISSION VALVE BODY
- | | | |
|---|---------|--|
| 1 | 8616273 | 1956-57/27-28 HT WITH CC TRANS - SHIFTER |
| 1 | 8616277 | 1956/27-28 HT WITH CC TRANS - REGULATOR |
| 1 | 8616368 | 1956/27-28 HT WITH CC TRANS - CHANNEL |
| 1 | 8618224 | 1957/27-28 HT FIRST JOBS - WITH VALVE BODIES 8618907 AND 8618910
/SUPERSEDES 8617868/ |
| 1 | 8618195 | 1957/27-28 HT AFTER JOBS - WITH VALVE BODIES 8618932 AND 8618934 -
CHANNEL |
| 1 | 8617911 | 1957/27-28 HT |
| 1 | 8617373 | SCREW 10-24 X 19/32, 1956-57/27-28 HT WITH CC TRANS |
- 4.265 COVER, TRANSMISSION CONTROL VALVE REGULATOR BODY
- | | | |
|---|---------|---------------|
| 1 | 8617912 | 1957/27-28 HT |
|---|---------|---------------|
- 4.265 SPACER, TRANSMISSION CHANNEL PLATE TO CASE
- | | | |
|---|---------|-----------------------------|
| 1 | 8616683 | 1956/27-28 HT WITH CC TRANS |
| 1 | 8618170 | 1957/27-28 HT |



- 4.265 SPACER, TRANSMISSION CHANNEL PLATE TO VALVE BODY
 1 8616275 1956/27-28 HT WITH CC TRANS - FIRST JOBS - SEE ILLUSTRATION INSERTED
 BELOW
 1 8617754 1956/27-28 HT WITH CC TRANS - AFTER JOBS - SEE ILLUSTRATION INSERTED
 BELOW
 1 8617954 1957/27-28 HT FIRST JOBS - WITH SQUARE NOTCH IN LEFT FRONT CORNER
 1 8618190 1957/27-28 HT AFTER JOBS - WITH SAWTOOTH NOTCH IN LEFT FRONT CORNER
- 4.265 SPRING, COUPLING CHECK VALVE
 1 8613839 1956-57/27-28 HT WITH CC TRANS 3-4
- 4.265 BODY, TRANSMISSION REVERSE BLOCKER PISTON
 1 8616984 1956-57/27-28 HT WITH CC TRANS
 /SUPERSEDES 8616950/
- 4.265 VALVE BODY, TRANSMISSION CONTROL REPAIR KIT
 1 8616949 1956-57/27-28 HT WITH CC TRANS
- 4.265 PIN, VALVE BODY DOWEL
 1 8617501 1956-57/27-28 HT WITH CC TRANS - SPRING TYPE A /SUPERSEDES 141113/
- 4.265 KEY, GOVERNOR DRIVE
 1 8616501 1956-57/27-28 HT WITH CC TRANS
- 4.278 LEVER, TRANSMISSION THROTTLE VALVE
 1 8609591 1948-54/25-27-28 HT INSIDE
 1 8617071 1955/27-28 HT, 1956/27 HT EXC CC TRANS - INSIDE
 1 8616238 1956/27-28 HT WITH CC TRANS - INSIDE
 1 8617585 1957/27-28 HT - INCLUDES SHAFT
- 4.279 LEVER, TRANSMISSION CONTROL VALVE INSIDE DETENT CONTROL
 1 8611266 1948-50/25-27 HT
 1 8611999 1951/25-27 HT
 1 8614134 1952-55/25-27-28 HT, 1956/27 HT EXC CC TRANS
 1 8616240 1956-57/27-28 HT WITH CC TRANS
- 4.282 PIN SEAL AND WASHER PACKAGE INNER CONTROL LEVER
 1 8615193 1954-55/25-27-28 HT, 1956/27 HT EXC CC TRANS
 1 8616907 1956-57/27-28 HT WITH CC TRANS
- 4.282 PIN SEAL AND WASHER PACKAGE, VALVE AND SIDE COVER
 1 8610732 1948-53/25-27 HT SEE 8615193
 1 8615503 1954-55/25-27-28 HT, 1956/27 HT EXC CC TRANS - MANUAL CONTROL LEVER
- 4.282 WASHER, TRANSMISSION CASE TO DETENT PLATE
 1 8616450 1956-57/27-28 HT WITH CC TRANS
- 4.282 SEAL, MANUAL SHAFT -O- RING
 1 8616280 1956-57/27-28 HT WITH CC TRANS
- 4.286 LEVER, TRANSMISSION THROTTLE CONTROL OUTER
 1 8618043 1948-54/25-27-28 HT
 1 520694 1955/27-28 HT, 1956/27 HT EXC CC TRANS EXC DUAL 4 BC
 1 522229 1956/27-28 HT WITH DUAL 4 BC EXC CC TRANS
 1 524496 1956/27-28 HT WITH CC TRANS EXC DUAL 4 BC, 1957/27-28 HT
 1 521523 1956/27-28 HT WITH CC TRANS AND DUAL 4 BC
 1 528593 1957/27-28 HT WITH FI
- 4.286 BOLT, TRANSMISSION THROTTLE CONTROL OUTER LEVER CLAMP
 1 513020 1949-55/25-27-28 HT
- 4.286 SCREW, TRANSMISSION THROTTLE CONTROL OUTER LEVER CLAMP
 1 521151 1955-57/27-28 HT 1/4-28 X 1-1/8
- 4.290 BRACKET AND CRANK, TRANSMISSION REVERSE SHIFTER
 1 8611760 1948-50/25-27 HT
 AR 8610468 SHIM, 1948-50/25-27 HT
- 4.290 PISTON, TRANSMISSION REVERSE SHIFTER BRACKET BLOCKER
 1 8611768 1948-50/25-27 HT
 1 8613177 1951-55/25-27-28 HT, 1956/27 HT EXC CC TRANS
 1 8616272 1956-57/27-28 HT WITH CC TRANS
 1 8610309 SPRING, 1948-49/25-27 HT



- | | | |
|---|---------|--|
| 1 | 8613086 | SPRING, 1951-55/25-27-28 HT, 1956/27 HT EXC CC TRANS |
| 1 | 8616191 | SPRING, 1956-57/27-28 HT WITH CC TRANS |
| 1 | 8616421 | PIN, RETAINER, 1956-57/27-28 HT WITH CC TRANS |
| 1 | 103679 | PIN, DOWEL, 1952-55/25-27-28 HT, 1956/27 HT EXC CC TRANS |
- 4.290 PISTON, TRANSMISSION PARKING BLOCKER
- | | | |
|---|---------|---|
| 1 | 8611982 | 1951/25-27 HT |
| 1 | 8614080 | 1952-55/25-27-28 HT, 1956/27 HT EXC CC TRANS |
| 1 | 8613811 | SPRING, RELEASE, 1951/25-27 HT |
| 1 | 8614081 | SPRING, 1952-55/25-27-28 HT, 1956/27 HT EXC CC TRANS |
| 1 | 8613810 | STOP, SPRING, 1951/25-27 HT |
| 1 | 8613173 | PIN, STOP, 1951-55/25-27-28 HT, 1956/27 HT EXC CC TRANS |
| 1 | 8614082 | RETAINER, PIN, 1952-55/25-27-28 HT, 1956/27 HT EXC CC TRANS |
- 4.290 BACKET, TRANSMISSION PARKING BRAKE
- | | | |
|---|---------|--|
| 1 | 8613506 | 1951/25-27 HT |
| 1 | 8614077 | 1952-55/25-27-28 HT, 1956/27 HT EXC CC TRANS |
| 1 | 8616184 | 1956-57/27-28 HT WITH CC TRANS |
| 1 | 8617878 | 1957/27-28 HT |
| 7 | 8616185 | SPACER, 1956-57/27-28 HT WITH CC TRANS |
| 1 | 8616885 | RETAINER, 1956-57/27-28 HT WITH CC TRANS |
- 4.290 LEVER, TRANSMISSION PARKING BRAKE
- | | | |
|---|---------|--------------------------------|
| 1 | 8616183 | 1956-57/27-28 HT WITH CC TRANS |
|---|---------|--------------------------------|
- 4.290 LINK, TRANSMISSION PARKING BRAKE
- | | | |
|---|---------|--|
| 2 | 8616888 | 1956-57/27-28 HT WITH CC TRANS |
| 3 | 8616136 | CLEVIS PIN, 1956-57/27-28 HT WITH CC TRANS 3/8 X 3/4 |
- 4.293 ROLLER, TRANSMISSION REVERSE SHIFTER CRANK
- | | | |
|---|---------|--|
| 1 | 8609594 | 1948-55/25-27-28 HT, 1956/27 HT EXC CC TRANS |
|---|---------|--|
- 4.294 ANCHOR, TRANSMISSION REVERSE GEAR
- | | | |
|---|---------|--|
| 1 | 8609761 | 1948-50/25-27 HT |
| 1 | 8608996 | BOLT, SUPPORT, 1948-50/25-27 HT |
| 1 | 8609022 | LOCK, SUPPORT BOLT, 1948-55/25-27-28 HT, 1956/27 HT EXC CC TRANS |
- 4.294 ANCHOR, TRANSMISSION PARKING BRAKE
- | | | |
|---|---------|--|
| 1 | 8611929 | 1951-55/25-27-28 HT, 1956/27 HT EXC CC TRANS |
| 1 | 8616143 | 1956-57/27-28 HT WITH CC TRANS |
- 4.294 BOLT, TRANSMISSION PARKING BRAKE PAWL SUPPORT
- | | | |
|---|---------|--|
| 1 | 8611961 | 1951-55/25-27-28 HT, 1956/27 HT EXC CC TRANS |
|---|---------|--|
- 4.294 SHAFT, TRANSMISSION PARKING BRAKE ANCHOR PIVOT
- | | | |
|---|---------|--|
| 1 | 8616171 | 1956-57/27-28 HT WITH CC TRANS |
| 1 | 8616164 | SPACER, 1956-57/27-28 HT WITH CC TRANS |
- 4.295 SPRING, TRANSMISSION REVERSE ANCHOR RETRACTING
- | | | |
|---|---------|------------------|
| 1 | 8609130 | 1948-50/25-27 HT |
|---|---------|------------------|
- 4.295 SPRING, TRANSMISSION PARKING BRAKE ANCHOR RETURN
- | | | |
|---|---------|--|
| 1 | 8613179 | 1951-55/25-27-28 HT, 1956/27 HT EXC CC TRANS |
|---|---------|--|
- 4.295 SPRING, TRANSMISSION PARKING BRAKE LEVER
- | | | |
|---|---------|-----------------------------|
| 1 | 8616186 | 1956/27-28 HT WITH CC TRANS |
| 1 | 8617881 | 1957/27-28 HT |
- 4.317 RETAINER, TRANSMISSION REAR BEARING
- | | | |
|----|---------|---|
| 1 | 8608768 | 1948-49/25-27 HT INCLUDES BUSHING |
| 1 | 8611756 | 1950/25-27 HT |
| 1 | 8611994 | 1951-55/25-27-28 HT |
| 1 | 8617234 | 1956/27 HT EXC CC TRANS |
| 11 | 8616883 | WASHER, TO CASE, 1956-57/27-28 HT WITH CC TRANS |
- 4.317 HOUSING, TRANSMISSION REAR EXTENSION
- | | | |
|---|---------|--------------------------------|
| 1 | 8616307 | 1956-57/27-28 HT WITH CC TRANS |
|---|---------|--------------------------------|
- 4.318 GASKET, TRANSMISSION REAR BEARING RETAINER
- | | | |
|---|---------|--|
| 1 | 8608488 | 1948-50/25-27 HT TO CASE |
| 1 | 8611998 | 1951-55/25-27-28 HT, 1956/27 HT EXC CC TRANS TO CASE |



4.318 SEAL, TRANSMISSION REAR BEARING RETAINER OIL

1	1314707	1948-50/25-26-27-28 HT
1	8612229	1951-57/25-27-28 HT
1	8618702	1956-57/27-28 HT /SUPERSEDES 8616588/

4.318 GASKET, TRANSMISSION REAR EXTENSION HOUSING TO PUMP BODY

1	8616348	1956/27-28 HT WITH CC TRANS
1	8618769	1957/27-28 HT /SUPERSEDES 8617746/

4.335 SHIELD, TRANSMISSION REAR BEARING OIL SEAL

1	8611322	1948-54/25-27-28 HT
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4.337 GEAR AND SHAFT, SPEEDOMETER DRIVEN

1	510955	1948-50/25-27 HT 19-7 RATIO - INCLUDES SLEEVE
1	514866	1951/25-27 HT, 1952-54/25-27-28 HT US 21-8 RATIO - INCLUDES SLEEVE 21-8 TEETH
1	517321	1952/25-27 HT, 1953-54/25-27-28 HT US .025 OS - 40-13 AXLE RATIO - INCLUDES SLEEVE 18-8 TEETH
1	515383	1952-54/25-27-28 HT 18-8 RATIO - INCLUDES SLEEVE 18-8 TEETH
1	518433	1954/25-27-28 US HT 42-13 RATIO - INCLUDES SLEEVE 19-8 TEETH
1	519391	1956-57/27-28 HT -41-12 AXLE RATIO -20-8 TEETH
1	520737	1955-57/27-28 HT 42-13 RATIO -19-8 TEETH
1	519390	1955-57/27-28 HT 40-13 RATIO -18-8 TEETH

4.338 SEAL, SPEEDOMETER DRIVE SHAFT OIL

1	565673	1955-57/27-28 HT
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4.339 HEAD, SPEEDOMETER - SERVICED BY UMS SPEEDOMETER AND GAUGE DISTRIBUTORS

1	1569558	1946-48/ALL HT
1	1569877	1949-50/ALL HT
1	1580822	1951-52/ALL HT
1	1581326	1953-54/ALL HT
1	1583321	1955/ALL HT
1	1584223	1956/ALL HT
1	1584487	1957/ALL HT

4.339 FRAME, SPEEDOMETER HEAD - SERVICED BY UMS-AC DISTRIBUTORS

1	1584487	1957/27-28 HT
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4.342 CABLE KIT, SPEEDOMETER - SERVICED BY AC CABLE AND CASING DISTRIBUTORS

1	846890	1946-57/ALL HT - TYPE 615 - CABLE 81 IN CUT AS REQUIRED
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4.342 CABLE AND CASING, SPEEDOMETER - SERVICED BY AC CABLE AND CASING DISTRIBUTORS

1	1567793	1949-50/25-27 HT, 1951-54/ALL HT - TYPE CC-1
1	1567798	1948/25-27 HT TYPE CC-6
1	1583866	1955-56/27-28 HT - TYPE CC-23
1	1584813	1957/27-28 HT - TYPE CC-34

4.343 GEAR, SPEEDOMETER DRIVE

1	1315449	1948-50/25-27 HT
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4.353 SPACER, TRANSMISSION TO CLUTCH PILOT BEARING

1	511102	1948-54/25-27-28 HT
1	518683	1955/27-28 HT, 1956/27 HT EXC CC TRANS

4.408 BEARING, TRANSMISSION MAIN SHAFT - REAR

1	906883	1956-57/27-28 HT /SUPERSEDES 903007/
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4.408 BEARING, TRANSMISSION REVERSE UNIT OUTPUT SHAFT

1	906883	1948-50/25-27 HT /SUPERSEDES 903007/
1	903006	1951-55/25-27-28 HT

4.408 BUSHING, TRANSMISSION DRIVEN SHAFT - BEARING RETAINER HOUSING

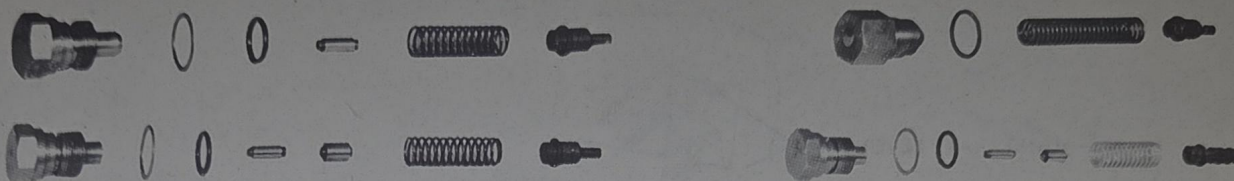
1	8600211	1948-50/25-27 HT
1	8611986	1951-55/25-27-28 HT

4.408 BUSHING, TRANSMISSION REAR BEARING RETAINER

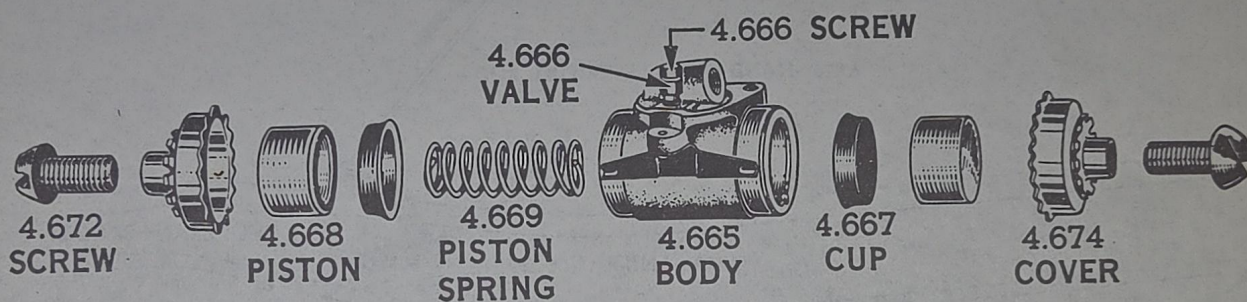
1	8618166	1948/25-26-27-28 HT, 1949-50/25-27 HT
1	8618160	1951-55/25-27-28 HT - PRECISION FINISHED
1	8618134	1956/27-28 EXC CC TRANS - PRECISION FINISHED

4.412 RING, TRANSMISSION REAR BEARING TO RETAINER SNAP

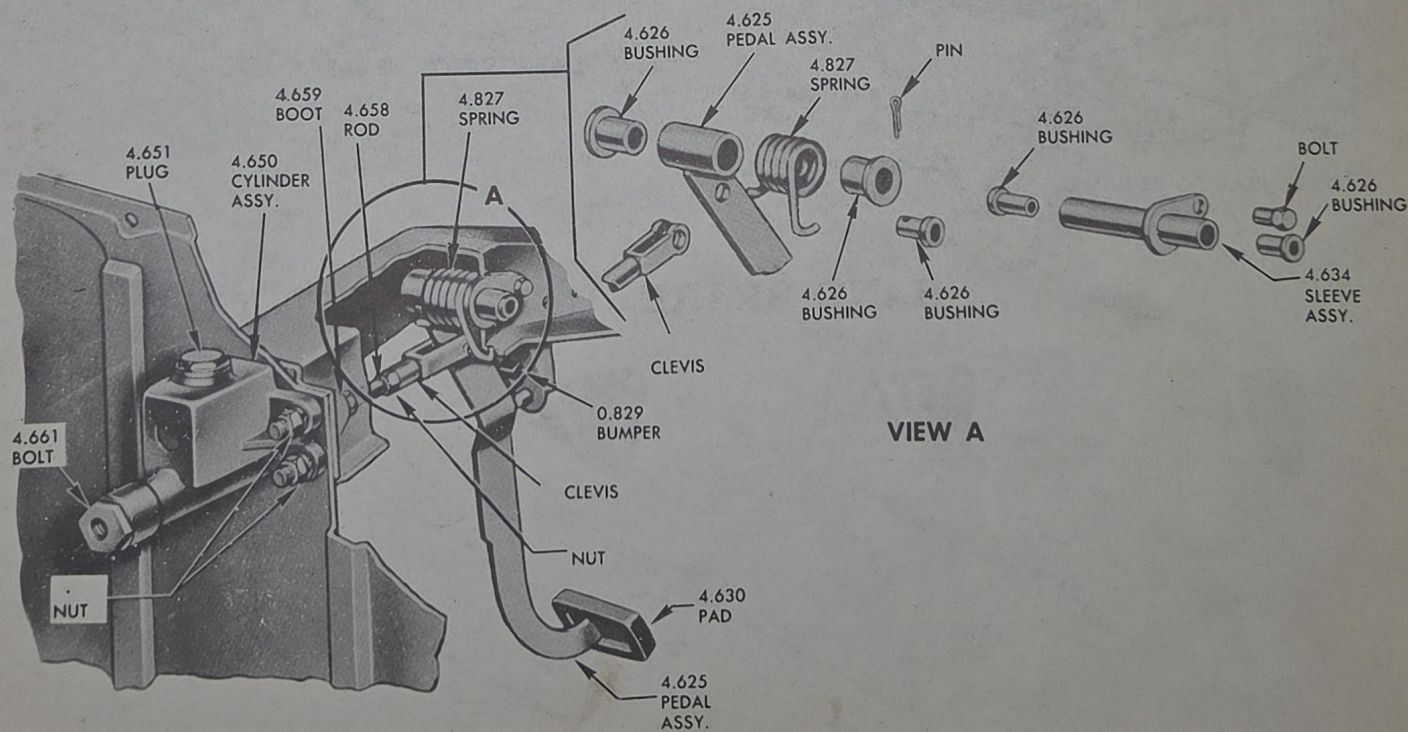
1	8614188	1956/27 HT EXC CC TRANS
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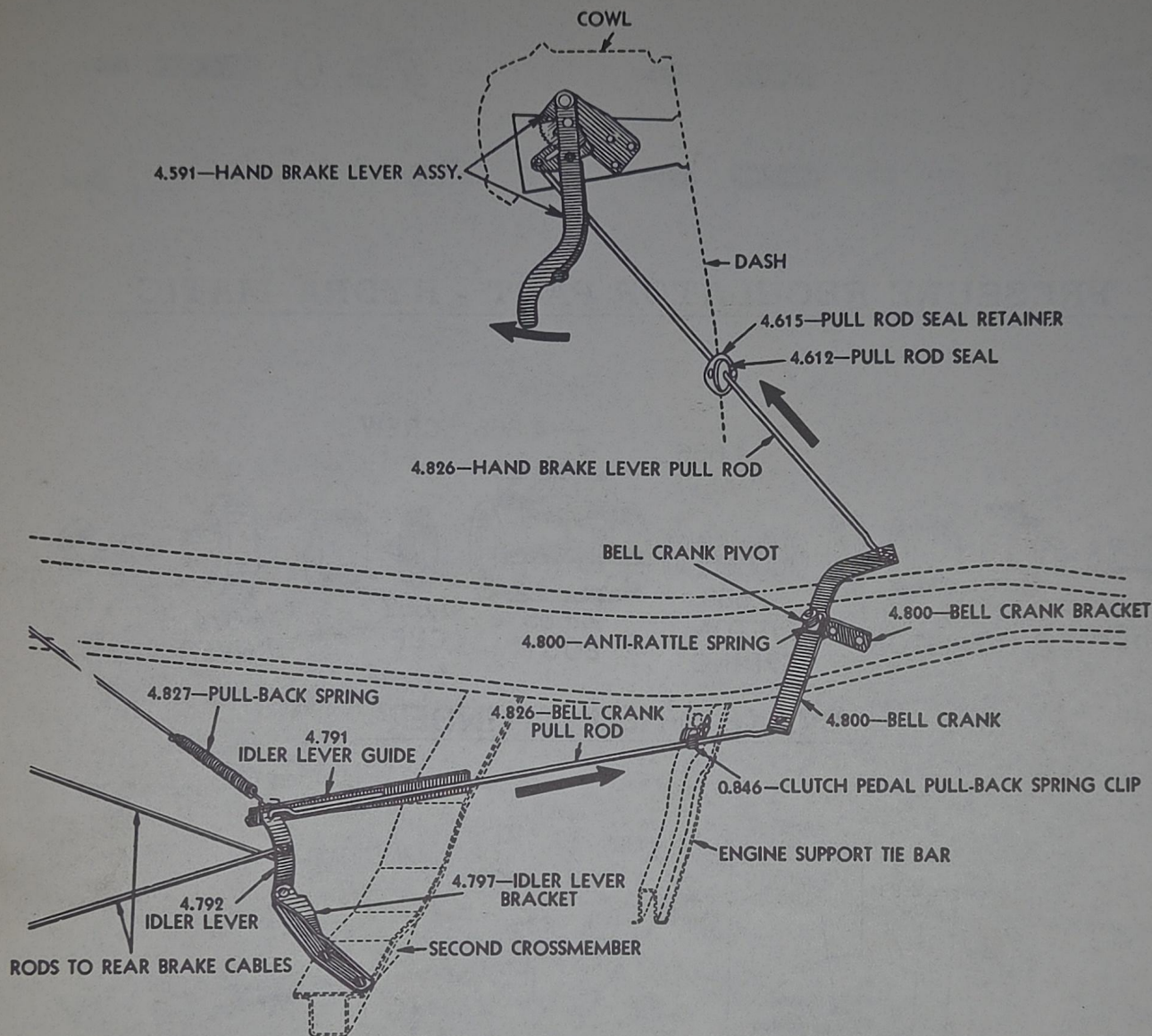
PRESSURE REGULATOR PART - HYDRA-MATIC



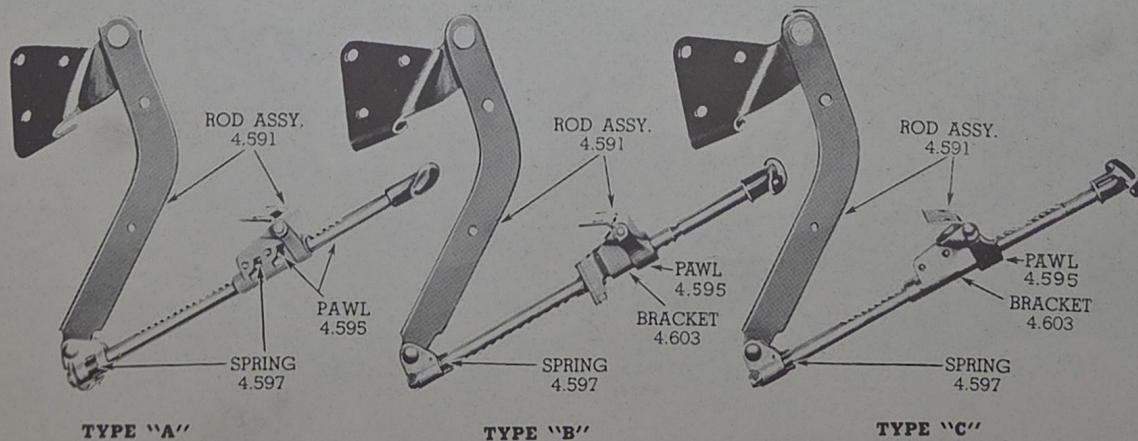
BRAKE WHEEL CYLINDER



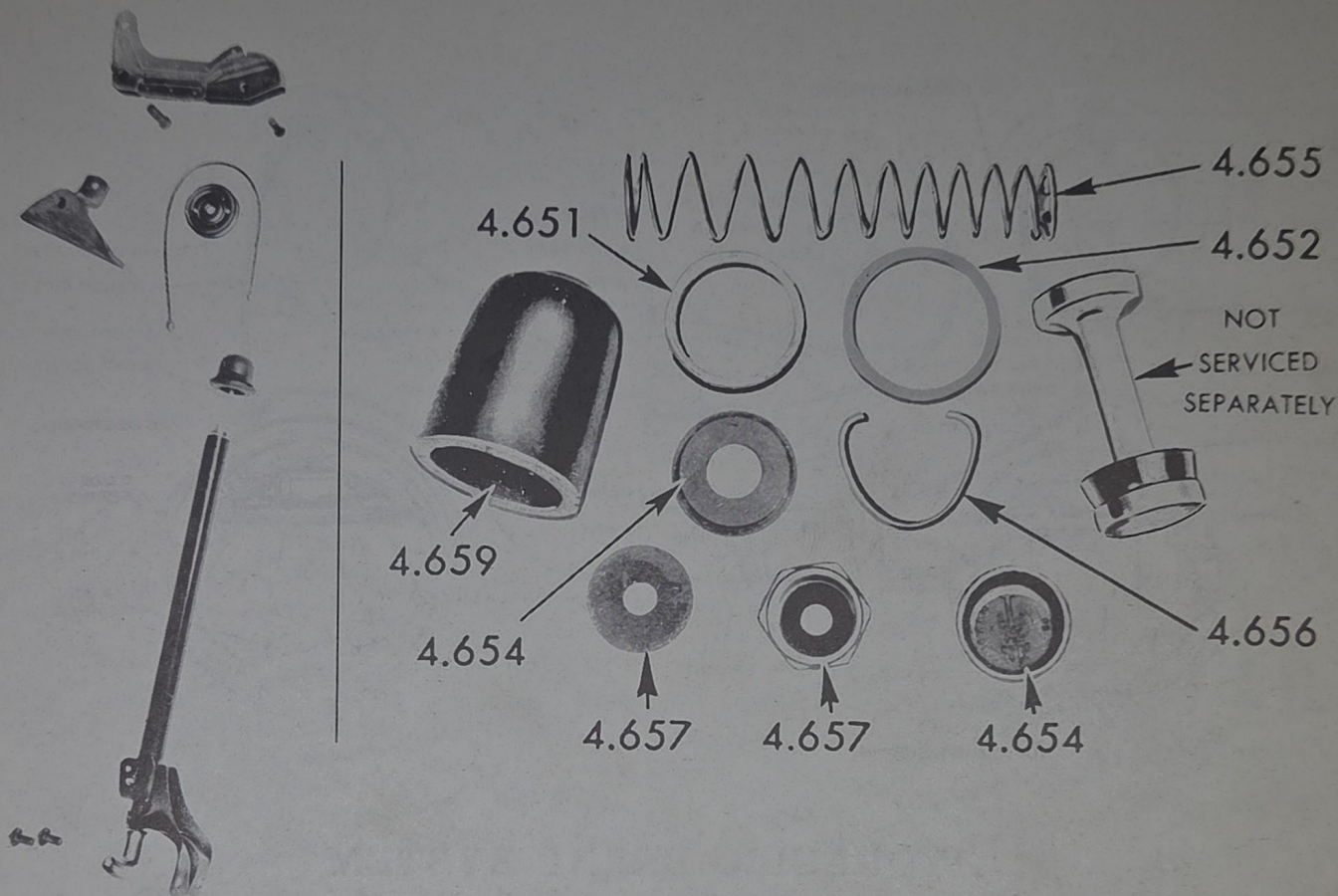
1955-56 BRAKE PEDAL LINKAGE



HAND BRAKE—UNDER COWL TYPE

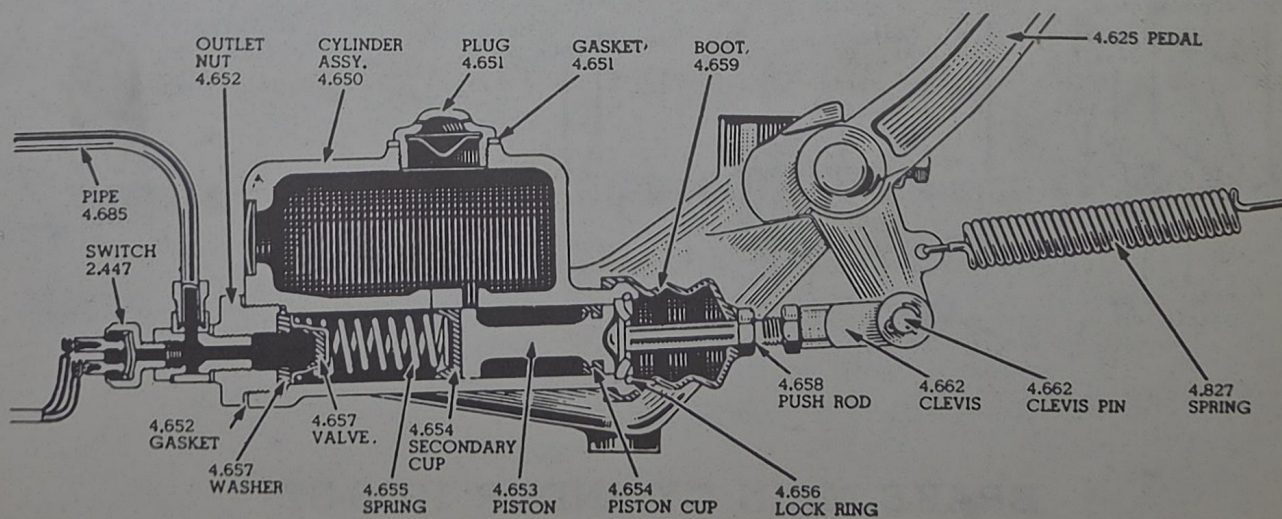


1949-52 - HAND BRAKE PULL ROD

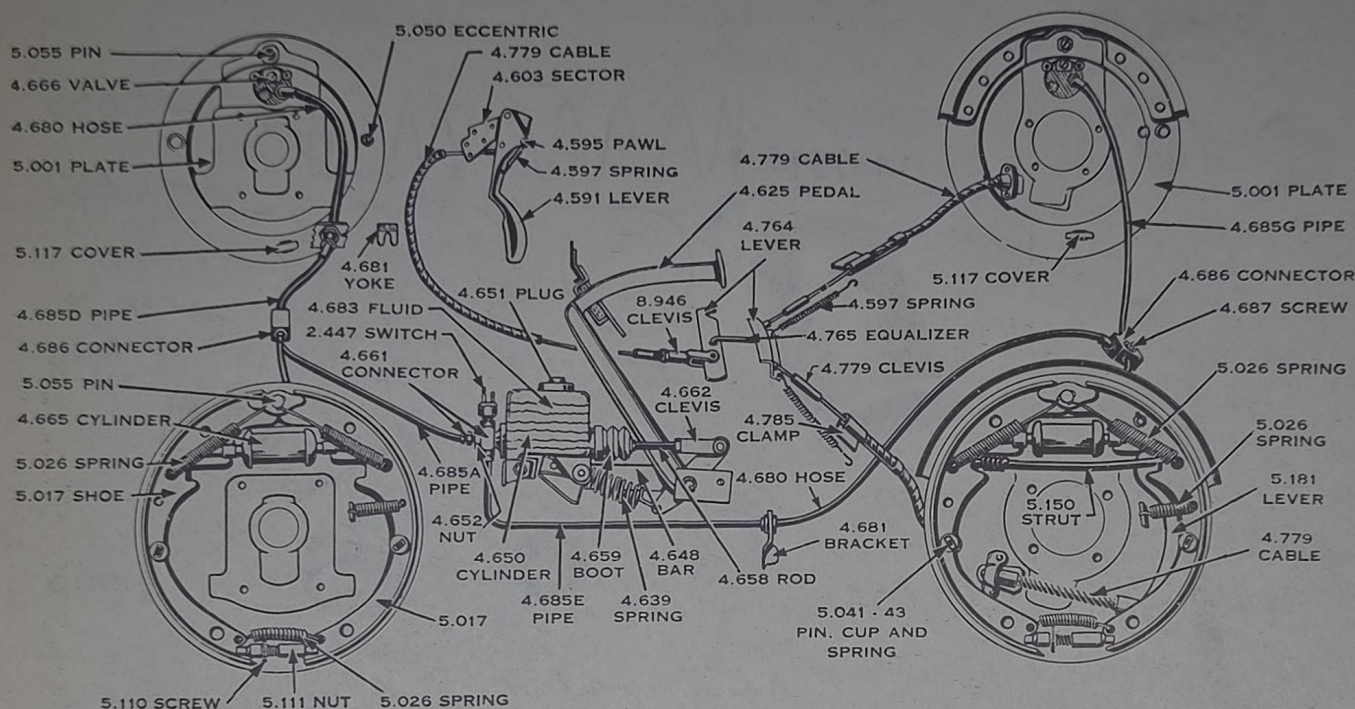


1953-54 - HAND BRAKE
PULL ROD

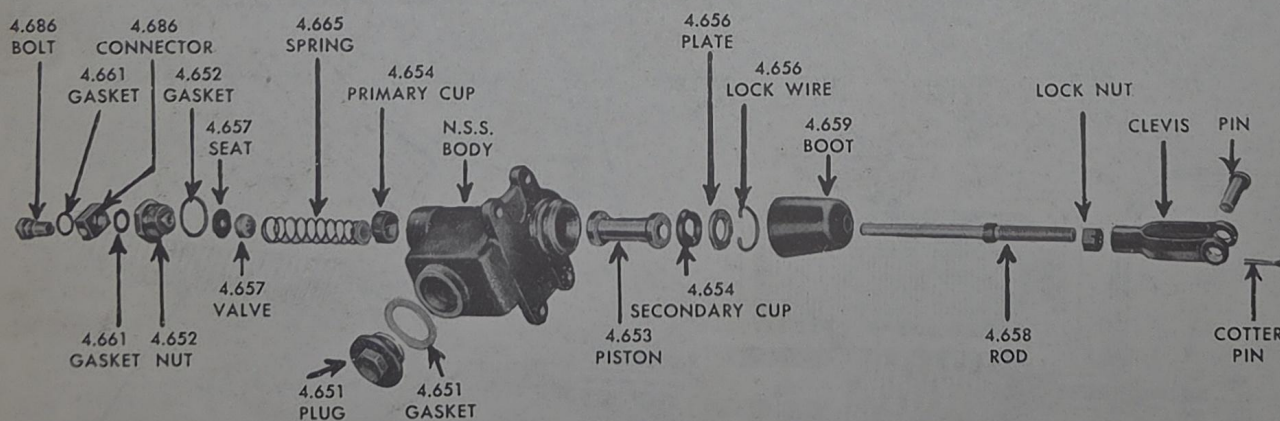
MASTER CYLINDER
REPAIR KIT



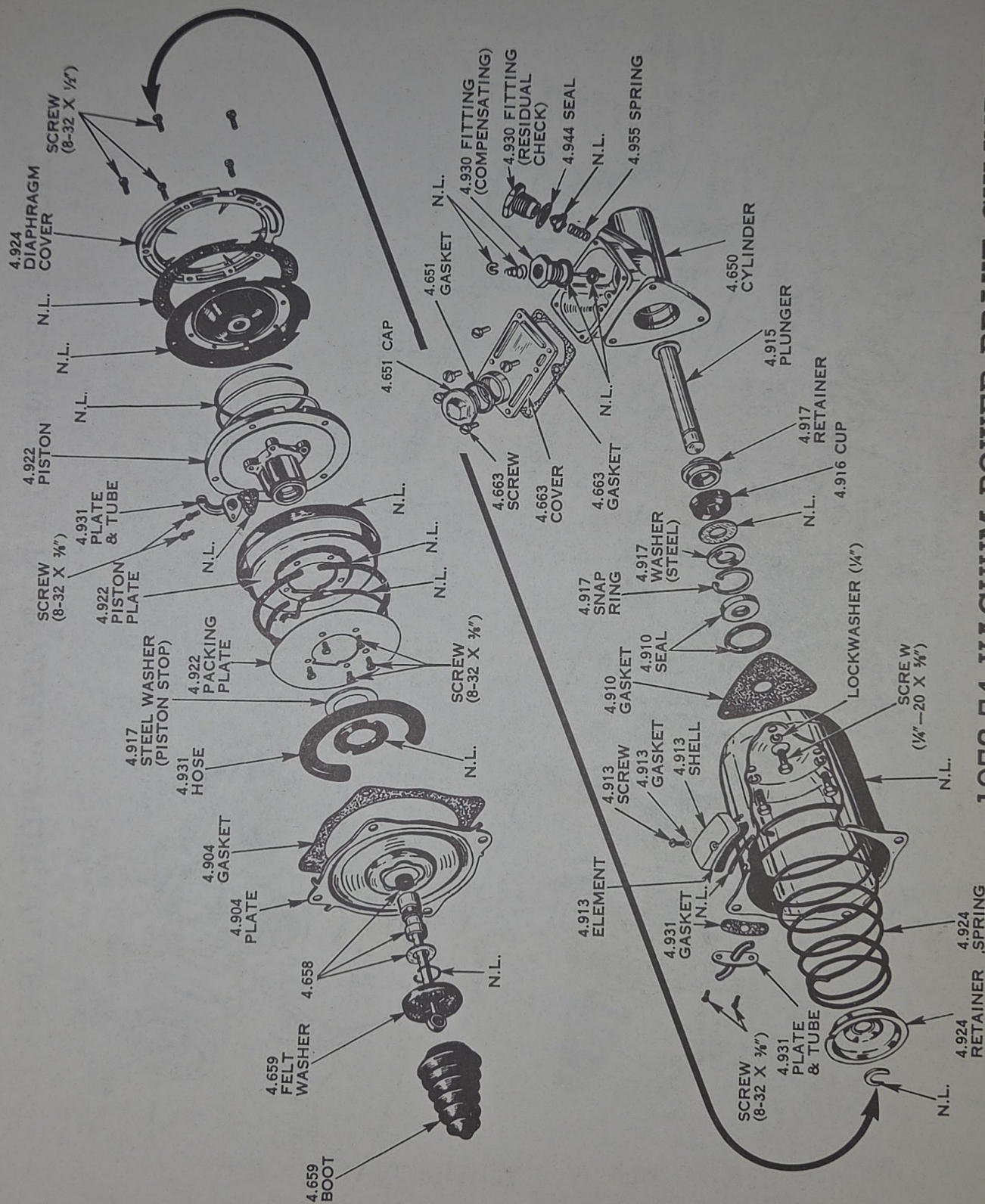
BRAKE MAIN CYLINDER—ASSEMBLY VIEW



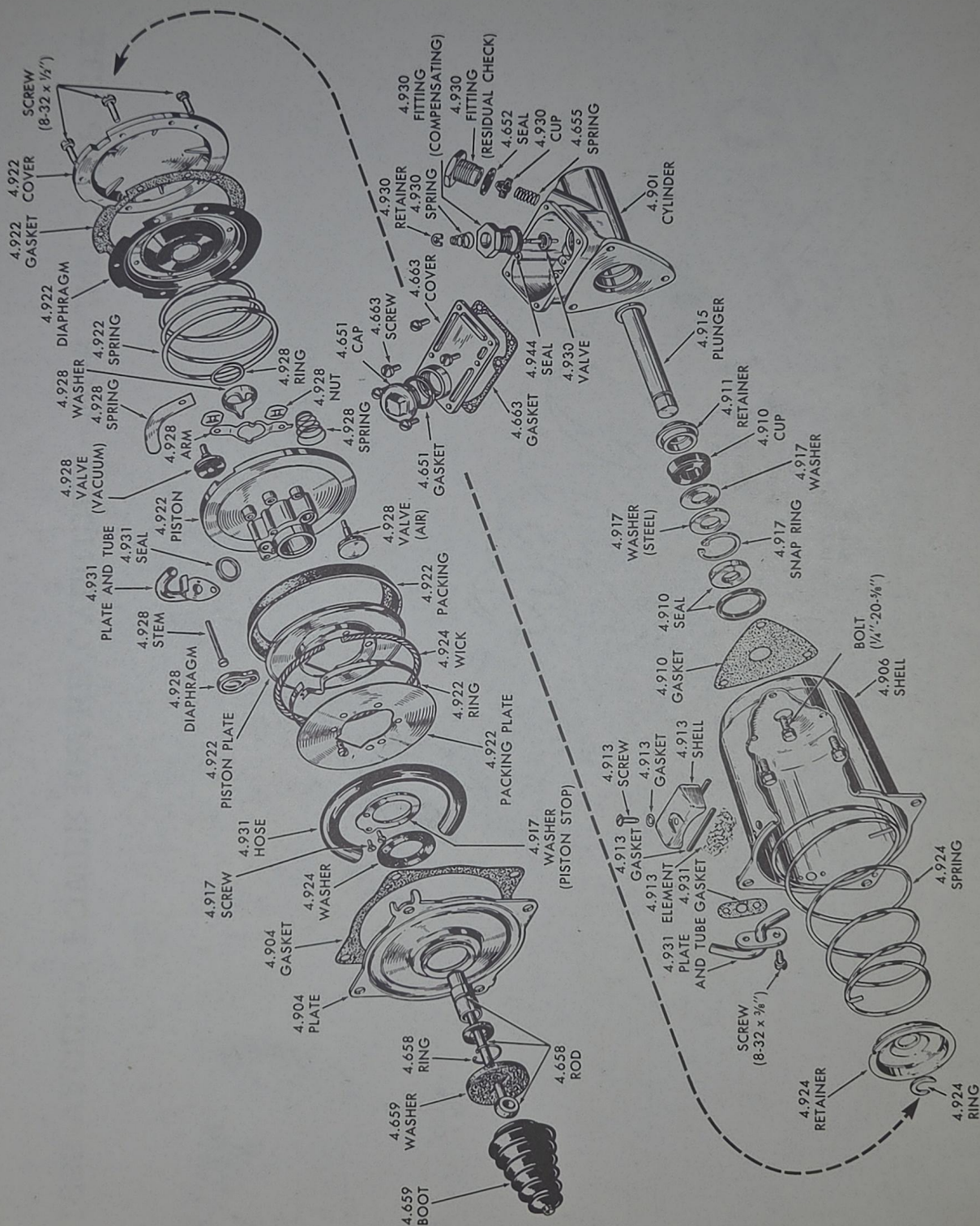
HYDRAULIC BRAKE SYSTEM



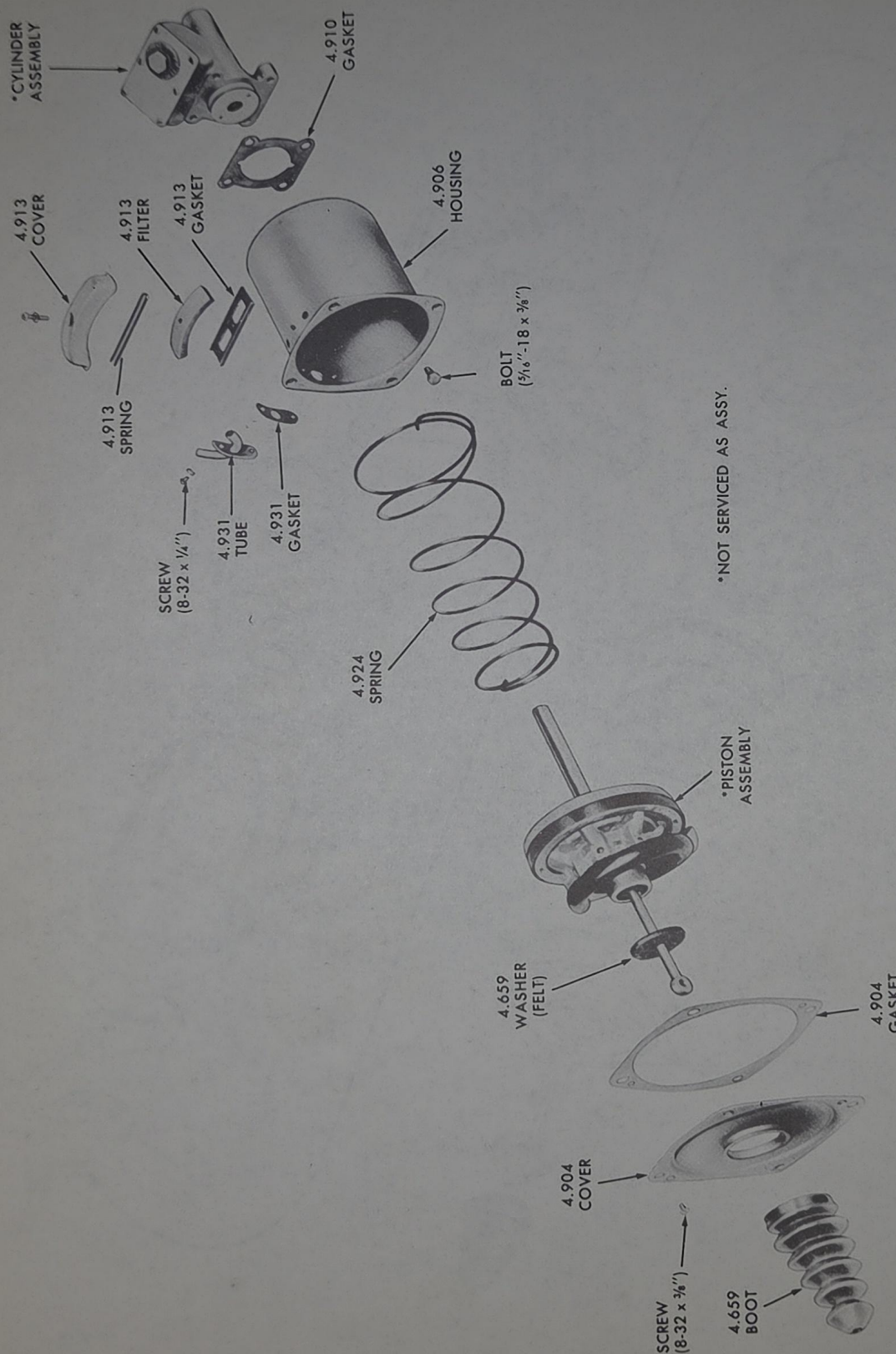
BRAKE MAIN CYLINDER 1955-57



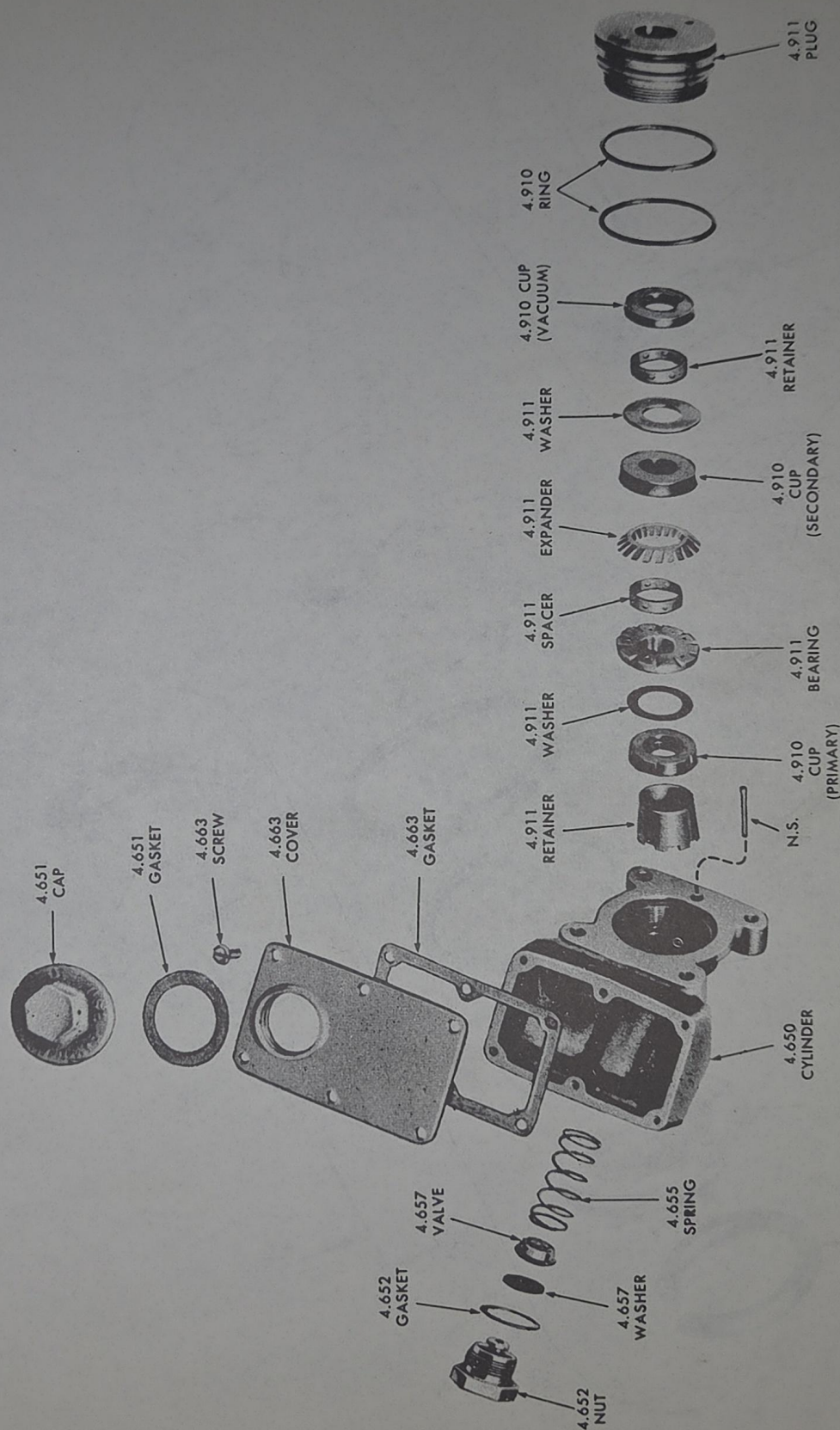
1953-54 VACUUM POWER BRAKE CYLINDER



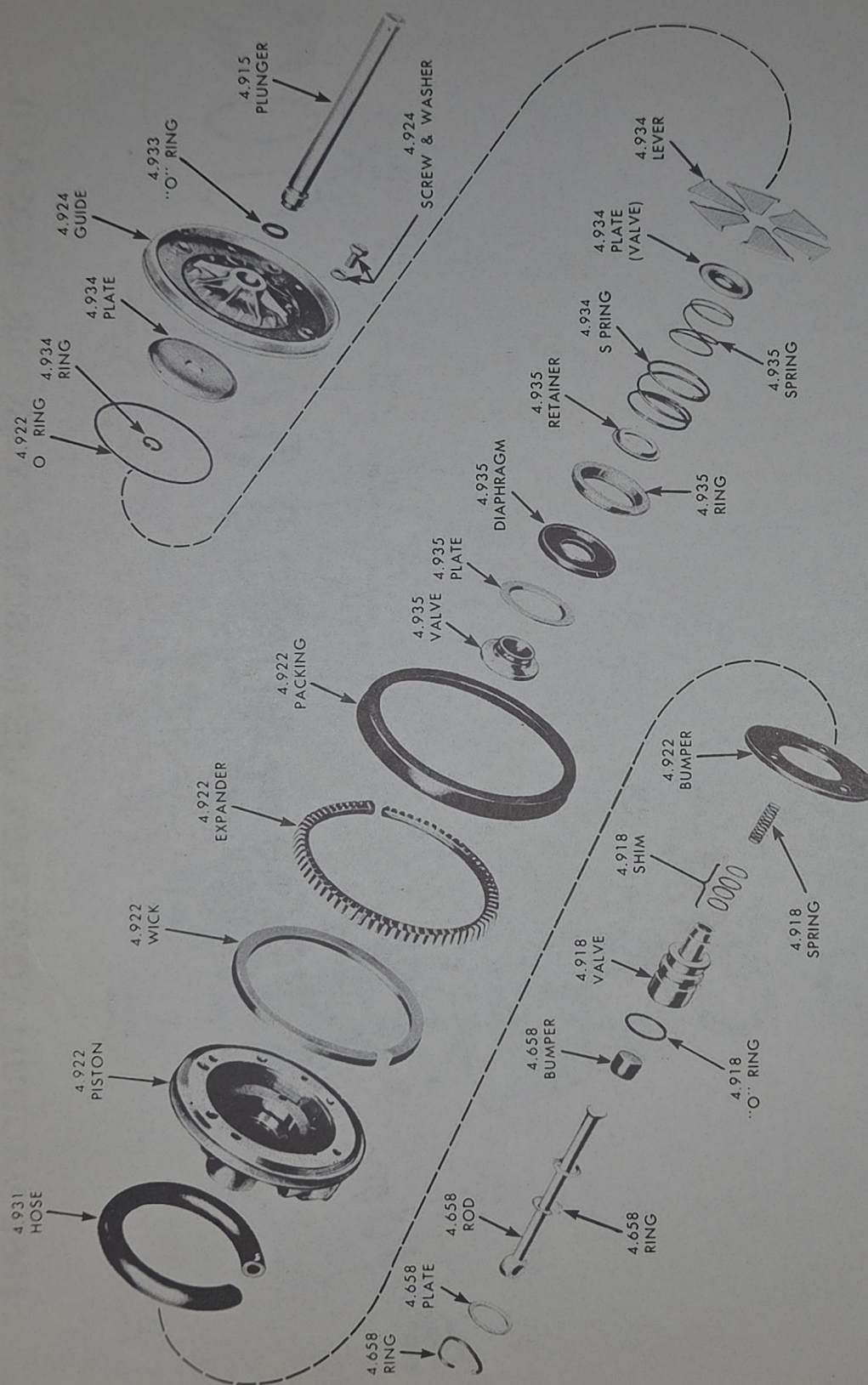
1955 VACUUM POWER BRAKE CYLINDER - BENDIX



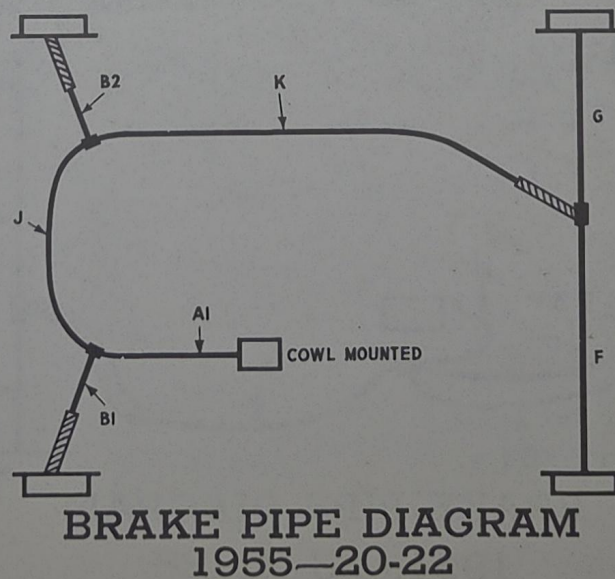
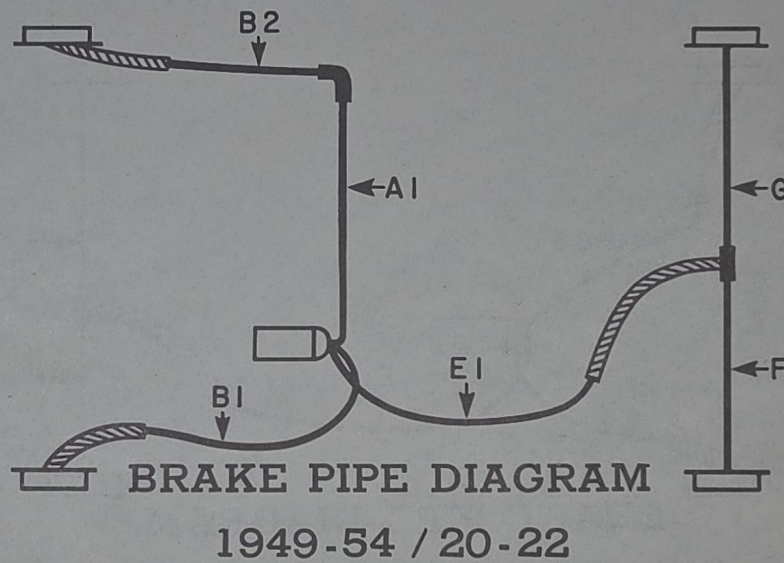
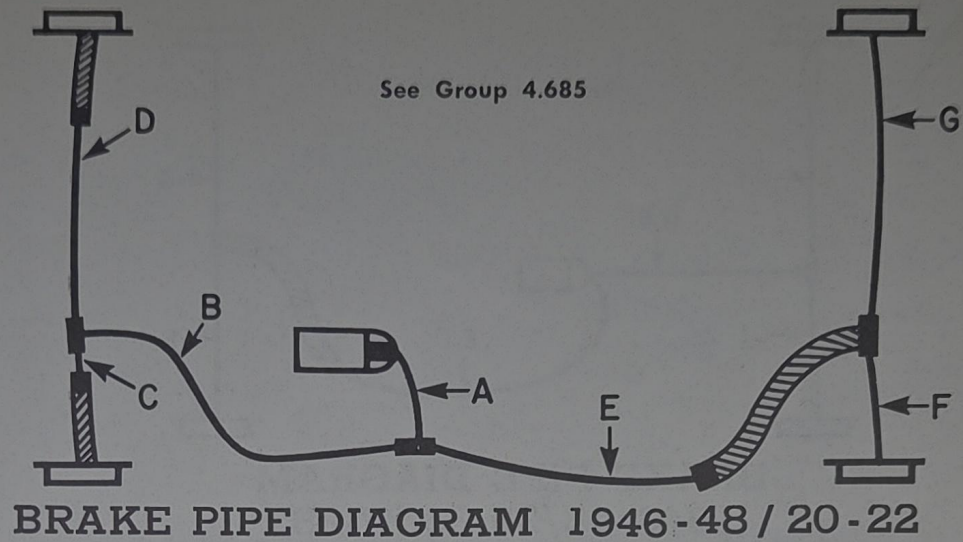
1955 VACUUM POWER BRAKE CYLINDER - MORaine COMPLETE

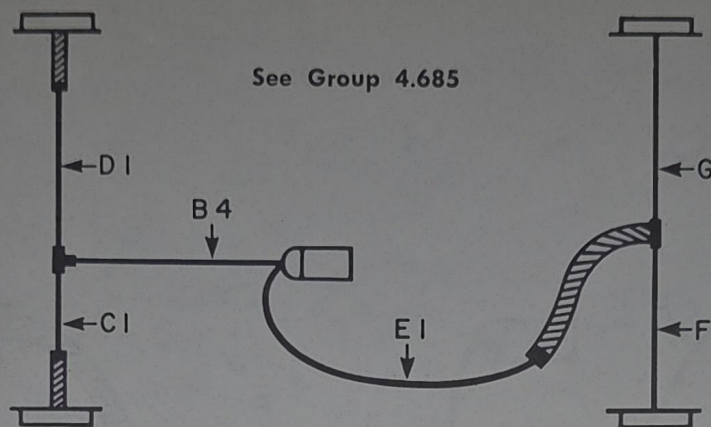


1955 VACUUM POWER BRAKE MASTER CYLINDER - MORAINÉ

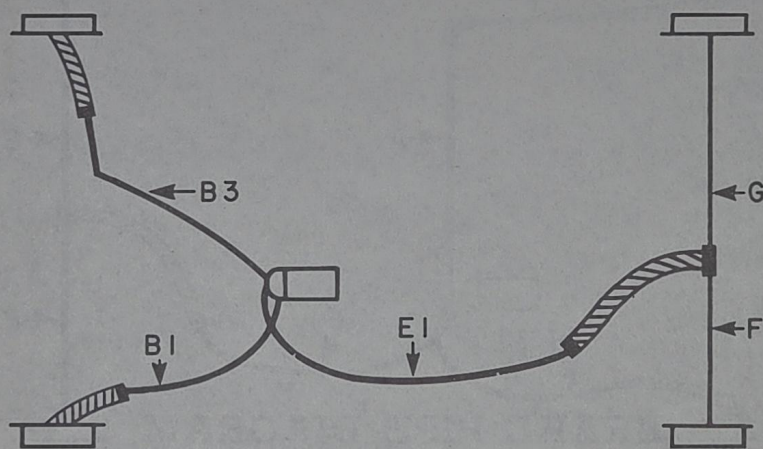


1955 VACUUM POWER BRAKE VACUUM PISTON - MORaine

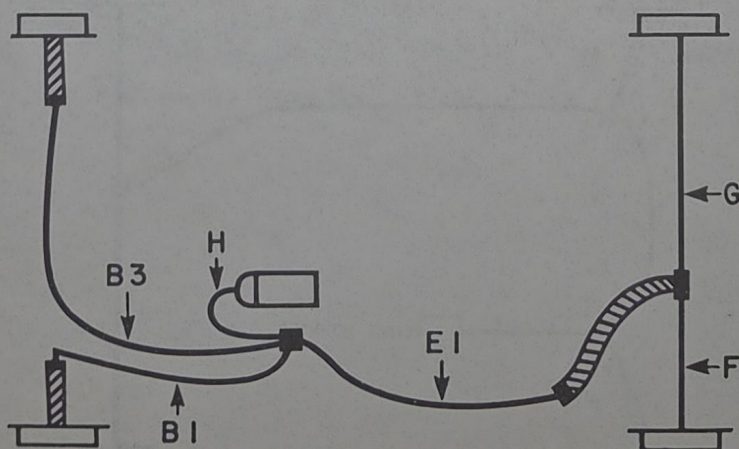


1946-
1957*Pontiac***PARTS**
CATALOGUE NO. 572TRANSMISSION
BRAKES

BRAKE PIPE DIAGRAM
1946-48/25-26-27-28



BRAKE PIPE DIAGRAM
1949-53- / 25-27-28



BRAKE PIPE DIAGRAM
1954 / 25-27-28

4.589 HOUSING, HAND BRAKE WARNING LAMP - OPTIONAL EQUIPMENT

1 517975 1953/25-27, 1954/25-27-28 US WITH LENS
1 516592 FLASHER 1953-54/25-27-28 US

4.589 SWITCH, HAND BRAKE WARNING LAMP

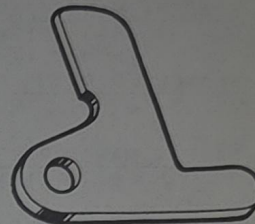
1 1998091 1955-56/27-28 - SERVICED BY DELCO-REMY DISTRIBUTORS
1 524451 1957/27-28 WITH BRAKE WARNING LAMP

4.591 LEVER, HAND BRAKE

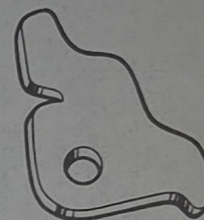
1 5808103 1946-48/20-22
1 505343 1946-47/25-26-27-28
1 511033 1948/25-27
NOTE, ALSO REFER TO GR. 4.826.

4.591 ROD, HAND BRAKE PULL

1 3654575 1946-48/20-22 BELL CRANK PULL
1 516594 1949-52/ALL, 1953-54/20-22 BLACK
1 516193 1953-54/25-27-28 CHROME
1 516996 1953-54/25-27-28 BLACK
1 517961 1954/25-27 /-37SD/ -28 /-37SD-69WSD/ BEIGE
1 517962 1954/25-27 /-37SD/ -28 /-37SD-69WSD/
1 517963 1954/25-27 /-37SD/ -28 /-37SD-69WSD/ YELLOW
1 5847480 1955-56/20-22
1 522565 1955-56/27-28 /SUPERSEDES 520405 - 518941/
1 520404 1955/27-28 BROWN
1 522309 1956/27 /-64DF/ -28 /-37SD-39SD/ - BLUE
1 5759709 1957/20-22
1 524372 1957/27-28 - BLACK
1 524256 1957/27-28 - RELEASE
1 516214 SCREW, 5/16-24 X 5/8



504544



506605

4.595 PAWL, HAND BRAKE LEVER

1 3652752 1946-50/20-22
1 504544 1946-48/25-26-27-28-29
1 506605 1946-47/25-26-27-28
2 3687878 1949-52/ALL, 1953-54/20-22 WITH 32 NOTCH PULL ROD-CHROME HANDLE
2 516197 1952-53/ALL, 1954/25-27-28, 1955-56/27-28 WITH 28 NOTCH ROD - BLACK PLASTIC HANDLE
1 516196 1953-54/25-27-28 CHROME, 1955-56/27-28 WITH 46 NOTCH ROD
2 558903 1955-57/20-22
1 504545 SLEEVE, 1946-48/25-26-27-28-29 FOR G AND I TYPE LEVERS
1 3721932 PIN, GUIDE 1955-57/20-22

4.595 HANDLE, PARKING BRAKE

1 3699301 1955-57/20-22

4.596 RIVET, HAND BRAKE LEVER PAWL

1 506608 1946-47/25-26-27-28 TYPE L LEVER-SEE ILLUSTRATION
2 516237 1952-53/ALL WITH 32 NOTCH PULL ROD, 1954/25-27-28 WITH BLACK PLASTIC HANDLE, 1955-56/27-28 WITH 28 NOTCH ROD

4.597 SPRING, HAND BRAKE LEVER PAWL

1 350346 1946-48/20-22
1 506734 1946-47/25-26-27-28 FOR TYPE L LEVER-SEE ILLUSTRATION
2 3687883 1949-52/ALL WITH 32 NOTCH PULL ROD, 1953-54/20-22 WITH CHROME HANDLE, 1955-57/20-22
2 516226 1952-54/ALL WITH 32 NOTCH PULL ROD WITH PLASTIC HANDLE, 1955-56/27-28 WITH 28 NOTCH ROD
1 516228 1953/25-27, 1954/25-27-28 WITH CHROME HANDLE, 1955-56/27-28 WITH 46 NOTCH ROD

4.597 SPRING, HAND BRAKE CABLE RETURN

1 504661 1946-57/25-26-27-28

4.597 SPRING, HAND BRAKE PULL ROD HANDLE RETURN

1 516597 1951-52/ALL, 1953-54/20-22 WITH 32 NOTCH PULL ROD, PLASTIC HANDLE
1 512556 1949-52/ALL, 1953-54/20-22 WITH 32 NOTCH PULL ROD - CHROME HANDLE /SUPERSEDES 512997/
1 516200 1953-54/25-27-28 WITH CHROME HANDLE, 1955-56/27-28 WITH 46 NOTCH ROD
1 516199 1953-54/25-27-28 WITH PLASTIC HANDLE, 1955-56/27-28 WITH 28 NOTCH ROD

4.603 SECTOR, HAND BRAKE LEVER

1 505345 1946-48/25-26-27-28 10 TEETH FOR TYPE K LEVER
1 506606 1946-47/25-27-28 12 TEETH FOR TYPE L LEVER

4.603 BRACKET ASSEMBLY, HAND BRAKE PULL ROD

1 514141 1951/ALL WITH 24 NOTCH PULL ROD
1 515945 1952/ALL WITH 24 NOTCH PULL ROD-PLASTIC HANDLE

4.605 SPACER, HAND BRAKE LEVER SECTOR ANTI-RATTLE

1 350348 1946-48/20-22

4.606 FLANGE, PARKING BRAKE LEVER HOUSING DASH

1 3710779 1955-57/20-22

4.608 RIVET, HAND BRAKE LEVER SECTOR

1 506607 1946-47/25-26-27-28 LEVER TO SECTOR-TYPE L LEVER

4.612 SEAL, HAND BRAKE LEVER PULL ROD

1 3653684 1946-48/20-22

4.615 RETAINER, HAND BRAKE LEVER PULL ROD SEAL

1 350526 1946-48/20-22

4.625 PEDAL, BRAKE

1 3652825 1946-48/20-22
1 507533 1946-54/25-27 SEE NOTE
1 507534 1946-47/26-28
1 3687985 1949-54/20-22 EXC. AT WITH POWER BRAKES LOWER HALF
1 518315 1953-54/25-27-28 WITH POWER BRAKES
1 3710881 1954/20-22 AT WITH POWER BRAKES
1 518684 1954/25-27-28 EXC. POWER BRAKES
1 3708034 1955-57/20-22 EXC POWER BRAKES
1 3714398 1955-57/20-22 WITH POWER BRAKES
1 518845 1955-57/27-28 EXC PB
1 519352 1955/27-28 WITH POWER BRAKES
1 522142 1956-57/27-28 WITH PB
1 3723230 BUMPER 1957/20-22 EXC PB
AR 355936 SPRING, RETAINER 1951-54/25-27-28, 1955-57/27-28 EXC PB
NOTE. SUPPLY 1-507535 CLEVIS.

4.625 ROD, BRAKE PEDAL PUSH

1 3696707 1946-52/20-22
1 3701390 1953-54/20-22 EXC. AT WITH POWER BRAKES UPPER HALF
1 5833686 BOLT 1948/20-22 TO PEDAL

4.625 PLATE, TRANSMISSION LOW AND DRIVE VALVE BODY END

1 3710244 1955/20-22 AT

4.626 BUSHING, BRAKE PEDAL

AR 5450452 1946-54/20-22 EXC. POWER BRAKES
2 518322 1953-57/25-27-28 WITH PB
4 3710890 1954/20-22 AT WITH PB, 1955-57/20-22 WITH PB LEVER SLEEVE AND HUB BOLT
2 3709580 1955-57/20-22
2 3709591 1955-57/20-22 ST - SLEEVE

4.630 PAD, BRAKE PEDAL

1 3657980 1946-52/20-22, 1955-57/20-22 EXC. PB - 3-1/2 X 1-7/8
1 494832 1946-57/25-26-27-28 EXC PB 3-1/8 X 2-1/8
1 518318 1953-56/25-27-28 WITH POWER BRAKES
1 523948 1957/27-28 WITH PB
1 524262 1957/27-28 - PARKING BRAKE

4.630 COVER, BRAKE PEDAL PAD

2 3701380 1953-54/20-22 EXC. AT WITH POWER BRAKES
1 3710955 1954/20-22 AT WITH POWER BRAKES, 1955-57/20-22 WITH POWER BRAKES



4.634 LOCK, PEDAL SHAFT

1	3652790	1951-54/20-22 ST
1	3692282	1951-54/20-22 AT EXC. POWER BRAKES
1	3692281	SPRING, RETAINER 1951-54/20-22 AT EXC. POWER BRAKES

4.634 BUSHING, BRAKE MAIN CYLINDER

1	3692283	1951-54/20-22 AT EXC. POWER BRAKES
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4.634 BRACKET AND SHAFT, BRAKE PEDAL PIVOT

1	518319	1953-54/25-27-28 WITH POWER BRAKES
1	519348	1955-56/27-28 WITH POWER BRAKES
1	523951	1957/27-28 WITH PB
2	518322	BUSHING 1953-54/25-27-28 WITH POWER BRAKES
1	518323	WASHER, RETAINING 1953-57/25-27-28 WITH PB
1	518324	CLIP, BRACKET TO STEERING COLUMN 1953-57/25-27-28 WITH PB

4.634 LINK, BRAKE PEDAL

1	3710893	1954/20-22 AT WITH POWER BRAKES
1	3718095	1954/20-22 AT WITH POWER BRAKES INNER
1	3714300	1955-57/20-22 WITH POWER BRAKES - ASSEMBLY
1	3714299	1955-57/20-22 WITH POWER BRAKES - INNER

4.634 LEVER, BRAKE PEDAL

1	3710885	1954/20-22 AT WITH POWER BRAKES
1	3714295	1955-56/20-22 WITH POWER BRAKES
1	3736540	1957/20-22 WITH PB

4.634 SLEEVE, PEDAL

1	3709583	1955-57/20-22
1	3736544	BOLT, BRAKE PEDAL LEVER SLEEVE, 1957/20-22 WITH PB

4.637 BOLT, BRAKE PEDAL ADJUSTING

1	596894	1946-54/20-22 EXC. POWER BRAKES
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4.637 BOLT, BRAKE MAIN CYLINDER PUSH ROD

1	3736543	1954/20-22 AT WITH PB, 1955-57/20-22 WITH PB - WITH LEVER 3736540
AR	415724	WASHER PUSH ROD, ALSO USED AS PEDAL LINK WASHER /3710896/

4.637 BOLT, BRAKE PEDAL

1	3710892	1954/20-22 AT WITH POWER BRAKES, 1955-56/20-22 WITH POWER BRAKES LEVER SLEEVE
1	3710991	1954/20-22 AT WITH POWER BRAKES-PEDAL HUB

4.639 SPRING, BRAKE PEDAL RETURN

1	3698665	1946-48/20-22
1	500021	1946-55/25-26-27-28-29 EXC PB
1	5838450	1949-53/20-22, 1954/20-22 EXC PB WITH AT
1	518510	1953-57/25-27-28 WITH PB ANTI-RATTLE
1	522372	1956-57/27-28 EXC PB
1	3709590	1955-57/20-22 EXC PB

4.648 BRACKET, BRAKE PEDAL

1	3710889	1954/20-22 AT WITH POWER BRAKES
1	3713990	1955-57/20-22 WITH PB - RIGHT
1	3713989	1955-57/20-22 WITH PB - LEFT

4.649 CYLINDER REPAIR KIT, HYDRAULIC BRAKE MAIN

1	5454563	1946-52/ALL, 1953-57/25-27-28 EXC PB
1	5454218	1953-54/20-22
1	5454534	1955-57/20-22 EXC PB 1 IN DIA

NOTE. INCLUDES VALVE, PISTON, CUP, PRIMARY RETAINER RING, BOOT, SPRING AND RETAINER, WASHER AND HEAD NUT GASKET.

4.650 CYLINDER ASSEMBLY, HYDRAULIC BRAKE MAIN

1	5453737	1946-50/20-22 EXC. AT
1	5450208	1946-54/25-26-27-28-29 EXC. POWER BRAKES



- 5456789-1
- | | | |
|---|---------|---|
| 1 | 5454135 | 1951-54/20-22 AT EXC. POWER BRAKES |
| 1 | 5454126 | 1951-54/20-22 EXC. AT AND POWER BRAKES |
| 1 | 563733 | 1953/25-27, 1954-56/ALL, 1957/20-22 - WITH PB - CYLINDER ONLY |
| 1 | 3710956 | 1954/20-22 AT WITH POWER BRAKES-COMplete |
| 1 | 5456118 | 1955-57/20-22 EXC PB /SUPERSEDES 5454716/ |
| 1 | 3729788 | 1955-57/20-22 WITH POWER BRAKES |
| 1 | 5454556 | 1955-57/27-28 EXC PB |
| 1 | 3740403 | 1957/20-22 WITH BENDIX PB |
| 1 | 524278 | 1957/27-28 WITH BENDIX PB |
| 1 | 3739590 | GASKET 1957/20-22 |
- 4.650 BODY, HYDRAULIC BRAKE MAIN CYLINDER
- | | | |
|---|---------|--|
| 1 | 5450162 | 1946-55/25-26-27-28-29 EXC. POWER BRAKES |
| 1 | 5455037 | 1955-57/27-28 WITH MORaine POWER BRAKES |
- 4.650 HOSE, VACUUM POWER CYLINDER
- | | | |
|----|--------|------------------------|
| AR | 609863 | 1954-57/20-22 11/32 ID |
|----|--------|------------------------|
- 4.650 PLATE, VACUUM POWER BRAKE MAIN CYLINDER MOUNTING
- | | | |
|---|---------|--------------------|
| 1 | 5760094 | 1957/20-22 WITH PB |
|---|---------|--------------------|
- 4.651 PLUG, MAIN CYLINDER FILLER CAP
- | | | |
|---|---------|--|
| 1 | 5300974 | 1946-54/20-22 EXC. POWER BRAKES 3/4 |
| 1 | 5455355 | 1946-54/25-26-27-28 EXC PB, 1955/ALL EXC PB WITH BENDIX CYL, 1956-57/20-22 EXC PB -27-28 EXC BENDIX PB |
| 1 | 1464056 | 1953/25-27 US, 1954-57/ALL WITH POWER BRAKES |
- 4.651 GASKET, MAIN CYLINDER FILLER CAP
- | | | |
|---|--------|---|
| 1 | 043234 | 1946-54/20-22 EXC. POWER BRAKES FOR 3/4 PLUG |
| 1 | 080445 | 1946-54/25-26-27-28 EXC POWER BRAKES, 1955/ALL EXC PB WITH BENDIX CYL, 1956-57/20-22 EXC PB -27-28 MORaine PB |
| 1 | 519282 | 1953/25-27 US, 1954-57/ALL WITH PB |
- 4.652 NUT, MAIN CYLINDER HEAD
- | | | |
|---|---------|---|
| 1 | 5450607 | 1946-48/20-22, 1955-57/27-28 EXC PPOWER BRAKES |
| 1 | 5450615 | 1946-48/25-26-27-28, 1949-52/ALL, 1953/25-27, 1954/25-27-28 EXC. PB, 1955-57/20-22 EXC PB |
| 1 | 5454148 | 1953-54/20-22 EXC. POWER BRAKES |
| 1 | 5454970 | 1955-57/27-28 WITH MORaine PB |
- 4.652 GASKET, MAIN CYLINDER HEAD NUT
- | | | |
|---|---------|---|
| 1 | 5450212 | 1946-52/ALL, 1953/25-27, 1954/25-27-28 EXC PB, 1955-57/ALL EXC PB |
| 1 | 5454151 | 1953-54/20-22 EXC PB, 1955-57/27-28 WITH PB - MORaine |
- 4.652 GASKET, RESIDUAL CHECK VALVE FITTING
- | | | |
|---|--------|--|
| 1 | 563705 | 1953/25-27, 1954-57/ALL WITH BENDIX PB |
|---|--------|--|
- 4.652 FITTING, MAIN CYLINDER RESIDUAL CHECK
- | | | |
|---|--------|--|
| 1 | 563734 | 1953/25-27, 1954/ALL, 1955-57/20-22 - WITH BENDIX PB |
|---|--------|--|
- 4.653 PISTON, MAIN CYLINDER
- | | | |
|---|---------|--------------------------------------|
| 1 | 5300851 | 1946-52/ALL, 1953-57/25-27-28 EXC PB |
| 1 | 5454138 | 1953-54/20-22 EXC. POWER BRAKES |
| 1 | 5454413 | 1955-57/20-22 EXC PB |
- 4.654 CUP, MAIN CYLINDER PISTON
- | | | |
|---|---------|---|
| 1 | 5450617 | 1946-52/ALL, 1953/25-27, 1954/25-27-28 EXC PB, 1955-57/ALL EXC PB - PRIMARY |
| 1 | 231432 | 1946-52/ALL, 1953/25-27, 1954/25-27-28 EXC PB, 1955-57/ALL EXC PB - SECONDARY |
| 1 | 5454141 | 1953-54/20-22 EXC. POWER BRAKES PRIMARY |
| 1 | 5454140 | 1953-54/20-22 EXC. POWER BRAKES SECONDARY |
- 4.655 SPRING, BRAKE MAIN CYLINDER PISTON
- | | | |
|---|---------|---|
| 1 | 5451121 | 1946-52/ALL, 1953-54/25-27-28, 1955-57/ALL EXC PB |
| 1 | 5454142 | 1953-54/20-22 EXC. POWER BRAKES |

4.655 SPRING, RESIDUAL CHECK VALVE

1	563735	1953/25-27, 1954-57/ALL WITH BENDIX PB
1	5454833	1955-57/27-28 WITH MORaine PB

4.656 WIRE, MAIN CYLINDER PISTON LOCK

1	5454562	1946-53/ALL, 1954-57/ALL EXC PB
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4.656 PLATE, MAIN CYLINDER PISTON STOP

1	1074927	1946-53/25-26-27-28, 1954-57/25-27-28 EXC PB
1	231434	1955-57/20-22 EXC PB

4.657 VALVE, BRAKE MAIN CYLINDER

1	5453711	1946-52/ALL, 1953/25-27, 1954/25-27-28 EXC PB, 1955-57/ALL EXC PB
1	5454145	1953-54/20-22 EXC PB, 1955-57/27-28 WITH MORaine PB

4.657 WASHER, MAIN CYLINDER HEAD NUT

1	5450150	1946-52/ALL, 1953/25-27, 1954/25-27-28 EXC. PB, 1955-57/ALL EXC. PB
1	5454200	1953-54/20-22 EXC PB, 1955-56/27-28 WITH PB - MORaine

4.658 ROD, MAIN CYLINDER PUSH

1	5450454	1946-54/20-22 EXC. POWER BRAKES
1	5450077	1946-53/25-26-27-28, 1954-57/25-27-28 EXC PB
1	519278	1953/25-27 US, 1954/25-27-28-WITH POWER BRAKES
1	3711737	1954/20-22 WITH POWER BRAKES
1	3745988	1955-57/20-22 EXC PB /SUPERSEDES 5454412/
1	520668	1955-56/27-28 WITH BENDIX POWER BRAKES
1	519903	1955-56/27-28 WITH BENDIX POWER BRAKES INCLUDES PLUNGER AND SCREEN
1	5454902	1955-57/27-28 WITH MORaine PB
1	3741438	1957/27-28 WITH BENDIX PB

4.658 SCREEN, VACUUM CYLINDER PISTON PUSH ROD VALVE

1	563712	1953/25-27, 1954/ALL, WITH POWER BRAKES-BENDIX CYLINDER
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4.658 RING, VACUUM CYLINDER PISTON PUSH ROD STOP WASHER SNAP

1	2158836	1953/25-27, 1954/ALL, WITH BENDIX CYLINDER-WITH POWER BRAKES
1	1464605	1955/ALL, 1956/20-22-27-28 - WITH BENDIX POWER BRAKES - RETAINER LOCK /SUPERSEDES 520656/

4.658 VALVE, VACUUM CYLINDER PUSH ROD

1	520646	1955-56/27-28 WITH BENDIX POWER BRAKES
1	524298	SPRING 1957/27-28 WITH BENDIX PB

4.658 SEAL, VACUUM CYLINDER PUSH ROD

1	1464444	1955-56/ALL - WITH BENDIX POWER BRAKES /SUPERSEDES 520645/
1	524303	1957/ALL WITH BENDIX PB VALVE ROD

4.658 BUMPER, MASTER CYLINDER PUSH ROD

1	5454933	1955-57/27-28 WITH MORaine PB
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4.658 PLATE, MASTER PUSH ROD STOP

1	5454905	1955-57/27-28 WITH MORaine PB
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4.658 GROMMET, PUSH ROD

1	520644	1955-56/27-28 WITH BENDIX POWER BRAKES
1	520647	RETAINER 1955-56/27-28 WITH BENDIX POWER BRAKES

4.658 RING, MASTER CYLINDER PUSH ROD LOCK

1	5454906	1955-57/27-28 WITH MORaine PB
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4.658 RING, PUSH ROD TO AIR VALVE SNAP VACUUM CYLINDER

1	5454934	1955-57/27-28 WITH MORaine PB
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4.658 BUMPER, VACUUM CYLINDER REACTION PLUNGER VALVE

1	524286	1957/ALL WITH BENDIX PB
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4.658 ROD, VACUUM CYLINDER VALVE OPERATING

1	524302	1957/27-28 WITH BENDIX PB
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4.658 PLUNGER, VACUUM POWER BRAKE REACTION VALVE

1 524285 1957/ALL WITH BENDIX PB

4.658 SPRING, VACUUM POWER BRAKE VALVE PLUNGER RETURN

1 3741437 1957/20-22 WITH PB

4.659 BOOT, MAIN CYLINDER

1 5450551 1946-57/ALL EXC PB
 1 563717 1953-57/25-27-28 WITH BENDIX PB
 1 3711750 1954-57/20-22 WITH PB
 1 5454935 1955-57/27-28 WITH MORaine PB

4.659 WASHER, VACUUM CYLINDER PUSH ROD

1 563718 1953/25-27, 1954-56/ALL WITH BENDIX PB - FELT 2-1/8 DIA.
 1 569509 1953-57/25-27-28 WITH BENDIX PB - FELT 1-3/4 DIA
 1 5454972 1955-57/27-28 WITH MORaine PB - FELT
 1 3731012 1957/20-22 WITH BENDIX PB - FELT 2-1/8 DIA.

4.661 SCREW, MAIN CYLINDER PIPE CONNECTOR

1 5300863 1946-48/25-26-27-28-29
 1 5450466 1949/ALL

4.661 GASKET, MAIN CYLINDER PIPE CONNECTOR

1 799390 1946-48/25-26-27-28, 1949-57/ALL 39/64 ID X 13/16 OD LARGE
 AR 799303 1946-48/25-26-27-28, 1949-57/ALL 33164 ID X 13/16 OD SMALL

4.661 CONNECTOR, BRAKE MAIN CYLINDER

1 476745 1946-48/25-26-27-28
 1 511637 1949-50/20-22
 1 512570 1949-53/25-27
 1 5841234 1951-54/20-22 AT EXC. POWER BRAKES
 1 518393 1954/25-27-28

4.661 ADAPTER, MAIN CYLINDER OUTLET CONNECTOR

1 497751 1946-48/25-26-27-28-29

4.661 BLOCK AND BRACKET, BRAKE PIPE CONNECTOR

1 518406 1954-57/25-27-28

4.662 CLEVIS, BRAKE PEDAL TO MAIN CYLINDER

1 5802493 1946-50/25-27 EXC. SERIALS 82----03971 TO 82----04118, 1951-52/25-27
 FORGING 4-13/16 IN. LONG
 1 507535 1946-47/25-26-27-28 US, 1948/25-27 SERIAL 82---03971 TO 82---04118
 INC, 1949-50/25-27 US, 1951-53/25-27, 1954/25-27-28, 1955-57/27-28
 EXC PB 5-17/32 IN LONG

4.663 COVER, MAIN CYLINDER

1 5300972 1946-54/20-22 EXC. POWER BRAKES
 1 3731011 1953/25-27 US, 1954/25-27-28, 1955/27-28, 1957/20-22 WITH PB
 1 3711738 1954-56/20-22 WITH POWER BRAKES
 1 5454914 1955-57/27-28 WITH MORaine PB
 1 5300973 GASKET 1946-54/20-22 EXC. POWER BRAKES
 1 519272 GASKET 1953/25-27 US WITH PB, 1954-57/25-27-28 WITH PB
 1 563704 GASKET 1954-57/20-22 WITH BENDIX PB
 1 5454945 GASKET 1955-57/27-28 WITH MORaine PB
 6 9404180 SCREW, COVER 1953/25-27, US 1954-55/ALL
 6 9404148 SCREW, COVER 1956/ALL, 1957/20-22 - WITH PB

4.664 SHIM, MAIN CYLINDER SUPPORT

AR 3653116 1946-48/20-22

4.665 CYLINDER ASSEMBLY, WHEEL BRAKE

2 5300866 1946-48/20-22 WITH 6 HUB BOLTS REAR
 1 5450662 1946-50/ALL US, 1951-55/25-27-28, 1956-57/27-28 FRONT - RIGHT
 /SUPERSEDES 5455472/
 1 5450663 1946-50/ALL US, 1951-55/25-27-28, 1956-57/27-28 FRONT - LEFT
 /SUPERSEDES 5455473/

1	5450400	1946-47/26-28, 1955-57/27-28 REAR - RIGHT /SUPERSEDES 5455474/
1	5450401	1946-47/26-28, 1955-57/27-28 REAR - LEFT /SUPERSEDES 5455475/
1	5300953	1946-48/20-22 FRONT - RIGHT
1	5300954	1946-48/20-22 FRONT - LEFT
1	5450641	1946-50/25-27 FRONT-RIGHT
1	5450642	1946-50/25-27 FRONT-LEFT
1	5450643	1946-50/25-27 REAR-RIGHT
1	5450644	1946-50/25-27 REAR-LEFT
1	5450988	1949-50/20-22 FRONT-RIGHT
1	5450989	1949-50/20-22 FRONT-LEFT
1	5300867	1949-50/20-22 REAR
1	5456420	1951-54/20-22 FRONT - RIGHT /SUPERSEDES 5455478/
1	5456421	1951-54/20-22 FRONT - LEFT /SUPERSEDES 5455479/
2	5453819	1951-54/20-22 REAR
1	5450994	1951-54/25-27-28 REAR-RIGHT
1	5450995	1951-54/25-27-28 REAR-LEFT
1	5456945	1955-57/20-22 FRONT - RIGHT - 543D - SEE NOTE /SUPERSEDES 5455477/
1	5454521	1955/20-22 FRONT - LEFT
1	5455485	1955-57/20-22 REAR - RIGHT - #520S - SEE NOTE
1	5455486	1955-57/20-22 REAR - LEFT - #520T - SEE NOTE
1	5456944	1956-57/20-22 FRONT - LEFT - #543C - SEE NOTE /SUPERSEDES 5455476/

NOTE. WHEN REPLACING ONE WHEEL CYL. CHECK OPPOSITE WHEEL AS OPPOSITE WHEELS SHOULD HAVE THE SAME TYPE CYL.

4.665 BODY, WHEEL BRAKE CYLINDER

1	5300955	1946-48/20-22 WITH 6 HUB BOLTS FRONT RIGHT
1	5300956	1946-48/20-22 WITH 6 HUB BOLTS FRONT LEFT
2	1074886	1946-48/20-22 WITH 6 HUB BOLTS REAR

4.666 VALVE, WHEEL BRAKE CYLINDER BLEEDER - FRONT AND REAR

2	5455122	1946-57/ALL /SUPERSEDES 1074893/
AR	5454315	SCREW AND LOCKWASHER NO. 10-32 X 1/4

4.667 CUP, WHEEL BRAKE CYLINDER

4	5455483	1946-48/20-22 WITH 6 HUB BOLTS 1-1/4 DIA FRONT
4	1074825	1946-48/20-22 WITH 6 HUB BOLTS 1-3/16 DIA. REAR
4	5455298	1946/25, 1947-48/25-27, 1949-50/25-27, 1951-57/20-22 FRONT - 1-1/8 IN DIA
4	1409123	1946-57/25-27-28 FRONT
AR	5455299	1946-50/25-27, 1951-57/20-22 REAR - 1 IN DIA
4	1409133	1946-47/26-28, 1955-57/27-28 REAR - 15/16 DIA USED WITH 1074914 SPRING
2	5450993	1949-50/20-22 FRONT
4	5455298	1949-50/20-22 REAR
4	5455481	1951-54/25-27-28 REAR

4.667 REPAIR KIT, WHEEL BRAKE CYLINDER

2	5450431	1946-48/20-22 WITH 6 HUB BOLTS FRONT
2	5450429	1946-48/20-22 WITH 6 HUB BOLTS REAR
2	5456301	1946-50/ALL US, 1951-57/25-27-28 FRONT /SUPERSEDES 5451074 - 5455492/
2	5456302	1946-47/26-28, 1955-57/27-28 REAR /SUPERSEDES 5450424/
2	5450426	1946-50/25-27 FRONT
2	5455855	1946-50/25-27, 1951-55/20-22 REAR - INCLUDES 2 PISTON CUPS AND 2 BOOTS /5450425/
1	5453709	1949-50/20-22 INCLUDES 2 PISTONS, 2 CUPS AND 1 SPRING - FRONT /SUPERSEDES 5450992/
1	5450427	1949-50/20-22 INCLUDES 2 PISTONS, 2 CUPS AND 1 SPRING-REAR
2	5455661	1951-57/20-22 - FRONT /5450969/
2	5455660	1951-57/20-22 - REAR - INCLUDE PISTONS - CUPS AND BOOTS /SUPERSEDES 5450970/
2	5453710	1951-54/25-27-28 REAR

NOTE. 5450429 AND 5450431 INCLUDE 2 PISTONS, 2 CUPS AND 1 SPRING, 5450425, 5450424, 5450426 5451074 INCLUDES 2 CUPS AND 2 BOOTS.

4.668 PISTON, WHEEL BRAKE CYLINDER

4	1074908	1946-48/20-22 WITH 6 HUB BOLTS 1-1/4 DIA. FRONT
4	5300800	1946-48/20-22 WITH 6 HUB BOLTS 1-3/16 DIA. REAR



4	5450648	1946-50/25-27, 1951-57/20-22 FRONT
4	231334	1946-50/25-27, 1951-54/20-22, 1955/ALL, 1956-57/20-22 REAR
4	1409125	1946-47/26-28, 1951-54/25-27-28, 1955-57/27-28 FRONT
4	1409124	1946-47/26-28, 1955-57/27-28 REAR
4	5300803	1949-50/20-22 REAR
4	5453700	1951-54/25-27-28 REAR
4	231334	1955/25-27-28 FRONT

4.669 SPRING, WHEEL BRAKE CYLINDER PISTON

4	1074831	1946-48/20-22
2	5455425	1946-57/25-26-27-28 FRONT
2	1074914	1946-50/25-26-27-28, 1951-54/20-22, 1955/ALL, 1956/20-22 FIRST JOBS -27-28, 1957/27-28 FIRST JOBS - REAR 11-1/2 COILS
2	1074946	1949-50/20-22 REAR
2	1074831	1949-50/20-22 FRONT
2	1074946	1951-55/20-22, 1956/20-22 FIRST JOBS -27-28, 1957/27-28 9 COILS 2-5/8 FREE LENGTH - FRONT
2	5453702	1951-54/25-27-28 REAR
2	5455422	1955-57/27-28 - REAR WITH EXPANDER
2	5455487	1956/20-22 AFTER JOBS, 1957/20-22 FRONT WITH EXPANDER
2	5455489	1956-57/20-22 - REAR WITH EXPANDER

4.670 BOOT, WHEEL CYLINDER

4	5450031	1946-50/25-26-27-28, 1951-57/ALL FRONT
4	5450031	1946-50/25-27 REAR
4	231335	1951-57/ALL - REAR

4.671 WASHER, WHEEL BRAKE CYLINDER

AR	231343	1946-48/ALL FRONT BRAKE HOSE TO WHEEL CYLINDER
AR	231343	1946-51/20-22, 1952/ALL, 1953/20-22 REAR WHEEL CYLINDER INLET CONNECTOR

4.672 SCREW, WHEEL BRAKE CYLINDER ADJUSTING

8	1074915	1946-50/20-22 FRONT AND REAR
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4.674 COVER, WHEEL BRAKE CYLINDER

8	1074909	1946-48/20-22 JOBS WITH 6 HUB BOLTS
8	5450031	1946-50/25-26-27-28-29 RUBBER JOBS WITH 5 HUB BOLTS
4	1074909	1949-50/20-22 FRONT
4	5300804	1949-50/20-22 REAR

4.675 LINK, WHEEL BRAKE CYLINDER CONNECTING

8	509233	1946-50/25-26-27-28, 1951-57/ALL FRONT AND REAR
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4.680 HOSE, BRAKE

AR	503925	1946-48/25-26-27-28 FRONT
AR	476719	1946-57/25-26-27-28 REAR
AR	476719	1946-50/20-22 FRONT AND REAR
2	520493	1949-52/25-27, 1955-57/27-28 FRONT /511638/
2	3696551	1951-54/20-22 FRONT
1	3696551	1951-57/20-22 REAR
2	515314	1953/25-27, 1954/25-27-28 FRONT /SUPERSEDES 5450459/
2	3759192	1955-57/20-22 - FRONT /SUPERSEDES 3714860/
AR	231343	WASHER, / .448 ID X 11/16 X .032 OD FRONT

4.681 BRACKET, REAR BRAKE HOSE

1	5802332	1946-48/20-22 TO FRAME
1	559761	1949-54/25-27-28 /SUPERSEDES 511636/
1	3710129	1955-57/20-22 - RIGHT HAND SIDE
1	3716846	1955/20-22 WITH V-8 AND 4 BC - FRAME
1	519249	1955-57/27 ALL -28 EXC /-67DTX/
1	519461	1955-57/28 /-67DTX/

4.681 BRACKET, FRONT BRAKE HOSE FRAME

2	350322	1946-48/20-22
1	3688950	1949-50/20-22 RIGHT



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|---|---------|--|
| 1 | 3688949 | 1949-50/20-22 LEFT |
| 2 | 511647 | 1949-52/25-27 |
| 2 | 3694698 | 1951-54/20-22 |
| 2 | 515371 | 1953-54/25-27-28 |
| 2 | 3710175 | 1955-57/20-22 |
| 2 | 520280 | 1955-57/27-28 |
| 2 | 3728219 | 1957/20-22 EXC /-67D/ WITH 3741003 FRAME |
- 4.681 SPRING YOKE, BRAKE HOSE RETAINING
AR 476737 1946-57/ALL
- 4.685 CLIP, BRAKE PIPE
1 3659407 1946-48/20-22 PIPES TO SIDE MEMBER
- 4.685 PIPE, MASTER CYLINDER TO CENTRE CONNECTOR - SHOWN AS A
1 5802333 1946-48/20-22
- 4.685 PIPE, MASTER CYLINDER TO CENTRE CONNECTOR - SHOWN AS A1
1 603827 1949-54/20-22 EXC AT - 25 FT ROLL - 1/4 OD /SUPERSEDES 3690361/
1 3690354 1951-52/20-22 AT
AR 603827 1953-54/20-22 AT - USE WITH 137397 NUTS
1 3712488 1955/20-22 EXC. POWER BRAKES
1 3728141 1956/20-22 EXC. POWER BRAKES
1 3731323 1957/20-22 EXC. PB
- 4.685 PIPE, MASTER CYLINDER TO LEFT FRONT BRAKE - SHOWN AS B1
1 603827 1949-50/20-22 - 25 FT ROLL - 1/4 OD /SUPERSEDES 3689355/
1 512078 1949-52/25-27
1 3696547 1951-54/20-22
1 515620 1953/25-27
1 518333 1954/25-27-28
1 603827 1955/20-22 - 25 FT ROLL - 1/4 OD /SUPERSEDES 3712485/
1 3728143 1956-57/20-22
1 524246 1957/27-28
- 4.685 PIPE, CENTRE CONNECTOR TO FRONT RIGHT BRAKE - SHOWN AS B2
1 603827 1949-50/20-22 - 25 FT ROLL
1 3696548 1951-53/20-22
1 3696822 1954/20-22 - 25 FT ROLL 3/16 OD /SUPERSEDES 3708090/
1 3696822 1956-57/20-22 - 25 FT ROLL 3/16 OD /SUPERSEDES 3728144/
- 4.685 PIPE, MASTER CYLINDER TO FRONT RIGHT BRAKE - SHOWN AS B3
1 512077 1949-52/25-27
1 515619 1953/25-27
1 518332 1954/25-27-28
1 524244 1957/27-28
- 4.685 PIPE, MASTER CYLINDER TO FRONT JUNCTION - SHOWN AS B4
1 505454 1946-48/25-27
1 505455 1946-47/26-28
- 4.685 PIPE, MASTER CYLINDER CONNECTOR TO REAR BRAKE HOSE - SHOWN AS E1
1 507493 1946-48/25-27
1 507494 1946-47/26-28
1 512085 1949-52/25-27
1 515373 1953/25-27
1 518336 1954/25-27
1 517565 1954/28
1 520412 1955-56/28 /-67DTX/
1 524248 1957/27
1 524250 1957/28 /-19D-37SD-39SD/
1 524252 1957/28 /-67DTX/
- 4.685 PIPE, REAR JUNCTION TO REAR LEFT BRAKE - SHOWN AS F
1 505431 1946-48/25-26-27-28
1 5845304 1951-54/20-22 /SUPERSEDES 5840095/
1 3729483 1955-57/20-22
1 522398 1956/27-28
1 523987 1957/27-28



4.685 PIPE, REAR JUNCTION TO REAR RIGHT BRAKE - SHOWN AS G

1	597218	1946-50/20-22
1	505430	1946-48/25-26-27-28
1	5840094	1951-54/20-22
1	3729484	1955-57/20-22 /SUPERSEDES 3714858/
1	523985	1957/27-28

4.685 PIPE, MASTER CYLINDER TO CONNECTOR BLOCK - SHOWN AS H

1	518338	1954/25-27-28 EXC. POWER BRAKES
1	520208	1955-56/27-28 WITH POWER BRAKES
1	524254	1957/27-28 EXC PB
1	524263	1957/27-28 WITH PB

4.685 PIPE, HYDRAULIC BRAKE

AR	603827	1/4 O.D. AS REQUIRED
AR	1324714	5/16 O.D. AS REQUIRED

4.685 PIPE, FRONT BRAKE CROSSOVER - SHOWN AS J

1	603827	1955/20-22 48 IN. REQUIRED
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4.685 PIPE, VACUUM POWER BRAKE MAIN CYLINDER

1	3728149	1956/20-22 WITH POWER BRAKES
1	3731951	1957/20-22 WITH PB

4.685 PIPE, BRAKE TEE CONNECTOR TO REAR BRAKE

1	5847172	1954/20-22 AT WITH POWER BRAKES
1	3728150	1956-57/20-22 WITH V-8 AND 4 BC

4.685 PIPE, FRONT CONNECTOR TO REAR BRAKE CONNECTOR - SHOWN AS K

1	3711205	1955/20-22 EXC. 20 /-67D/
1	3710799	1955/20 /-67D/
1	3728148	1956-57/20 /-67D/ EXC 4 BC

4.686 CONNECTORS, HYDRAULIC BRAKE JUNCTION

1	475896	1946-48/20-22
1	350433	1946-48/20-22 FRONT
2	476100	1946-50/20-22 CYLINDER INLET REAR
2	497756	1946-50/20-22 BRAKE HOSE TO AXLE REAR
1	709819	1946-50/25-26-27-28-29 BRAKE HOSE TO AXLE REAR
1	512564	1949-55/25-27-28 REAR BRAKE HOSE TO AXLE REAR
1	3696552	1951-57/20-22 - REAR BRAKE HOSE TO AXLE
2	3696553	1951-54/20-22 CYLINDER INLET-REAR
1	5841233	1951-54/20-22 BRAKE MAIN CYLINDER PIPE TO FRONT BRAKE PIPE
1	5846921	1954/20-22 AT WITH POWER BRAKES
1	3712489	1955/20-22 - FRONT TEE - LEFT
1	3712487	1955/20-22 - FRONT TEE - RIGHT
AR	475885	1955-56/20-22, 1957/20-22 WITH PB
1	3728146	1956-57/20-22 - FRONT TEE - RIGHT
1	3728145	1956-57/20-22 - FRONT TEE - LEFT
1	522395	1956-57/27-28 REAR BRAKE HOSE TO AXLE
AR	475885	1957/20-22 FIRST JOBS EXC PB - NO SIMILAR PART ON AFTER JOBS

4.686 BOLT, REAR WHEEL CYLINDER INLET CONNECTOR

2	476099	1946-54/20-22
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4.686 BOLT, BRAKE MAIN CYLINDER PIPE CONNECTOR

1	3696542	1951-54/20-22 EXC. POWER BRAKES
1	3727827	1955-56/20-22, 1957/20-22 WITH PB /SUPERSEDES 476746/
1	3727827	1957/20-22 FIRST JOBS EXC PB - NO SIMILAR PART ON AFTER JOBS

4.686 CLIP, REAR BRAKE PIPE

2	3708376	1946-54/20-22 /3656633/
AR	3721780	1955-56/20-22 TEE CONNECTOR /3716031/

4.686 CONNECTOR, BRAKE MAIN CYLINDER PIPE

1	5453738	1946-48/20-22 SEE NOTE
1	3710979	1954/20-22 AT WITH POWER BRAKES
1	5450466	BOLT, 1946-48/20-22, 1950/ALL, 1951-54/25-27-28
NOTE, FOR SERVICE ONLY WHEN BRAKE MAIN CYLINDER 5453737 WHICH HAS		
1/2-20 THREADED HEAD NUTS, HAS BEEN INSTALLED.		



4.686 SPACER, BRAKE MAIN CYLINDER PIPE TEE CONNECTOR
1 475895 1946-54/20-22

4.687 CAP, AXLE AND TRANSMISSION BREATHER SCREW
AR 498373 1946-51/25-26-27-28-29

4.687 SCREW, REAR BRAKE HOSE CONNECTOR AND AXLE BREATHER
1 231915 1946-57/25-26-27-28

4.700 CABLE, HAND BRAKE DASH LEVER
1 516215 1953-56/25-27-28
1 4597177 GROMMET, TO DASH 1953/25-27, 1954/25-27-28, 1955-56/27-28
1 524260 GROMMET, TO DASH 1957/27-28

4.700 PIN, HAND BRAKE DASH LEVER
1 516209 1953-56/25-27-28 TO BRACKET CLEVIS
1 516205 1953-56/25-27-28 SHEAVE TO LEVER

4.700 SHEAVE, HAND BRAKE DASH LEVER
1 516220 1953-56/25-27-28 PULLEY

4.700 BRACKET, HAND BRAKE DASH LEVER
1 516223 1953-54/25-27-28
1 518937 1955-56/27-28
1 516217 LEVER 1953-54/25-27-28
1 519072 LEVER 1956/27-28

4.700 RING, HAND BRAKE CABLE TO PULL ROD RETAINING
1 516198 1953-54/25-27-28 WITH PULL ROD WITH CHROME HANDLE, 1955-56/27-28

4.700 SPRING, PARKING BRAKE LEVER RELEASE
1 524147 1957/27-28

4.700 BUMPER, PARKING BRAKE LEVER
1 524146 1957/27-28

4.700 RIVET, PARKING BRAKE RELEASE LEVER FULCRUM
1 524148 1957/27-28

4.764 LEVER, HAND BRAKE INTERMEDIATE
1 505490 1946-52/25-26-27-28
1 5837776 1949-52/20-22, 1953-54/20-22 EXC. AT
1 5841996 1953-54/20-22 AT IDLER
1 515369 1953-57/25-27-28

4.764 HOOK, HAND BRAKE INTERMEDIATE LEVER SUPPORT
1 505434 1946-48/25-27
1 511657 1949-54/25-27-28
1 518942 1955-57/27-28

4.765 CLEVIS, HAND BRAKE PULL ROD
1 3653268 1946-48/20-22 BELL CRANK PULL ROD TO IDLER LEVER
AR 3654166 1946-52/20-22
1 502707 1946-57/25-26-27-28

4.765 PIN, REAR CABLE TO INTERMEDIATE LEVER CLEVIS
1 502725 1946-57/25-26-27-28
1 504411 1946-48/25-26-27-28-29 5/16 BRAKE LEVER CABLE TO HAND BRAKE LEVER CLEVIS

4.765 BOLT, HAND BRAKE EQUALIZER ADJUSTING
1 3654167 1946-54/20-22 - 5/16-24 X 1-7/16 - BRAKE CABLE CLEVIS
1 3710791 1955-57/20-22 EXC -20 /-67D/
1 3711631 1955-57/20 /-67D/

4.765 EQUALIZER, HAND BRAKE REAR CABLE
1 3710789 1955-57/20-22



4.779 CABLE ASSEMBLY, HAND BRAKE

2	3691404	1946-50/20-22 INCLUDES CLAMP 78-1/2 IN. LONG REAR
1	506440	1946-48/25-27 63-1/4 IN. LONG FRONT
1	5830853	1946-48/25-27 150 IN. LONG REAR
1	505767	1946-47/26-28 63-1/4 IN. LONG FRONT
1	505429	1946-47/26-28 158-1/2 IN. LONG REAR
1	5838477	1949-52/20-22, 1953-54/20-22 EXC. AT 52-5/16 IN. LONG FRONT
1	513644	1949-52/25-27 62-1/4 IN. LONG FRONT
1	5839197	1949-50/25-27 157-3/4 IN. LONG LEVER TO BRAKES REAR INTERMEDIATE
2	3708808	1951-54/20-22 INCLUDES CLAMP 78-3/8 IN. LONG
1	513643	1951-52/25-27 LEVER TO BRAKES REAR INTERMEDIATE
1	5841994	1953-54/20-22 AT 54-9/16 IN. LONG
1	515372	1953-54/25-27 INTERMEDIATE LEVER 159-3/4 IN. LONG
1	516210	1953-54/25-27-28 PULL ROD 40 IN. LONG
1	517566	1954/28 INTERMEDIATE LEVER 164 IN. LONG
1	3710113	1955-57/20-22 122-3/4 IN. LONG
1	3710792	1955-57/20-22 EXC -20 /-67D/ 62-13/32 IN LONG
1	3711364	1955-57/20 /-67D/ 54-21/32 IN LONG
1	518938	1955-56/27-28 HAND BRAKE PULL ROD 39 IN. LONG
1	519247	1955-57/27 INTERMEDIATE LEVER 158-1/2 IN LONG
1	519248	1955-57/28 INTERMEDIATE LEVER 162 IN LONG
1	524257	1957/27-28 - FRONT 59 IN LONG
AR	476737	SPRING 1949-57/25-27-28

4.779 EXTENSION, HAND BRAKE CABLE PULL BACK SPRING

1	5841680	1951-54/20-22 EXC. AT
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4.782 RING, HAND BRAKE CROSS SHAFT LEVER END

2	3684266	1949/20-22 SEAL CLAMP-LARGE
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4.784 FELT, BRAKE CABLE ANCHOR

2	496342	1946-51/ALL
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4.785 CLAMP, HAND BRAKE CABLE

2	502806	1946-48/25-26-27-28 TO FRAME BRACKET
2	1293289	1951-54/20-22 AT FRONT CABLE-UPPER
1	1342508	1957/27-28 - INNER
1	524258	1957/27-28 - OUTER

4.785 ANCHOR, HAND BRAKE CABLE

1	502739	1946-57/25-26-27-28 TO FRAME REAR ON 1955-57
1	502739	1949-52/ALL, 1953-54/20-22 TO LEVER
1	502740	1949-54/20-22 EXC. AT TO LEVER GUIDE
1	516211	1953-54/25-27-28 TO FRAME-FRONT
1	518935	1955-56/27-28 TO FRAME FRONT
AR	516213	RETAINER, TO FRAME FRONT ANCHOR 1953-54/25-27-28, 1955-57/ALL

4.785 ANCHOR, REAR BRAKE CABLE FRAME

1	511634	1949-52/25-27 RIGHT
1	511635	1949-52/25-27 LEFT
1	516419	1953-54/25-27-28 RIGHT
1	516420	1953-54/25-27-28 LEFT
1	519245	1955-57/27-28 RIGHT
1	519246	1955-57/27-28 LEFT

4.785 BRACKET, HAND BRAKE LEVER CABLE GUIDE

1	5838506	1949-54/20-22 EXC. AT
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4.785 BRACKET, HAND BRAKE REAR CABLE TO FRAME

1	519144	1955-57/28 /-67DTX/
1	522224	1956-57/27 ALL -28 EXC /-67DTX/ RIGHT
1	522225	1956-57/27 ALL -28 EXC /-67DTX/ LEFT

4.786 BRACKET, BRAKE CABLE TO SUPPORT

1	504086	1946-52/25-26-27-28 RIGHT
1	504087	1946-52/25-26-27-28 LEFT

4.791 GUIDE, HAND BRAKE IDLER LEVER

1	3654169	1946-48/20-22
1	5837777	1949-54/20-22 EXC. AT
1	5841995	1953-54/20-22
1	3710797	1955-57/20-22 EXC -20 /-67D/

4.792 LEVER, HAND BRAKE IDLER

1	3658114	1946-48/20-22
1	3710119	1955-57/20-22 EXC -20 /-67D/
1	3711389	1955-57/20 /-67D/

4.797 BRACKET, HAND BRAKE IDLER LEVER

1	3658115	1946-48/20-22
1	3690347	1949-54/20-22 EXC. AT
1	3689994	1951-54/20-22 AT

4.800 SPRING, HAND BRAKE BELL CRANK ANTI-RATTLE

1	835715	1946-48/20-22
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4.800 BRACKET, HAND BRAKE BELL CRANK

1	3654105	1946-48/20-22
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4.800 BRACKET, HAND BRAKE CABLE PULLEY

1	3710783	1955-57/20-22 - UPPER
1	3710775	1955-57/20-22 - LOWER

4.823 CLEVIS PIN, HAND BRAKE PULL ROD

1	3688960	1955/20-22 TO IDLER LEVER
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4.824 CLEVIS, HAND BRAKE CABLE

2	3654166	1952-54/20-22
1	3710793	1955-57/20-22 LEVER

4.827 SPRING, HAND BRAKE PULL BACK

1	3653271	1946-54/20-22
1	5838450	1953/20-22 1954/20-22 AT EXC. POWER BRAKES BRAKE PEDAL
1	3710115	1955/20-22 EXC. 20 /-67D/
1	3711380	1955-57/20 /-67D/
1	3709590	1955-57/20-22 EXC PB - BRAKE PEDAL
1	3722694	1956-57/20-22 EXC -20 /-67D/

4.829 BRACKET, HAND BRAKE CABLE FRAME

1	3676270	1946-48/20-22 RIGHT
1	3676269	1946-48/20-22 LEFT
1	3687876	1949-54/20-22 RIGHT
1	3687875	1949-54/20-22 LEFT
1	3711203	1955-56/20-22 EXC. 20 /-67D/ - IDLER LEVER
1	3712416	1955-57/20-22 RIGHT
1	3712415	1955-57/20-22 LEFT
1	3711203	1957/20-22 EXC -20 /-67D/

4.833 BOLT, HAND BRAKE PULL ROD TO IDLER LEVER

1	3654167	1946-54/20-22 5/16-24 X 1-7/16 IN. BRAKE CABLE CLEVIS
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4.833 PULLEY, HAND BRAKE CABLE

2	3752711	1955-57/20-22 /SUPERSEDES 3710774/
2	3747279	BOLT, 1955-57/20-22 /SUPERSEDES 3710790/

4.834 SEAL, HAND BRAKE CABLE END

2	3691420	1946-57/20-22
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4.834 FELT, HAND BRAKE CABLE ANCHOR

AR	496342	1946-54/ALL, 1955-57/27-28
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4.835 CLAMP, HAND BRAKE CABLE TO FLANGE

2	596582	1946-53/20-22
2	3697399	1954/20-22

4.898 BRACKET, POWER BRAKE VACUUM CYLINDER MOUNTING

1	517750	1953-54/25-27-28 WITH POWER BRAKES
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4.898 PLATE, VACUUM CYLINDER MOUNTING

1	518294	1953-54/25-27-28 WITH POWER BRAKES
1	519355	1955-56/27-28 WITH PB /SUPERSEDES 522186/
1	523957	1957/27-28 ST WITH PB
1	523958	1957/27-28 HT WITH PB
1	3713996	NUT, ANCHOR 5/16-24 1955-56/20-22 WITH PB
1	5760095	NUT, ANCHOR 5/16-24, 1957/20-22 WITH PB

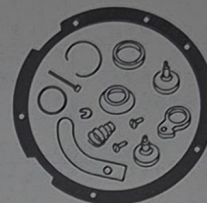


4.898 REPAIR KIT, VACUUM CYLINDER

- | | | |
|---|---------|-------------------------------|
| 1 | 5455845 | 1955-57/27-28 WITH MORaine PB |
| 1 | 3741366 | 1957/20-22 WITH PB |
| 1 | 529216 | 1957/27-28 WITH BENDIX PB |

4.898 PACKING, VACUUM CYLINDER PISTON

- | | | |
|---|---------|--|
| 1 | 524508 | 1953-54/25-27-28 WITH BENDIX PB - KIT |
| 1 | 3711743 | 1954/20-22 AT WITH POWER BRAKES KIT |
| 1 | 3847672 | 1954/20-22 WITH POWER BRAKES /1461984/ |
| 1 | 3718471 | 1955-56/20-22 WITH PB - KIT |
| 1 | 567095 | 1955-56/27-28 WITH PB |
| 1 | 3741364 | 1957/20-22-27-28 WITH PB - KIT |



3733919

4.898 REPLACEMENT KIT, VACUUM POWER BRAKE CYLINDER POPPET

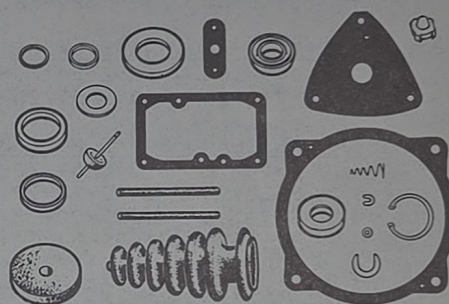
- | | | |
|---|---------|---------------------------------|
| 1 | 3733919 | 1955-56/20-22 WITH BENDIX PB |
| 1 | 3741365 | 1957/20-22-27-28 WITH BENDIX PB |

4.898 KIT, POPPET VALVE REPAIR

- | | | |
|---|---------|--|
| 1 | 1463163 | 1955-56/20-22 WITH BENDIX PB INCLUDES VALVE SEAL ADAPTER SEAL, SCREW, AND WASHER |
|---|---------|--|

4.898 REPAIR KIT, BRAKE MASTER CYLINDER

- | | | |
|---|---------|---------------------------------|
| 1 | 524509 | 1953-54/25-27-28 WITH BENDIX PB |
| 1 | 3711742 | 1954/20-22 AT WITH POWER BRAKES |
| 1 | 3733920 | 1955-56/20-22 WITH PB |
| 1 | 5455844 | 1955-57/27-28 WITH MORaine PB |
| 1 | 524513 | 1955-56/27-28 WITH BENDIX PB |



3733920

4.901 CYLINDER, VACUUM POWER BRAKE

- | | | |
|---|--------|------------------------------------|
| 1 | 517751 | 1953-54/25-27-28 WITH POWER BRAKES |
| 1 | 519351 | 1955-56/27-28 WITH PB |
| 1 | 523953 | 1957/27-28 WITH PB |
- NOTE. SEE GROUP 4.650 FOR 20-22 SERIES.

4.901 BOLT, VACUUM POWER BRAKE PIPE CONNECTOR

- | | | |
|---|---------|--------------------------------|
| 1 | 3727827 | 1954/20-22 /SUPERSEDES 476746/ |
|---|---------|--------------------------------|

4.902 TANK, VACUUM RESERVE

- | | | |
|---|---------|---|
| 1 | 518314 | 1953-54/25-27-28 WITH POWER BRAKES EXC. CAR COOLING |
| 1 | 3711531 | 1954/20-22 AT WITH POWER BRAKES |
| 1 | 518795 | 1954/25-27-28 US WITH POWER BRAKES AND CAR COOLING |
| 1 | 3715069 | 1955-56/20-22 WITH POWER BRAKES |
| 1 | 520349 | 1955-56/27-28 WITH POWER BRAKES |
| 1 | 3733675 | 1957/20-22 WITH PB |
| 1 | 523959 | 1957/27-28 WITH PB |
| 4 | 559634 | SCREW, HEX. 1/4-14 X 3/4 TO FRAME |

4.904 PLATE, VACUUM CYLINDER END

- | | | |
|---|--------|--|
| 1 | 563751 | 1953/25-27, 1954/ALL, WITH BENDIX POWER BRAKES |
| 1 | 520664 | 1955-57/ALL WITH BENDIX PB |
| 1 | 563716 | GASKET 1953/25-27 WITH BENDIX PB, 1954-57/ALL WITH BENDIX PB |

4.904 COVER, VACUUM CYLINDER HOUSING

- | | | |
|---|---------|--------------------------------------|
| 1 | 5454960 | 1955-57/27-28 WITH MORaine PB |
| 1 | 5454959 | GASKET 1955-57/27-28 WITH MORaine PB |

4.906 HOUSING, VACUUM CYLINDER

- | | | |
|---|---------|-------------------------------|
| 1 | 5454951 | 1955-57/27-28 WITH MORaine PB |
|---|---------|-------------------------------|

4.906 SHELL, VACUUM CYLINDER

- | | | |
|---|--------|--|
| 1 | 519273 | 1953/25-27 US, 1954/25-27-28, WITH BENDIX POWER BRAKES |
| 1 | 563738 | 1955-56/27-28 WITH BENDIX POWER BRAKES |
| 1 | 524947 | 1957/27-28 WITH BENDIX PB |

4.906 BODY, VACUUM BRAKE CYLINDER

1	3711739	1954/20-22 WITH POWER BRAKES
1	3718469	1955-56/20-22 WITH PB
1	3741436	1957/20-22 WITH PB

4.910 GASKET, VACUUM CYLINDER TO MASTER CYLINDER

1	563710	1953/25-27 WITH BENDIX PB, 1954-57/ALL WITH BENDIX PB
1	5454866	1955-57/27-28 WITH MORaine PB

4.910 SEAL, HYDRAULIC OIL

1	2250517	1953/25-27 WITH BENDIX PB, 1954-57/ALL WITH BENDIX PB - CYLINDER END
1	563709	1953/25-27 WITH BENDIX POWER BRAKES, 1954-57/ALL WITH BENDIX PB - PLUNGER
1	5454882	1955-57/27-28 WITH MORaine PB - VACUUM CUP
1	524281	1957/ALL WITH BENDIX PB
1	524277	1957/27-28 WITH BENDIX PB - REACTIONARY PLUNGER

4.910 CUP, HYDRAULIC PLUNGER

1	563706	1953/25-27 WITH BENDIX PB, 1954-57/ALL WITH BENDIX PB
1	5454877	1955-57/27-28 WITH MORaine PB PRIMARY
1	5454884	1955-57/27-28 WITH MORaine PB SECONDARY

4.910 O RING, MASTER BRAKE CYLINDER

2	5454885	1955-57/27-28 WITH MORaine PB
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4.911 PLATE, HYDRAULIC CYLINDER PLUNGER REACTION

1	5454894	1955-57/27-28 WITH MORaine PB
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4.911 BEARING, MASTER CYLINDER PISTON

1	5454879	1955-57/27-28 WITH MORaine PB
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4.911 SUPPORT, MASTER CYLINDER SECONDARY CUP

1	5454883	1955-57/27-28 WITH MORaine PB
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4.911 RETAINER, HYDRAULIC CYLINDER PLUNGER CUP

1	563736	1953/25-27 WITH BENDIX PB, 1954-57/ALL WITH BENDIX PB
1	2276593	1955-56/20-22 WITH PB

4.911 RETAINER, MASTER CYLINDER CUP

1	5454876	1955-57/27-28 WITH MORaine PB PRIMARY
1	5454773	1955-57/27-28 WITH MORaine PB SECONDARY /SUPERSEDES 5454875/

4.911 EXPANDER, CYLINDER SECONDARY CUP

1	5455848	1955-57/27-28 WITH MORaine PB - 1-3/8 DIA /SUPERSEDES 5454862/
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4.911 WASHER, CYLINDER PRIMARY CUP

1	5454878	1955-57/27-28 WITH MORaine PB
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4.911 PLUG, MASTER CYLINDER BEARING AND SEAL

1	5454881	1955-57/27-28 WITH MORaine PB
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4.911 BUMPER, POWER BRAKE CYLINDER PISTON PLATE REACTION PLUNGER VALVE

1	524427	1957/20-22
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4.911 WASHER, POWER BRAKE CYLINDER PISTON PLATE VALVE

1	524291	1957/20-22
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4.913 COVER, VACUUM POWER BRAKE CYLINDER AIR CLEANER

1	3756308	1953/25-27, 1954/ALL, 1955-57/20-22 WITH BENDIX PB /SUPERSEDES 563753/
1	5454947	1955-57/27-28 WITH MORaine PB
1	524305	1955-57/27-28 WITH BENDIX PB
2	563720	GASKET 1953/25-27, 1954-56/ALL, 1957/20-22 - WITH BENDIX PB
1	5454948	GASKET 1955-57/27-28 WITH MORaine PB
1	524304	GASKET 1957/20-22-27-28 WITH BENDIX PB

4.913 ELEMENT, VACUUM CYLINDER AIR CLEANER FILTER

1	2185938	1953-57/25-27-28 WITH BENDIX PB
1	5454928	1955-57/27-28 WITH MORaine PB



4.913 SCREW, VACUUM CYLINDER AIR CLEANER

1 563752 1953/25-27, 1954/ALL, WITH BENDIX POWER BRAKES
 1 563719 GASKET 1953/25-27, 1954/ALL, WITH BENDIX POWER BRAKES
 1 3718458 GASKET 1955-57/20-22-27-28 WITH BENDIX PB
 1 5454930 GASKET 1955-57/27-28 WITH MORaine PB

4.913 SPRING, CYLINDER AIR CLEANER

1 5454927 1955-57/27-28 WITH MORaine PB

4.913 COVER, VACUUM CYLINDER AIR CLEANER

1 524305 1957/ALL WITH BENDIX PB

4.913 FILTER, VACUUM CYLINDER AIR CLEANER

1 5455835 1957/27-28 WITH MORaine PB

4.915 PLUNGER, HYDRAULIC CYLINDER

1 563731 1953/25-27 WITH BENDIX PB, 1954/ALL WITH BENDIX PB, 1955-56/27-28 WITH BENDIX PB
 1 3718455 1955-56/20-22 WITH BENDIX PB - INCLUDES WASHER
 1 5454892 1955-57/27-28 WITH MORaine PB
 1 3741024 1957/20-22 WITH PB
 1 524275 1957/27-28 WITH BENDIX PB

4.915 RING, VACUUM POWER BRAKES CYLINDER REACTION PLUNGER MEMBRANE

1 3741420 1957/20-22
 1 529292 STOP, REACTION PLUNGER 1957/20-22 WITH PB

4.915 MEMBRANE, BRAKE MASTER CYLINDER REACTIONARY PLUNGER

1 524276 1957/ALL WITH BENDIX PB

4.917 RING, HYDRAULIC PLUNGER STOP WASHER SNAP

1 274947 1953/25-27, 1954-57/ALL - WITH BENDIX PB /2305882/
 1 1463294 1955-56/20-22 WITH PB - VACUUM PISTON ROD
 1 563737 WASHER, PLUNGER STOP 1953/25-27 WITH BENDIX PB, 1954-57/ALL WITH BENDIX PB
 1 563746 WASHER, PISTON STOP 1953/25-27, 1954/ALL, WITH BENDIX POWER BRAKES
 1 563707 WASHER, PLUNGER 1953/25-27 WITH BENDIX PB, 1954-57/ALL WITH BENDIX PB - FIBRE
 1 520654 WASHER, PISTON STOP 1955-56/ALL WITH BENDIX PB - STEEL
 1 520655 WASHER, PISTON STOP 1955-56/ALL WITH BENDIX PB - RUBBER

4.917 SPRING, VACUUM CYLINDER REACTION

1 563747 1954/20-22 AT WITH POWER BRAKES
 1 3718452 1955-56/20-22 WITH PB

4.917 SCREW, STOP WASHER TO PISTON REAR PLATE

2 520651 1955-56/ALL WITH BENDIX PB - 6-32 X 3/8

4.918 VALVE, VACUUM CYLINDER AIR

1 5454903 1955-57/27-28 WITH MORaine PB
 1 5454916 SPRING, RETURN 1955-57/27-28 WITH MORaine PB
 AR 5454943 SPACER 1955-57/27-28 WITH MORaine PB

4.918 O RING, CYLINDER POWER PISTON

1 5454904 1955-57/27-28 WITH MORaine PB

4.922 PISTON, VACUUM CYLINDER

1 519275 1953/25-27 US, 1954/ALL WITH BENDIX POWER BRAKES
 1 520639 1955-56/27-28 WITH BENDIX POWER BRAKES
 1 3722639 1955-56/20-22 WITH PB
 1 5454896 1955-57/27-28 WITH MORaine PB
 1 519277 DIAPHRAGM 1953/25-27 US, 1954/25-27-28, WITH BENDIX POWER BRAKES
 1 520643 DIAPHRAGM 1955-56/27-28 WITH BENDIX POWER BRAKES
 1 519279 SPRING, REACTION 1953/25-27 US, 1954/25-27-28 WITH BENDIX POWER BRAKES
 1 520657 SPRING, REACTION 1955-56/27-28 WITH BENDIX POWER BRAKES
 1 524306 SPRING, REACTION 1957/ALL WITH BENDIX PB
 1 524301 WASHER 1957/ALL WITH BENDIX PB - SPRING

4.922 PLATE, VACUUM CYLINDER PISTON

1	563743	1953/25-27, 1954/ALL, WITH BENDIX POWER BRAKES-RETAINER
1	563744	1953/25-27, 1954/ALL, WITH BENDIX POWER BRAKES-EXPANDER SPRING AND WICK RETAINING
1	3718450	1955-56/ALL WITH BENDIX POWER BRAKES
1	3718464	1955-56/20-22 WITH PB - REAR
1	524295	1957/ALL WITH BENDIX PB - PLATE RING RETAINING
1	524284	1957/ALL WITH BENDIX PB - REAR
1	524290	1957/ALL WITH BENDIX PB - FRONT

4.922 RING, VACUUM PISTON PACKING

1	563724	1953/25-27 WITH BENDIX PB, 1954-56/ALL WITH BENDIX PB
1	5454917	1955-57/27-28 WITH MORaine PB
1	563725	PACKING, LEATHER 1953/25-27 WITH PB, 1954-56/ALL WITH BENDIX PB, 1957/27-28 WITH PB

4.922 COVER, VACUUM CYLINDER DIAPHRAGM

1	563748	1953/25-27 WITH BENDIX PB, 1954-56/ALL WITH BENDIX PB
1	563727	GASKET, DIAPHRAGM 1953-54/25-27-28 WITH BENDIX PB, 1955-56/ALL WITH BENDIX PB

4.922 RETAINER, VACUUM CYLINDER PISTON PACKING

1	3718451	1955-56/ALL WITH BENDIX PB
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4.922 CUP, CYLINDER POWER PISTON

1	5454918	1955-57/27-28 WITH MORaine PB
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4.922 BUMPER, CYLINDER POWER PISTON STOP

1	5454859	1955-56/27-28 WITH MORaine POWER BRAKES
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4.922 SPRING, POWER PISTON WICK EXPANDER

1	5454920	1955-57/27-28 WITH MORaine PB
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4.922 WICK, POWER PISTON CUP LUBRICATING

1	5454919	1955-57/27-28 WITH MORaine PB
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4.922 EXPANDER, VACUUM CYLINDER PISTON PACKING

1	524294	1957/ALL WITH BENDIX PB
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4.924 GUIDE, VACUUM CYLINDER PISTON

1	5454889	1955-57/27-28 WITH MORaine POWER BRAKES
4	5454964	SCREW AND LOCKWASHER 1955-57/27-28 WITH MORaine PB

4.924 SPRING, VACUUM CYLINDER PISTON RETURN

1	563739	1953/25-27 WITH BENDIX PB, 1954-56/ALL WITH BENDIX PB
1	5454886	1955-57/27-28 WITH MORaine PB
1	524280	1957/ALL WITH BENDIX PB
1	563740	RETAINER 1953/25-27 WITH BENDIX PB, 1954-56/ALL WITH BENDIX PB
1	524282	RETAINER 1957/ALL WITH BENDIX PB
1	563711	RING, 1953/25-27 WITH BENDIX PB, 1954-57/ALL WITH BENDIX PB

4.924 WICK, VACUUM CYLINDER PISTON PACKING

AR	3847672	1953/25-27 US, 1954-56/ALL WITH PB
1	524293	1957/ALL WITH BENDIX PB

4.926 PIN, BRAKE PEDAL TO VACUUM CYLINDER PUSH ROD

1	517752	1953-57/25-27-28 WITH PB
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4.928 VALVE, POPPET

1	522069	1955-56/ALL WITH BENDIX PB ATMOSPHERIC
1	522071	1955-56/ALL WITH BENDIX PB VACUUM
1	520661	SPRING, ATMOSPHERIC RETURN 1955-56/ALL WITH BENDIX PB
1	520689	SPRING, VACUUM RETURN 1955-56/ALL WITH BENDIX PB
1	524296	SPRING, POPPET RETURN 1957/ALL WITH BENDIX PB
1	524297	RETAINER, POPPET RETURN 1957/ALL WITH BENDIX PB

4.928 DIAPHRAGM, VACUUM POPPET COMPENSATOR

1	520659	1955-56/ALL WITH BENDIX PB
1	524288	1957/ALL WITH BENDIX PB



4.928 ARM, POPPET PIVOT

1	520660	1955-56/ALL WITH BENDIX PB
4	273299	NUT, POPPET VALVE 1955/ALL FIRST JOBS WITH BENDIX POWER BRAKES
2	522072	RING, LOCK 1955/ALL AFTER JOBS WITH BENDIX PB, 1956/ALL WITH BENDIX PB

4.928 STEM, VACUUM POPPET COMPENSATOR

1	520658	1955-56/ALL WITH BENDIX PB
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4.928 WASHER, POPPET PIVOT

1	520652	1955-56/ALL WITH BENDIX PB
1	2311549	RING, RETAINING 1955-56/ALL WITH BENDIX PB

4.928 POPPET ASSEMBLY, VACUUM CYLINDER

1	524287	1957/ALL WITH BENDIX PB
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4.928 PLATE, VACUUM CYLINDER POPPET DIAPHRAGM

1	524289	1957/ALL WITH BENDIX PB - SMALL 1-23/32 OD
1	524299	1957/ALL WITH BENDIX PB - LARGE 1-1/2 ID

4.930 PIPE, MANIFOLD TO CHECK VALVE

1	518402	1953-54/25-27-28 WITH POWER BRAKES 2 IN. LONG
1	518818	1953-54/25 WITH POWER BRAKES 3-7/8 IN. LONG FRONT
1	518817	1953-54/27-28 WITH POWER BRAKES 6 IN. LONG-FRONT
1	5846924	1954/20-22 AT WITH POWER BRAKES
1	520451	1955/27-28 WITH PB AND 2 BC - CARB TO CHECK VALVE
1	521471	1955-56/27-28 WITH PB AND 4 BBL CARTER CARB
1	521945	1956/27 WITH POWER BRAKES AND 2 BARREL CARBURETOR CARBURETOR TO CHECK VALVE

4.930 PIPE, VACUUM CYLINDER

1	518403	1953-54/25-27-28 WITH POWER BRAKES TO CHECK VALVE 28 IN. LONG
1	518394	1953-54/25-27-28 WITH POWER BRAKES TO CONNECTION BLOCK
1	523955	1957/27-28 WITH PB TO CHECK VALVE - 22-5/8 LONG

4.930 PIPE, VACUUM RESERVE TANK TO CHECK VALVE TEE

1	518395	1953-54/25-27-28 WITH POWER BRAKES EXC. CAR COOLING 13-1/2 LONG
1	523956	1957/27-28 WITH PB 10-1/4 LONG
1	518918	TEE 1954/25-27-28 US WITH POWER BRAKES AND CAR COOLING

4.930 VALVE, MASTER CYLINDER COMPENSATING

1	563721	1953/25-27 WITH BENDIX PB, 1954-57/ALL WITH BENDIX PB
1	563701	SPRING, VALVE 1953/25-27 WITH BENDIX PB, 1954-57/ALL WITH BENDIX PB
1	563702	RETAINER, SPRING 1953/25-27 WITH BENDIX PB, 1954-57/ALL WITH BENDIX PB
1	563730	FITTING, HYDRAULIC 1953/25-27 WITH BENDIX PB, 1954-57/ALL WITH BENDIX PB

4.930 CUP, MASTER CYLINDER RESIDUAL CHECK VALVE

1	519285	1953/25-27 US WITH BENDIX PB, 1954-56/25-27-28 WITH BENDIX PB, 1957/ALL WITH BENDIX PB
1	563703	1954-57/20-22 WITH BENDIX PB
1	519286	RETAINER, CUP
1	524391	FITTING, HYDRAULIC 1955-57/27-28 WITH BENDIX PB /520407/

4.930 ELBOW, CHECK VALVE TO MANIFOLD PIPE HOSE

1	518815	1953/25-27 US, 1954/ALL, 1955/27-28 US, -WITH POWER BRAKES
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4.930 FITTING, VACUUM PIPES TO CARBURETOR

1	520012	1955-57/27-28 WITH PB EXC TRIPLE CARB OR ELECTRIC WINDSHIELD WIPER
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4.930 CLIP, VACUUM PIPE

1	520014	1955-57/27-28 WITH PB - TO ROCKER ARM COVER
1	3715074	1955-57/20-22 WITH PB MAIN CYLINDER PIPE

4.930 TEE, VACUUM PUMP TO MANIFOLD PIPE

1	518819	1953/25-27 US, 1954/25-27-28 WITH POWER BRAKES-EXC. CAR COOLING
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- 4.930 SEAL, POWER BRAKE RELAY VALVE FITTING
1 2238386 1954-57/20-22 WITH PB
- 4.931 HOSE, MANIFOLD TO CHECK VALVE PIPE
1 518924 1953-56/25-27-28 WITH PB AND CAR COOLING
1 609863 1954/20-22 INTAKE
1 518924 1955-56/27-28 WITH POWER BRAKES AND CAR COOLING
- 4.931 HOSE, VACUUM RESERVE TANK TO CHECK VALVE PIPE
1 518924 1953-54/25-27-28 WITH PB, 1955-56/27-28 WITH PB AND CAR COOLING VACUUM PIPE TO CHECK VALVE
- 4.931 CLAMP, HOSE
AR 111603 1953/25-27-28 WITH PB, 1954/ALL WITH PB, 1955/27-28 WITH PB, 1956-57/20-22 WITH PB 11/16
- 4.931 HOSE, VACUUM CYLINDER VACUUM
1 521051 1953/25-27 US, 1954-56/ALL WITH BENDIX PB TO PISTON
3 518924 1954/25-27-28 US, 1955-56/27-28 WITH POWER BRAKES AND CAR COOLING TO RESERVE TANK
1 5454923 1955-57/27-28 WITH MORaine PB
1 524311 1957/ALL WITH BENDIX PB
- 4.931 PLATE AND TUBE, VACUUM HOSE
1 519274 1953/25-27 US, 1954/ALL, WITH BENDIX POWER BRAKES-TO PISTON
1 519280 1953/25-27 US, 1954/25-27-28 WITH POWER BRAKES-TO CYLINDER
1 3711736 1954/20-22 WITH POWER BRAKES-OUTER
1 5454957 1955-57/27-28 WITH MORaine PB CYL EXHAUST
1 520667 1955-56/27-28 WITH BENDIX POWER BRAKES - TO CYLINDER
1 524946 1957/27-28 WITH BENDIX PB
1 3741439 1957/20-22 WITH BENDIX PB
1 519276 GASKET, PISTON 1953/25-27 US, 1954/ALL WITH BENDIX POWER BRAKES
1 519283 GASKET, CYLINDER 1953/25-27 US, 1954/25-27-28 WITH BENDIX POWER BRAKES
1 563715 GASKET, 1957/ALL WITH BENDIX PB
1 3715020 GASKET, CYLINDER 1955-56/ALL WITH BENDIX PB
- 4.931 SUPPORT, MAIN CYLINDER TO MANIFOLD HOSE
1 3717221 1955-57/20-22 WITH V-8 AND PB
- 4.931 ELBOW, VACUUM CYLINDER CHECK VALVE PIPE
1 519259 1954/27-28 US WITH POWER BRAKES AND CAR COOLING
- 4.931 PLATE AND TUBE, VACUUM CYLINDER
1 3718454 1955-56/ALL WITH BENDIX PB - INNER
1 3718460 1955-56/20-22 WITH PB - OUTER
1 3718453 GASKET 1955-56/ALL WITH BENDIX PB - INNER PLATE AND TUBE
1 563715 GASKET 1957/27-28 WITH BENDIX PB
- 4.931 ROD AND PLUNGER, CYLINDER VALVE OPERATING
1 3718473 1955-56/20-22 WITH PB
- 4.931 GASKET, CYLINDER VACUUM TUBE TEE
1 5454867 1955-57/27-28 WITH MORaine PB
- 4.933 O RING, HYDRAULIC CYLINDER PISTON
1 5454893 1955-57/27-28 WITH MORaine PB
- 4.934 PLATE, HYDRAULIC CYLINDER REACTION
1 5454982 1955-57/27-28 WITH MORaine PB VALVE
1 5454894 1955-57/27-28 WITH MORaine PB PLUNGER
- 4.934 LEVER, CYLINDER REACTION
6 5454915 1955-57/27-28 WITH MORaine PB
1 5454942 SPRING, 1.510 ID 1955-57/27-28 WITH MORaine PB
- 4.934 RING, CYLINDER PISTON GUIDE SNAP
1 5454895 1955-57/27-28 WITH MORaine PB

- 4.935 VALVE, CYLINDER FLOATING CONTROL
1 5454907 1955-57/27-28 WITH MORaine PB
1 5454910 DIAPHRAGM 1955-57/27-28 WITH MORaine PB
1 5454912 SPRING, DIAPHRAGM 1955-57/27-28 WITH MORaine PB
1 5454936 PLATE, DIAPHRAGM RETAINER 1955-57/27-28 WITH MORaine POWER BRAKES
1 5454911 RETAINER, DIAPHRAGM SPRING 1955-57/27-28 WITH MORaine PB
1 5454937 RETAINER, SPRING 1955-57/27-28 WITH MORaine PB
- 4.942 RING, VACUUM POWER BRAKE PISTON STOP WASHER RETAINING
1 5687809 1955-56/20-22 WITH PB /SUPERSEDES 274416/
- 4.944 SEAL, MASTER CYLINDER COMPENSATING CHECK VALVE FITTING
1 2238386 1953-56/25-27-28 WITH BENDIX PB
- 4.947 DIAPHRAGM, VACUUM CYLINDER
1 3718456 1955-56/20-22 WITH BENDIX PB
- 4.955 VALVE, POWER BRAKE VACUUM CHECK
1 5454944 1953/25-27, 1954/ALL, 1955/27-28 WITH MORaine PB, 1956-57/27-28
1 3715067 1955-57/20-22 WITH PB
- 4.955 ELBOW, CHECK VALVE UPPER
1 442269 1954/20-22 AT WITH POWER BRAKES

