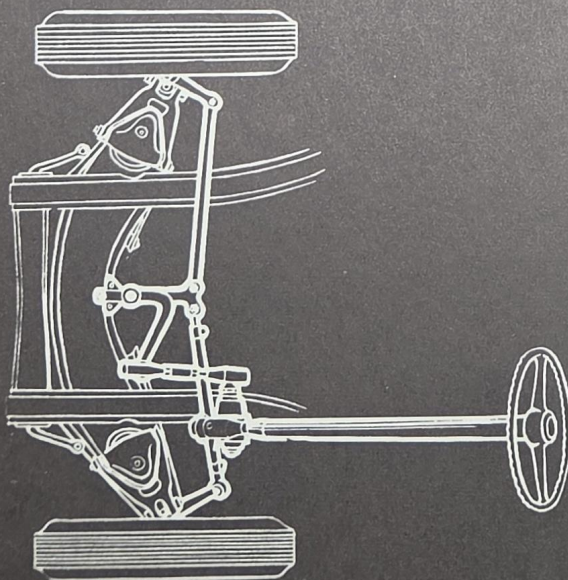


FRONT SUSPENSION and STEERING SECTION



GROUP
6.000

SUB INDEX

ILLUSTRATIONS

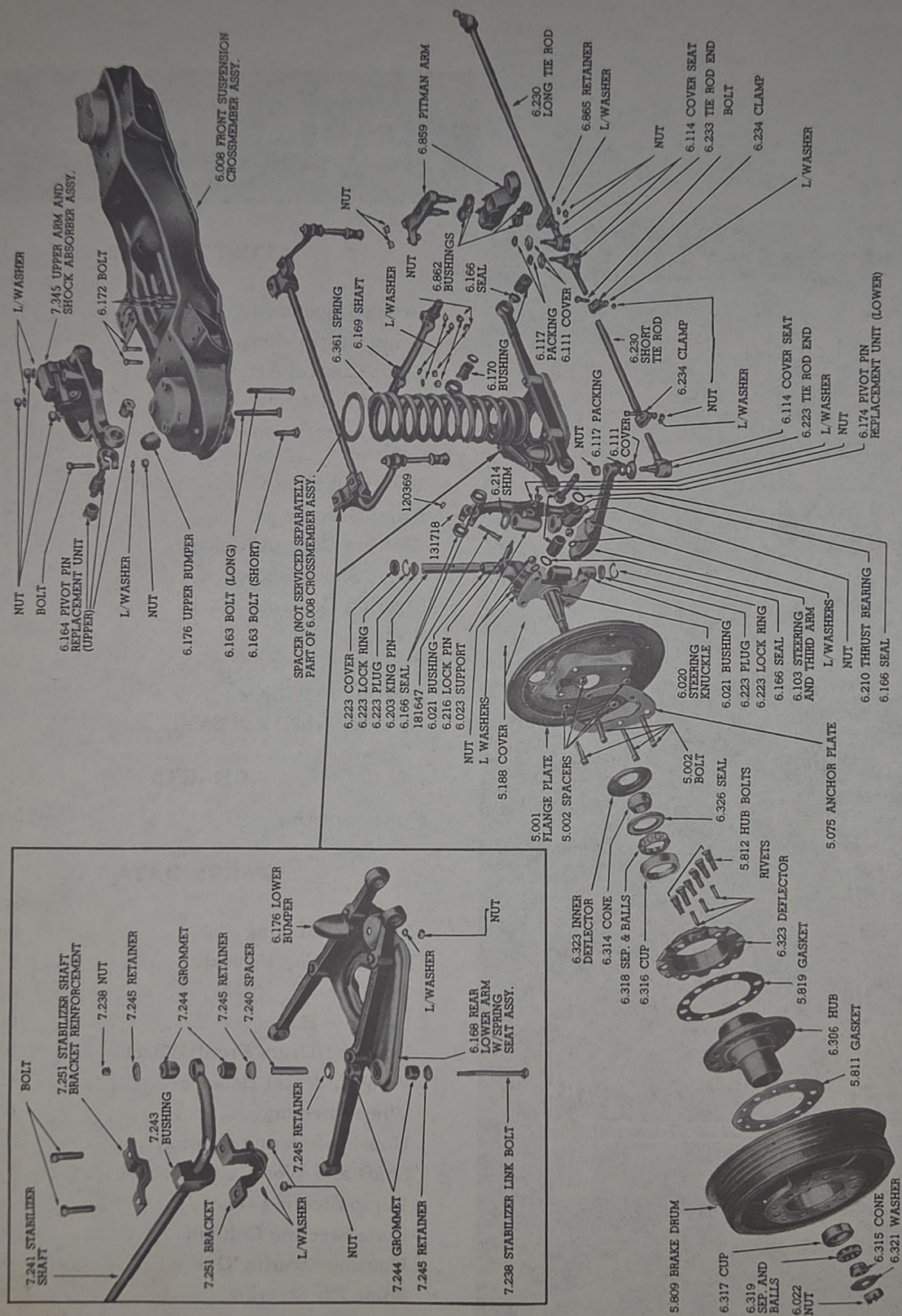
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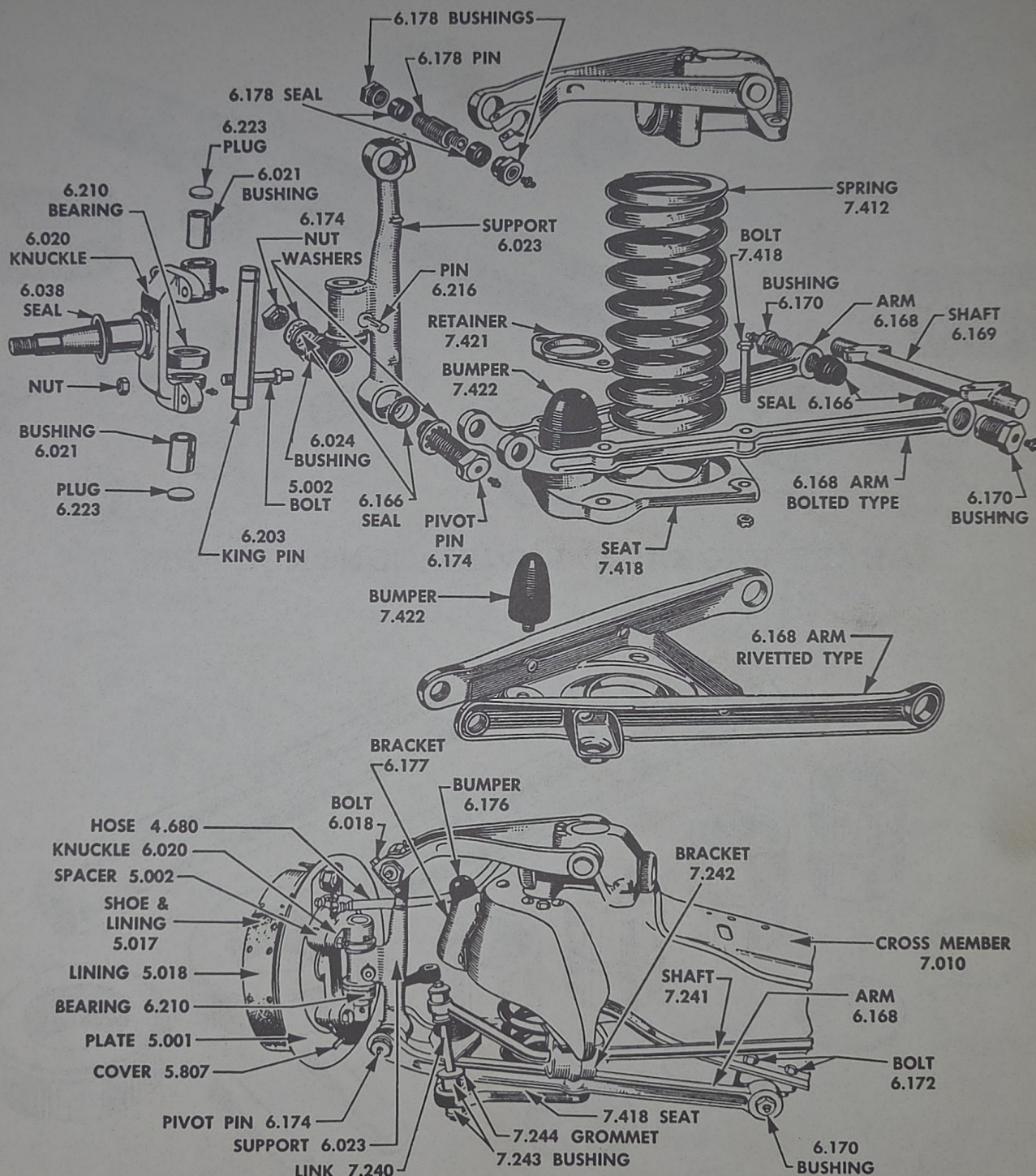
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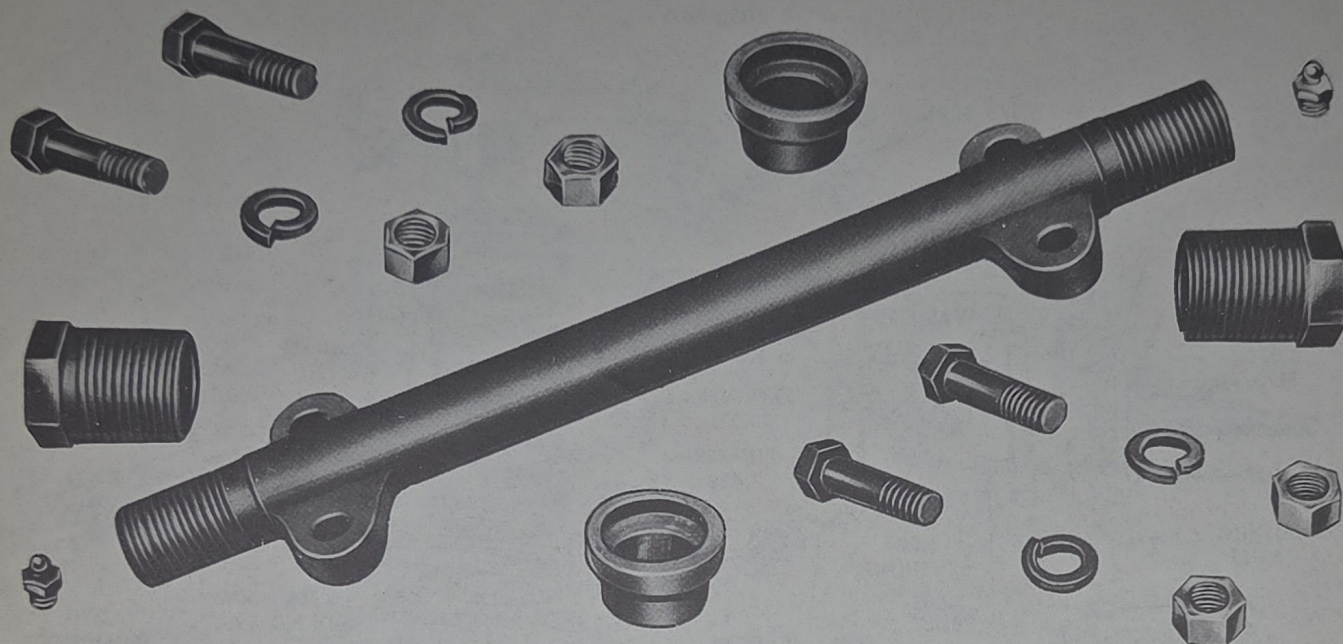
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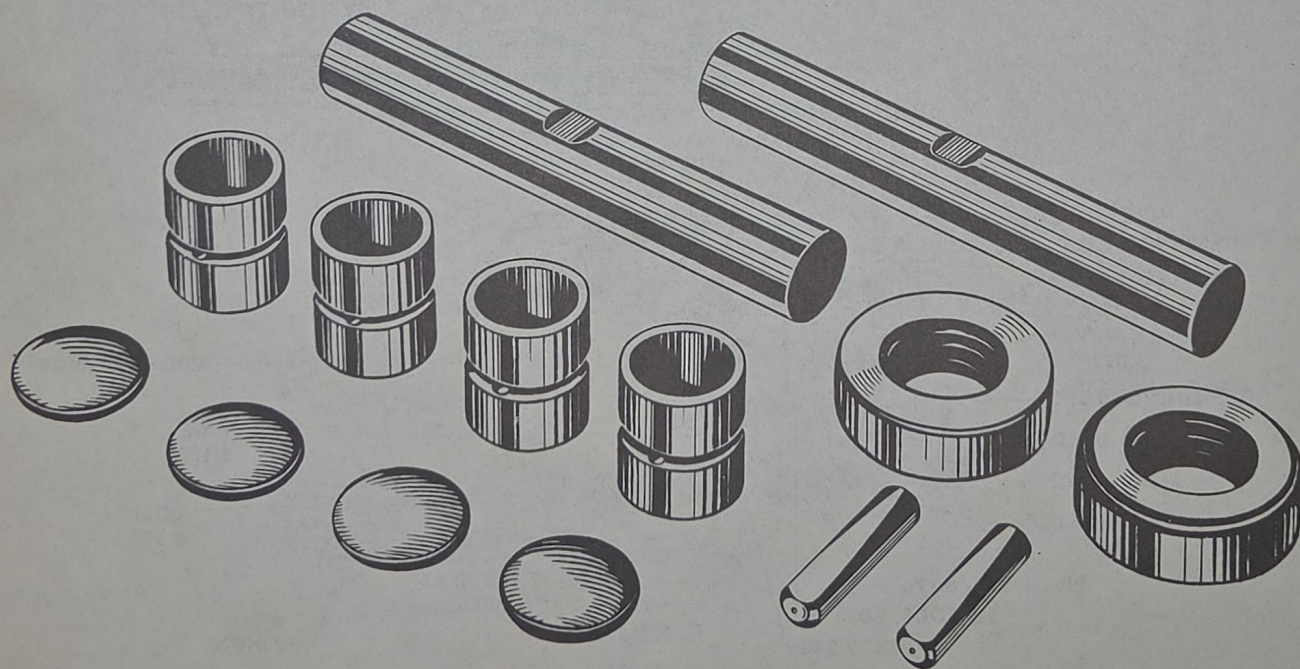




FRONT WHEEL SUSPENSION
COIL SPRING TYPE



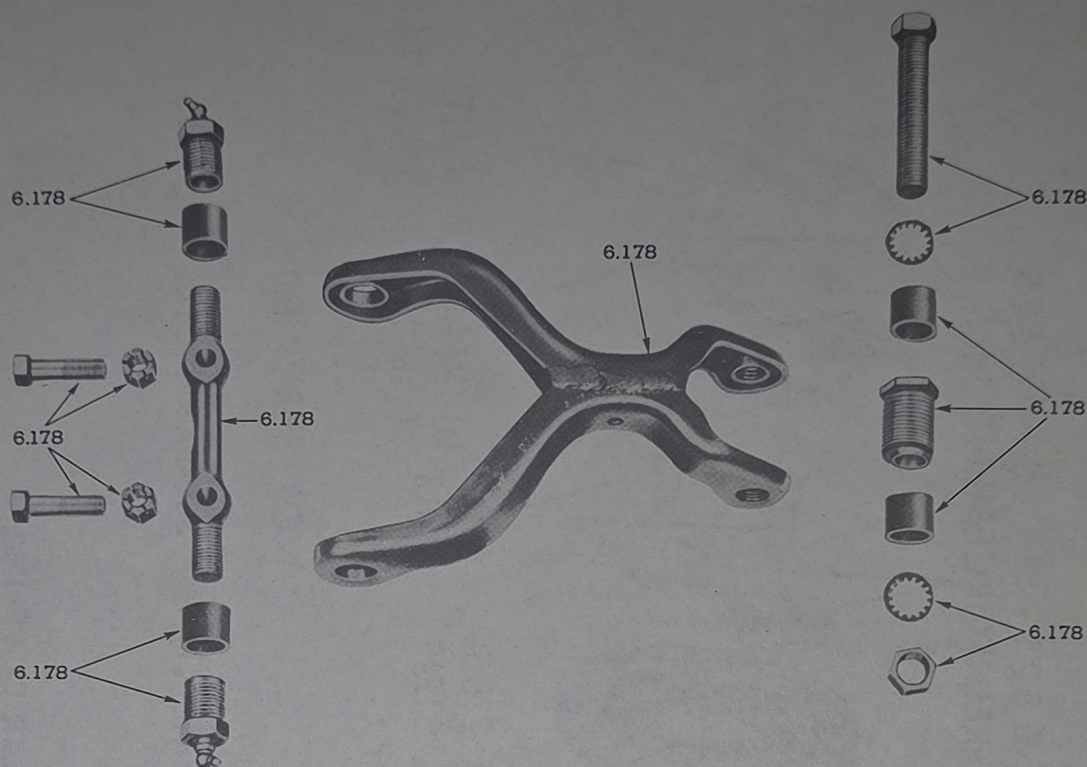
SHAFT PACKAGE - LOWER CONTROL ARM



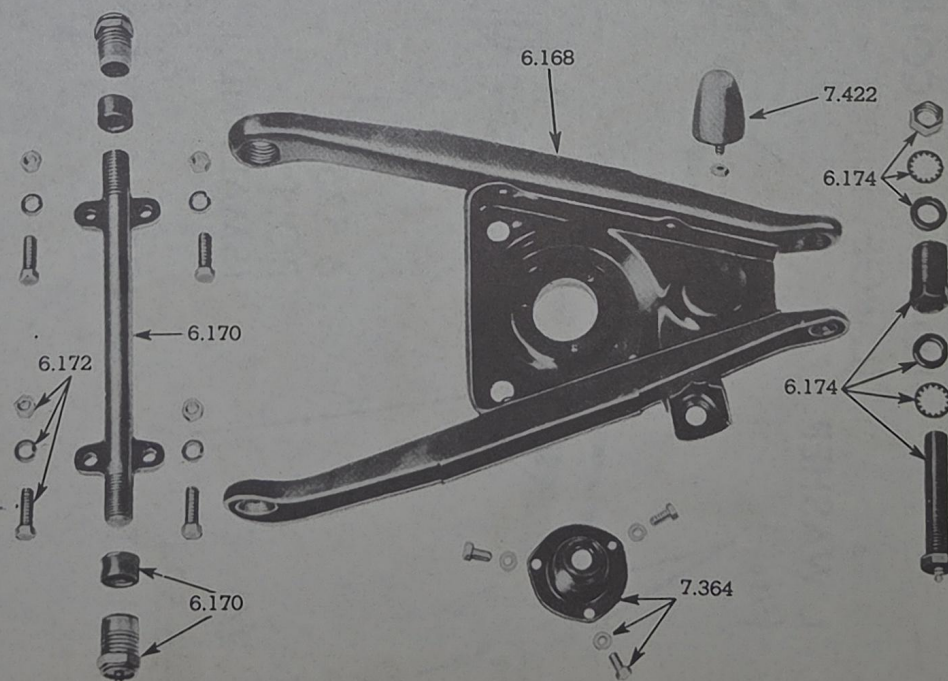
KING PIN REPLACEMENT PACKAGE

1946-1948

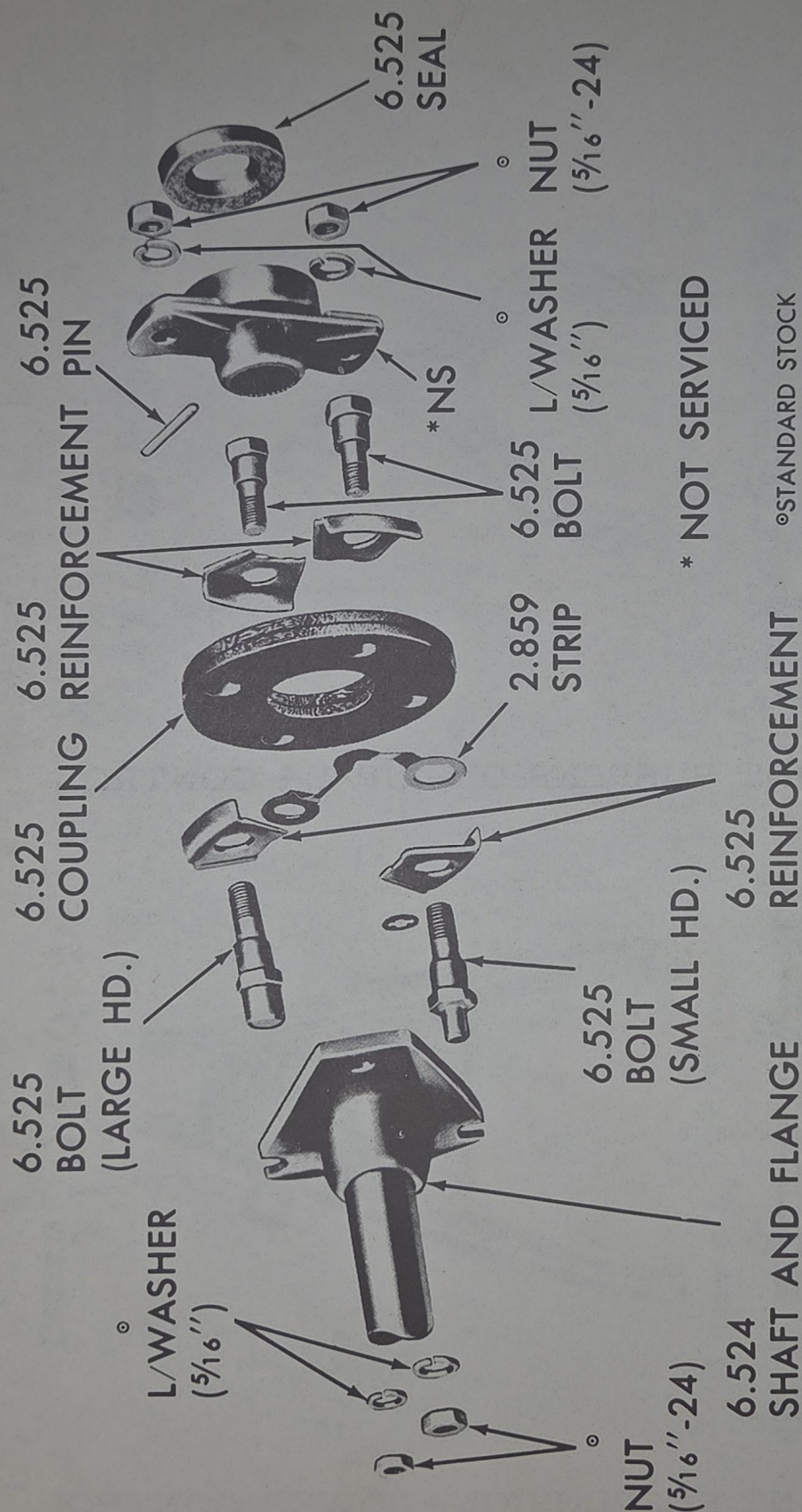




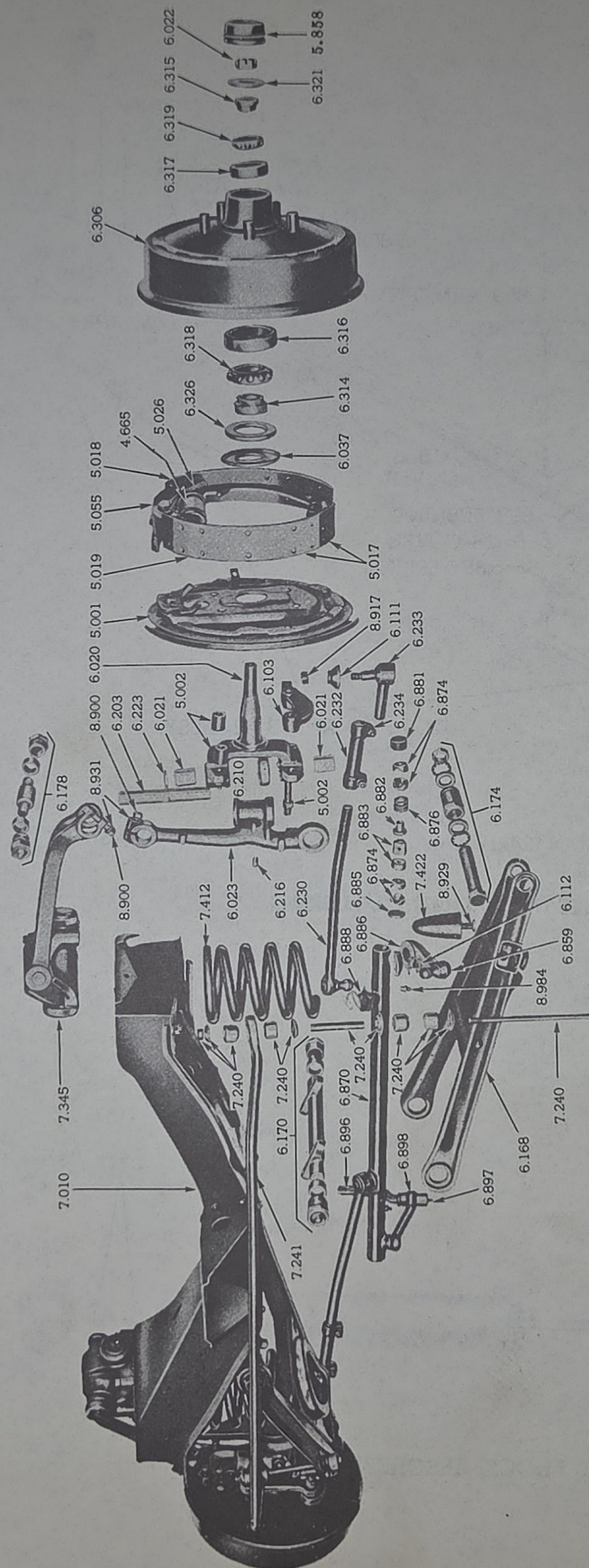
FRONT SUSPENSION—UPPER CONTROL



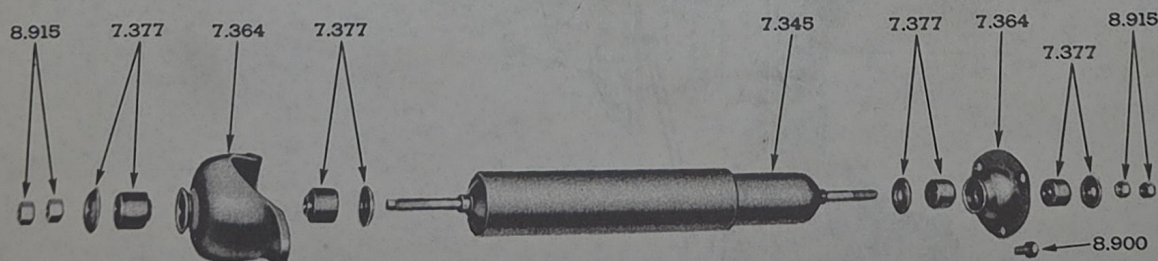
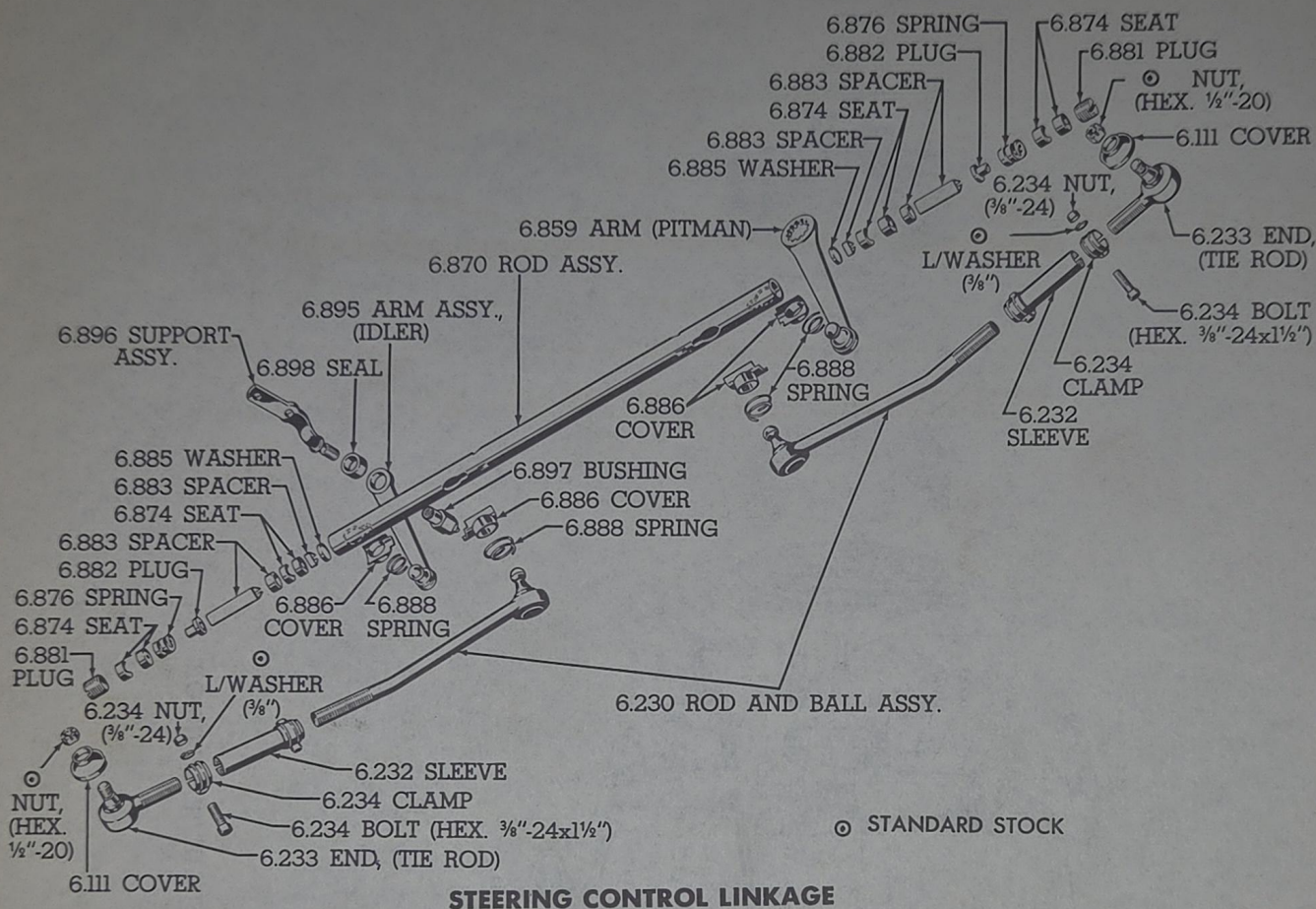
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POWER STEERING GEAR COUPLING

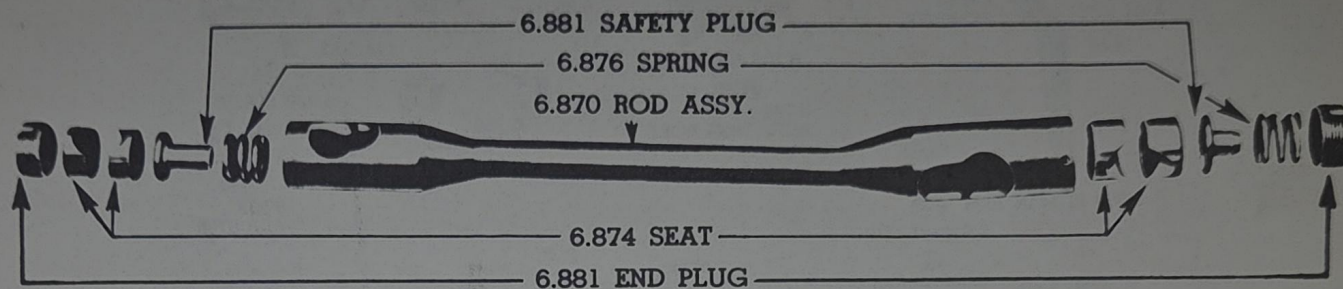


FRONT SUSPENSION

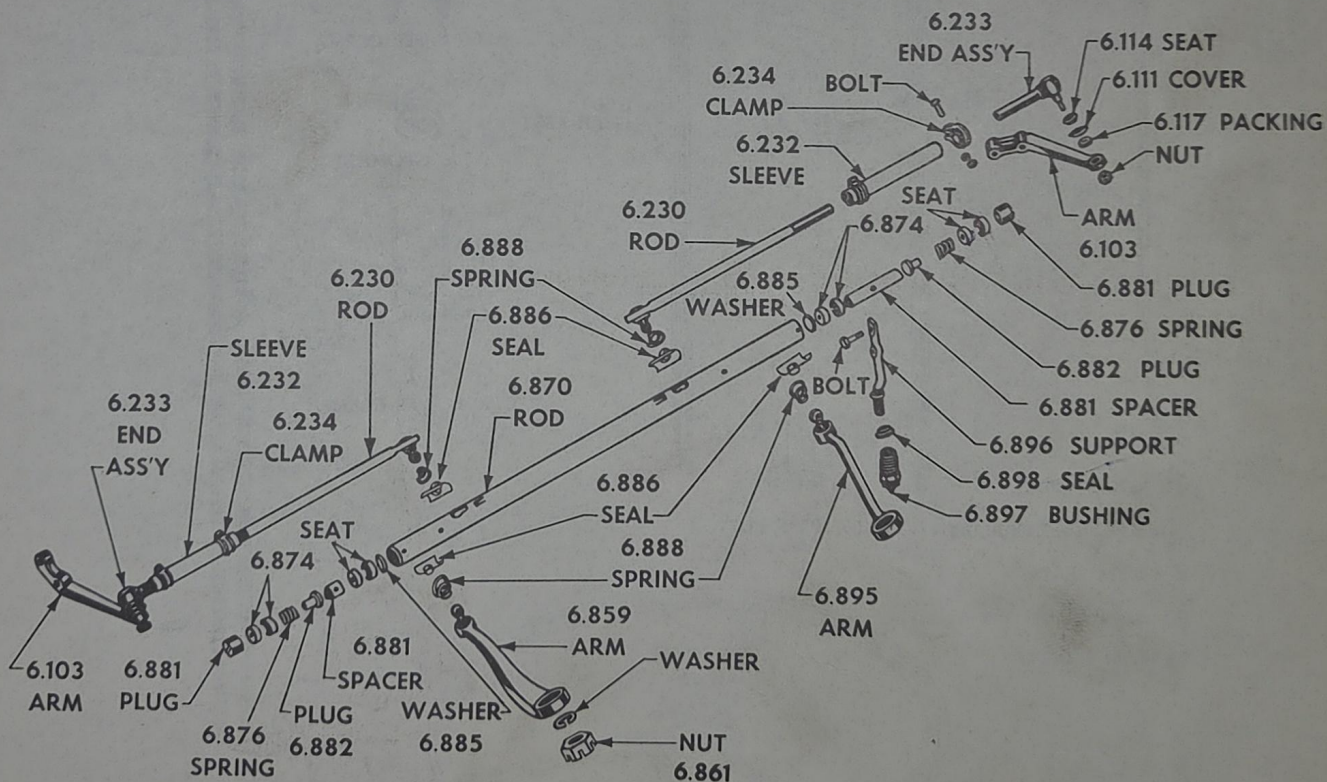


FRONT SHOCK ABSORBER (Typical 1949-55)

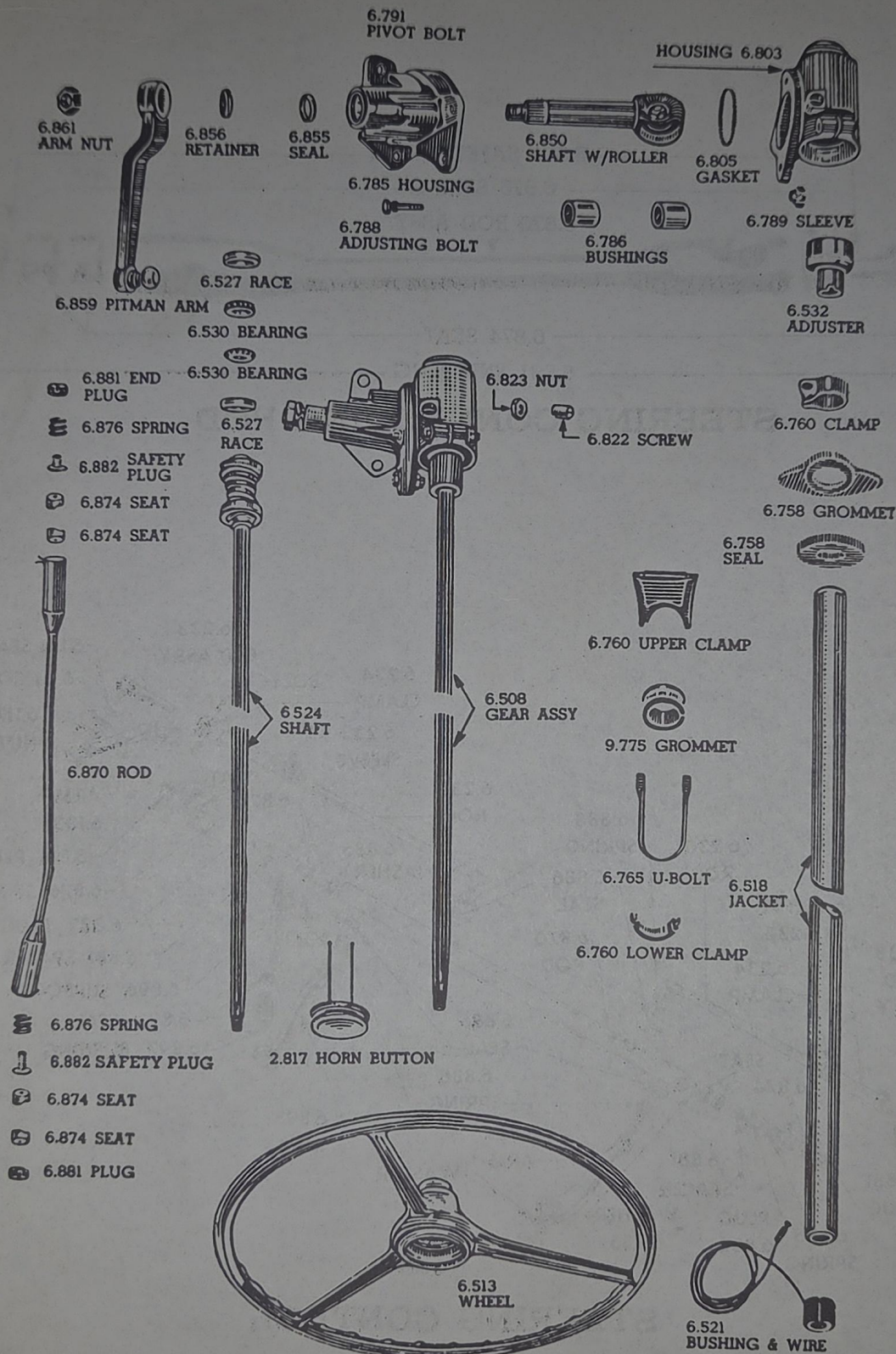


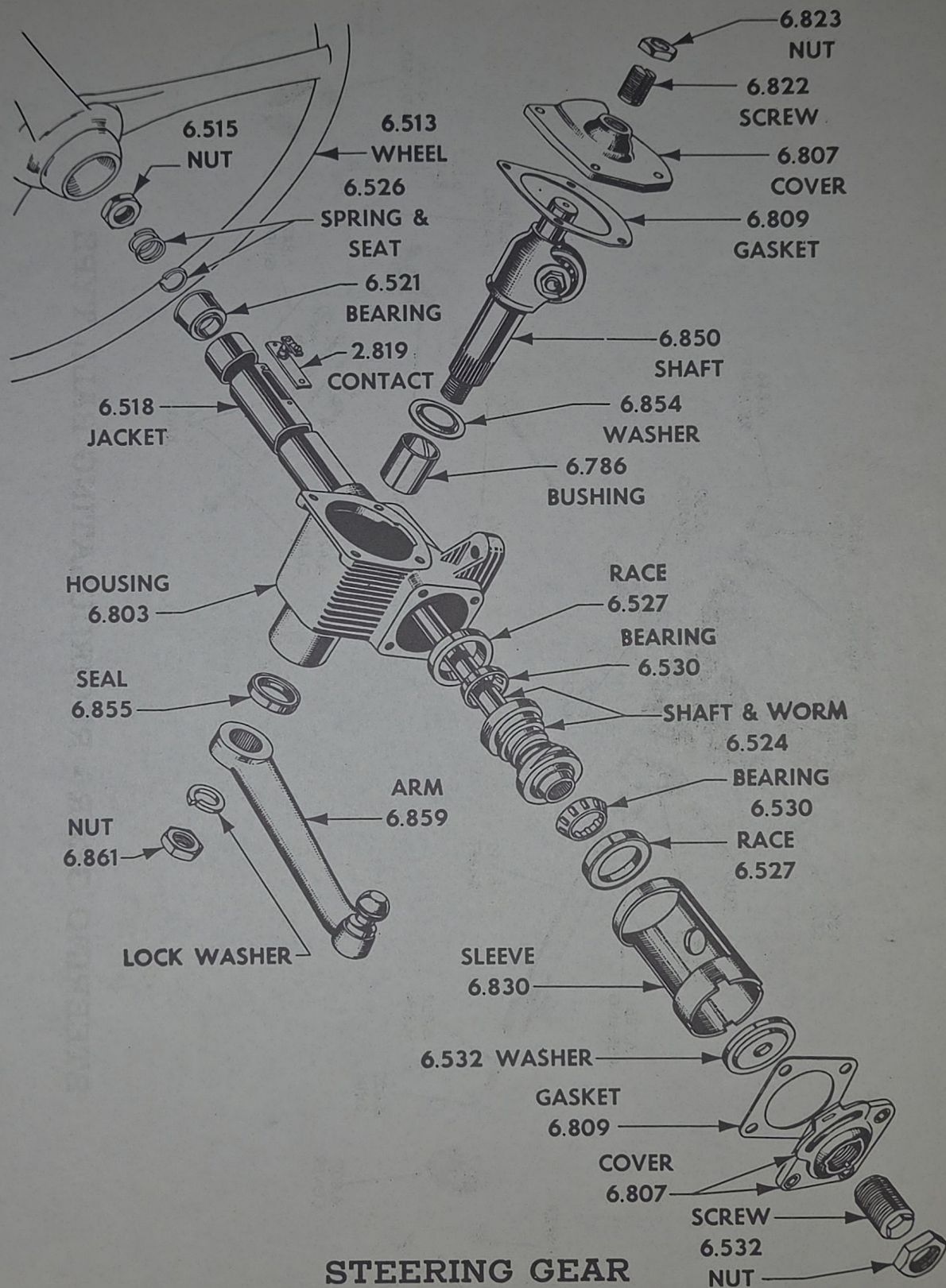


STEERING CONNECTING ROD



STEERING CONTROL

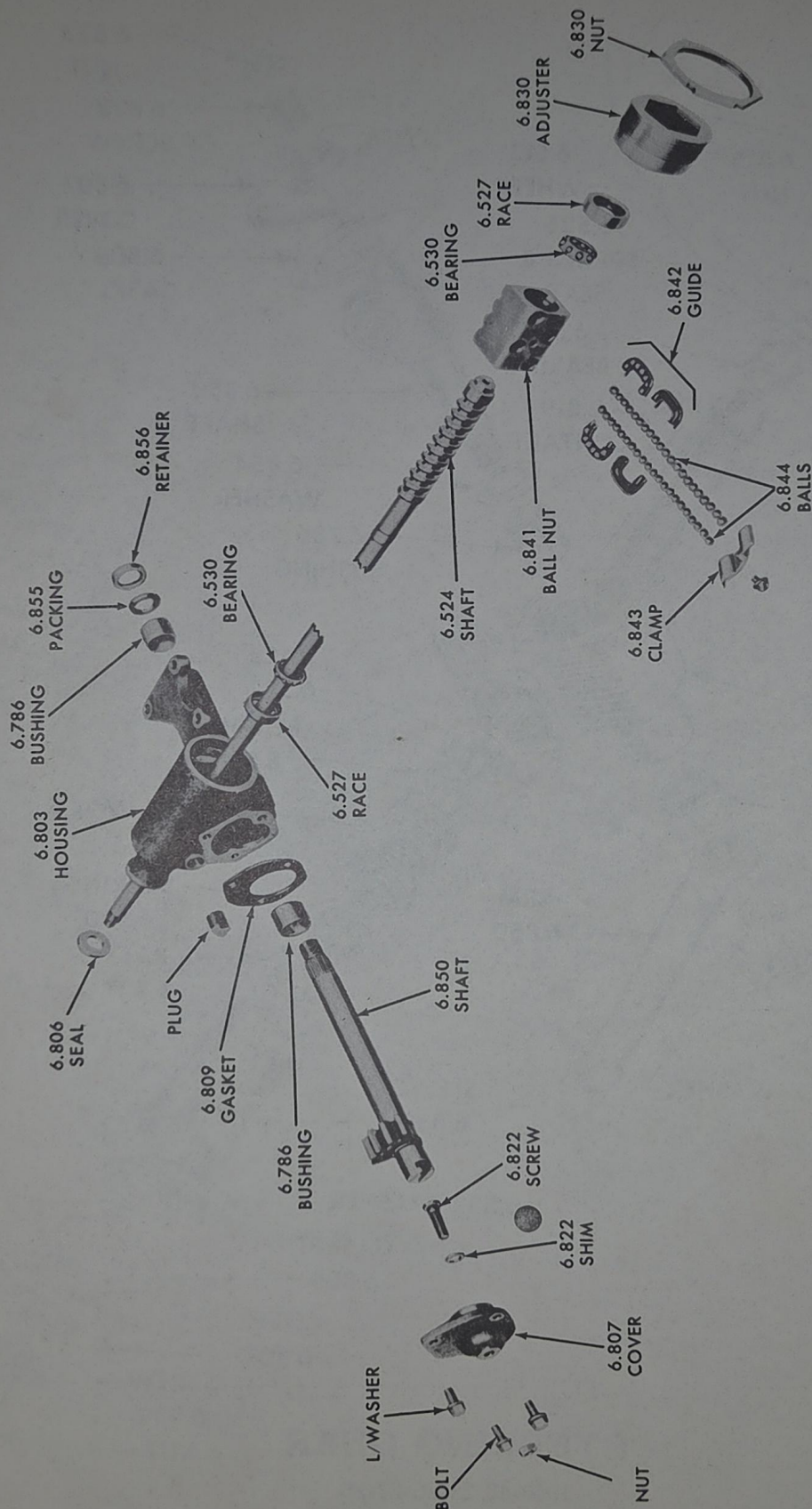
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-1957*Pontiac***PARTS**
CATALOGUE NO. 572FRONT SUSPENSION
STEERING**STEERING GEAR**
1946-48 / 20-22



STEERING GEAR

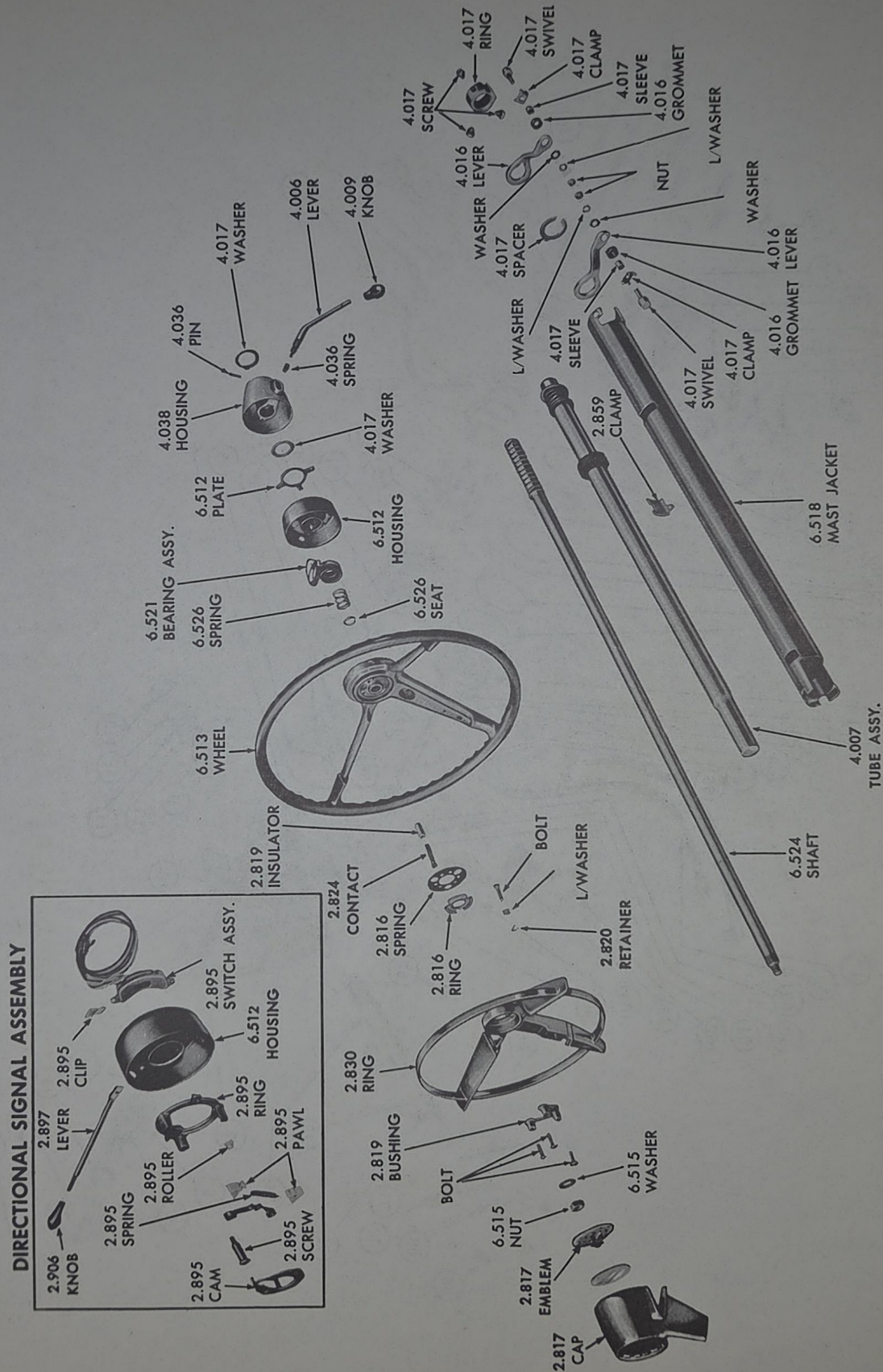
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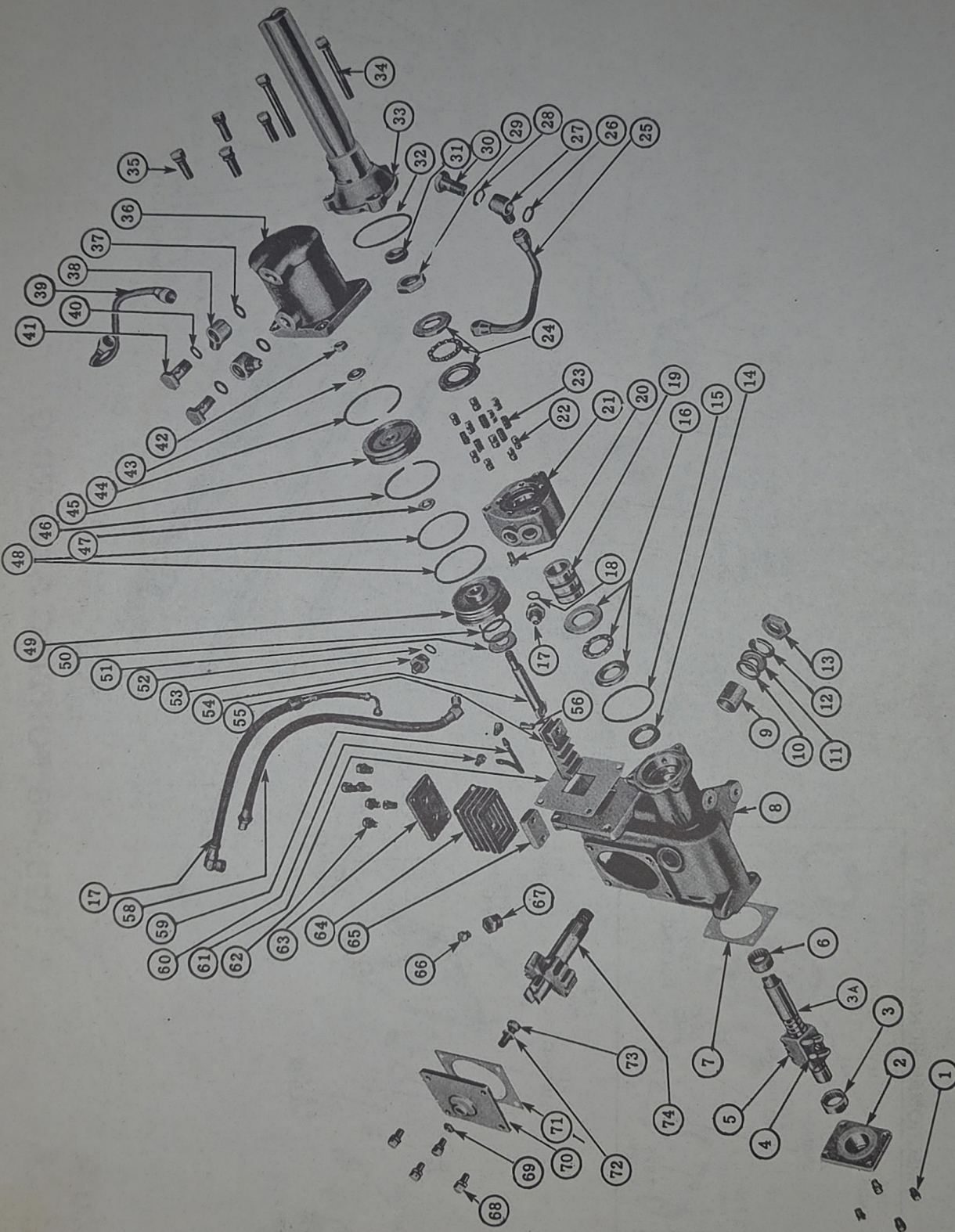




STEERING GEAR - RECIRCULATING BALL TYPE

1955-56 PONTIAC STEERING





1953-54 POWER STEERING GEAR

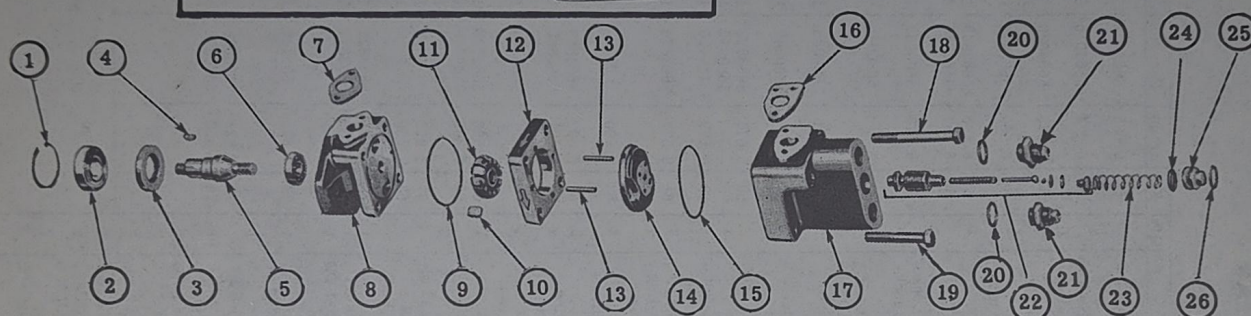
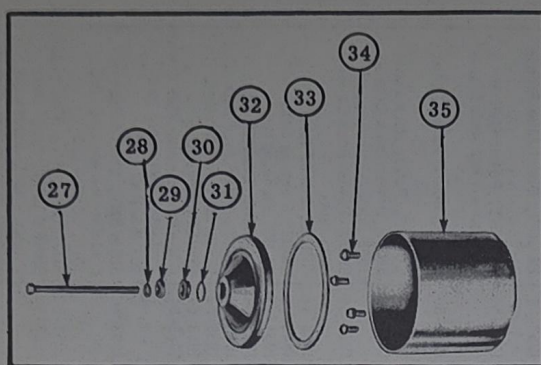
1953-54 POWER STEERING GEAR

Key Group	Part No.	Year	Description	Qty	Key Group	Part No.	Year	Description	Qty	Key Group	Part No.	Year	Description	Qty
1 6.824	179838	1953-54	BOLT, Housing End Cover	4	25	5680023	1953	PIPE, Strg. Gear Valve - to rod end of cylinder	1	51	5663822	1953-54	PLATE, Cyl. Rack Stop - 21/32 ID x 1-3/4 OD	1
2 6.824	5663830	1953-54	COVER, Gear Housing End	1		5680899	1954	PIPE, Strg. Gear Valve - to rod end of cylinder	1	52	5664015	1953-54	SEAL, Pressure Hose Union - 9/16 ID	1
3 6.826	453897	1953-54	Worm - Lower - 3/4 x 1-1/2 OD	1		5665574	1953-54	SEAL, Strg. Gear Valve	1	53	5664020	1953-54	UNION, Pressure Hose - 5/8 - 18 both ends	1
3A 6.524	5680007	1953	SHAFT, Steering Gear - with Ball nut - 49-3/4 O.L.	1	26	5664906	1953-54	ELBOW, Strg. Gear Valve	1	54	5663845	1953-54	ROD, Cyl. Piston - 5 in. long	1
	5680929	1954	SHAFT, Steering Gear - with Ball nut - 49-23/32 O.L.	1	27	5665574	1953-54	SEAL, Strg. Gear Valve	1	55	5663849	1953-54	RACK, Power Cylinder	1
4 6.842	267542	1953-54	GUIDE, Gear Ball Return	1	28	5665574	1953-54	SEAL, Strg. Gear Valve	1	56	5663850	1953-54	PIN, Power Rack Coupling - 3/8 OD	1
5 6.841	5666036	1953-54	NUT, Steering Gear Ball - 2-1/2 O.L.	1	29	5664762	1953-54	NUT, Worm Bearing Lock - 1-3/8 Hex. - includes lock-washer	1	57	5680087	1953	HOSE, Strg. Gear Pressure - 21-1/2 O.L. - w/Grommet	1
6 6.806	453896	1953-54	BEARING, Steering Gear Worm - Upper	1	30	5664907	1953-54	BOLT, Pipe to Rod End of Cyl. - 9/16-18 threads	1		5680946	1954	HOSE, Strg. Gear Pressure - 18-7/16 O.L. - w/Grommet	1
7 6.825	268052	1953-54	GASKET, Housing End Cover	1	31	5663837	1953-54	SEAL, Strg. Gear Valve	1	58	5680085	1953	HOSE, Strg. Gear Return - 19-1/2 O.L.	1
8 6.803	5680207	1953	HOUSING, Steering Gear	1	32	5665836	1953-54	SEAL, Strg. Gear Valve - 2-13/16 OD	1		5680942	1954	HOSE, Strg. Gear Return - 16-5/16 O.L.	1
9 6.786	266316	1953-54	BUSHING, Pitman Shaft - 1-1/8 ID x 1-3/8	1	33	5680071	1953	JACKET, Strg. Gear - incl. cover	1	59	5663872	1953	PIPE, Strg. Gear Bleed	1
10 6.885	270289	1953-54	PACKING, Pitman Shaft - 1-3/32 ID x 1-25/64 OD	1		5680935	1954	JACKET, Strg. Gear - incl. cover	1	60	5680912	1954	PIPE, Strg. Gear Bleed	1
11 6.856	5670325	1953-54	SEAL, Pitman Shaft	1					1	61	137420	1953-54	ELBOW, Bleed Line Pipe - 3/16	2
12 6.861	103326	1953-54	LOCKWASHER, Pitman Arm Nut - 7/16	1	34			BOLT, Cover to Housing	1	62	5663876	1953-54	GASKET, Power Cyl. to Housing - 4 sq. with 1-1/2 sq. hole	1
13 6.861	258779	1953-54	NUT, Pitman Arm - 7/8 ID x 1-1/2 OD - Hex.	1	35	%		BOLT, Power Cyl. to Hsg. - 3-1/2 cyl. dia.	4		%	1953-54	COVER, Power Rack Guide	6
14 6.806	5663834	1953-54	SEAL, Steering Gear Worm - 1-5/32 ID x 1-3/4 OD x 3/8 thk.	1	36	5663958	1953-54	SEAL, Power Cyl. Elbow - 5/8 ID	1	63	5663868	1953-54	SHIM, Power Rack Cover - .003 thick	1
15 6.555	5665886	1953-54	SEAL, Steering Gear Valve - 2-13/16 OD	1	37	5665574	1953-54	ELBOW, Valve to Cylinder	2	64	5663880	1953-54	SHIM, Power Rack Cover - .005 thick	AR
16 6.530	5663818	1953-54	BEARING, Worm Thrust - includes 1 roller type bearing and 2 races	1	38	5664906	1953-54	PIPE, Strg. Gear Valve - to head end of cylinder	1		5663881	1953-54	SHIM, Power Rack Cover - .005 thick	AR
17 6.673	5665572	1953-54	UNION, Return Hose - 3/4-16 both ends	1	39	5680024	1953	PIPE, Strg. Gear Valve - to head end of cylinder	1	65	5682736	1953-54	GUIDE, Power Rack	1
18 6.674	5665574	1953-54	SEAL, Return Hose Union - 5/8 ID	1	40	5665574	1953-54	SEAL, Power Cylinder Elbow - 5/8 ID	2	66	2140049	1953	VENT, Steering Gear	1
19 6.550	N.S.S.	1953-54	SPOOL, Steering Gear Valve - Serviced only as a part of valve assays. 5680076 and 5681176.	1	41	5664907	1953-54	BOLT, Pipe to Head End of Cyl. - 9/16-18 threads	2	67	5681084	1954	BUSHING, Gear Housing	1
20 6.553	5663874	1953-54	CHECK VALVE, Steering Gear	1	42	5680151	1953-54	NUT, Cylinder Piston Rod Lock - 7/16-20	2	68	%	1953-54	BOLT, Side Cover Attaching	4
21 6.550	5680076	1953	VALVE ASSY., Strg. Gear	1	43	5663819	1953-54	WASHER, Cylinder Piston Rod Thrust - 7/16 ID x 1 OD	1	69	%	1953-54	NUT, Adjusting Screw	1
22 6.551	5663828	1953	PLUNGER, Strg. Gear Valve - 25/64 x 5/8	10	44	5663824	1953-54	SEAL, Power Cylinder	1	70	5663821	1953-54	COVER, Housing Side	1
	5665838	1954	PLUNGER, Strg. Gear Valve - 9/16 x 3/8	16	45	5664557	1953-54	ADAPTER, 2-3/4 ID	1	71	5663817	1953-54	GASKET, Housing Side Cover - one 3-17/64 hole, four 13/32 holes	1
23 6.552	5665555	1953	SPRING, Steering Gear Valve - 11/16 free length - 5 coils	5	46	5663824	1953-54	SEAL, Power Cylinder	1	72	605142	1953-54	SHIM SET, Lash Adjuster - contains one each of .063, .065, .067, .069	1
	5681175	1954	SPRING, Steering Gear Valve - 3/4 free length - 5 coils	5	47	5663819	1953-54	WASHER, Cylinder Piston Rod Thrust - 7/16 ID x 1 OD	1	73	266678	1953-54	ADJUSTER, Strg. Gear Lash	1
24 6.530	5663818	1953-54	BEARING, Worm Thrust - includes 1 roller type bearing and 2 races	1	48	5661386	1953-54	SEAL, Power Cylinder	1	74	5680374	1953-54	SHAFT UNIT, Strg. Gear	1
					49	5664495	1953-54	ADAPTER, Power Cyl. - consists of 1 adapter, 1 rod seal and 3 "O" rings seals	1				Pitman - incl. shaft with necessary bushings, gaskets, packings and packing retainers	1

% - Serviced as a Standard Stock Item
N.S.S. - Not serviced separately

1946-
-1957

Pontiac

PARTS
CATALOGUE NO. 572

1953-54 POWER STEERING PUMP AND RESERVOIR

Key	Group	Part No.	Year	Description	Qty.
1	6.616	5665651	1953-54	RING, Pump Shaft Bearing Retainer - 2 OD	1
2	6.615	954211	1953-54	BEARING, Pump Drive Shaft - Outer	1
3	6.617	5681410	1953-54	SEAL, Pump Drive Shaft - 1-11/16 OD	1
4	8.960	%	1953-54	KEY, Pump Drive Shaft	1
5	6.614	5665657	1953-54	SHAFT, Pump Drive	1
6	6.615	903201	1953-54	BEARING, Pump Drive Shaft - Inner	1
7	6.609	5664569	1953-54	GASKET, Pump Body - 3 Holes	1
8	6.608	5665669	1953-54	BODY, Pump	1
9	6.611	5664578	1953-54	SEAL, Pump Ring - 2-5/8 OD	1
10	6.610	5664610	1953-54	VANE KIT, Pump Rotor - Consists of 12 Vanes	1
11	6.610	5664585	1953-54	ROTOR, Steering Pump - 1-19/32 OD with 14 teeth	1
12	6.611	5681137	1953-54	RING, Pump Rotor - 4 Arrows cast on	1
13	6.608	5680269	1953-54	PIN, Pump Rotor Ring - 3/16 OD x 1-3/8 long	2
14	6.612	5665760	1953-54	PLATE, Pump Pressure - 2-7/16 OD	1
15	6.611	5664578	1953-54	SEAL, Pump Ring - 2-5/8 OD	1
16	6.609	5664575	1953-54	GASKET, Pump Cover - 4 Holes	1
17	6.609	5665650	1953-54	COVER, Pump Body (See Note A)	1
18	8.900	%	1953-54	BOLT, Pump Cover to Body	1
19	8.900	%	1953-54	BOLT, Pump Cover to Body	1
20	6.674	5664015	1953-54	SEAL, Valve Hose Fitting - 9/16 ID	2
21	6.624	5664020	1953-54	UNION, Valve Hose - 5/8-18 both ends	2
22	6.624	5665656	1953-54	VALVE, Pump Control	1
23	6.612	5665652	1953-54	SPRING, Flow Control - 2-1/2 free length - 10 coils	1
24	6.612	5680711	1953	SEAL, Control Valve Plug - 1/2 ID (See Note B)	1
25	6.612	5665830	1953	PLUG, Control Valve - 21/32 OD (See Note C)	1

Key	Group	Part No.	Year	Description	Qty.
26	6.612	5665828	1953	RING, Control Valve Plug - 47/64 OD (See note D)	1
27	8.900	%	1953-54	BOLT, Reservoir Cover to Pump Cover - also serviced as part of 5681696 assembly	1
28	8.931	%	1953-54	LOCKWASHER, Reservoir Cover Bolt	1
29	6.635	5664573	1953-54	WASHER, Reservoir Cover Bolt - 13/32 ID x 1 OD x 3/16 thk.	1
30	6.635	5664577	1953-54	GUIDE, Reservoir Cover Bolt - 13/32 ID x 1 OD	1
31	6.635	5664570	1953-54	GASKET, Reservoir Cover Bolt - 1 OD	1
32	6.635	5680157	1953-54	COVER, Pump Reservoir	1
33	6.635	5664930	1953-54	GASKET, Reservoir Cover - 5-1/8 OD	1
34	6.635	454586	1953-54	SCREW, Pump Tank to Body - 1/4-20 x 3/4	4
35	6.635	5681696	1953-54	RESERVOIR ASSY., Steering Pump	1

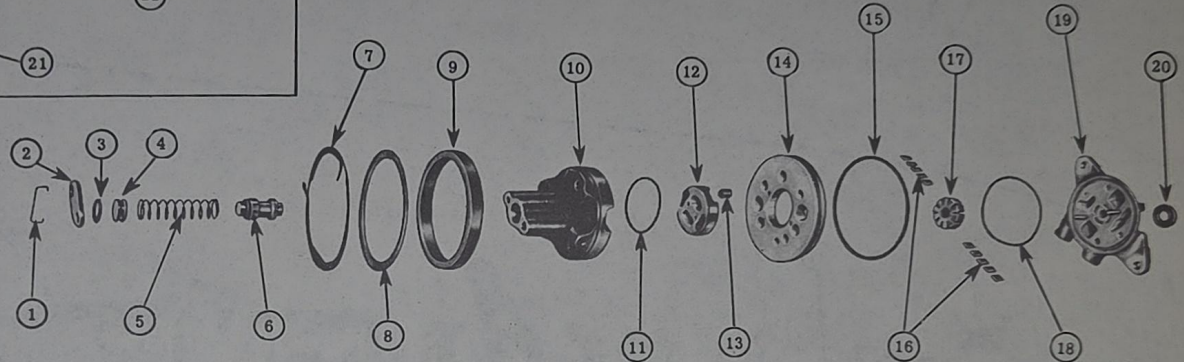
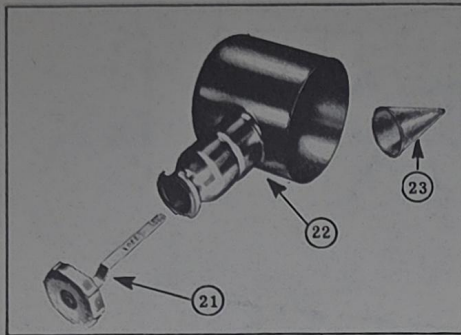
% Serviced as a Standard Stock Item

NOTE A - After May 1st, 1953, changes were made in this part 5665650, to eliminate leakage by omitting the tapped hose for spring retainer plug. When using this 2nd design to replace covers of the 1st design, it will be necessary to discard the following parts: 5665830 plug, 5680711 "O" ring seal, and 5665828 snap ring.

NOTE B - When replacing 1st design cover with 2nd design, it will be necessary to discard this seal together with 5665828 ring and 5665830 plug.

NOTE C - When replacing 1st design cover with 2nd design, it will be necessary to discard this plug together with 5680711 seal and 5665828 ring.

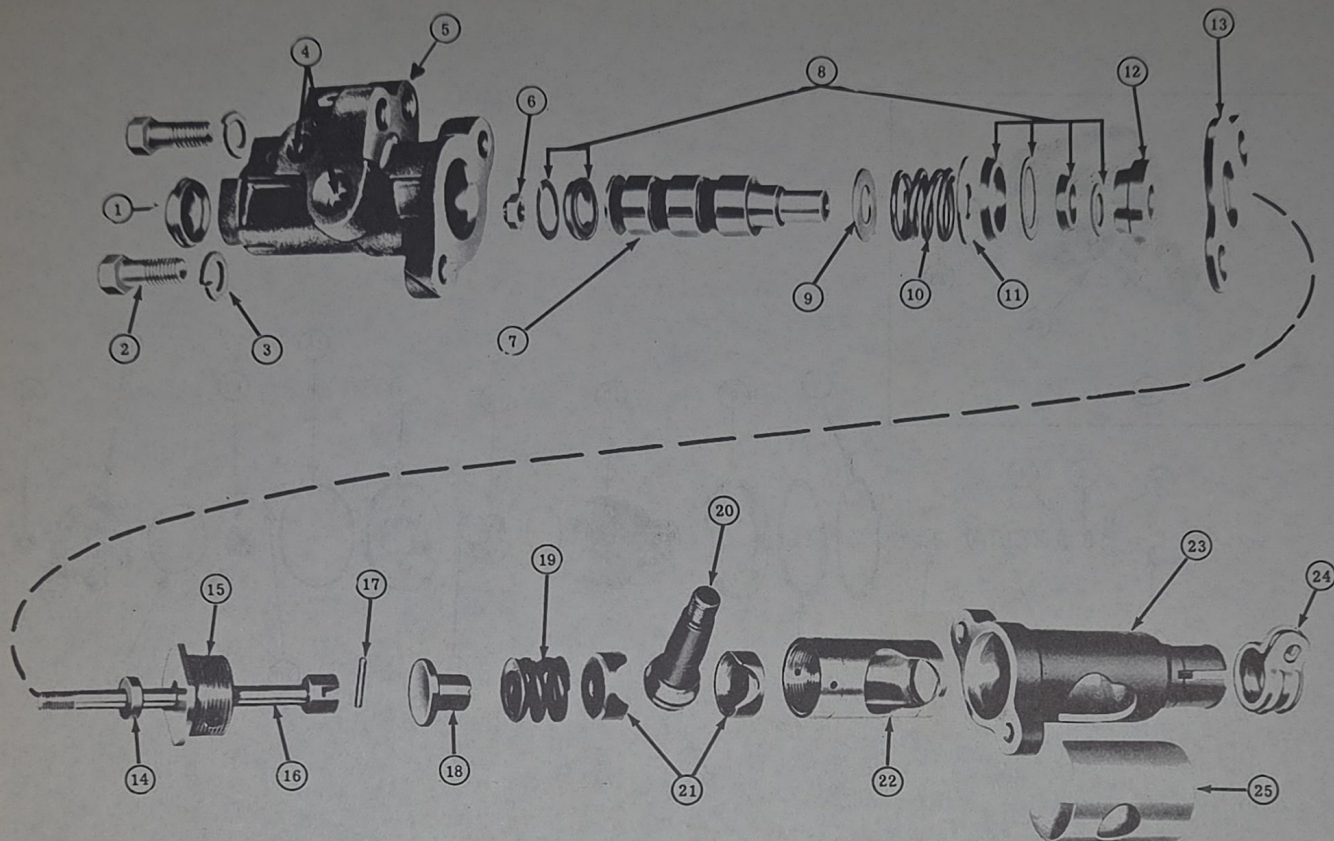
NOTE D - When replacing 1st design cover with 2nd design, it will be necessary to discard this ring together with 5680711 seal and 5665830 plug.



1955-57 POWER STEERING PUMP AND RESERVOIR

Key	Group	Part No.	Year	Description	Qty.
1	6. 612	5682548	1955-57	SPRING, Pump Cover Plate	1
2	6. 612	5682547	1955-57	PLATE, Pump Cover - 2 Holes 3/8 ID	1
3	6. 612	5680711	1955-57	SEAL, Control Valve Plug - 1/2 ID	1
4	6. 612	5682690	1955-57	PLUG, Pump Plunger Retaining - 11/16 OD	1
5	6. 612	5682367	1955-57	SPRING, Pump Flow Control - 2-9/16 Free Length - 9 coils	1
6	6. 624	5682354	1955-57	VALVE, Flow Control	1
7	6. 630	5682366	1955-57	SPRING, Filter Retainer - 3-15/16 OD	1
8	6. 630	5682360	1955-57	RETAINER, Pump Filter - 3-11/32 ID x 3-7/8 OD	1
9	6. 630	5682358	1955-57	FILTER, Steering Pump - 3-11/32 ID	1
10	6. 609	5682348	1955-57	COVER, Pump Body	1
11	6. 612	5682364	1955-57	SEAL, Pressure Plate - 1-7/8 ID	1
12	6. 612	5688252	1955-57	PLATE KIT, Pump Pressure - consists of 1 plate & 2 pins	1
13	6. 615	5682627	1955-57	SLEEVE, Pump Alignment - 7/16 O. L.	1
14	6. 611	5682361	1955-57	RING, Steering Pump - 4-1/8 OD x 1/2 thk.	1
15	6. 635	5682365	1955-57	SEAL, Pump Reservoir - 3-27/32 ID	1
16	6. 610	5682372	1955-57	VANE KIT, Pump Rotor - consists of 10 vanes 1/2 in. long	1
17	6. 610	5686367	1955-57	ROTOR, Steering Pump	1
18	6. 612	5680593	1955-57	SEAL, Pump Body - 3 ID	1
19	6. 608	5682336	1955-57	BODY AND CONNECTOR, Steering Pump	1
20	6. 617	5682341	1955-57	SEAL, Pump Drive Shaft	1
21	6. 635	5687267	1955-57	CAP, Pump Oil Filler	1
22	6. 635	5682507	1955-57	RESERVOIR, Steering Pump	1
23	6. 635	5682509	1955-57	SCREEN, Steering Pump Filler	1



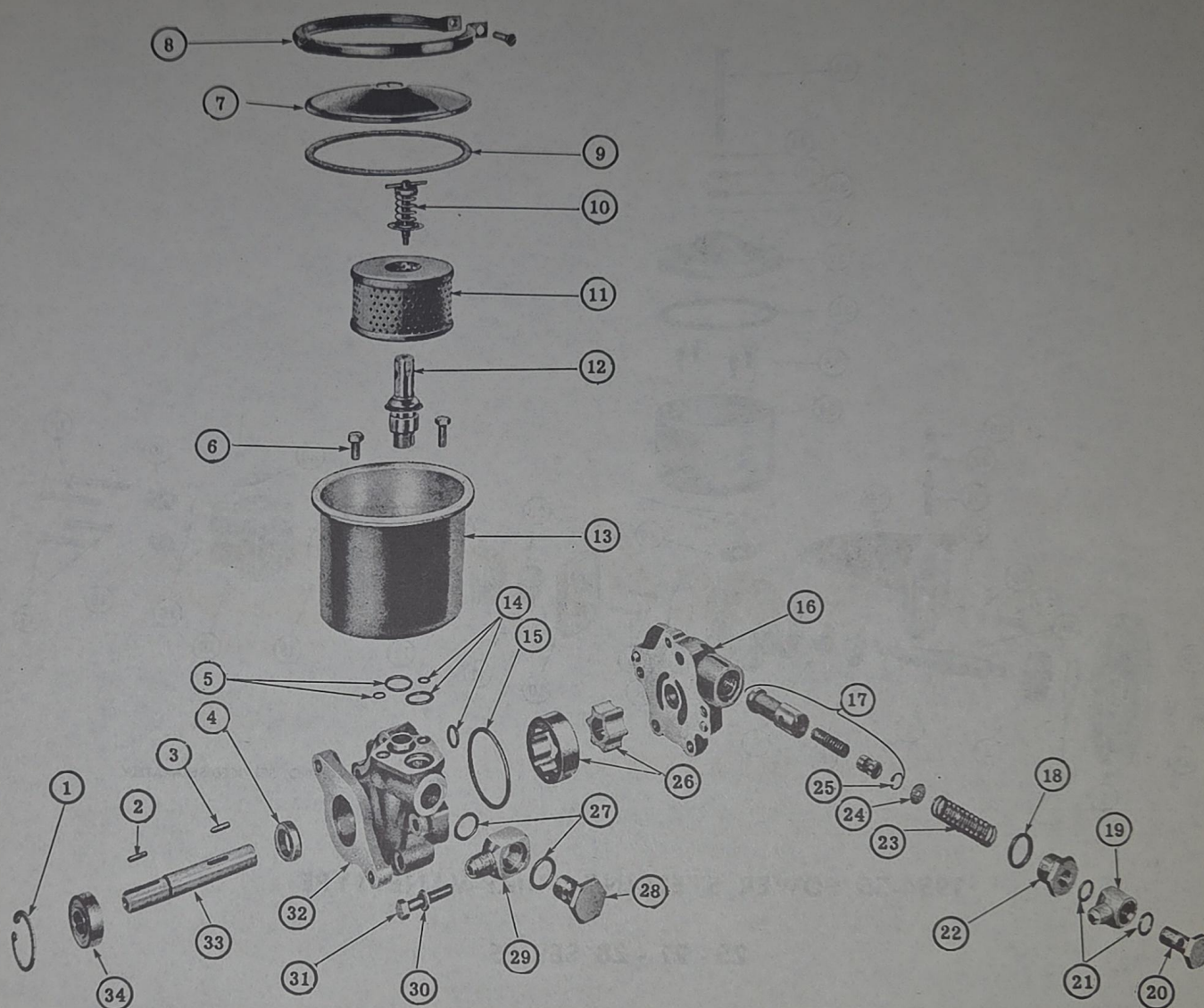


1955-57 POWER STEERING CONTROL VALVE

Key	Group	Part No.	Year	Description	Qty.
1	6. 554	5687561	1955-57	COVER, Valve Dust - with Lock Nut	1
2	8. 900	%	1955-57	BOLT, Body to Adapter	2
3	8. 931	%	1955-57	LOCKWASHER, Body to Adapter Bolt	2
4	6. 673	5681757	1955-57	SEAT, Valve Body Pressure Port - 3/16 ID x 3/8 OD	3
5	6. 550	N. S. S.	1955-57	HOUSING, Valve - Serviced only as a part of valve kit 5683345	1
6	6. 551	5683111	1955-57	NUT, Valve Adapter Lock - 1/4-28	1
7	6. 550	N. S. S.	1955-57	SPOOL, Steering Valve - Serviced only as a part of valve kit 5683345	1
8	6. 507	N. S. S.	1955-57	SEAL-WASHER, Steering Valve - Serviced only as a part of seal and washer kit 5682694	AR
9	6. 552	5682051	1955-57	WASHER, Valve Spring Thrust - 17/32 ID x 27/32 OD	1
10	6. 552	5682050	1955-57	SPRING, Gear Valve - 7/8 Free Length - 4 coils	1
11	6. 552	5682046	1955-57	WASHER, Valve Annulus - 13/32 ID x 1 OD x 5/8 thk.	1
12	6. 552	5682045	1955-57	RING, Valve Annulus - 25/64 ID x 1 OD	1
13	6. 554	5682057	1955-57	SPACER, Valve Adapter Annulus	1
14	6. 551	5682379	1955-57	WASHER, Steering Adapter Shaft - 9/32 ID x 19/32 OD	1
15	6. 560	5682385	1955-57	ADJUSTER PLUG, Steering Adapter - 1-11/32 OD x 21/32 thk.	1
16	6. 551	5682384	1955-57	SHAFT, Steering Adapter - 4 O. L.	1
17	6. 560	5682086	1955-57	PIN, Adapter Lock - 1/8 OD x 1-7/32 O. L.	1
18	6. 882	5680971	1955-57	PLUG, Adapter Safety - 63/64 Dia. Hd. x 11/16 O. L.	1
19	6. 560	5684206	1955-57	SPRING, Adapter Safety Plug	1
20	6. 560	5681722	1955-57	STUD, Adapter Ball - 2-25/64 O. L.	1
21	6. 560	264946	1955-57	SEAT, Adapter Ball - 1 OD	2
22	6. 560	5681725	1955-57	SLEEVE, Adapter Bearing - 3/4 ID x 1-7/32 OD	1
23	6. 550	N. S. S.	1955-57	ADAPTER, Power Steering - Serviced only as a part of adapter assembly 5682053	1
24	6. 550	5681747	1955-57	CLAMP, Valve to Relay Rod	1
25	6. 560	5681776	1955-57	SHIELD, Adapter Dust - 2-1/8 O. L.	1

% - Serviced as a Standard Stock Item
N. S. S. - Not Serviced Separately

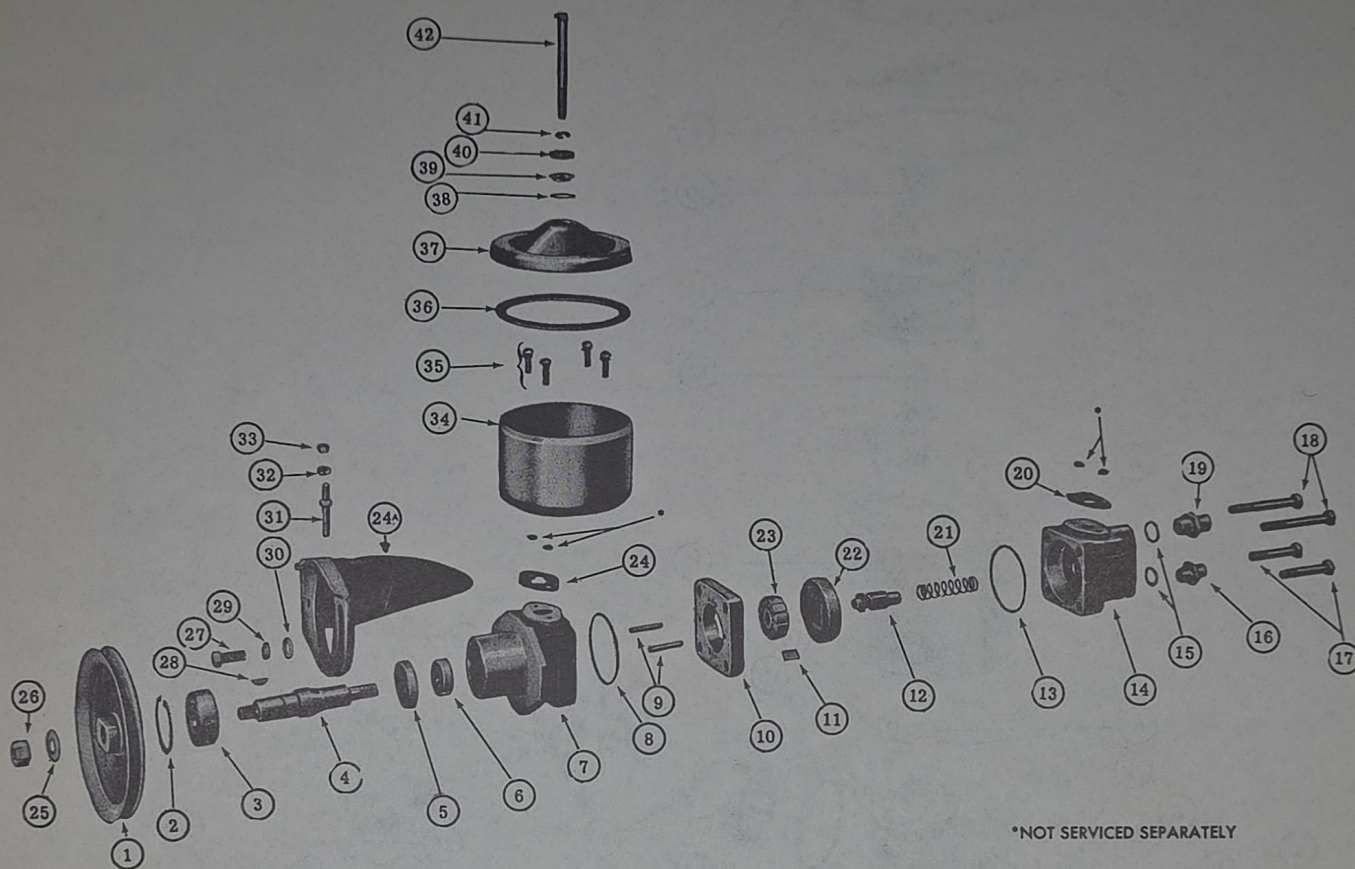




**1953-1954 POWER STEERING PUMP-ROTOR TYPE
25 - 27 - 28 SERIES**

Key	Group	Description	Year	Part No.	Qty.
1	6.616	RING	1953-54	5680259	1
2	6.655	KEY	1953-54	5680083	1
3	6.614	PIN	1953-54	5680258	1
4	6.617	SEAL	1953-54	5680261	1
5	6.609	SEAL - 5/16 I.D.	1953-54	5680176	2
6	8.900	BOLT - 5/16-18 x 3/4	1953-54	-	2
7	6.635	COVER	1953-54	5680234	1
8	6.635	RING	1953-54	5680229	1
9	6.635	GASKET	1953-54	5680237	1
10	6.635	VALVE and HANDLE	1953-54	5680244	1
11	6.635	ELEMENT	1953-54	5664466	1
12	6.635	BODY	1953-54	5680254	1
		GUIDE	1953-54	5680257	1
13	6.635	RESERVOIR	1953-54	5680238	1
14	6.609	SEAL - 3/4 I.D.	1953-54	5680177	2
15	6.609	GASKET	1953-54	5680256	1
16	6.609	COVER	1953-54	5680225	1
17	6.622	VALVE ASSEMBLY	1953-54	5680249	1

Key	Group	Description	Year	Part No.	Qty.
18	6.609	SEAL	1953-54	5680260	1
19	6.609	ELBOW	1953-54	5664906	1
20	6.609	BOLT	1953-54	5664907	1
21	6.674	SEAL	1953-54	5664152	2
22	6.609	BUSHING	1953-54	5680255	1
23	6.622	SPRING	1953-54	5680262	1
24	6.622	PLATE	1953-54	5680079	1
25	6.622	RING	1953-54	5680250	1
26	6.610	ROTOR	1953-54	5681081	1
27	6.608	SEAL - 3/4 I.D.	1953-54	5680177	1
28	6.608	BOLT	1953-54	5680155	2
29	6.608	ELBOW	1953-54	5680154	1
30	8.931	WASHER - 3/8	1953-54	-	1
31	8.900	BOLT - 3/8-16 x 1-3/4	1953-54	-	1
32	6.608	BODY	1953-54	5680228	1
33	6.614	SHAFT	1953-54	5681027	1
34	6.615	BEARING	1953-54	954609	1

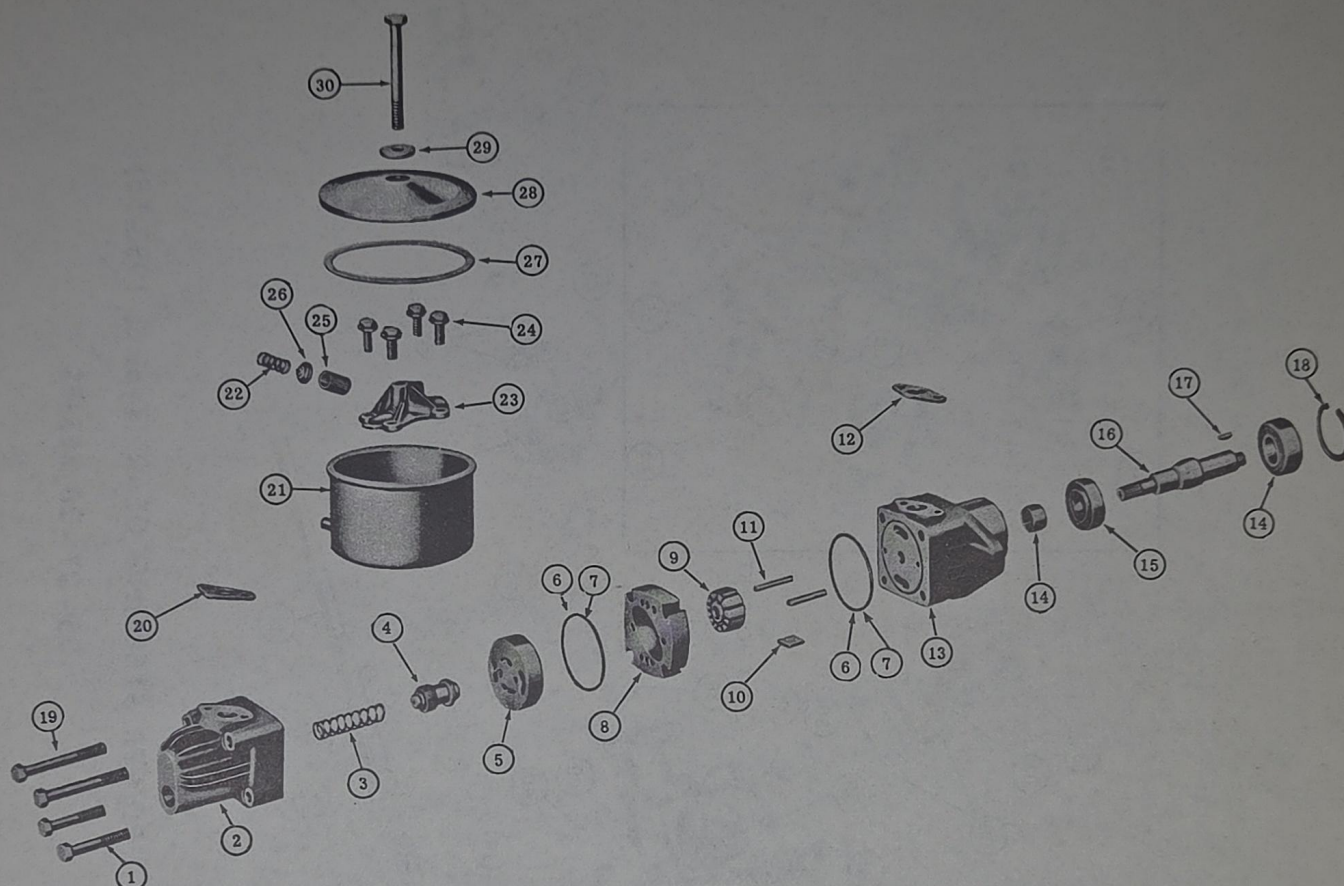


1954-55 POWER STEERING PUMP-VANE TYPE

25 - 27 - 28 SERIES

Key	Group	Description	Year	Part No.	Qty.
1	6.655	PULLEY	1954	517895	1
			1955	519438	1
2	6.616	RING	1954-55	5665651	1
3	6.615	BEARING - Inner	1954-55	903201	1
		- Outer		954211	1
4	6.614	SHAFT	1954-55	5681951	1
5	6.617	SEAL	1954-55	5681410	1
6	6.615	BEARING - Inner	1954-55	903201	1
		- Outer		954211	1
7	6.608	BODY	1954-55	5665669	1
8	6.611	SEAL - 2-5/8 O.D.	1954-55	5664578	1
9	6.608	PIN	1954-55	5680269	2
10	6.611	RING	1954-55	5681137	1
11	6.610	VANE KIT	1954-55	5664610	1
12	6.624	VALVE	1954-55	5665656	1
13	6.611	SEAL - 2-5/8 O.D.	1954-55	5664578	1
14	6.609	COVER	1954-55	5665650	1
15	6.674	SEAL - 15/32 I.D.	1954-55	5664142	1
		- 5/8 I.D.		5665574	1
16	6.673	UNION - Pressure Port - 1/4	1954-55	5665614	1
17	8.900	BOLT - 3/8-16 x 2-1/4	1954-55	-	2
18	8.900	BOLT - 3/8-16 x 3-1/4	1954-55	-	2
19	6.673	UNION - Return Port	1954-55	5665572	1
20	6.609	GASKET	1954-55	5680741	1
21	6.612	SPRING	1954-55	5665652	1
22	6.612	PLATE	1954-55	5665760	1
23	6.610	ROTOR	1954-55	5664585	1

Key	Group	Description	Year	Part No.	Qty.
24	6.609	GASKET	1954-55	5664569	1
24A	6.606	BRACKET - 6 cyl.	1954	517874	1
		- 8 cyl..		517875	1
			1955	519435	1
25	8.929	WASHER - 1/2	1954-55	-	1
26	6.917	NUT - 1/2-20	1954-55	-	1
27	8.900	BOLT - 3/8-16 x 1-1/4	1954-55	-	1
28	6.655	KEY	1954-55	124543	1
29	8.931	LOCKWASHER - 3/8	1954-55	-	1
30	8.929	WASHER - 3/8	1954-55	-	1
31	6.606	SCREW - 7/16-14 - 3/8-24 x 4-3/16	1954	517356	1
32	8.931	WASHER - 3/8	1954	-	1
33	8.915	NUT - 3/8-24	1954	-	1
34	6.635	RESERVOIR	1954-55	5681696	1
35	6.635	SCREW and WASHER	1954-55	454586	4
36	6.635	GASKET	1954	5664930	1
			1955	5682123	1
37	6.635	COVER	1954	5680157	1
			1955	5682672	1
38	6.635	GASKET	1954	5664570	1
39	6.635	GUIDE	1954	5664577	1
40	6.635	WASHER	1954	5664573	1
			1955	5682657	1
41	8.931	LOCKWASHER	1954-55	-	1
42	8.900	BOLT	1954-55	-	1

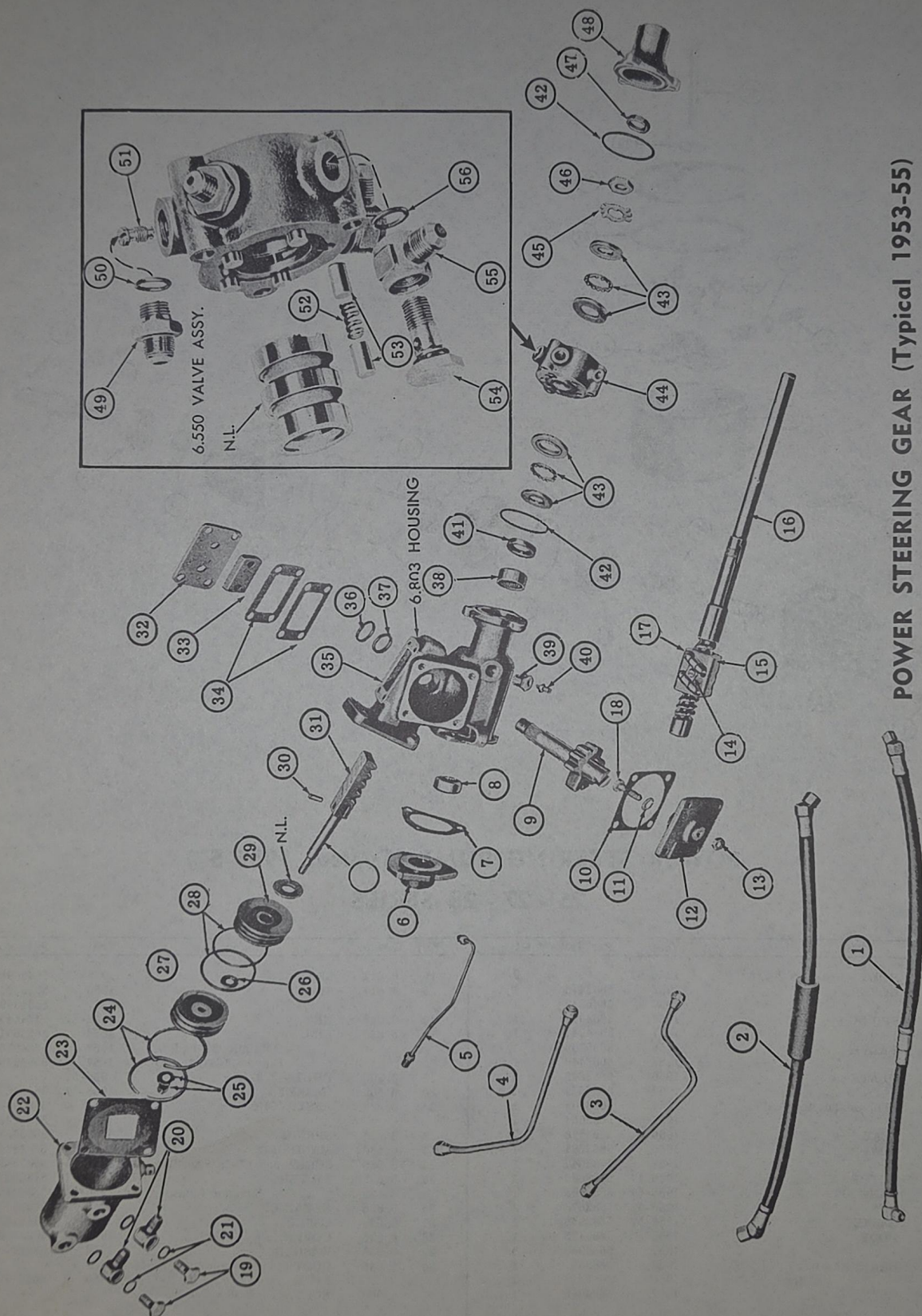


POWER STEERING PUMP (Typical 1956-57)

25 - 27 - 28 SERIES

Key	Group	Description	Year	Part No.	Qty.
1	8.900	BOLT - 3/8-16 x 2-3/8	1956-57	-	2
2	6.609	COVER	1956	5683475	1
			1957	5685048	1
3	6.612	SPRING	1956	5683871	1
			1957	5684941	1
4	6.624	VALVE	1956	5685206	1
			1957	5685449	1
5	6.612	PLATE	1956	5683543	1
			1957	5685071	1
6	6.609	KIT, Gasket and Seal	1956	5683908	1
			1957	5685051	1
7	6.611	SEAL	1956	5684578	2
8	6.611	RING	1956	5683681	1
			1957	5685047	1
9	6.610	ROTOR	1956-57	5683680	1
10	6.610	VANE KIT	1956-57	5683488	1
11	6.608	PIN	1956-57	5683678	2
12	6.609	GASKET	1956-57	5683968	1
13	6.608	BODY	1956	5683473	1
			1957	5684945	1
14	6.615	BEARING - Inner	1956	5683561	1
		- Outer	1956	954211	1
			1957	5684946	1

Key	Group	Description	Year	Part No.	Qty.
15	6.617	SEAL	1956-57	5683898	1
16	6.614	SHAFT	1956	5683544	1
			1957	5684949	1
17	6.655	KEY	1956-57	124543	1
18	6.616	RING	1956	5685651	1
		- Retaining 39/64 I.D.	1957	5684935	1
		- Outer - 1-11/16 I.D.	1957	5684948	1
19	8.900	BOLT - 3/8-16 x 3-1/8	1956-57	-	2
20	6.609	GASKET	1956-57	5683968	1
21	6.635	RESERVOIR	1956	5683904	1
			1957	5685223	1
22	6.635	SPRING	1956	5683885	1
23	6.635	MANIFOLD	1956-57	5683874	1
24	6.635	SCREW and LOCKWASHER	1956-57	5683542	1
25	6.635	FILTER	1956-57	5683882	1
		- includes Retainer	1956-57	5685072	1
26	6.635	RETAINER	1956	5683870	1
27	6.635	GASKET	1956-57	5682123	1
28	6.635	COVER	1956-57	5683388	1
29	6.635	WASHER	1956	5682148	1
30	6.635	BOLT - with Washer - 5/16-18 x 2-1/2	1956	5685269	1
	8.900	BOLT - 5/16-18 x 2-1/2	1957	-	1

1946-
-1957*Pontiac***PARTS**
CATALOGUE NO. 572FRONT SUSPENSION
STEERING

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Pontiac

PARTS
CATALOGUE NO. 572POWER STEERING GEAR (Typical 1953-55)
25 - 27 - 28 SERIES

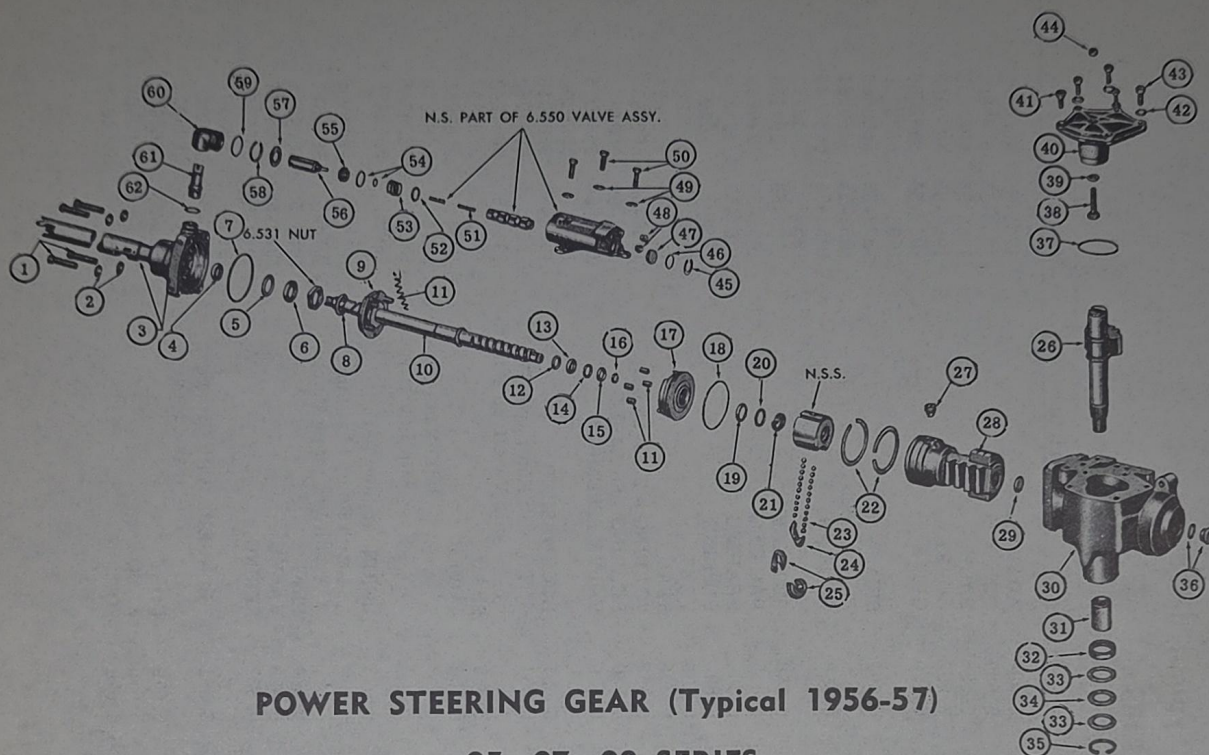
Key Group	Description	Year	Part No.	Qty.
1 6.670	HOSE, Oil Pressure	1953	5680042	1
		1954	5681042	1
		1955	5682487	1
2 6.671	HOSE, Oil Return - Rotor type - Vane type	1953-54	5680043	1
		1954	5681035	1
		1955	5682488	1
3 6.678	PIPE - Valve to head end of cyl.	1953-54	5663907	1
		1955	5682412	1
4 6.677	PIPE - Valve to rod end of cyl.	1953-54	5663908	1
		1955	5682413	1
5 6.681	PIPE - Valve bleed line	1953-54	5663906	1
		1955	5681840	1
6 6.824	COVER	1953-55	5663919	1
7 6.825	GASKET	1953-55	5663903	1
8 6.826	BEARING	1953-55	5663903	1
9 6.850	SHAFT	1953-55	453897	1
10 6.809	GASKET	1953-55	5664522	1
11 6.828	SHIM	1953-55	5663817	1
12 6.807	COVER	1953-55	605142	1
13 8.916	NUT - 7/16-20	1953-55	5663821	1
14 6.843	CLAMP	1953-55	-	1
		1953	5661082	1
		1954-55	5680785	1
15 6.841	NUT	1953	5661083	1
		1954-55	5680784	1
16 6.524	TUBE, Steering Shaft	1953	5680045	1
		1954	5680486	1
		1955	5682469	1
17 6.842	GUIDE - Rotor Type - Vane Type	1953-54	267502	1
		1954-55	5680786	1
18 6.822	SCREW, Adjuster	1953-55	266678	1
19 6.679	BOLT	1953-55	5664907	4
20 6.679	ELBOW - 90 deg.	1953-55	5664906	4
21 6.674	"O" RING	1953-55	5664015	AR
22 6.576	CYLINDER - 2-13/16 I.D.	1953-55	5663958	1
23 6.577	GASKET	1953-55	5663876	1
24 6.579	RING	1953-55	5663824	2
25 6.581	NUT	1953-55	5680151	1
26 6.581	WASHER	1953-55	5663819	1
27 6.578	PISTON	1953-55	5664557	1
28 6.556	SEAL	1953-55	5665836	2

Key Group	Description	Year	Part No.	Qty.
29 6.584	ADAPTER	1953-55	5664495	1
30 6.587	PIN	1953-55	5663850	1
31 6.586	RACK	1953-55	5663849	1
32 6.592	COVER	1953-55	5663868	1
33 6.590	GUIDE	1953-54	5663869	1
		1955	5682736	1
34 6.591	SHIM - .003	1953-55	5663880	AR
	- .005	1953-55	5663881	AR
35 6.803	HOUSING	1953-54	5680034	1
		1955	5682471	1
36 6.856	RETAINER	1953-55	262156	1
37 6.855	PACKING	1953-55	270289	1
38 6.806	BEARING	1953-55	453896	1
39 6.806	BUSHING	1953	144037	1
40 6.806	VENT	1953-55	5681084	1
41 6.806	SEAL	1953-55	5663834	1
42 6.556	"O" RING - 2-13/16 I.D.	1953-55	5665836	2
43 6.530	BEARING ASSEMBLY	1953-55	5681978	2
44 6.550	VALVE ASSEMBLY	1953-54	5680076	1
		1955	5683100	1
45 6.531	LOCKWASHER	1954-55	5681216	1
46 6.531	NUT - with Rotor type Pump	1953-54	5664762	1
	- with Vane type Pump	1954-55	5682242	1
47 6.555	SEAL	1953-55	5663837	1
48 6.554	COVER	1953	5680036	1
	- with Vane type Pump	1954	5681348	1
	- with Rotor type Pump	1954	5680556	1
		1955	5682472	1
49 6.673	UNION, Return Port	1953	5664020	1
	- with Rotor type Pump	1954-55	5665572	1
	- with Vane type Pump	1953-55	5664015	1
50 6.674	RING	1953-55	5663874	1
51 6.553	VALVE	1953-54	5665555	1
52 6.552	SPRING	1955	5683101	1
53 6.551	PLUNGER - with Groove	1953-54	5663828	AR
	- less Groove	1955	5665638	AR
54 6.679	BOLT	1953-55	5664907	1
55 6.679	ELBOW	1953-55	5664906	1
56 6.674	"O" RING	1953	5664015	1



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Pontiac

PARTS
CATALOGUE NO. 572FRONT SUSPENSION
STEERING

POWER STEERING GEAR (Typical 1956-57)

25 - 27 - 28 SERIES

Key	Group	Description	Year	Part No.	Qty.
1	6.824	BOLT	1956-57	5682858	4
2	8.931	LOCKWASHER - 3/8	1956-57	-	4
3	6.554	COVER	1956	5682808	1
			1957	5685257	1
4	6.826	BEARING	1956-57	5683229	1
4A	6.584	SEAL	1956-57	5680593	1
5	6.825	WASHER	1956-57	5683223	1
6	6.825	GASKET	1956-57	5682846	1
7	6.531	NUT	1956	5682242	1
			1957	5684425	1
8	6.531	WASHER	1956	5682999	1
			1957	5683580	1
9	6.530	BEARING	1956	5683402	1
			1957	5686070	1
10	6.524	SHAFT	1956	5684124	1
			1957	5685287	1
11	6.530	SPRING PACKAGE	1956-57	5683798	1
12	6.840	WASHER	1956-57	5683394	1
13	6.840	SEAL	1956-57	5682788	1
14	6.840	WASHER, Retainer Ring	1956-57	5683110	1
15	6.840	WASHER	1956-57	5682789	1
16	6.840	RING	1956-57	5682790	1
17	6.584	ADAPTER	1956	5685225	1
			1957	5685261	1
18	6.584	SEAL	1956-57	5680593	1
19	6.584	SEAL	1956-57	5682785	1
20	6.584	WASHER	1956-57	5682852	1
21	6.584	RING	1956-57	5682851	1
22	6.579	RING	1956	5683799	1
			1957	5684441	1
23	6.844	BALL PACKAGE - See Group 6.844 for various sizes	1956-57	5684001	1
24	6.842	GUIDE	1956-57	5683319	1
25	6.842	CAP	1956	5683919	1
26	6.850	SHAFT	1956	5683375	1
			1957	5685406	1
27	6.841	SCREW - Slotted Head - Socket Head	1956-57	5683582	1
			1957	5685702	1
28	6.586	RACK and PISTON	1956	5685747	1
			1957	5685266	1
29	8.970	PLUG - 1 in. dia.	1956-57	-	1
30	6.803	HOUSING	1956	5683201	1
			1957	5685323	1

Key	Group	Description	Year	Part No.	Qty.
31	6.786	BUSHING - needle bearing	1956	5683367	1
			1957	442612	1
32	6.855	SEAL	1956-57	5684278	1
33	6.855	WASHER	1956-57	5684477	2
34	6.855	SEAL	1956-57	5683373	1
35	6.855	RING	1956-57	5682898	1
36	6.806	PLUG and SEAL	1956-57	5684069	1
37	6.809	SEAL	1956-57	5680593	1
38	6.822	SCREW	1956	5682794	1
39	6.828	SHIM	1956	605142	1
40	6.807	COVER - Kit - Cover only	1956	5684800	1
			1957	5685471	1
41	6.807	SCREW	1956-57	5682837	1
42	8.931	LOCKWASHER - 3/8	1956-57	-	AR
43	8.900	BOLT - 3/8-16 x 1	1956-57	-	AR
44	8.916	NUT - 7/16-20	1956-57	-	1
45	6.552	RING	1956-57	5683143	1
46	6.552	SEAL	1956-57	5681876	1
47	6.552	PLUG	1956-57	5683300	1
48	6.673	CONNECTOR - Pressure Line - Return Line	1956-57	5681757	1
			1956-57	5682044	1
49	8.931	LOCKWASHER - 5/16	1956-57	-	AR
50	8.900	BOLT - 5/16-18 x 7/8	1956-57	-	AR
51	6.552	SPRING	1956-57	5683307	1
52	6.552	WASHER	1956-57	5683151	1
53	6.552	SPRING	1956-57	5683191	1
54	6.552	SEAL - Annulus inner .559 - .569 I.D. - Annulus outer .774 - .786 I.D.	1956-57	5683464	1
55	6.552	ANNULUS	1956-57	5683463	1
56	6.551	LINK	1956-57	5683462	1
57	6.551	WASHER	1956-57	5683302	1
58	6.551	RING	1956-57	5682765	1
59	6.554	SEAL	1956	5682766	1
60	6.554	COVER	1956	5682993	1
			1957	5682808	1
61	6.554	LEVER	1956	5685257	1
			1957	5682311	1
62	6.554	SEAL	1956	5685373	1
			1957	5682175	1
			1957	5685234	1

FRONT SUSPENSION
STEERING

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-1957

Pontiac **PARTS**
CATALOGUE NO. 572

6.018 - 6.038

6.018 BOLT, STEERING KNUCKLE SUPPORT CLAMP

2	504348	1946-57/25-26-27-28
2	418641	WASHER, 3/8 DOUBLE RIBBED LOCK 1946-54/25-27 CAN.

6.020 KNUCKLE, STEERING

2	607626	1946-48/20-22
2	503576	1946-50/25-27 US 26-28, 1953-54/25-27-28 LESS NUT
1	412604	1946-52/25-27 INCLUDES BUSHING-RIGHT
1	412605	1946-52/25-27 INCLUDES BUSHING-LEFT
2	3696323	1949-54/20-22
2	3713906	1955-57/20-22
1	518873	1955/27-28 RIGHT
1	518874	1955/27-28 LEFT
1	521643	1956-57/27-28 RIGHT
1	521644	1956-57/27-28 LEFT
2	3687865	SPACER 1949-50/20-22
4	3693567	SPACER 1951-54/20-22 13/16 OD

6.021 PUSHING, STEERING KNUCKLE

4	602124	1946-54/20-22
4	231905	1946-52/25-27 SPLIT
4	609880	1946-54/20-22 .010 OVERSIZE
4	520324	1946-50/26-28-25-27 US, 1953-54/25-27-28, 1955/27-28 / SUPERSEDES 503575/
4	521645	1956-57/27-28

6.022 NUT, STEERING KNUCKLE SPINDLE

AR	378137	1946-57/ALL
1	410901	1946-52/25-27 LEFT

6.023 SUPPORT, STEERING KNUCKLE

1	599190	1946-48/20-22 RIGHT
1	599189	1946-48/20-22 LEFT
1	419668	1946-48/25-26-27-28 RIGHT
1	419669	1946-48/25-26-27-28 LEFT
1	3687652	1949-52/20-22 RIGHT
1	3687651	1949-52/20-22 LEFT
1	511604	1949-52/25-27 RIGHT
1	511605	1949-52/25-27 LEFT
1	5847318	1953-54/20-22 RIGHT
1	5847319	1953-54/20-22 LEFT
1	515210	1953-54/25-27-28 RIGHT
1	515211	1953-54/25-27-28 LEFT
1	519242	1955-57/27-28 RIGHT
1	519243	1955-57/27-28 LEFT

6.024 BUSHING, STEERING KNUCKLE SUPPORT

2	411147	1946-57/25-26-27-28 LOWER
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6.037 DEFLECTOR, FRONT BRAKE DRUM OIL

2	599219	1946-48/22
2	504336	1946-47/26-28, 1951/25-27 ON JOBS SER. NO. 1251105343 TO 1276905592 INCLUSIVE, 1953-54/25-27-28
2	411195	1946-50/25-27, 1951/25-27 ON JOBS PREVIOUS TO SERIAL 1251105343 AND AFTER SERIAL 1276905592, 1952/25-27 HUB OIL GUARD
2	3687635	1949-51/ALL, 1952/20-22
2	518933	1955-56/27-28

6.037 DEFLECTOR, FRONT WHEEL HUB OIL INNER

2	3656535	1946-48/20-22
2	3687629	1949-52/20-22

6.037 DRAIN, FRONT BRAKE OIL

2	499879	1946-50/ALL US, 1951/25-27 ON JOBS BETWEEN SERIAL NO. 1251105343 AND 1276905594 INCLUSIVE, 1952-56/25-27-28
2	412608	1946-50/25-27, 1951/25-27 ON JOBS SERIAL NO. 1251105343 TO 1276905592 INCLUSIVE, 1952/25-27 ON SPINDLE
2	523775	1957/27-28

6.038 SEAL, FRONT HUB BACKING PLATE

2	416999	1946-50/25-27, 1951/25-27 ON JOBS PREVIOUS TO SERIAL 1251105343 AND AFTER SERIAL 1276905592, 1952/25-27
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6.038 GASKET, FRONT HUB GREASE GUARD
2 411196 1946-52/25-27

6.103 ARM, STEERING KNUCKLE

1	3667232	1946-48/20-22 SEE NOTE RIGHT
1	3667231	1946-48/20-22 SEE NOTE LEFT
1	502022	1946-48/25-26-27-28 RIGHT
1	502023	1946-48/25-26-27-28 LEFT
1	3709276	1949-52/20-22, 1953-54/20-22 STAMPED - RIGHT
1	3709275	1949-52/20-22, 1953-54/20-22 FIRST JOBS STAMPED LEFT /SUPERSEDES 3691175/
1	511338	1949-52/25-27 RIGHT
1	511339	1949-52/25-27 LEFT
1	515197	1953-57/25-27-28 RIGHT
1	515198	1953-57/25-27-28 LEFT
1	3708192	1955/20-22 RIGHT
1	3708191	1955/20-22 LEFT
1	3725620	1956/20-22 RIGHT
1	3725619	1956/20-22 LEFT
1	3737216	1957/20-22 RIGHT
1	3737215	1957/20-22 LEFT

NOTE. WHEN USING 3667231-2 WITH THE LARGER TAPERED HOLE, IT WILL BE NECESSARY TO USE THICK NUT 125357 ON TIE ROD BALL STUD.

6.111 COVER, TIE ROD END DUST

2	265765	1946-57/25-26-27-28
2	505007	SEAL AND COVER, TIE ROD BALL DUST 1946-57/25-26-27-28
4	3687643	SEAL, TIE ROD SOCKET 1946-57/20-22

6.112 SPRING, TIE ROD DUST COVER

2	264949	1946-57/25-26-27-28
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6.117 PACKING, TIE ROD END DUST COVER

AR	599836	1946-47/20-22, 1948/20-22 FIRST JOBS WITHOUT TIE ROD SOCKET SEAL THICK /SUPERSEDES 599247/
AR	3658604	1946-47/20-22, 1948/20-22 FIRST JOBS WITHOUT TIE ROD SOCKET SEAL THIN

6.163 RETAINER, STEERING KNUCKLE UPPER CONTROL ARM BUSHING

4	3710586	1955-57/20-22
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6.163 SHIM, STEERING KNUCKLE UPPER CONTROL ARM

AR	3751282	1955-57/20-22 /SUPERSEDES 3719526/
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6.164 REPLACEMENT UNIT, STEERING KNUCKLE SUPPORT UPPER CONTROL ARM SHAFT

2	3693693	1949-54/20-22 INCLUDES 2 BUSHINGS, BOLT AND 2 SEALS
2	3713902	1955-57/20-22 INCLUDES SHAFT, 2 BUSHINGS, 2 RETAINERS, 2 BOLTS AND 2 WASHERS

6.164 SHAFT, STEERING KNUCKLE UPPER CONTROL ARM

2	3709987	1955-57/20-22
4	3711826	BUSHING 1955-57/20-22

6.164 STUD REPLACEMENT UNIT, STEERING KNUCKLE UPPER CONTROL ARM BALL

2	3749316	1955-57/20-22 /SUPERSEDES 3739958/
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6.164 BOLT AND NUT, STEERING KNUCKLE CONTROL ARM BALL STUD

2	3719018	1955-56/20-22 UPPER
2	3719018	1955-56/20-22 LOWER
2	3720181	1955-57/20-22 LOWER CONTROL TO FLANGE

6.166 SEAL, LOWER CONTROL ARM

4	599180	1946-54/20-22 SHAFT BUSHING
4	599199	1946-54/20-22 PIVOT BOLT BUSHING
4	411146	1946-48/25-26-27-28 INNER BUSHING
4	411382	1946-57/25-26-27-28 OUTER BEARING
4	511452	1949-57/25-27-28 SHAFT INNER BUSHING
2	3710240	1955-56/20-22 BALL STUD
2	761404	1957/20-22 BALL STUD



- 6.166 SEAL, STEERING KNUCKLE SUPPORT UPPER CONTROL ARM
4 3687699 1949-54/20-22 PIVOT BOLT BUSHING
4 599180 1949-52/20-22 SHAFT
2 3742248 1955-57/20-22 BALL STUD /3710239/
- 6.166 NUT, STEERING KNUCKLE SUPPORT LOWER CONTROL ARM PIVOT BOLT LOCK
2 3687666 1949-54/20-22
- 6.166 FITTING, STEERING KNUCKLE UPPER AND LOWER CONTROL ARM LUBRICATION
4 3738476 1957/20-22 SPECIAL 90 DEGREE ELBOW TYPE CC
- 6.168 ARM AND SEAT, STEERING KNUCKLE SUPPORT
1 605662 1946-48/20-22 LOWER REAR RIGHT
1 605661 1946-48/20-22 LOWER REAR LEFT
1 410944 1946-48/25-26-27-28 RIGHT
1 410945 1946-48/25-26-27-28 LEFT
- 6.168 ARM, STEERING KNUCKLE SUPPORT LOWER CONTROL
1 3693470 1949-52/20-22 - SEE NOTE - RIGHT /5843412/
1 3708197 1949-52/20-22 SEE NOTE LEFT
1 511601 1949-52/25-27 RIGHT
1 511602 1949-52/25-27 LEFT
1 5843412 1953-54/20-22 RIGHT
1 5843411 1953-54/20-22 LEFT
1 522443 1953-55/25-27-28, 1956-57/27-28 LEFT /SUPERSEDES 515206/
1 3741021 1955-56/20-22, 1957/20-22 LEFT /SUPERSEDES 3734871/
1 3741022 1955-56/20-22, 1957/20-22 RIGHT /SUPERSEDES 3729412/
1 522442 1956-57/27-28 RIGHT
NOTE. USE 3693459 SHAFT IN PLACE OF 3690685 ON 1949 MODELS
- 6.168 ARM, STEERING KNUCKLE SUPPORT UPPER
2 3692170 1949-54/20-22 THREADED BUSHING HOLES
2 511598 1949-52/25-27
2 515200 1953-54/25-27-28
1 3733810 1955-57/20-22 RIGHT /SUPERSEDES 3727730/
1 3733809 1955-57/20-22 LEFT /SUPERSEDES 3727729/
2 518291 1955-57/27-28
- 6.169 SHAFT, LOWER CONTROL ARM
1 605004 1946-48/20-22 RIGHT
1 605003 1946-48/20-22 LEFT
2 529175 1946-54/25-26-27-28, 1955/27-28, 1956/27-28, 1957/27-28 AFTER JOBS -
HOLES IN SHAFT ARE 1-7/8 IN CENTER TO CENTER - PACKAGE INCLUDES
BUSHINGS /SUPERSEDES 520873/
2 3690685 1949/20-22 FIRST JOBS WITH BUSHING LOCK NUT
2 3693459 1949/20-22 AFTER JOBS WITH THREADED REINFORCEMENTS WELDED TO INSIDE OF
CONTROL ARMS, 1950-52/20-22
2 5796118 1953-54/20-22
1 3713904 1955-57/20-22 UNIT RIGHT
1 3713903 1955-57/20-22 UNIT LEFT
1 3709984 1955-57/20-22 - RIGHT
1 3709983 1955-57/20-22 - LEFT
2 522590 1956/27-28, 1957/27-28 FIRST JOBS - HOLES IN SHAFT ARE 3-1/4 IN CENTER
TO CENTER - PACKAGE INCLUDES BUSHING
- 6.170 BUSHING, LOWER CONTROL ARM SHAFT
4 599177 1946-48/20-22
4 518870 1946-57/25-26-27-28
4 3687638 1949/20-22 FIRST JOBS WITH LOCK NUT
4 3691454 1949/20-22 AFTER JOBS WITH THREADED REINFORCEMENTS WELDED TO INSIDE OF
CONTROL ARMS, 1950-53/20-22 U.S. DESIGN
4 5843813 1953-54/20-22 CANADIAN DESIGN
4 3714368 1955-57/20-22
4 3687637 NUT, LOCK 1949/20-22
- 6.170 BUSHING, STEERING KNUCKLE UPPER CONTROL ARM PIVOT BOLT
2 5845333 1949-53/20-22 SPECIAL SERVICE ONLY /0.012 OVERSIZE ON OUTER THREADS/
- 6.170 BUSHING, STEERING KNUCKLE SUPPORT UPPER CONTROL ARM SHAFT
4 5845331 1949-53/20-22 SPECIAL SERVICE ONLY /0.012 OVERSIZE ON OUTER THREADS/



6.170 BUSHING, STEERING KNUCKLE LOWER CONTROL ARM SHAFT

4 5845332 1953/20-22

6.172 BOLT, LOWER CONTROL ARM

AR 3707480 1946-57/20-22 7/16-20 X 1-1/2
 8 391322 1946-55/25-26-27-28
 4 3714370 1955-56/20-22 7/16-20 X 1-1/8 TO SHAFT
 4 3707481 1955-57/20-22 7/16-20 X 1-7/8 TO ATTACH ARM
 8 1416328 1955-57/27-28 TO FRAME 7/16 - 20 X 1-3/8
 8 1435440 NUT, 7/16-20 1955-57/27-28
 8 3722853 NUT, HEX. 7/16-20 1955-57/20-22

6.172 NUT, FRONT CONTROL ARM INNER SHAFT

8 5842059 1946-55/25-26-27-28 TO FRONT CROSS MEMBER

6.172 RETAINER, STEERING KNUCKLE LOWER CONTROL ARM BUSHING

4 3714369 1955-57/20-22

6.172 BOLT, STEERING KNUCKLE UPPER CONTROL ARM

4 3719947 1955-57/20-22 7/16-20 X 2-1/8
 4 3722853 NUT, HEX. 7/16-20 1955-56/20-22

6.174 PIVOT PIN, LOWER CONTROL ARM

2 412107 1946-55/25-26-27-28 THREADED
 2 522462 1956-57/27-28
 2 412108 NUT, 13/16 IN - 11 1946-57/25-26-27-28
 AR 412170 WASHER, 1946-57/25-26-27-28

6.174 PIVOT PIN PACKAGE, LOWER CONTROL ARM

2 603406 1946-48/20-22 SEE NOTE
 2 567114 1946-55/25-26-27-28 - SEE NOTE
 2 3690683 1949-54/20-22
 2 522468 1956-57/27-28

NOTE. 603406 INCLUDES PIN, SEALS AND BUSHING.
 567114 INCLUDES PIN, SEALS, BUSHING, NUT AND WASHERS
 3690683 INCLUDES BUSHING, BOL

6.174 STUD, REPLACEMENT UNIT, STEERING KNUCKLE CONTROL ARM BALL

2 3739959 1955-57/20-22 /3729283/

6.176 BUMPER, STEERING KNUCKLE SUPPORT ARM

2 3708834 1946-52/ALL, 1953-54/20-22 UPPER ARM
 2 3661888 1946-48/20-22 LOWER ARM
 2 411143 1946-48/25-26-27-28 LOWER ARM
 2 3687669 1949-54/20-22 LOWER
 2 522629 1953-55/25-27-28, 1956/27-28, 1957/27-28 FIRST JOBS - UPPER 2 IN HIGH
 /SUPERSEDES 516431/
 2 516442 1953-54/25-27-28 LOWER ARM
 2 3722380 1955-57/20-22 UPPER ARM /SUPERSEDES 3714214/
 2 3707108 1955-57/20-22 LOWER ARM
 2 528676 1957/27-28 AFTER JOBS - UPPER - 1-1/2 IN LONG

6.177 STOP - BRACKET, FRONT WHEEL BUMPER FRAME

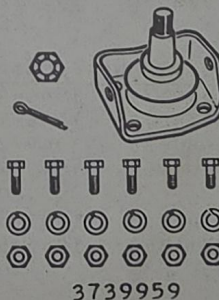
1 501943 BRACKET 1946-48/25-26-27-28 RIGHT
 1 504687 BRACKET 1946-48/25-26-27-28 LEFT
 2 501943 BRACKET 1949/25-27
 2 513581 BRACKET 1950-52/25-27
 1 515067 BRACKET 1953-54/25-27-28 RIGHT
 1 515068 BRACKET 1953-54/25-27-28 LEFT
 1 519039 BRACKET 1955-57/27-28 RIGHT
 1 519040 BRACKET 1955-57/27-28 LEFT

6.177 BRACKET, STEERING KNUCKLE UPPER CONTROL ARM

1 3708092 1955-57/20-22 - RIGHT
 1 3708091 1955-57/20-22 - LEFT

6.177 BRACKET, STEERING KNUCKLE UPPER CONTROL ARM BUMPER

1 3718640 1955-57/20-22 - RIGHT
 1 3718639 1955-57/20-22 - LEFT



6.178 PIVOT PIN, UPPER CONTROL ARM

2	505311	1946-48/25-26-27-28 THREADED
2	412107	1949-55/25-27-28
2	522462	1956-57/27-28
4	511452	SEAL 1949-52/25-27
2	412100	NUT, 13/16 - 11 1949-55/25-27-28
2	412108	NUT 1949-57/25-27-28
2	418641	WASHER, LOCK 3/8 DOUBLE RIBBED 1946-48/25-26-27-28
4	412170	WASHER, LOCK 1949-57/25-27-28

6.178 FITTING, PACKAGE LUBRICATION

AR	5791990	1954/25-27-28 STEERING KNUCKLE SUPPORT ARM SHAFT
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6.178 PIVOT PIN PACKAGE, UPPER CONTROL ARM

2	603412	1946-48/20-22
2	506512	1946-48/25-26-27-28
2	3690684	1949-54/20-22 INCLUDES 2 BUSHINGS, SHAFT AND 2 SEALS
2	513376	1949-52/25-27
2	517401	1953-57/25-27-28
NOTE. 513376 INCLUDES 1 BUSHING, 2 SEALS, 2 WASHERS, 2 NUTS AND PIN.		
603412 AND 506512 INCLUDE 2 BUSHINGS, 2 SEALS AND 1 PIN.		

6.178 BUSHING, UPPER CONTROL ARM PIVOT PIN

2	5341457	1946-48/20-22 FOR USE WITH SHOCK ABSORBERS HAVING OVERSIZE THREADED BUSHING HOLE FRONT .025 OVERSIZE
4	599191	SEAL 1946-48/20-22
4	411817	SEAL 1946-48/25-26-27-28 RUBBER
4	515951	SEAL 1953-56/25-27-28

6.178 BUSHING, STEERING KNUCKLE SUPPORT UPPER ARM SHAFT

4	511451	1949-52/25-27
4	517488	1953-54/25-27-28
4	533484	1955-57/27-28 /SUPERSEDES 566128/
4	411146	SEAL 1950-52/25-27
4	515951	SEAL 1953-57/25-27-28

6.178 BOLT, STEERING KNUCKLE SUPPORT UPPER ARM SHAFT

4	511454	1949-52/25-27
4	515196	1953-57/25-27-28

6.178 BUSHING, STEERING KNUCKLE SUPPORT UPPER ECCENTRIC

2	511450	1949-52/25-27
2	515194	1953-57/25-27-28

6.178 SHAFT PACKAGE, STEERING KNUCKLE SUPPORT UPPER ARM

2	513375	1949-52/25-27
2	517402	1953-54/25-27-28
2	520872	1955-57/27-28
NOTE. PACKAGE INCLUDES SHAFT, 2 BUSHINGS AND 2 SEALS.		

6.178 SHAFT, STEERING KNUCKLE SUPPORT UPPER ARM

2	511453	1949-52/25-27
2	515195	1953-54/25-27-28
2	518862	1955-57/27-28

6.179 ARM, STEERING IDLER AND THIRD

1	3691171	1949-54/20-22 EXC POWER STEERING
1	3703795	1953-54/20-22 WITH POWER STEERING

6.180 SHIM, STEERING IDLER AND THIRD ARM

AR	3687657	1949-54/20-22 SERVICE ONLY-.005
AR	3686548	1949-54/20-22 BRACKET-.010
1	3691282	1949-54/20-22 .0625

6.181 BUSHING, STEERING IDLER AND THIRD ARM SHAFT

2	3691403	1949-54/20-22
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6.181 SEAL, STEERING IDLER AND THIRD ARM SHAFT BUSHING

2	3691286	1949/20-22
2	3691423	1950-54/20-22



6.181 RING, STEERING AND THIRD ARM SHAFT BUSHING SEAL RETAINER
2 3691284 1949/20-22

6.186 BRACKET AND BUSHING STEERING IDLER AND THIRD ARM
1 3691167 1949-54/20-22
1 3691438 LOCK, BRACKET BOLT 1949-54/20-22

6.187 PLUG, STEERING IDLER AND THIRD ARM SHAFT
2 3690917 1949-54/20-22

6.187 SHAFT UNIT, STEERING IDLER AND THIRD ARM
1 3696372 1949-54/20-22 SEE NOTE
NOTE, UNIT INCLUDES SHAFT, PIN, 2 PLUGS, 2 SEALS, 2 BUSHINGS AND 2 SHIMS.

6.203 PIN, KING
2 599207 1946-54/20-22
2 5267199 1946-54/20-22 .010 OVERSIZE
2 231843 1946-52/25-27
2 503577 1946-51/25-27 US -26-28, 1953-55/25-27-28
2 521647 1956-57/27-28

6.203 REPLACEMENT PACKAGE, KING PIN
1 603386 1946-54/20-22 SEE NOTE
1 405085 1946-52/25-27 SEE NOTE
1 504058 1946-50/ALL US, 1953-55/25-27-28 SEE NOTE
1 521726 1956-57/27-28
NOTE. 405085, AND 504058 INCLUDE KING PINS, BUSHINGS, BEARINGS, PLUGS AND LOCK PINS.
603386 INCLUDES 2 KING PINS, 4 BUSHINGS, 2 BEARINGS, 4 SHIMS, 2 LOCK PINS, 4 EXPANSION PLUGS, 4 LOCK RINGS, 2 COVERS, 2 NUTS AND 2 LOCKWASHERS.

6.210 BEARING, KING PIN THRUST
2 609878 1946-54/20-22 .010 OVERSIZE
2 134630 1946-57/25-26-27-28

6.214 SHIM, KING PIN THRUST BEARING
AR 373481 1946-52/20-22-26-28, 1953-54/ALL, 1955-57/27-28 /.005/

6.216 PIN, KING PIN LOCK
2 373455 1946-54/20-22
2 230857 1946-52/25-26-27-28-29
2 514168 1946-52/ALL US, 1953-57/25-27-28

6.223 PLUG, KING PIN EXPANSION
4 1072318 1946-54/20-22
4 562237 1946-52/25-27
4 504688 1946-50/25-27 US -26-28, 1951-52/25-27 US, 1953-57/25-27-28

6.223 RING, KING PIN EXPANSION PLUG LOCK
4 599209 1946-54/20-22

6.223 COVER, KING PIN BEARING PLUG
2 599210 1946-54/20-22

6.225 SEAL, KING PIN BUSHING -O- RING
2 521648 1956-57/27-28

6.230 ROD, STEERING TIE
1 605923 1946-48/20-22 LONG
1 599241 1946-48/20-22 SHORT
2 264939 1946-48/25-26-27-28 WITH BALL STUD
1 3692953 1949-54/20-22 LONG
1 3691181 1949-54/20-22 SHORT
2 5660367 1949-52/25-27 WITH BALL
1 5663362 1953-57/25-27-28 - WITH BALL - RIGHT
1 5663358 1953-57/25-27-28 - WITH BALL - LEFT



6.230 SOCKET, TIE ROD LONG

1	3713905	1955-57/20-22 RIGHT
1	3713905	1955-57/20-22 EXC PS LEFT
1	3715906	1955-57/20-22 WITH PS LEFT

6.232 SLEEVE, STEERING TIE ROD ADJUSTING

2	5668676	1946-57/25-26-27-28 INCLUDES CLAMP /SUPERSEDES 5661926/
2	269907	1946-47/25
1	3708529	1955-57/20-22 RIGHT
1	3708529	1955-57/20-22 EXC PS LEFT

6.233 END, STEERING TIE ROD

1	3692952	1946-54/20-22 RIGHT
1	3692951	1946-54/20-22 LEFT
1	266658	1946-57/25-26-27-28 LEFT HAND ON 1953-57, RIGHT HAND ON BALANCE
1	266657	1946-57/25-26-27-28 RIGHT HAND ON 1953-57, LEFT HAND ON BALANCE
1	3713913	1955-57/20-22 - RIGHT
1	3713914	1955-57/20-22 - LEFT

6.234 CLAMP, STEERING TIE ROD END

AR	599234	1946-57/20-22
4	231269	1946-48/25-26-27-28
1	5681747	1955-57/20-22 WITH PS - TO RELAY ROD

6.241 SEAT, STEERING TIE ROD BALL

4	264946	1946-57/25-26-27-28
AR	595586	1955-57/20-22 EXC PS

6.243 PLUG, STEERING TIE ROD LONG - PITMAN ARM

1	1324652	1953-57/25-27-28
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6.255 SPRING, STEERING TIE ROD - PITMAN ARM END

2	1324655	1953-57/25-27-28
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6.306 HUB AND DRUM ASSEMBLY, FRONT WHEEL

2	1797313	1946-48/20-22 INCLUDES CUPS
1	5832566	1946/25, 1947-48/25-27 WITH 16 IN. WHEELS RIGHT
1	5832565	1946/25, 1947-48/25-27 WITH 16 IN. WHEELS LEFT
1	507370	1946-48/26-28 1 PIECE DRUM-STRAIGHT FLANGE - RIGHT
1	507371	1946-48/26-28 1 PIECE DRUM-STRAIGHT FLANGE - LEFT
1	5832566	1948/25-27 WITH 15 IN. WHEELS ON AND AFTER SERIAL 82---01912, 1949-50/25-27 RIGHT
1	5832565	1948/25-27 WITH 15 IN. WHEELS ON AND AFTER SERIAL 82---01912, 1949-50/25-27 LEFT
2	1812816	1949-50/20-22 WITH CUPS
1	512141	1949-50/25-27 US, 1951-54/25-27-28 SEE NOTE - RIGHT /SUPERSEDES 5841250/
1	512142	1949-50/25-27 US, 1951-54/25-27-28 SEE NOTE - LEFT
2	1813192	1951-54/20-22
2	1814223	1955/20-22 - WITH CUPS
2	1815021	1956/20-22 - WITH CUPS
1	519222	1955-56/27-28 RIGHT
1	519223	1955-56/27-28 LEFT
2	1815021	1957/20-22 - WITH CUPS
1	523755	1957/27-28 - RIGHT
1	523756	1957/27-28 - LEFT

NOTE. WHEN INSTALLING 512141 AND 512142 ON 1951 EXC FROM SERIAL 1251105343 TO 1276905592 INCLUSIVE AND 1952, REMOVE 1-411195 GUARD, 1-411196 GASKET, 1-410950 PACKING 1-412608 DEFLECTOR AND ADD 1-504332 PACKING AND 1-504336 DEFLECTOR.

6.311 BEARING, FRONT WHEEL INNER

2	909052	1946-54/ALL
2	909040	1955-57/20-22
2	909060	1955-57/27-28

6.313 BEARING, FRONT WHEEL OUTER

2	909067	1946-54/ALL, 1955/27-28, 1956-57/ALL /SUPERSEDES 909001/
2	909041	1955/20-22

6.314 CONE, FRONT WHEEL INNER BEARING

2	909552	1946-54/ALL
2	909540	1955-57/20-22
2	909560	1955-57/27-28

6.315 CONE, FRONT WHEEL OUTER BEARING

2	909501	1946-54/ALL, 1955/27-28, 1956-57/ALL
2	909541	1955/20-22 - INCLUDES SEPARATOR AND BALLS

6.316 CUP, FRONT WHEEL INNER BEARING

2	909602	1946-54/ALL
2	909640	1955-57/20-22
2	909660	1955-57/27-28

6.317 CUP, FRONT WHEEL OUTER BEARING

2	909601	1946-54/ALL, 1955/27-28, 1956-57/ALL
2	909641	1955/20-22

6.318 BALLS AND SEPARATOR, FRONT WHEEL INNER BEARING

2	909702	1946-54/ALL
2	909740	1955-57/20-22
2	909760	1955-57/27-28

6.319 BALLS AND SEPARATOR, FRONT WHEEL OUTER BEARING

2	909701	1946-54/ALL, 1955/27-28, 1956-57/ALL
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6.321 WASHER, STEERING KNUCKLE SPINDLE

2	3663991	1946-54/ALL, 1955/27-28, 1956-57/ALL
2	3707118	1955/20-22

6.323 DEFLECTOR, FRONT BRAKE DRUM OIL

2	3687635	1953-54/20-22
2	3687629	1953-54/20-22 INNER

6.326 SEAL, FRONT WHEEL BEARING OIL

2	3656536	1946-54/20-22
2	504332	1946-50/25-27 US-26-28, 1951/25-27 ON JOBS SERIAL 1251105343 TO 1276905592 INCLUSIVE 1953-54/25-27-28
2	410950	1946-50/25-27, 1951/25-27 EXC. ON JOBS SER. 1251105343 TO 1276905592, 1952/25-27
2	3697029	1955/20-22
2	518925	1955-57/27-28
2	3725850	1956-57/20-22

6.334 DRUM, FRONT WHEEL BRAKE

2	413822	1948/25-27 WITH 15 IN. WHEELS FIRST JOBS TO SERIAL 82---01912 FOR OTHER MODELS SEE GROUP 6.306
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6.367 WEIGHT, WHEEL BALANCE

AR	5793240	1946-57/ALL 1/2 OZ SPECIAL THIN TYPE /SUPERSEDES 1317031/
AR	5793241	1946-57/ALL 1 OZ - SPECIAL THIN TYPE /SUPERSEDES 1338190/
AR	5793243	1946-57/ALL - 2 OZ - SPECIAL THIN TYPE
AR	5793244	1946-57/ALL 2-1/2 OZ - SPECIAL THIN TYPE /SUPERSEDES 1338195/
AR	5793247	1946-57/ALL 4 OZ - SPECIAL THIN TYPE /SUPERSEDES 1330488/
AR	5793250	1946-57/ALL - 6 OZ STD TYPE
AR	5793242	1951-57/ALL - 1-1/2 OZ SPECIAL THIN TYPE
AR	5793245	1951-57/ALL - 3 OZ - SPECIAL THIN TYPE
AR	5793246	1951-57/ALL - 3-1/2 OZ - SPECIAL THIN TYPE
AR	5793248	1951-57/ALL - 4-1/2 OZ - STD TYPE
AR	5793249	1951-57/ALL - 5 OZ STD TYPE

6.507 SEAL AND WASHER KIT, STEERING GEAR

1	5682694	1955-57/20-22 WITH PS - VALVE
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6.507 ADAPTER KIT, STEERING

1	5683349	1955-57/20-22 WITH PS
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6.507 ADAPTER AND SLEEVE KIT, STEERING

1	5683350	1955-57/20-22 WITH PS
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6.507 SEAL AND GASKET PACKAGE, POWER STEERING

1	5680853	1953-55/25-27-28 - ALL EXC PUMP GASKETS
1	5685041	1956/27-28
1	5685263	1957/27-28 - SEALS AND GASKETS FOR COMPLETE OVERHAUL

6.508 GEAR, STEERING

1	5671074	1956-57/20-22 - INCLUDES MAST JACKET, HOUSING, SHAFT AND WORM
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6.509 BOLT, STEERING GEAR

3	3707754	1955-57/20-22 - 3/8-24 X 3-3/4
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6.512 COVER, STEERING WHEEL HUB

1	512098	1949-52/25-27 WITH DELUXE STEERING WHEEL UPPER
1	511735	1949-52/25-27 WITH DELUXE STEERING WHEEL LOWER
1	3701357	1953-54/20-22 EXC. TURN SIGNALS
1	515305	1953-55/25-27-28 EXC. HT AND TURN SIGNALS
1	5942918	1953-54/25-27-28 HT EXC. TURN SIGNALS

6.512 RING, STEERING WHEEL HUB FILLER

1	515309	1953-54/25-27-28 DELUXE EQUIPMENT
1	519303	1955-56/27-28 WITH DELUXE WHEEL

6.512 PLATE, STEERING WHEEL HUB COVER LOCKING

1	3713031	1955-56/20-22
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NOTE. WITH DIRECTIONAL SIGNALS THE ABOVE PART IS USED AS SIGNAL LAMP SWITCH LOCKING PLATE

6.513 WHEEL, STEERING

1	5267560	1946-48/20-22 DELUXE ON 22
1	511198	1946-48/25-26-27-28 DELUXE
1	5267539	1946-48/22 STD.
1	507490	1946-47/26-28 STANDARD
1	510641	1948/25-27 /-07-11-19-27/ STANDARD
1	511198	1948/25-27 /-07D-19D/ STANDARD
1	511198	1948/25-27 /-07-11-19-27/ OPTIONAL EQUIPMENT
1	5794586	1949-51/20-22 DELUXE, 1952/20 ALL EXC TRIM 493 - FIRST JOBS ON TRIM 493 - 22 DELUXE
1	5793976	1949-52/22 STANDARD
1	514839	1949-50/25-27 EXC. /-07D-08D-69D/ WITH TRIM RING-STANDARD
1	511645	1949-50/25-27 /-07D-08D-69D/ 1951/25 /-07-11-27-69/ -27 /-69/ WITH TRIM RING-STANDARD
1	511645	1949-50/25-27 /-07-08-11-27-69/ OPTIONAL EQUIPMENT
1	514645	1951/25-27 DELUXE-SEE NOTE
1	5794450	1952/20 AFTER JOBS ON AND AFTER SER. 2206907665 WITH TRIM COMB. 493 GREEN
1	516486	1952/25-27 /-11-69/ STANDARD
1	516479	1952/25-27 /-37D/ WITH TRIM COMB. #495-GREEN
1	516478	1952/25-27 /-11-11D-69-69D ALL -37D EXC. WITH TRIM COMB. #495/ BLACK-DELUXE
1	759206	1953-54/20 BLACK RIM IVORY HUB - ALSO ORDER 5843278 CAP
1	5794978	1953/20 GREEN
1	5794979	1953/20 YELLOW
1	759464	1953-54/20 BLUE
1	5794981	1953/20 RED
1	5794980	1953/20 BROWN
1	759544	1953-54/22 STANDARD - BLACK /SUPERSEDES 5794977/
1	517178	1953/25-27 /-62-71/ STANDARD
1	515308	1953/25-27 EXC. /-37SD/, 1954/25-27-28 DELUXE-BLACK
1	515421	1953/25-27 /-11-27-69/, 1954/25-27 /-69W/ STANDARD
1	517176	1953/25-27 /-37SD/ 1954/25-27 /-11WD-37D-69WD-62DF/ -28 /-67DTX-69WD/ US GREEN
1	759711	1954/20 GREEN-RIM-IVORY HUB
1	759713	1954/20 BLUE RIM-IVORY HUB
1	759210	1954/20 GREEN
1	759214	1954/20 BROWN RIM-BEIGE HUB
1	759218	1954/20 RED RIM-IVORY HUB
1	759468	1954/20 TURQUOISE RIM-IVORY HUB
1	759474	1954/20 TAN RIM-BEIGE HUB
1	5847031	1954/20 CORAL RED AND IVORY
1	517998	1954/25-27 /-11W-69W/ BLACK RIM-GREY HUB
1	517999	1954/25-27 /-62/
1	517755	1954/25-27-28 /-11WD-62DF-67DTX-69WD/ BLUE

1	517756	1954/25-27-28 /-11WD-62DF-67DTX-69WD/ GREEN
1	518272	1954/25-27-28 /-37SD-69WSD/ CORAL RED
1	518273	1954/25-27-28 /-37SD-69WSD/ BEIGE
1	518274	1954/25-27-28 /-37SD-69WSD/ YELLOW
1	759951	1955/22 STD. GREY
1	759968	1955/22 STD. GREEN
1	759615	1955/22 /-63F-71/ FIRST JOBS STD. BROWN
1	760373	1955/22 /-63F-71/ AFTER JOBS STD. LIGHT BROWN
1	760441	1955/20 /-11A/ ALL -22 /-11-11B-19/ FIRST JOBS BEFORE SERIAL NO. 52219608633, 1956/20 DELUXE BLACK
1	760443	1955/20 /-11D-19D-37D-67D/ ALL -22 /-11-11B-19/ AFTER JOBS ON AND AFTER SERIAL NO. 52219608633 SHADOW GREY
1	760419	1955/20 BLUE
1	760417	1955/20 /-11D-19D-37D-67D/ TURQUOISE
1	759976	1955/20 /-11D-19D/ MAROON
1	760418	1955/20 /-11-19/ MAROON
1	760839	1955/20 /-37D-67D/, 1956/20 /-67D/ - RED /SUPERSEDES 760414/
1	760415	1955/20 ALL -22 /-63F/ GREEN DELUXE
1	760411	1955/20 /-11-11D-19-19D-67D/ -22 /-63F-71/ BROWN DELUXE
1	760413	1955/20 /-11D-19D-37D-67D/ DUSK ROSE
1	761518	1955/20 /-11D-19D-37D/, 1956/22 ADOBE BEIGE
1	520771	1955/27-28 /-19SD-37SD-64FD/ STD. FIRE GOLD
1	520770	1955/27-28 /-19SD-37SD-64FD/ TURQUOISE BLUE
1	520769	1955/27-28 /-11D-19D-37D-67DTX-62FD/ BRIAR GREEN
1	520719	1955/27-28 /-11D-19D-37D-67DTX-62-62FD/ DELUXE BROWN
1	520767	1955/27-28 /-11D-19D-37D-67DTX-62FD/ PRINCESS BLUE
1	519544	1955-56/27-28 STD. BLACK
1	519300	1955-56/27-28 DELUXE - BLACK
1	520721	1955/27 /-62/ STD. BROWN
1	521245	1955/27 /-62/ GREEN
1	760908	1956/22 BEFORE SERIAL 62219610143 - STD. - BEIGE
1	761288	1956/22 ON AND AFTER SERIAL 62219610143 STD. - ADOBE BEIGE
1	760801	1956/20 /-11D-19D-37D-39D/ GREY
1	760660	1956/20 /-11A-11D-19D-37D-62F-63F-67D/ TURQUOISE
1	760658	1956/20 /-11-11D-19-19D-37-37D-39-39D-67D/ DARK BLUE
1	760654	1956/20 - DARK GREEN DELUXE
1	760839	1956/20 /-67D/ RED
1	522420	1956/27 /-19D-39D-37D-62DF-64DF/ -28 EMPRESS BLUE
1	522421	1956/27 /-19D-39D-37D-62DF-64DF/ -28 GREEN
1	522422	1956/27 /-19D-39D-37D-62DF-64DF/ -28 WHITE
1	522423	1956/27 /-64DF/ -28 /-37SD-39SD/ CATALINA BLUE
1	522424	1956/27 /-64DF/ -28 /-37SD-39SD/ TAN
1	761715	1957/20 - MEDIUM GREEN
1	761717	1957/20 /-11-11D-19-19D-37-37D-39-39D-67/ - LIGHT BLUE
1	761719	1957/20 /-11A-11D-19D-37D-39D-62F-63F-67D/ - BEIGE
1	761721	1957/20 /-11D-19D-37D-39D-67D/ - MEDIUM TURQUOISE
1	761723	1957/20 /-11D-19D-37D-39D-67D/ - RED
1	762107	1957/20 /-11D-19D-37D-39D/ TURQUOISE BLUE METALLIC
1	523163	1957/27-28 GRAY METALLIC - STD.
1	524380	1957/27 WITH STD. WHEEL - BLUE
1	761430	1957/20-22 - SILVER
1	523161	1957/27 /-19D-37D-39D-62DF-64DF/ -28 LIGHT GRAY
1	524186	1957/27 /-19D-37D-39D-62DF-64DF/ -28 MEDIUM BLUE
1	524185	1957/27 /-19D-37D-39D-62DF-64DF/ -28 MEDIUM GREEN
1	524381	1957/27 WITH STD WHEEL - GREEN
1	523900	1957/28 /-37SD-39SD/ IVORY
1	523899	1957/28 /-39SD-37SD/ LIGHT GREEN

6.514 RING, STEERING WHEEL TRIM

1	507572	1946-47/26-28, 1948-52/25-27 /-07-08-11-19-27-69/ WITH STANDARD WHEEL
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6.515 NUT - WASHER, STEERING WHEEL

1	5665807	WASHER 1946-53/25-26-27-28, 1954/20-22 WITH PS -25-27-28, 1955- 57/ALL 17/32 ID
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6.518 HOUSING, STEERING COLUMN

1	266992	1946-47/25-27
1	266916	1946-47/26-28 EXC. HT
1	5660047	1948/25-27 EXC. HT
1	5660053	1948/25-27 HT
1	5660578	1949/25-27 EXC. HT



- | | | |
|---|---------|---|
| 1 | 5660574 | 1949/25-27 HT |
| 1 | 5664227 | 1950-52/25-27 EXC HT /SUPERSEDES 5662455/ |
| 1 | 5661605 | 1950/25-27 HT |
| 1 | 5664224 | 1951/25-27 HT, 1952/25-27 HT /SUPERSEDES 5661747/ |
| 1 | 5666949 | 1953-54/25-27-28 EXC. POWER STEERING |
| 1 | 5757344 | 1955-56/20-22 EXC AT |
| 1 | 5757689 | 1955-56/20-22 AT - ENLARGE HOLES IF NECESSARY |
| 1 | 5666727 | 1955-56/27-28 EXC. POWER STEERING |
| 1 | 5760261 | 1957/20-22 AT |
| 1 | 5760192 | 1957/20-22 ST |
| 1 | 5685284 | 1957/27-28 FIRST JOBS WITH PS - USE 5685293 ADAPTER |
| 1 | 5685894 | 1957/27-28 AFTER JOBS WITH PS - USE 5685892 ADAPTER |
| 1 | 5670627 | 1957/27-28 EXC PS |
- 6.518 COVER, STEERING GEAR JACKET AND VALVE
- | | | |
|---|---------|---|
| 1 | 5680071 | 1953-54/20-22 WITH POWER STEERING AND EATON PUMP |
| 1 | 5680556 | 1953/25-27 WITH POWER STEERING /SUPERSEDES 5680036/ |
| 1 | 5680935 | 1954/20-22 WITH POWER STEERING AND VICKERS PUMP |
| 1 | 5681348 | 1954/25-27-28 WITH PS AND VICKERS PUMP |
| 1 | 5682472 | 1955/27-28 WITH POWER STEERING |
| 1 | 5682913 | 1956/27-28 WITH POWER STEERING |
- 6.518 CLAMP, STEERING GEAR SHAFT JACKET
- | | | |
|---|---------|--------------------|
| 1 | 5665245 | 1957/27-28 WITH PS |
|---|---------|--------------------|
- 6.519 ADAPTER, STEERING GEAR HOUSING UPPER BEARING
- | | | |
|---|---------|---------------|
| 1 | 5660576 | 1949-52/25-27 |
|---|---------|---------------|
- 6.520 RETAINER, STEERING SHAFT UPPER BEARING
- | | | |
|---|--------|---|
| 1 | 265471 | 1946-48/ALL, 1949-51/20-22, 1952-54/ALL, 1955/27-28 |
|---|--------|---|
- 6.521 BEARING, STEERING SHAFT UPPER
- | | | |
|---|---------|--|
| 1 | 264887 | 1946-48/ALL, 1949-52/25-27 ROLLER |
| 1 | 5660233 | 1949-54/20-22 EXC. POWER STEERING INCLUDES CABLE |
| 1 | 515163 | 1953-56/25-27-28 EXC. POWER STEERING |
| 1 | 5680050 | 1953-56/25-27-28 WITH POWER STEERING |
- 6.521 BEARING, HORN CABLE AND UPPER
- | | | |
|---|---------|------------------------------------|
| 1 | 5666970 | 1953-54/20-22 WITH POWER STEERING |
| 1 | 5672508 | 1955-57/20-22 /SUPERSEDES 3738884/ |
- 6.521 CLAMP, HORN BUTTON CABLE TO STEERING COLUMN JACKET
- | | | |
|---|---------|---------------|
| 1 | 269521 | 1952/ALL |
| 1 | 5664405 | 1953-54/20-22 |
- 6.521 SEAL, STEERING SHAFT LOWER BEARING
- | | | |
|---|---------|------------------------------------|
| 1 | 5682903 | 1957/27-28 WITH PS - FELT 1-1/2 OD |
| 1 | 5682478 | RETAINER 1957/27-28 WITH PS |
- 6.521 BEARING, STEERING SHAFT LOWER
- | | | |
|---|---------|--------------------|
| 1 | 5671516 | 1957/27-28 WITH PS |
|---|---------|--------------------|
- 6.524 SHAFT AND WORM, STEERING GEAR
- | | | |
|---|---------|---|
| 1 | 265763 | 1946-48/20-22 |
| 1 | 269891 | 1946-48/25-27 |
| 1 | 269889 | 1946-47/26-28 |
| 1 | 5660219 | 1949/20-22, 1950/20-22 FIRST JOBS TO SERIAL 0200814232 |
| 1 | 5660505 | 1949/25-27 |
| 1 | 5662120 | 1950/20-22 AFTER JOBS AFTER SERIAL 200814232, 1951-52/20-22 |
| 1 | 5661594 | 1950-52/25-27 |
| 1 | 5664365 | 1953-54/20-22 EXC. POWER STEERING |
| 1 | 5680004 | 1953-54/20-22 WITH POWER STEERING AND EATON PUMP |
| 1 | 5680007 | 1953-54/20-22 WITH POWER STEERING BALL NUT-EATON PUMP |
| 1 | 5665720 | 1953-54/25-27-28 EXC. POWER STEERING |
| 1 | 5680045 | 1953/25-27, 1954/25-27 CAN-WITH POWER STEERING INCLUDES BALL NUT |
| 1 | 5680928 | 1954/20-22 WITH POWER STEERING AND VICKERS PUMP |
| 1 | 5680929 | 1954/20-22 WITH POWER STEERING AND VICKERS PUMP INCLUDES BALL NUT |
| 1 | 5680486 | 1954/25-27-28 WITH POWER STEERING AND VICKERS PUMP |
| 1 | 5671619 | 1955-57/20-22 /5666748/ |
| 1 | 5666730 | 1955-56/27-28 EXC. POWER STEERING |
| 1 | 5682469 | 1955/27-28 WITH POWER STEERING |
| 1 | 5684124 | 1956/27-28 WITH POWER STEERING |
| 1 | 5685287 | 1957/27-28 WITH PS - UPPER |



6.524 BALL NUT AND SHAFT, STEERING GEAR

1 5671618 1955-57/20-22 /5666749/
 1 5686791 1957/27-28 WITH PS /5685357/
 1 5670629 1957/27-28 EXC PS

6.525 COUPLING, STEERING SHAFT FLANGE

1 5682485 1957/27-28 WITH PS - STEEL 11/16 OD
 1 5682486 REINFORCEMENT 1957/27-28 WITH PS
 2 5682483 BOLT TO UPPER FLANGE 1957/27-28 WITH PS
 1 5682484 BOLT TO LOWER FLANGE 1957/27-28 WITH PS - SMALL HEAD
 1 5683957 BOLT TO LOWER FLANGE 1957/27-28 WITH PS - LARGE HEAD
 1 5682726 PIN LOWER FLANGE COUPLING 1957/27-28 WITH PS
 2 5686096 NUT, LOWER FLANGE COUPLING 1957/27-28 WITH PS

6.525 SEAL, STEERING GEAR HOUSING END COVER DUST

1 5686259 1957/27-28 WITH PS - FELT /SUPERSEDES 5683127/

6.525 ADAPTER, STEERING SHAFT

1 5685293 1957/27-28 FIRST JOBS WITH PS - SHAFT TO JACKET - USE WITH 5685284
 JACKET
 1 5685892 1957/27-28 AFTER JOBS WITH PS - SHAFT TO JACKET - USE WITH 5685894
 JACKET

6.526 SPRING, STEERING SHAFT UPPER BEARING

1 3741877 1946-52/ALL, 1953-54/20-22 EXC PS, 1955-57/20-22
 1 5660476 1953-57/25-27-28

6.526 SEAT, STEERING SHAFT UPPER BEARING SPRING

1 264831 1946-54/ALL, 1955-56/20-22 ALL -27-28 EXC PS, 1957/27-28
 1 3708146 1957/20-22 - SEAL

6.527 RACE, STEERING GEAR WORM THRUST BEARING

2 259782 1946-54/20-22 EXC. POWER STEERING
 2 263917 1946-54/25-26-27-28 EXC. POWER STEERING
 2 5666683 1955-57/20-22 ALL -27-28 EXC. PS

6.530 BEARING, STEERING GEAR WORM THRUST

2 261866 1946-54/20-22 EXC. POWER STEERING
 2 262200 1946-52/25-26-27-28
 2 5681978 1953-54/ALL 1955/27-28 WITH POWER STEERING
 2 5666693 1955-57/20-22 ALL -27-28 EXC PS
 1 5683402 1956/27-28 WITH PS - INCLUDES SPRING
 1 5686070 1957/27-28 WITH PS /5685377/

6.530 SPRING KIT, THRUST BEARING CENTERING

1 5683798 1956-57/27-28 WITH PS

6.531 NUT, STEERING GEAR WORM BEARING

1 5664762 1953-54/ALL WITH POWER STEERING AND EATON PUMP INCLUDES WASHER
 1 5682242 1954-56/25-27-28 WITH POWER STEERING AND WITH VICKERS PUMP
 1 5666699 1955/27-28 EXC. POWER STEERING
 1 5684425 1957/27-28 WITH PS
 1 5682999 WASHER, LOCK NUT 1956/27-28 WITH POWER STEERING
 1 5681216 WASHER, VALVE SPOOL PRELOAD
 1 5683580 WASHER, 1957/27-28 WITH PS VALVE SPOOL PRELOAD

6.532 SCREW, STEERING GEAR WORM BEARING THRUST

1 263302 1946-54/25-26-27-28 EXC. POWER STEERING

6.532 NUT, STEERING GEAR WORM BEARING THRUST SCREW

1 263300 1946-54/25-26-27-28 EXC. POWER STEERING

6.532 WASHER, STEERING WORM THRUST SCREW

1 263304 1946-54/25-26-27-28 EXC. POWER STEERING

6.532 ADJUSTER, STEERING WORM THRUST

1 267190 1946-48/20-22
 1 5660207 1949-54/20-22 EXC. POWER STEERING
 1 5666681 1955-57/20-22 ALL -27-28 EXC PS

6.534 BEARING KIT, STEERING GEAR SHAFT

1 609943 1946-54/20-22 EXC. POWER STEERING SEE NOTE
NOTE, KIT INCLUDES 2 BEARINGS, 2 RACES AND 4 GASKETS.

6.550 BEARING, STEERING GEAR THRUST

2 262200 1953-54/25-27-28 EXC. POWER STEERING 13 ROLLERS

6.550 VALVE, STEERING GEAR HYDRAULIC

1 5680076 1953/ALL, 1954/20-22 WITH EATON PUMP 25-27-28 WITH POWER STEERING
1 5665554 1954/20-22 WITH POWER STEERING AND VICKERS PUMP
1 5683100 1955/27-28 WITH POWER STEERING
1 5683646 1956-57/27-28 WITH PS /SUPERSEDES 5683646/
2 5664907 BOLT, UNIVERSAL FITTING ELBOW
3 5684193 BOLT AND WASHER, VALVE TO HOUSING 1957/27-28 PS

6.550 SEAL O RING, OIL PIPE

10 3689837 1951-52/20-22, 1953-54/ALL WITH POWER STEERING 5/8
4 5665574 1953-54/ALL, 1955/27-28 WITH POWER STEERING TO VALVE 43/64 ID

6.550 VALVE, POWER STEERING

1 5683345 1955-57/20-22 - KIT
1 5681716 1955-57/20-22 CONTROL

6.550 ADAPTER, POWER STEERING

1 5682053 1955-57/20-22

6.551 PLUNGER, STEERING GEAR HYDRAULIC VALVE CENTERING

10 5663828 1953-54/ALL WITH POWER STEERING WITH GROOVE
10 5665638 1955/27-28 WITH POWER STEERING LESS GROOVE

6.551 SHAFT, ADAPTER

1 5682384 1955-57/20-22 WITH PS
1 5683111 NUT 1955-57/20-22 WITH PS
1 5683112 PIN, LOCK NUT 1955-57/20-22 WITH PS

6.551 LINK, STEERING GEAR VALVE SPOOL

1 5683302 1956-57/27-28 WITH PS
1 5682765 WASHER, RETAINER 1956-57/27-28 WITH PS
1 5682766 RING, RETAINING 1956-57/27-28 WITH PS

6.552 SPRING, STEERING GEAR VALVE CENTERING

5 5665555 1953-54/ALL WITH POWER STEERING
5 5683101 1955/27-28 WITH POWER STEERING
1 5683191 1956-57/27-28 WITH PS

6.552 RING, POWER STEERING VALVE ANNULUS

1 5682045 1955-57/20-22 WITH PS
1 5682050 SPRING 1955-57/20-22 WITH PS
1 5682046 WASHER, VALVE ANNULUS 1955-57/20-22 WITH PS
1 5682051 WASHER, SPRING THRUST 1955-57/20-22 WITH PS

6.552 PLUG, STEERING GEAR VALVE END

1 5683300 1956-57/27-28 WITH PS

6.552 RING, STEERING GEAR VALVE

1 5683143 1956-57/27-28 WITH PS - END PLUG RETAINING

6.552 SPRING, STEERING GEAR VALVE SPOOL REACTION CONTROL

1 5683307 1956-57/27-28 WITH PS

6.552 WASHER, STEERING GEAR VALVE SPOOL

1 5683131 1956-57/27-28 WITH PS - SPRING THRUST
1 5682765 1956/27-28 WITH POWER STEERING - ANNULUS RETAINER

6.552 ANNULUS, STEERING GEAR VALVE SPOOL

1 5683462 1956-57/27-28 WITH PS

6.552 SEAL, -O- RING

1 5683464 1956-57/27-28 WITH PS - ANNULUS INNER - /.559 - .569 ID/
1 5683463 1956-57/27-28 WITH PS - ANNULUS OUTER - /.774 - .786 ID/
1 5681876 1956-57/27-28 WITH PS - VALVE END PLUG - /.734 - .744 ID/



6.553 VALVE, HYDRAULIC STEERING GEAR CHECK

1 5663874 1953-55/ALL WITH POWER STEERING

6.554 COVER, STEERING GEAR VALVE

1 5680556 1953/25-27 WITH POWER STEERING /SUPERSEDES 5680036/
 1 5681348 1954/25-27-28 WITH POWER STEERING AND VICKERS PUMP
 1 5680556 1954/25-27-28 WITH POWER STEERING AND EATON PUMP
 1 5687561 1955-57/20-22 WITH PS - DUST /SUPERSEDES 5682059/
 1 5682472 1955/27-28 WITH PS
 1 5685257 1956-57/27-28 WITH PS - LINKAGE /SUPERSEDES 5682808/

6.554 SPACER, VALVE AND ADAPTER ANNULUS

1 5682057 1955-57/20-22 WITH PS
 1 5682379 WASHER, ADAPTER SHAFT 1955-57/20-22 WITH PS

6.554 LEVER, STEERING GEAR VALVE ACTUATING

1 5683211 1956/27-28 WITH PS
 1 5685373 1957/27-28 WITH PS

6.554 SEAL, LINKAGE COVER TO END COVER -O- RING

1 5682175 1956/27-28 WITH PS - 1.045 - 1.057 ID
 1 5685234 1957/27-28 WITH PS

6.554 SEAL, HYDRAULIC VALVE BODY TO LINKAGE COVER -O- RING

1 5682993 1956/27-28 WITH PS - 1-7/64 ID

6.555 SEAL, STEERING GEAR HYDRAULIC VALVE COVER

1 5663837 1953-54/ALL, 1955/27-28-WITH POWER STEERING

6.556 SEAL, STEERING GEAR VALVE HOUSING

2 5665836 1953-54/ALL, 1955/27-28-WITH POWER STEERING 2-13/16 ID

6.556 SEAL, POWER STEERING VALVE

1 5682049 1955-57/20-22 - SPOOL
 1 5682047 1955-57/20-22 ANNULUS INNER
 1 5682048 1955-57/20-22 ANNULUS OUTER
 2 5681553 1956/27-28 VALVE TO HOUSING
 2 5685078 1957/27-28 TO HOUSING

6.556 WASHER, POWER STEERING VALVE SEAL

1 5682107 1955-57/20-22 SPOOL
 1 5682105 1955-57/20-22 ANNULUS INNER
 1 5682106 1955-57/20-22 ANNULUS OUTER

6.560 SEAT, ADAPTER BALL

2 264946 1956-57/20-22 WITH PS
 1 5684206 SPRING 1955-57/20-22 WITH PS
 1 5681722 STUD 1955-57/20-22 WITH PS
 2 263697 PLUG 1955/20-22 WITH PS

6.560 SLEEVE, ADAPTER BEARING

1 5681725 1955-57/20-22 WITH PS

6.560 SHIELD, ADAPTER DUST

1 5681776 1955-57/20-22 WITH PS

6.560 PIN, ADAPTER LOCK

1 5682086 1955-57/20-22 WITH PS

6.560 PLUG, ADAPTER ADJUSTER BALL

1 5682385 1955-57/20-22 WITH PS

6.575 BOLT, CYLINDER FRAME BRACKET

2 3709918 1955-57/20-22 WITH PS - 7/16-20 X 1-3/16

6.576 CYLINDER, STEERING GEAR POWER

1 5663958 1953-54/ALL, 1955/27-28 - WITH PS - LESS PISTON 2-13/16 ID
 1 5686370 1955-56/20-22 WITH PS, 1957/20-22 /SUPERSEDES 5681748/

6.576 BOLT, UNIVERSAL FITTING ELBOW

2 5664907 1953-54/ALL WITH POWER STEERING



- 6.576 SEAL, ELBOW TO POWER CYLINDER
2 5665574 1953-54/ALL, 1955/27-28 WITH POWER STEERING
- 6.576 SEAL AND WIPER KIT, CYLINDER PISTON ROD
1 5682561 1955-57/20-22 WITH PS - DO NOT USE WITH CYL ASSEMBLY 5686370
- 6.577 GASKET, STEERING GEAR POWER CYLINDER TO HOUSING
1 5663876 1953-54/ALL, 1955/27-28-WITH POWER STEERING
- 6.578 PISTON, STEERING GEAR POWER CYLINDER - WITH RINGS
1 5664557 1953-54/ALL, 1955/27-28-WITH POWER STEERING
- 6.579 RING, STEERING GEAR POWER CYLINDER PISTON
2 5663824 1953-54/ALL, 1955/27-28-WITH POWER STEERING
1 5683799 1956/27-28 WITH POWER STEERING
1 5684441 1957/27-28 WITH PS
- 6.580 ROD, STEERING GEAR POWER CYLINDER PISTON
1 5663845 1953-54/ALL, 1955/27-28-WITH POWER STEERING
- 6.581 WASHER, STEERING GEAR POWER CYLINDER PISTON ROD THRUST
2 5663819 1953-54/ALL, 1955/27-28-WITH POWER STEERING
- 6.581 NUT, POWER CYLINDER PISTON ROD LOCK
1 5680151 1953-54/ALL, 1955/27-28-WITH POWER STEERING
- 6.581 SPACER, CYLINDER TO FRAME BRACKET
1 3709917 1955-57/20-22 WITH PS
2 3709454 WASHER, 13/32 1955-57/20-22 WITH PS
2 3709452 GROMMET 1955-57/20-22 WITH PS
2 3715994 GROMMET, TO RELAY AND TIE ROD 1955-57/20-22 WITH PS
- 6.584 SEAL, STEERING GEAR POWER CYLINDER ADAPTER OIL
2 5661386 1953-54/ALL, 1955/27-28-WITH POWER STEERING 2-3/4 IN.
1 5661523 1953-54/ALL, 1955/27-28-WITH POWER STEERING 1-1/8
1 5682785 1956-57/27-28 WITH PS .874 ID ID
1 5680593 1956-57/27-28 HOUSING TO ADAPTER WITH PS
1 5682852 WASHER 1956-57/27-28 WITH PS - .94 ID
- 6.584 SEAL, POWER CYLINDER ADAPTER PISTON ROD
1 5664016 1953-54/ALL, 1955/27-28-WITH POWER STEERING 5/8 ID X 1-1/8 OD/
- 6.584 ADAPTER PACKAGE, POWER CYLINDER - WITH SEALS
1 5664495 1953-54/ALL, 1955/27-28-WITH POWER STEERING
1 5685225 1956/27-28 WITH PS
1 5685261 1957/27-28 WITH PS
- 6.584 RING, ADAPTER RETAINING
1 5682851 1956-57/27-28 WITH PS
- 6.584 PIN, ADAPTER DOWEL
1 5683294 1956-57/27-28 WITH PS
- 6.584 RING, HYDRAULIC STEERING CYLINDER WIPER
1 5682516 1955-57/20-22 WITH PS
- 6.585 PLATE, STEERING GEAR POWER CYLINDER RACK STOP
1 5663822 1953-54/20-22 WITH POWER STEERING
- 6.586 RACK, STEERING GEAR POWER CYLINDER
1 5663849 1953-54/ALL, 1955/27-28 WITH POWER STEERING
- 6.586 BRACKET, CYLINDER FRAME
1 3709499 1955-57/20-22 WITH PS
- 6.586 RACK KIT, HYDRAULIC STEERING GEAR PISTON
1 5685746 1956-57/27-28 WITH PS - INCLUDES RACK, RINGS, PLUG AND SCREW
/SUPERSEDES 5685747 - 5685266/
- 6.587 PIN, STEERING GEAR POWER RACK COUPLING
1 5663850 1953-54/ALL, 1955/27-28-WITH POWER STEERING

6.590 GUIDE, STEERING GEAR POWER RACK

- 1 5682736 1953-54/ALL WITH PS
1 5682736 1955/27-28 WITH POWER STEERING

6.591 SHIM, STEERING GEAR POWER RACK COVER

- AR 5663880 1953-54/ALL, 1955/27-28-WITH POWER STEERING-/.003 THICK/
AR 5663881 1953-54/ALL, 1955/27-28-WITH POWER STEERING /.005 THICK/

6.592 COVER, STEERING GEAR POWER RACK GUIDE

- 1 5663868 1953-54/ALL, 1955/27-28-WITH POWER STEERING

6.605 PUMP, STEERING GEAR HYDRAULIC

- 1 5680082 1953/ALL WITH POWER STEERING, 1954/20-22 ALL -25-27 CAN WITH POWER STEERING EATON ROTOR PUMP
1 5680750 1953/25-27 US, 1954/ALL WITH POWER STEERING AND VICKERS PUMP
1 3713081 1955-57/20-22 WITH PS
1 5682667 1955/27-28 WITH POWER STEERING
1 5683483 1956/27-28 WITH POWER STEERING
1 5685221 1957/27-28 WITH PS - VANE TYPE

6.605 RING, ROTOR AND VANE KIT, STEERING GEAR HYDRAULIC PUMP

- 1 5680505 1954/ALL WITH VICKERS PUMP, 1955/25-27-28-WITH POWER STEERING

6.606 BRACKET, STEERING GEAR OIL PUMP

- 1 518721 1953/20-22-25 WITH POWER STEERING, 1954/20-22 ALL -25 CAN WITH POWER STEERING EATON PUMP
1 518722 1953/25 WITH POWER STEERING, 1954/27-28 US WITH POWER STEERING EATON PUMP
1 517874 1953/25 US WITH POWER STEERING, 1954/20-22-25 WITH POWER STEERING VICKERS PUMP
1 517875 1954/27-28 WITH POWER STEERING VICKERS PUMP
1 519435 1955-57/27-28 WITH PS EXC CC AND TRIPLE CARB
AR 523683 1957/27-28 WITH PS AND WITH TRIPLE CARB
1 502306 WASHER, 3/8
3 517356 SCREW, 7/16-14-3/8-24 X 4-3/16

6.606 PLATE, STEERING GEAR OIL PUMP MOUNTING

- 1 518753 1954/27-28 US POWER STEERING, VICKERS PUMP AND CAR COOLING FRONT
1 518731 1954/27-28 US POWER STEERING, VICKERS PUMP AND CAR COOLING REAR
1 520989 1955/27-28 WITH PS AND CAR COOLING, 1957/27-28 TRIPLE CARB WITH PS AND CAR COOLING
2 518732 SCREW, REAR PLATE

6.608 BODY, POWER STEERING PUMP

- 1 5680228 1953/ALL WITH POWER STEERING, 1954/20-22/ALL 25-27 CAN WITH POWER STEERING EATON PUMP WITH BUSHING AND ROTOR
1 5665669 1954/ALL WITH VICKERS PUMP, 1955/25-27-28-WITH POWER STEERING
1 5686387 1955-57/20-22 WITH PS - INCLUDES CONNECTOR /SUPERSEDES 5682336/
1 5683473 1956/27-28
1 5684945 1957/27-28 WITH PS

6.608 BOLT, UNIVERSAL FITTING ELBOW TO OIL PUMP BODY

- 1 5680155 1953/ALL WITH POWER STEERING, 1954/20-22/ALL 25-27 CAN WITH POWER STEERING EATON PUMP
1 5680154 ELBOW, FITTING 90 DEG.
2 5680177 SEAL, O RING 3/4 ID

6.608 PIN, POWER STEERING PUMP CAM RING

- 2 5680269 1954/ALL WITH VICKERS PUMP, 1955/25-27-28 WITH POWER STEERING

6.608 PIN, STEERING PUMP DOWEL

- 2 5686734 1955-57/20-22 WITH PS /SUPERSEDES 5682350/
1 5686675 1956-57/27-28 - WITH PS /SUPERSEDES 5683678/

6.609 COVER, POWER STEERING PUMP BODY

- 1 5680225 1953/ALL WITH POWER STEERING, 1954/20-22/ALL 25-27 CAN WITH POWER STEERING EATON PUMP
1 5665650 1954/ALL WITH VICKERS PUMP, 1955/27-28-WITH POWER STEERING
1 5682348 1955-57/20-22 WITH PS
1 5683475 1956/27-28 WITH POWER STEERING
1 5686097 1957/27-28 WITH PS /SUPERSEDES 5685048/
2 273916 BOLT, HEX. HD. 5/16-18 X 2-3/8
2 273917 BOLT, HEX. HD. 5/16-18 X 3-1/8



6.609 GASKET, POWER STEERING

- | | | |
|---|---------|--|
| 1 | 5680237 | 1953/ALL WITH POWER STEERING OIL PUMP RESERVOIR-EATON PUMP |
| 1 | 5680256 | 1953/ALL, 1954/20-22 ALL 25-27 CAN OIL PUMP BODY COVER-EATON PUMP |
| 1 | 5664575 | 1954/20-22 WITH POWER STEERING - TANK TO PUMP COVER |
| 1 | 5680741 | 1954/27-28 WITH VICKERS PUMP AND POWER STEERING, 1955/27-28 WITH POWER STEERING TANK TO PUMP COVER |
| 1 | 5664569 | 1954/ALL VICKERS PUMP 1955/25-27-28-TANK TO PUMP BODY |
| 1 | 5683968 | 1956-57/27-28 PUMP COVER TO RESERVOIR - WITH PS |
| 1 | 5683968 | 1956-57/27-28 PUMP BODY TO RESERVOIR - WITH PS |

6.609 GASKET AND SEAL KIT, STEERING GEAR

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|---|---------|-----------------------------------|
| 1 | 5680153 | 1953-54/20-22 WITH POWER STEERING |
|---|---------|-----------------------------------|

6.609 SEAL, POWER STEERING

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|---|---------|--|
| 2 | 5680176 | 1953/ALL, 1954/20-22 ALL 25-27 CAN 5/16-RESERVOIR TO BODY SCREW-EATON PUMP |
| 2 | 5680177 | 1953/ALL, 1954/20-22 ALL-25-27 CAN 3/4-RESERVOIR TO BODY SCREW |
| 1 | 5664015 | 1953/ALL, 1954/20-22 ALL 25-27 CAN 9/16 OIL PUMP BODY COVER-EATON PUMP |
| 2 | 5665574 | 1953-54/ALL 43/64-ELBOW TO PUMP COVER WITH EATON PUMP |
| 1 | 5680260 | 1953/ALL, 1954/25-27-28 US 13/16-VALVE CAP BUSHING-EATON PUMP |

6.609 GASKET AND SEAL KIT, STEERING GEAR OIL PUMP

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|---|---------|--|
| 1 | 5665729 | 1954/ALL, 1955/25-27-28-WITH POWER STEERING AND VICKERS PUMP |
| 1 | 5682371 | 1955-57/20-22 WITH PS |
| 1 | 5683908 | 1956/27-28 WITH POWER STEERING |
| 1 | 5685051 | 1957/27-28 WITH PS |

6.609 BUSHING, STEERING GEAR OIL PUMP VALVE CAP

- | | | |
|---|---------|---|
| 1 | 5680255 | 1953/ALL WITH POWER STEERING, 1954/20-22 ALL 25-27 CAN WITH POWER STEERING EATON PUMP |
|---|---------|---|

6.609 ELBOW, UNIVERSAL FITTING 90 DEGREE OIL PUMP COVER

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|---|---------|--|
| 1 | 5664906 | 1953-54/ALL WITH POWER STEERING EATON PUMP |
| 1 | 5664907 | BOLT, EATON PUMP |

6.609 UNION, RETURN HOSE FLARED TUBE

- | | | |
|---|---------|---|
| 1 | 5665572 | 1954/ALL WITH POWER STEERING VICKERS PUMP |
|---|---------|---|

6.609 UNION, HYDRAULIC VALVE PIPE COUPLING

- | | | |
|---|---------|---|
| 1 | 5664020 | 1953/25-27, 1954/ALL, 1955-57/27-28 WITH PS - WITH VICKERS PUMP |
|---|---------|---|

6.610 ROTOR, STEERING GEAR OIL PUMP

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|---|---------|---|
| 1 | 5681081 | 1953/ALL WITH POWER STEERING, 1954/20-22/ALL 25-27 CAN WITH POWER STEERING EATON PUMP |
| 1 | 5664585 | 1954/ALL WITH VICKERS PUMP, 1955/27-28-WITH POWER STEERING |
| 1 | 5682362 | 1955-57/20-22 WITH PS |
| 1 | 5683680 | 1956-57/27-28 WITH PS |

6.610 VANE KIT, STEERING GEAR OIL PUMP ROTOR

- | | | |
|---|---------|--|
| 1 | 5664610 | 1954/ALL WITH VICKERS PUMP, 1955/27-28-WITH POWER STEERING |
| 1 | 5682372 | 1955-57/20-22 WITH PS |
| 1 | 5683488 | 1956-57/27-28 WITH VICKERS PUMP WITH PS |

6.610 REPAIR KIT, STEERING GEAR OIL PUMP

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|---|---------|---|
| 1 | 5681964 | 1954/ALL, 1955/27-28 WITH POWER STEERING VICKERS PUMP |
|---|---------|---|

6.611 SEAL, STEERING GEAR HYDRAULIC PUMP RING

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|---|---------|---|
| 2 | 5664578 | 1954/ALL WITH VICKERS PUMP, 1955-56/27-28 WITH POWER STEERING |
|---|---------|---|

6.611 RING, POWER STEERING PUMP CAM OR ROTOR

- | | | |
|---|---------|---|
| 1 | 5681137 | 1953/25-27 US WITH POWER STEERING, 1954/ALL WITH POWER STEERING VICKERS PUMP, 1955/27-28 WITH POWER STEERING /SUPERSEDES 5665438/ |
| 1 | 5682361 | 1955-57/20-22 WITH PS |
| 1 | 5683681 | 1956/27-28 |
| 1 | 5685047 | 1957/27-28 WITH PS |

6.611 SEAL, STEERING GEAR ADAPTER TO END COVER

- | | | |
|---|---------|-----------------------|
| 1 | 5680593 | 1956-57/27-28 WITH PS |
|---|---------|-----------------------|



- 6.612 SPRING, OIL PUMP FLOW CONTROL VALVE PLUNGER
 1 5665652 1954/ALL WITH VICKERS PUMP, 1955/25-27-28-WITH POWER STEERING
 1 5683871 1956/27-28 WITH POWER STEERING
 1 5684941 1957/27-28 WITH PS
- 6.612 PLATE, POWER STEERING PUMP PRESSURE
 1 5665760 1954/ALL WITH VICKERS PUMP, 1955/25-27-28-WITH POWER STEERING
 1 5682359 1955-57/20-22 WITH PS
 1 5683543 1956/27-28 WITH POWER STEERING
 1 5685071 1957/27-28 WITH PS
- 6.612 PLATE, STEERING PUMP COVER
 1 5682547 1955-57/20-22 WITH PS
 1 5682548 SPRING 1955-57/20-22 WITH PS
- 6.612 SPRING, STEERING PUMP FLOW CONTROL
 1 5682367 1955-57/20-22 WITH PS
- 6.612 SEAL, STEERING PUMP
 1 5680593 1955-57/20-22 WITH PS - BODY
 1 5682364 1955-57/20-22 WITH PS - PRESSURE PLATE
 1 5680711 1955-57/20-22 WITH PS - FLOW CONTROL VALVE PLUG
- 6.612 PLUG, PUMP PLUNGER RETAINING
 1 5682690 1955-57/20-22 WITH PS
- 6.614 SHAFT, POWER STEERING PUMP DRIVE
 1 5681027 1953/ALL WITH PS, 1954/25-27-28 US WITH PS EATON PUMP
 1 5681951 1954/ALL WITH POWER STEERING VICKERS PUMP, 1955/27-28 WITH PS
 1 5681027 1954/20-22 ALL -25-27 CAN. WITH POWER STEERING EATON PUMP
 1 5683544 1956/27-28 WITH PS
 1 5684949 1957/27-28 WITH PS
- 6.614 SHAFT AND PULLEY REPAIR KIT, POWER STEERING
 1 517896 1953/ALL WITH POWER STEERING, 1954/20-22/ALL -25-27 CAN WITH POWER STEERING EATON PUMP
- 6.614 PIN, STEERING GEAR OIL PUMP ROTOR DRIVE
 1 5680258 1953/ALL WITH POWER STEERING, 1954/20-22/ALL 25-27 CAN WITH POWER STEERING EATON PUMP
- 6.614 KIT, PUMP DRIVE SHAFT AND SEAL
 1 5681951 1955/27-28-POWER STEERING
 1 5683572 1956/27-28 WITH POWER STEERING
- 6.615 BEARING, STEERING GEAR OIL PUMP SHAFT
 1 954609 1953/ALL WITH POWER STEERING, 1954/20-22 ALL 25-27 CAN WITH POWER STEERING EATON PUMP
 1 903201 1954/ALL WITH VICKERS PUMP, 1955/27-28-WITH POWER STEERING-INNER
 1 954211 1954/ALL WITH VICKERS PUMP, 1955-56/27-28 WITH POWER STEERING - OUTER
 1 5683561 1956/27-28 WITH POWER STEERING - INNER
 1 5684946 1957/27-28 WITH PS
- 6.615 ROTOR AND VANE KIT, PUMP
 1 5686736 1955-57/20-22 WITH PS /SUPERSEDES 5682370/
- 6.615 REPAIR KIT STEERING GEAR HYDRAULIC PUMP
 1 5682130 1953-54/20-22 WITH POWER STEERING
 NOTE, INCLUDES DRIVE BEARINGS, RINGS, ROTOR, SEAL, VANE AND DRIVE SHAFT.
- 6.615 SLEEVE, STEERING PUMP ALIGNMENT
 1 5682627 1955-57/20-22 WITH PS
- 6.616 RING, POWER STEERING PUMP SHAFT BEARING RETAINER
 1 5680259 1953/ALL WITH POWER STEERING, 1954/20-22/ALL 25-27 CAN WITH POWER STEERING EATON PUMP
 1 5665651 1954/ALL WITH VICKERS PUMP, 1955-56/27-28 WITH POWER STEERING SNAP
 1 5684935 1957/27-28 WITH PS - RETAINING
 1 5684948 1957/27-28 WITH PS - OUTER

6.617 SEAL, POWER STEERING PUMP SHAFT OIL

- | | | |
|---|---------|---|
| 1 | 5681410 | 1953/25-27 US, 1954/ALL-WITH VICKERS PUMP, 1955/27-28-WITH POWER STEERING |
| 1 | 5680261 | 1953/ALL WITH POWER STEERING, 1954/20-22/ALL 25-27 CAN WITH POWER STEERING EATON PUMP |
| 1 | 5682341 | 1955-57/20-22 WITH PS |
| 1 | 5683898 | 1956-57/27-28 |

6.622 PLATE, RELIEF AND FLOW CONTROL VALVE ORIFICE

- | | | |
|---|---------|---|
| 1 | 5680079 | 1953/ALL WITH POWER STEERING, 1954/20-22/ALL 25-27 CAN WITH POWER STEERING EATON PUMP |
|---|---------|---|

6.622 VALVE PACKAGE, STEERING GEAR RELIEF AND FLOW CONTROL

- | | | |
|---|---------|--|
| 1 | 5680249 | 1953/ALL WITH POWER STEERING, 1954/20-22/ALL 25-27 CAN WITH POWER STEERING EATON PUMP /SUPERSEDES 5680368/ |
|---|---------|--|

6.622 RING, RELIEF AND FLOW CONTROL VALVE RETAINING

- | | | |
|---|---------|---|
| 1 | 5680250 | 1953/ALL WITH POWER STEERING, 1954/20-22/ALL 25-27 CAN WITH POWER STEERING EATON PUMP |
|---|---------|---|

6.622 SPRING, STEERING GEAR RELIEF AND FLOW CONTROL VALVE

- | | | |
|---|---------|--|
| 1 | 5680262 | 1953/ALL WITH POWER STEERING, 1954/20-22/ALL 25-27 CAN WITH POWER STEERING 2-1/8 LONG-EATON PUMP |
|---|---------|--|

6.624 VALVE, POWER STEERING PUMP FLOW CONTROL

- | | | |
|---|---------|---|
| 1 | 5665656 | 1954/ALL WITH VICKERS PUMP, 1955/25-27-28-WITH POWER STEERING |
| 1 | 5682354 | 1955-57/20-22 WITH PS |
| 1 | 5685206 | 1956/27-28 WITH PS |
| 1 | 5685207 | 1957/27-28 WITH PS /SUPERSEDES 5685449/ |
- NOTE. INCLUDES RELIEF VALVE BALL, SPRING, GUIDE, ADJUSTING SCREW AND PLUNGER.

6.630 FILTER, STEERING PUMP OIL

- | | | |
|---|---------|--------------------------------|
| 1 | 5682358 | 1955-57/20-22 WITH PS |
| 1 | 5682360 | RETAINER 1955-57/20-22 WITH PS |
| 1 | 5682366 | SPRING 1955-57/20-22 WITH PS |

6.635 RESERVOIR, STEERING GEAR OIL PUMP

- | | | |
|---|---------|---|
| 1 | 5681696 | 1953/25-27 US, 1954/ALL PS - VICKERS PUMP /SUPERSEDES 5664581/ |
| 1 | 5680238 | 1953/ALL WITH PS, 1954/20-22/ALL 25-27 CAN WITH PS - EATON PUMP |
| 1 | 5682674 | 1955/27-28 WITH POWER STEERING |
| 1 | 5682507 | 1955-57/20-22 WITH PS |
| 1 | 5683904 | 1956/27-28 WITH POWER STEERING |
| 1 | 5685223 | 1957/27-28 WITH PS |
| 1 | 5685269 | BOLT 1956/27-28 WITH PS - COVER |

6.635 COVER, POWER STEERING PUMP TANK

- | | | |
|---|---------|---|
| 1 | 5680234 | 1953/ALL WITH POWER STEERING, 1954/20-22/ALL 25-27 CAN WITH POWER STEERING EATON PUMP |
| 1 | 5680157 | 1954/ALL WITH VICKERS PUMP AND POWER STEERING |
| 1 | 5682672 | 1955/27-28 WITH POWER STEERING-RESERVOIR |
| 1 | 5683388 | 1956-57/27-28 WITH PS - RESERVOIR |

6.635 BODY, STEERING GEAR OIL PUMP RESERVOIR INLET ORIFICE

- | | | |
|---|---------|---|
| 1 | 5680254 | 1953/ALL WITH POWER STEERING, 1954/20-22/ALL 25-27 CAN WITH POWER STEERING EATON PUMP |
|---|---------|---|

6.635 GASKET, STEERING GEAR OIL PUMP

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|---|---------|---|
| 1 | 5680237 | 1953/ALL WITH POWER STEERING, 1954/20-22/ALL 25-27 CAN WITH POWER STEERING RESERVOIR-EATON PUMP |
| 1 | 5664930 | 1954/ALL WITH VICKERS PUMP AND POWER STEERING-RESERVOIR |
| 1 | 5664570 | 1954/ALL WITH VICKERS PUMP AND POWER STEERING-COVER BOLT |
| 1 | 5682365 | 1955-57/20-22 WITH PS - RESERVOIR |
| 1 | 5682123 | 1955-57/27-28 WITH PS RESERVOIR COVER - WITH VICKERS PUMP |

6.635 WASHER, OIL PUMP RESERVOIR COVER BOLT

- | | | |
|---|---------|---|
| 1 | 5664573 | 1954/ALL WITH VICKERS PUMP AND POWER STEERING |
| 1 | 5682657 | 1955/27-28 WITH POWER STEERING |
| 1 | 5682148 | 1956-57/27-28 WITH PS |



- 6.635 GUIDE, OIL PUMP RESERVOIR
 1 5680257 1953/ALL WITH POWER STEERING, 1954/20-22/ALL 25-27 CAN WITH POWER STEERING FILTER-EATON PUMP
 1 5664577 1954/ALL WITH VICKERS PUMP AND POWER STEERING-COVER BOLT
- 6.635 RING, OIL PUMP RESERVOIR CLAMPING
 1 5680229 1953/ALL WITH POWER STEERING, 1954/20-22/ALL 25-27 CAN WITH POWER STEERING EATON PUMP
- 6.635 ELEMENT, OIL PUMP RESERVOIR FILTER
 1 5664466 1953/ALL WITH POWER STEERING, 1954/20-22/ALL 25-27 CAN WITH POWER STEERING EATON PUMP
- 6.635 VALVE AND HANDLE, OIL PUMP RELIEF
 1 5680244 1953/ALL WITH POWER STEERING, 1954/20-22/ALL 25-27 CAN WITH POWER STEERING EATON PUMP
- 6.635 SPACER, HYDRAULIC PUMP GASKET
 4 5665571 1954/ALL WITH VICKERS PUMP, 1955/25-27-28-WITH POWER STEERING
- 6.635 SCREW AND WASHER, PUMP TANK TO PUMP BODY
 4 5683542 1956-57/27-28 PUMP RESERVOIR TO PUMP BODY WITH PS 1/4-20 X 15/16/
- 6.635 CAP, STEERING PUMP OIL FILLER
 1 5687267 1955-57/20-22 WITH PS /SUPERSEDES 5682502/
- 6.635 WASHER, PUMP RESERVOIR BOLT SEALING
 2 5682369 1955-57/20-22 WITH PS
- 6.635 SCREEN, HYDRAULIC STEERING PUMP FILLER
 1 5682509 1955-57/20-22 WITH PS
- 6.635 RETAINER, STEERING GEAR OIL PUMP RESERVOIR FILTER
 1 5683870 1956/27-28 WITH POWER STEERING
- 6.635 MANIFOLD, STEERING GEAR OIL PUMP RESERVOIR BODY
 1 5683874 1956-57/27-28 WITH PS
 1 5683885 SPRING 1956/27-28 WITH POWER STEERING
- 6.635 FILTER, STEERING GEAR OIL PUMP RESERVOIR BODY MANIFOLD
 1 5683882 1956-57/27-28 WITH PS
 1 5685072 1957/27-28 WITH PS INCLUDES RETAINER
- 6.635 PLATE, STEERING GEAR OIL PUMP RESERVOIR BODY
 1 5682658 1955/27-28 WITH PS
- 6.653 VALVE, GEAR CHECK
 1 5663874 1953-54/ALL, 1955/27-28-WITH POWER STEERING
- 6.655 PULLEY, STEERING GEAR OIL PUMP
 1 517337 1953/ALL WITH POWER STEERING, 1954/20-22/ALL 25-27 CAN WITH POWER STEERING EATON PUMP
 1 517340 1953-54/ALL WITH POWER STEERING IDLER
 1 517895 1954/ALL WITH POWER STEERING VICKERS PUMP EXC. CAR COOLING
 1 518687 1954/25-27-28 US, 1955-56/27-28 WITH VICKERS PUMP POWER STEERING AND CAR COOLING
 1 519438 1955-56/27-28 WITH POWER STEERING EXC. CAR COOLING
 1 519439 1955-56/27-28 WITH POWER STEERING EXC. CAR COOLING - GUIDE
 1 524208 1957/27-28 WITH PS EXC CC AND EXC TRIPLE CARB
 1 524207 1957/27-28 WITH PS WITH CAR COOLING AND TRIPLE CARB
 1 524763 1957/27-28 WITH PS EXC CAR COOLING AND EXC TRIPLE CARB - GUIDE
 1 524979 1957/27-28 WITH PS AND TRIPLE CARB - GUIDE
- 6.655 WASHER, OIL PUMP PULLEY TO PUMP
 1 517338 1953/ALL FIRST JOBS WITH POWER STEERING 5/16-EATON PUMP
 1 501215 1953/ALL AFTER JOBS WITH POWER STEERING, 1954/20-22/ALL 25-27 CAN WITH POWER STEERING 3/8 EATON PUMP
 1 563979 1953/25-27 US, 1954/ALL, 1955-57/27-28 WITH PS - VICKERS PUMP



6.655 KEY, PUMP SHAFT WOODRUFF

1 5680083 1953/ALL WITH POWER STEERING, 1954/20-22/ALL 25-27 CAN WITH POWER STEERING EATON PUMP

6.660 BELT, STEERING GEAR OIL PUMP

1 517323 1953/ALL WITH POWER STEERING, 1954/20-22/ALL 25-27 CAN WITH POWER STEERING EATON PUMP

1 517873 1954/ALL

1 519434 1955-57/27-28 WITH PS EXC CAR COOLING AND EXC TRIPLE CARB

1 529358 1957/27-28 PS WITH TRIPLE CARB EXC CAR COOLING

6.670 HOSE, STEERING GEAR OIL PRESSURE

1 5680430 1953/20-22 1954/25-27 CAN WITH POWER STEERING AND VICKERS PUMP

1 5680042 1953/25-27 WITH POWER STEERING, 1954/25-27 CAN WITH POWER STEERING EATON PUMP

1 5681042 1954/25-27-28 WITH POWER STEERING VICKERS PUMP

1 5681083 1954/20-22 WITH POWER STEERING WITH VICKERS PUMP GROMMET

1 5682487 1955/27-28 WITH POWER STEERING

1 5683091 1956/27-28 WITH POWER STEERING

1 5685503 1957/27-28 WITH PS

1 5685502 1957/27-28 WITH PS AND WITH FI

6.670 HOSE, PUMP TO CONTROL VALVE OUTLET

1 3710614 1955-57/20-22 WITH 6 CYL AND PS

1 3716728 1955-56/20-22 WITH V-8 AND PS, 1957/20-22 WITH V-8 AND PS EXC TG

6.671 HOSE, STEERING GEAR OIL RETURN

1 5680431 1953-54/20-22 WITH POWER STEERING AND EATON PUMP

1 5680043 1953/25-27 WITH POWER STEERING, 1954/25-27 CAN WITH POWER STEERING EATON PUMP

1 5681035 1953/25-27 US WITH POWER STEERING, 1954/25-27-28 WITH POWER STEERING AND VICKERS PUMP

1 5681082 1954/20-22 WITH POWER STEERING AND VICKERS PUMP

1 5682488 1955/27-28 WITH POWER STEERING

1 5685032 1956/27-28 WITH PS /SUPERSEDES 5683926/

1 5683929 PIPE, RETURN LINE HOSE 1957/27-28 WITH PS

6.671 CLIP, OIL PUMP HOSE TO BATTERY SUPPORT

1 517645 1953-54/25-27-28 WITH POWER STEERING

6.671 HOSE, CONTROL VALVE

2 3710596 1955-57/20-22 WITH PS - TO CYLINDER

1 3710615 1955-57/20-22 WITH 6 CYL AND PS - TO PUMP

1 3722697 1955-56/20-22 WITH V-8 AND PS, 1957/20-22 WITH V-8 AND PS EXC TG - TO PUMP

1 5685227 1957/27-28 WITH PS

6.671 HOSE, HYDRAULIC STEERING PUMP TO CONTROL VALVE

1 3745129 1957/20-22 TG WITH PS - OUTLET

1 3745128 1957/20-22 TG WITH PS - INLET

6.672 BRACKET, STEERING HOSE CLIP

1 5845305 1953-54/20-22 WITH POWER STEERING AND EATON PUMP

6.672 SHIELD, CONTROL VALVE HEAT

1 3715008 1955/20-22 WITH PS, 1957/20-22 EXC TG - WITH PS - TO PUMP

1 3715004 1955-56/20-22 WITH V-8 AND PS EXC 4 BC - TO CYL HOSE

1 3743218 1957/20-22 V-8 WITH PS EXC 4 BC - TO CYL HOSE

6.672 GROMMET, PUMP TO CONTROL VALVE HOSE LOWER

1 3710617 1955-57/20-22 WITH 6 CYL AND WITH PS

1 3722698 1955-57/20-22 WITH V-8 AND PS

1 3710618 CLAMP 1955-57/20-22 WITH PS

6.673 UNION, STEERING GEAR

1 5665614 1953/ALL, 1954/20-22 WITH EATON PUMP -25-27-28, 1955/27-28-WITH POWER STEERING-PRESSURE LINE HOSE

1 5664020 1953/25-27 WITH PS, 1954/ALL WITH PS, 1955-57/27-28 WITH PS EXC FI

1 5665572 1954/ALL WITH VICKERS PUMP, 1955/25-27-28-WITH POWER STEERING-RETURN HOSE IN PUMP



6.673 CONNECTOR, PUMP BODY INVERTED FLARED

1	5682339	1955-57/20-22 WITH PS - 7/32 ID X .410 - .420 OD
1	5682044	1955/20-22, 1956-57/ALL - WITH PS ON ALL - .25 ID X .530 - .520 OD
1	5681757	1956-57/27-28 WITH PS VALVE BODY 1/4 TUBE

6.673 SEAT, HYDRAULIC STEERING VALVE

3	5681757	1955-57/20-22 - INVERTED FLARED
---	---------	---------------------------------

6.674 SEAL O RING

AR	5664015	1953-54/ALL WITH PS, 1955-57/27-28 WITH PS - RETURN AND PRESSURE HOSES 9/16 ID
1	5664142	1953/ALL, 1954/20-22 WITH EATON PUMP -25-27-28, 1955/27-28-WITH POWER STEERING-VALVE FITTING PRESSURE LINE
AR	3689837	1953/25-27 WITH POWER STEERING OIL PIPE CONNECTOR /SUPERSEDES 5662821/
1	5665574	1954/ALL, 1955/27-28-WITH POWER STEERING INLET CONNECTOR RETURN LINE

6.677 TUBE, POWER CYLINDER TO HOUSING BLEED LINE

1	5663872	1953-54/20-22 WITH POWER STEERING AND EATON PUMP
1	5680912	1954/20-22 WITH POWER STEERING AND VICKERS PUMP

6.677 PIPE, STEERING GEAR VALVE

1	5680024	1953-54/20-22 WITH POWER STEERING AND EATON PUMP TO HEAD END OF CYLINDER
1	5680023	1953-54/20-22 WITH POWER STEERING AND EATON PUMP TO ROD END OF CYLINDER
1	5663908	1953-54/25-27-28 WITH POWER STEERING TO ROD END OF CYLINDER
1	5680937	1954/20-22 WITH POWER STEERING AND VICKERS PUMP TO HEAD END OF CYLINDER
1	5680899	1954/20-22 WITH POWER STEERING AND VICKERS PUMP TO ROD END OF CYLINDER
1	5682413	1955/27-28-WITH POWER STEERING TO ROD END OF CYLINDER

6.678 PIPE, VALVE TO HEAD END OF POWER CYLINDER

1	5663907	1953-54/25-27-28 WITH POWER STEERING
1	5682412	1955/27-28-WITH POWER STEERING

6.679 ELBOW, OIL PIPE UNIVERSAL FITTING 90 DEGREES

1	5664906	1953-54/ALL, 1955/27-28-WITH POWER STEERING
4	5664907	BOLT, WITH POWER STEERING

6.679 ELBOW, STEERING GEAR UNIVERSAL 90 DEGREES

1	5681023	1954/20-22 WITH POWER STEERING AND VICKERS PUMP
1	5681024	BOLT 1954/20-22 WITH POWER STEERING AND VICKERS PUMP
1	3716556	BOLT, RELAY ROD CLEVIS 1955-57/20-22 WITH PS

6.681 PIPE, HYDRAULIC VALVE BLEED LINE

1	5663906	1953-54/25-27-28 WITH POWER STEERING
1	5681840	1955/27-28 WITH POWER STEERING

6.750 BRACKET, STEERING COLUMN

1	508037	1946-48/25-27 EXC. /-07-07D/
1	508038	1946-48/25-27 /-07-07D/
1	508039	1946-47/26-28
1	511890	1949/25-27 UPPER
1	512473	1949-52/25-27 LOWER
1	513796	1950-52/25-27 UPPER
1	5841888	1953-54/20-22 UPPER
1	5841890	1953-54/20-22 LOWER
1	516821	1953-54/25-27-28 UPPER
1	516822	1953-54/25-27-28 LOWER
1	518285	1955-56/27-28
1	523301	1957/27-28 TO INSTRUMENT PANEL
4	512730	BOLT 1949/25-27 TO INSTRUMENT PANEL

6.750 PLATE, STEERING COLUMN

1	5803772	1946-48/20-22
1	508014	1946-48/25-26-27-28 BRACKET TAPPING
1	5836156	1949-50/20-22, 1951-52/20-22 EXC. WITH AIRFLOW HEATER UPPER-FINISH
1	5836157	1949-52/20-22 LOWER -FINISH
1	511893	1949/25-27 EXC. WITH UNDERSEAT HEATER UPPER-FINISH
1	511892	1949/25-27 LOWER
1	513755	1950-51/25-27 EXC. WITH UNDERSEAT HEATER, 1952/25-27 UPPER-FINISH
1	515782	1950-52/25-27 LOWER



FRONT SUSPENSION
STEERING

1946-
-1957

Pontiac **PARTS**
CATALOGUE NO. 572

6.750 - 6.758

- | | | |
|---|---------|---|
| 1 | 5847544 | 1955/20-22 EXC. WITH HEATER, HEATER CONTROL AND STEERING COLUMN OPENING |
| 1 | 5756200 | 1956/20-22 EXC. WITH HEATER - HEATER CONTROL AND STEERING COLUMN OPENING |
| 2 | 511518 | WASHER, CUP 1949-52/ALL EXC. WITH UNDERSEAT AND AIRFLOW HEATERS TO INSTRUMENT PANEL |
- 6.750 RETAINER, STEERING COLUMN BRACKET
- | | | |
|---|---------|---------------|
| 2 | 5841915 | 1953-54/20-22 |
|---|---------|---------------|
- 6.750 BEZEL, STEERING COLUMN OPENING
- | | | |
|---|---------|---|
| 1 | 5847521 | 1955-56/20-22 |
| 1 | 518829 | 1955/27-28, 1956/27 /-64DF/ -28 |
| 1 | 522102 | 1956/27 EXC. /-64DF/ RUBBER |
| 1 | 5759705 | 1957/20-22 |
| 2 | 516711 | NUT, 10-12 |
| 1 | 5785349 | NUT, 3/16 CONSISTS OF 25 PCS OF 3712372 |
- 6.750 CLAMP, STEERING GEAR JACKET UPPER
- | | | |
|---|---------|---------------|
| 1 | 5847393 | 1955-56/20-22 |
|---|---------|---------------|
- 6.750 SUPPORT, STEERING COLUMN
- | | | |
|---|---------|------------------|
| 1 | 4690493 | 1957/27-28 RIGHT |
| 1 | 4690494 | 1957/27-28 LEFT |
- 6.751 SCREW, STEERING COLUMN LOWER BRACKET TO INSTRUMENT PANEL
- | | | |
|---|--------|----------------------------|
| 2 | 515637 | 1953-54/ALL, 1955-56/27-28 |
|---|--------|----------------------------|
- 6.758 INSULATOR, GEARSHIFT CONTROL SHAFT JACKET
- | | | |
|---|---------|---------------|
| 1 | 3664757 | 1946-48/20-22 |
|---|---------|---------------|
- 6.758 WASHER, STEERING COLUMN BRACKET
- | | | |
|---|--------|-----------------------------------|
| 4 | 511891 | 1949-52/25-27 TO INSTRUMENT PANEL |
|---|--------|-----------------------------------|
- 6.758 GROMMET, STEERING MAST JACKET
- | | | |
|---|---------|---------------|
| 1 | 3653690 | 1946-48/20-22 |
|---|---------|---------------|
- 6.758 COVER, STEERING GEAR TOE PANEL SEAL
- | | | |
|---|---------|----------------------------|
| 1 | 3691548 | 1949-51/ALL, 1952-54/20-22 |
|---|---------|----------------------------|
- 6.758 SEAL, STEERING GEAR JACKET DASH
- | | | |
|---|---------|--|
| 1 | 3713846 | 1955-57/20-22 EXC. ST |
| 1 | 3724135 | COVER 1955/20-22 AT EXC POWER BRAKES /3713847/ |
| 1 | 3723514 | COVER 1955/20-22 AT WITH POWER BRAKES, 1956/20-22 AT /3713935/ |
| 1 | 3733233 | COVER 1957/20-22 EXC PB - WITH TG AND PG |
| 1 | 3733235 | COVER 1957/20-22 WITH PB |
- 6.758 SEAL, JACKET AND CLUTCH PEDAL PUSH ROD DASH
- | | | |
|---|---------|---|
| 1 | 3738329 | 1955-56/20-22 EXC AT /SUPERSEDES 3713849/ |
| 1 | 3738327 | 1957/20-22 EXC AT |
| 1 | 3723411 | COVER 1955-56/20-22 EXC AT AND POWER BRAKES /3713851/ |
| 1 | 3723413 | COVER 1955-56/20-22 WITH POWER BRAKES EXC AT |
| 1 | 3733227 | COVER, STEERING GEAR 1957/20-22 EXC TG AND PG |
- 6.758 INSULATOR, STEERING COLUMN TO BRACKET
- | | | |
|---|--------|---|
| 1 | 518286 | 1955/27-28 EXC. /-19SD-37SD-64DF/, 1956/27 EXC. /-64DF/ -28 EXC. /-37SD-39SD/ BLACK |
| 1 | 518287 | 1955-57/27-28 TO INSTRUMENT PANEL |
| 1 | 520611 | 1955/28 /-19SD-37SD/ FIREGOLD |
| 1 | 520610 | 1955/28 /-19SD-37SD/ TURQUOISE BLUE |
| 1 | 523300 | 1957/27-28 EXC PS BLACK |
| 1 | 524719 | 1957/27-28 WITH PS - BLACK |
- 6.758 RETAINER, CLUTCH PEDAL PUSH ROD DASH SEAL
- | | | |
|---|---------|------------------------|
| 1 | 3713869 | 1955-57/20-22 ST |
| 1 | 3714329 | PLATE 1955-57/20-22 ST |
- 6.758 SEAL, STEERING GEAR TOE PAN
- | | | |
|---|---------|---------------|
| 1 | 3663520 | 1946-48/20-22 |
| 1 | 3691549 | 1949-54/20-22 |



6.758 SHIM, STEERING GEAR JACKET UPPER CLAMP

1 3720602 1955-57/20-22

6.758 SPRING, STEERING JACKET SEAL

1 3721434 1955/20-22 AFTER JOBS, 1956-57/20-22

1 3721435 SEAT 1955/20-22 AFTER JOBS, 1956-57/20-22

1 3721436 WASHER, 1955/20-22 AFTER JOBS, 1956-57/20-22

NOTE. NO SIMILAR PART USED ON FIRST JOBS.

6.758 SEAL, STEERING GEAR JACKET

4 3715246 1955/20-22 FIRST JOBS 3/4 ID X 1.5 OD

1 3715246 1955/20-22 AFTER JOBS, 1956-57/20-22 3/4 ID X 1.5 OD

1 3721433 1955/20-22 AFTER JOBS, 1956-57/20-22

6.760 CLAMP, STEERING MAST JACKET

1 369593 1946-48/20-22

6.760 CLAMP, STEERING COLUMN

1 5808478 1946-48/20-22

1 3664752 1946-48/20 EXC. /-07/ -22 COWL-UPPER

1 3664751 1946-48/20 /-07/ COWL-UPPER

1 5836107 1949-52/20-22 SUPPORT-UPPER

1 5836108 1949-52/20-22 SUPPORT-LOWER

1 3726437 1955-57/20-22 LOWER

1 5760172 1957/20-22 UPPER

1 3710662 PLATE, LOWER CLAMP 1955-57/20-22

6.760 BRACKET, STEERING GEAR JACKET

1 5847392 1955-56/20-22

1 5760171 1957/20-22

6.760 SUPPORT, STEERING COLUMN

1 4690493 1957/27-28 - RIGHT

1 4690494 1957/27-28 - LEFT

6.764 INSULATOR, STEERING GEAR COWL -U- BOLT LOWER

1 3664758 1946-48/20-22

6.765 BOLT, STEERING COLUMN COWL LOWER CLAMP TO INSTRUMENT PANEL

1 5805160 1946-48/20 EXC. /-07/ 22 3-13/16 IN.

1 5808601 1946-48/20 EXC. /-07/ -22 5/16-24 X 4 IN.

2 5808600 1946-48/20 /-07/ 5/16-24 X 4-1/4 IN.

6.785 HOUSING, PITMAN SHAFT

1 264814 1946-48/20-22

6.786 BUSHING, PITMAN SHAFT

2 266316 1946-52/20-22 /SUPERSEDES 1783135/

AR 266316 1946-48/25-26-27-28, 1949-52/25-27-28, 1953-54/20-22 WITH POWER
STEERING 25-27-28 ALL, 1955/ALL /SUPERSEDES 5662798/AR 266316 1953/20-22 EXC POWER STEERING WORM AND ROLLER TYPE FIRST JOBS
/SUPERSEDES 5662798/

1 148418 1953/20-22 EXC. POWER STEERING NEEDLE TYPE AFTER JOBS

1 148418 1954/20-22 EXC. POWER STEERING

1 266316 1956/20-22 ALL -27-28 EXC PS, 1957/ALL

1 5683367 1956/27-28 WITH PS

1 5687117 1957/27-28 WITH PS - NEEDLE BEARING /SUPERSEDES 442612/

6.786 BEARING, STEERING GEAR PITMAN SIDE COVER

1 451974 1953/20-22 AFTER JOBS EXC POWER STEERING, 1954/20-22 EXC POWER
STEERING

6.788 BOLT, PITMAN SHAFT HOUSING ADJUSTING

1 259255 1946-48/20-22

6.789 SLEEVE, PITMAN SHAFT HOUSING ADJUSTING

1 259265 1946-48/20-22



- 6.791 BOLT, PITMAN SHAFT HOUSING PIVOT
1 2105636 1946-48/20-22 /SUPERSEDES 259256/
- 6.797 BRACKET, STEERING GEAR FRAME
1 3704296 1953-54/20-22 WITH POWER STEERING AND EATON PUMP
- 6.797 PLATE, STEERING GEAR MOUNTING
1 350402 1946-54/20-22
- 6.797 SHIELD, STEERING GEAR HOUSING
1 3700401 1949-52/20-22
AR 3659780 SCREW, HEX. HD. METAL NO. 14-10 X 1/2
AR 3650059 SCREW, HEX. HD. SELF TAPPING NO. 14-10 X 3/4
- 6.797 SHIM, STEERING GEAR MOUNTING
AR 3720824 1955-57/20-22
AR 3735658 1957/20-22 - JACKET BRACKET
- 6.803 HOUSING, STEERING GEAR
1 265761 1946-48/20-22
1 263417 1946-48/25-26-27-28
1 5661895 1949/20-22, 1950/20-22 FIRST JOBS TO SERIAL 0200814232
1 5665659 1949-52/25-27, 1953-54/25-27-28 EXC POWER STEERING
1 1813050 1950/20-22 AFTER JOBS AFTER SERIAL 0200814232
1 5664337 1951-52/20-22 SATIN GREY
1 1813666 1953/20-22 EXC POWER STEERING BEFORE SERIAL 3206918694
1 5665925 1953/20-22 EXC POWER STEERING ON AND AFTER SERIAL 3206918694, 1954/20-22 EXC POWER STEERING
1 5680207 1953-54/20-22 WITH POWER STEERING AND EATON PUMP
1 5680034 1953-54/25-27-28 WITH POWER STEERING
1 5680723 1954/20-22 WITH POWER STEERING AND VICKERS PUMP
1 5671169 1955-57/20-22
1 5667354 1955/27-28 EXC. POWER STEERING
1 5682471 1955/27-28 WITH POWER STEERING
1 5668483 1956-57/27-28 EXC PS
1 5683201 1956/27-28 WITH POWER STEERING
1 5685810 1957/27-28 WITH PS /SUPERSEDES 5685323/
3 554670 WASHER, LOCK 7/16
- 6.805 GASKET, PITMAN SHAFT HOUSING
1 261883 1946-48/20-22
- 6.806 BEARING, STEERING GEAR WORM UPPER ROLLER
1 453896 1953-54/ALL, 1955/27-28-WITH POWER STEERING-IN LOWER HOUSING
- 6.806 SEAL, STEERING GEAR WORM UPPER BEARING OIL
1 5663834 1953-54/ALL, 1955/27-28-WITH POWER STEERING-IN LOWER HOUSING
- 6.806 VENTILATOR, STEERING GEAR
1 2140049 1953-54 ALL WITH POWER STEERING
- 6.806 PLUG, POWER STEERING GEAR VENTILATOR AND FILLER
1 5681084 1953-54/ALL, 1955/27-28 WITH POWER STEERING
- 6.806 SEAL, STEERING GEAR SHAFT DUST
1 5668293 1955-57/20-22
- 6.806 PLUG AND SEAL, STEERING GEAR HOUSING END
1 5684069 1956-57/27-28 WITH PS /SUPERSEDES 5682838/
- 6.807 COVER, STEERING GEAR HOUSING SIDE
1 263462 1946-54/25-26-27-28 EXC. POWER STEERING
1 1812863 1949-52/20-22, 1953/20-22 FIRST JOBS EXC. POWER STEERING SEE NOTE
1 5665667 1953/20-22 AFTER JOBS EXC POWER STEERING SEE NOTE
1 5663821 1953-54/ALL, 1955/27-28-WITH POWER STEERING
1 5665667 1954/20-22 EXC POWER STEERING
1 5666722 1955-57/20-22 ALL -27-28 EXC PS
1 5684800 1956/27-28 WITH PS /SUPERSEDES 5682817/
1 5685471 1957/27-28 WITH PS
1 5682837 SCREW, 1956-57/27-28 WITH PS TO HOUSING



- 1 5683279 SCREW 1956/27-28 WITH PS BLEEDER
 1 682387 1956-57/27-28 WITH PS - TO HOUSING
 1 5684193 BOLT AND WASHER 5/16-18 X 13/16 1957/27-28 WITH PS
 NOTE. FIRST JOBS ARE BEFORE SERIAL 3206918694, AFTER JOBS ARE ON AND
 AFTER SERIAL 3206918694

6.807 SEAL, STEERING GEAR SIDE COVER TO HOUSING

- 1 5680593 1956-57/27-28 WITH PS

6.809 GASKET, STEERING GEAR HOUSING COVER SIDE

- 1 263419 1946-54/25-26-27-28 EXC. POWER STEERING
 1 5660222 1949-54/20-22 EXC POWER STEERING
 1 5663817 1953-54/ALL, 1955/27-28-WITH POWER STEERING
 1 5666734 1955-57/20-22 ALL -27-28 EXC PS

6.822 ADJUSTER, STEERING GEAR LASH

- 1 266678 1949-52/20-22, 1953-54/20-22 ALL -25-27 WITH PS, 1955/ALL, 1956-57/20-
 22 ALL -27-28 EXC PS
 1 5682794 1956/27-28 WITH PS
 1 5684554 NUT, SEAL 1956/27-28 WITH POWER STEERING

6.822 SCREW, PITMAN SHAFT ADJUSTING

- 1 262566 1946-52/ALL, 1953/20-22 ALL -25-27 EXC. POWER STEERING, 1954/25-27-28
 EXC. POWER STEERING 11/16 DIA.

6.823 NUT, PITMAN SHAFT ADJUSTING SCREW

- 1 262567 1946-48/ALL, 1949-54/25-27-28 EXC. POWER STEERING 11/16-18
 1 5685372 1957/27-28 WITH PS

6.824 COVER, STEERING GEAR HOUSING END

- 1 263274 1946-48/25-26-27-28
 1 5660825 1949-54/25-27-28
 1 5663830 1953-54/20-22 WITH POWER STEERING
 1 5663919 1953-55/25-27-28-WITH POWER STEERING
 1 5684205 1956/27-28 WITH PS
 1 5686284 1957/27-28 WITH PS /SUPERSEDES 5685235/
 4 5682858 BOLT 1956-57/27-28 WITH PS

6.825 GASKET, STEERING GEAR HOUSING END COVER

- 1 263299 1946-54/25-27-28 EXC. POWER STEERING
 1 266052 1953-54/20-22 WITH POWER STEERING
 1 5663903 1953-55/25-27-28-WITH POWER STEERING
 1 5682846 1956-57/27-28 WITH PS
 1 263309 PACKING, END COVER 1946-54/25-26-27-28 EXC. POWER STEERING 1-7/32
 ID X 1-17/32 OD

6.825 WASHER, STEERING GEAR HOUSING END COVER SEAL BACK-UP

- 1 5683223 1956-57/27-28 WITH PS

6.825 SEAL KIT, STEERING GEAR END COVER AND HYDRAULIC VALVE OIL

- 1 5685028 1956/27-28 WITH PS INCLUDES 7 -O- RING AND ONE SEAL
 1 5685262 1957/27-28 WITH PS

6.826 BEARING, STEERING GEAR WORM LOWER-ROLLER

- 1 453897 1953-54/ALL, 1955/27-28-WITH POWER STEERING
 1 5683229 1956-57/27-28 WITH PS

6.826 BUSHING, STEERING GEAR HOUSING END COVER

- 1 5683942 1956/27-28 WITH PS
 1 5685237 1957/27-28 WITH PS

6.828 SHIM UNIT, STEERING GEAR LASH ADJUSTER

- 1 605142 1949-52/20-22, 1953-54/20-22 ALL -25-27-28 WITH PS, 1955-56/ALL, 1957/
 20-22 ALL -27-28 EXC PS - 4 SHIMS
 NOTE. CONSISTS OF 4 SHIMS .063-.065-.067-.069 THICK

6.830 SLEEVE, STEERING GEAR LASH ADJUSTER

- 1 263303 1946-54/25-26-27-28 EXC. POWER STEERING



- 6.830 NUT, STEERING GEAR WORM BEARING ADJUSTER LOCK
1 267100 1949-54/20-22 EXC. POWER STEERING
1 5666699 1955-57/20-22 ALL -27-28 EXC PS
- 6.830 ADJUSTER, STEERING GEAR WORM THRUST BEARING
1 5666681 1955/27-28 EXC. POWER STEERING
- 6.830 RETAINER, STEERING GEAR LOWER BEARING
1 5668489 1955-57/20-22 ALL -27-28 EXC PS
- 6.840 RING, BALL NUT AND STEERING SHAFT RETAINING
1 5683110 1956-57/27-28 WITH PS
1 5682790 1956-57/27-28 WITH PS WASHER RETAINING
- 6.840 SEAL, BALL NUT AND STEERING SHAFT WORM
1 5682788 1956-57/27-28 WITH PS
1 5682789 WASHER 1956-57/27-28 WITH PS 614 ID
- 6.840 WASHER, ADAPTER AND STEERING SHAFT SEAL RETAINING
1 5683394 1956-57/27-28 WITH PS 602 ID
- 6.841 NUT, STEERING GEAR BALL
1 5666036 1953-54/20-22 WITH POWER STEERING
1 5661083 1953/25-27, 1954/25-27 CAN WITH POWER STEERING AND EATON PUMP
1 5680784 1954/25-27-28 WITH VICKERS PUMP, 1955/27-28-WITH POWER STEERING
- 6.841 NUT, STEERING GEAR SHAFT BALL
1 5666690 1955-57/20-22 ALL -27-28 EXC PS
- 6.841 SCREW, STEERING GEAR BALL NUT RETAINING
1 5683582 1956/27-28 WITH PS, 1957/27-28 PS FIRST JOBS - SLOTTED HEAD
1 5685702 1957/27-28 PS AFTER JOBS - SOCKET HEAD
- 6.842 GUIDE, STEERING GEAR BALL RETURN
4 267542 1953-54/20-22 WITH POWER STEERING
4 267502 1953/25-27, 1954/25-27 CAN WITH POWER STEERING AND EATON PUMP
4 5680786 1954/25-27-28 WITH VICKERS PUMP, 1955/27-28-WITH POWER STEERING
4 5666691 1955-57/20-22 ALL -27-28 EXC PS
2 5683319 1956-57/27-28 WITH PS
- 6.842 CAP, STEERING GEAR BALL RETURN GUIDE
2 5683919 1956/27-28 WITH PS
- 6.843 CLAMP, STEERING GEAR BALL RETURN GUIDE
1 5663333 1953-54/20-22 WITH POWER STEERING
1 5661082 1953/25-27, 1954/25-27 CAN WITH POWER STEERING EATON PUMP
1 5680785 1954/25-27-28 WITH VICKERS PUMP, 1955/27-28 WITH POWER STEERING
1 5666692 1955-57/20-22 ALL -27-28 EXC PS
- 6.844 BALL, STEERING GEAR
60 266800 1953-54/25-27-28 WITH PS, 1955-57/ALL
- 6.844 BALL KIT, STEERING GEAR RECIRCULATING
1 5684001 1956/27-28 WITH PS - #1 - .28077 DIA - INCLUDES 23 BALLS
1 5684002 1956/27-28 WITH PS - #2 - .28085 DIA - INCLUDES 23 BALLS
1 5684003 1956/27-28 WITH PS - #3 - .28093 DIA - INCLUDES 23 BALLS
1 5684004 1956/27-28 WITH PS - #4 - .28101 DIA - INCLUDES 23 BALLS
1 5684005 1956/27-28 WITH PS - #5 - .28109 DIA - INCLUDES 23 BALLS
1 5684006 1956/27-28 WITH PS - #6 - .28117 DIA - INCLUDES 23 BALLS
1 5684007 1956/27-28 WITH PS - #7 - .28125 DIA - INCLUDES 23 BALLS
1 5684008 1956/27-28 WITH PS - #8 - .28133 DIA - INCLUDES 23 BALLS
1 5684009 1956/27-28 WITH PS - #9 - .28141 DIA - INCLUDES 23 BALLS
1 5684010 1956/27-28 WITH PS - #10 - .28149 DIA - INCLUDES 23 BALLS
1 5684011 1956/27-28 WITH PS - #11 - .28157 DIA - INCLUDES 23 BALLS
1 5684012 1956/27-28 WITH PS - #12 - .28165 DIA - INCLUDES 23 BALLS
1 5684013 1956/27-28 WITH PS - #13 - .28173 DIA - INCLUDES 23 BALLS
1 5685706 1957/27-28 WITH PS - #6 - .28117 DIA 11 SILVER AND 11 BLACK BALLS
1 5685707 1957/27-28 WITH PS - #7 - .28125 DIA 11 SILVER AND 11 BLACK BALLS
1 5685708 1957/27-28 WITH PS - #8 - .28133 DIA 11 SILVER AND 11 BLACK BALLS
1 5685709 1957/27-28 WITH PS - #9 - .28141 DIA 11 SILVER AND 11 BLACK BALLS
1 5685710 1957/27-28 WITH PS - #10 - .28149 DIA 11 SILVER AND 11 BLACK BALLS
1 5685711 1957/27-28 WITH PS - #11 - .28157 DIA 11 SILVER AND 11 BLACK BALLS



6.850 SHAFT KIT, STEERING GEAR PITMAN

1	609941	1946-48/20-22 SEE NOTE
1	510895	1946-54/25-26-27-28 SEE NOTE
1	3690519	1949/20-22, 1950/20-22 FIRST JOBS TO SERIAL 0200814232 SEE NOTE
1	3695603	1950/20-22 AFTER JOBS AFTER SERIAL 0200814232, 1951-52/20-22, 1953/20-22 FIRST JOBS EXC. POWER STEERING SEE NOTE
1	3703611	1953/20-22 AFTER JOBS EXC. POWER STEERING, 1954/20-22 EXC. POWER STEERING SEE NOTE
1	5680374	1953-54/20-22 WITH POWER STEERING
1	5664522	1953-55/25-27-28-WITH POWER STEERING
1	5666735	1955-57/27-28 EXC PS
1	5683375	1956/27-28 WITH PS
1	5685406	1957/27-28 WITH PS

NOTE. 1953 FIRST JOBS ARE BEFORE SERIAL 3206918694, AFTER JOBS ARE ON AND AFTER SERIAL 3206918694.

510895 INCLUDES ROLLER AND SHAFT, BUSHING, SEAL, NUT, GASKET AND WASHER.

609941 INCLUDES 1 SHAFT, 2 BUSHINGS, 1 SEAL AND 1 GASKET.

3690519 AND 3695603 INCLUDE SHAFT, BUSHING, PACKING, RETAINER AND GASKET.

6.850 GEAR, STEERING GEAR PITMAN SHAFT

1	5666698	1955-57/20-22
1	5685406	1957/27-28 WITH PS

6.850 SEAL KIT, STEERING GEAR PITMAN SHAFT

1	5685355	1957/27-28 WITH PS
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6.854 WASHER, PITMAN SHAFT THRUST

1	263306	U946-52/ALL, 1953/20-22 ALL -25-27 EXC. POWER STEERING, 1954/25-27-28 EXC. POWER STEERING
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6.855 PACKING - SEAL, STEERING GEAR PITMAN SHAFT GREASE

1	270289	PACKING, 1949-52/20-22, 1953/20-22 FIRST JOBS EXC. POWER STEERING 1-25/64 OD
1	270289	PACKING 1953-54/20-22 WITH PS -25-27-28, 1955/ALL, 1956-57/20-22 ALL -27-28 EXC PS
1	263463	SEAL, 1942-48/ALL, 1949-52/25-27, 1953/20-22 AFTER JOBS 25-27 EXC. POWER STEERING, 1954/ALL EXC. POWER STEERING 1-9/16 OD
1	5683373	SEAL 1956-57/27-28 WITH PS RING
1	5684278	SEAL 1957/27-28 WITH PS

6.855 WASHER, PITMAN SHAFT SEAL BACK-UP

2	5684477	1956-57/27-28 WITH POWER STEERING /5682853/
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6.855 SEAL, PITMAN SHAFT DUST

1	5682813	1956/27-28 WITH POWER STEERING
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6.855 SEAL KIT, PITMAN SHAFT

1	5684132	1956/ALL WITH PS
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6.856 RETAINER, STEERING GEAR PITMAN SHAFT PACKING

1	5670325	1949-52/20-22, 1953-54/ALL WITH PS, 1955/ALL, 1956-57/20-22 ALL -27-28 EXC PS /SUPERSEDES 262156/
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6.856 RING, STEERING GEAR PITMAN SHAFT SEAL RETAINING

1	5682898	1956-57/27-28 WITH PS
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6.859 ARM, STEERING GEAR PITMAN

1	3653436	1946-48/20-22 ALSO USE 3651534 PLATE
1	265094	1946-48/25-26-27-28
1	3691183	1949-54/20-22 EXC. POWER STEERING
1	5661574	1949-52/25-27
1	5844895	1953-54/20-22 WITH POWER STEERING
1	5663354	1953-54/25-27-28 EXC. POWER STEERING
1	5665955	1953-54/25-27-28 WITH POWER STEERING
1	3719485	1955-57/20-22 EXC PS
1	3709453	1955-57/20-22 WITH PS
1	5667571	1955/27-28, 1956-57/27-28 EXC PS
1	5668643	1956/27-28 WITH PS
1	5671633	1957/27-28 WITH PS

- 6.861 NUT, STEERING GEAR PITMAN ARM
1 254291 1946-54/ALL EXC. POWER STEERING 3/4-16
1 258779 1953-54/ALL WITH PS, 1955-57/ALL 7/8-14 X 1-1/2
1 264772 WASHER 1949-50/20-22
- 6.862 BUSHING, STEERING GEAR PITMAN ARM
4 599643 1946-48/20-22
- 6.865 RETAINER, STEERING GEAR PITMAN ARM BUSHING
1 599647 1946-48/20-22
- 6.870 SLEEVE, STEERING CONNECTING ROD ADJUSTING
1 3687942 1949-54/20-22
1 3687942 1955-57/20-22 TIE ROD WITH PS - LEFT
- 6.870 SOCKET, STEERING CONNECTING ROD- LEFT
1 3704303 1953-54/20-22 WITH POWER STEERING
- 6.870 ROD, STEERING CONNECTING
1 265207 1946-48/25-26-27-28
1 3690842 1949-54/20-22 EXC. POWER STEERING FRONT
1 3690844 1949-54/20-22 EXC. POWER STEERING REAR
2 513485 1949-52/25-27 INCLUDES SPACERS
1 5794950 1953-54/20-22 WITH POWER STEERING REAR
1 5663364 1953-55/25-27-28,
1 3713921 1955-57/20-22 EXC PS
1 3710561 1955-57/20-22 WITH PS
1 5670004 1956-57/27-28 - 29-1/2 LONG
- 6.870 REPAIR PACKAGE, STEERING RELAY LINK ROD
1 557397 1946-54/25-26-27-28
NOTE, PACKAGE INCLUDES 2 PLUGS, 8 SEATS, 6 SPRINGS AND 2 BOLTS.
- 6.871 CLAMP, STEERING CONNECTING ROD
2 599234 1949-54/20-22
- 6.874 SEAT, STEERING CONNECTING ROD BALL
4 264946 1946-57/25-26-27-28
AR 595586 1949-54/20-22, 1955-57/20-22 EXC PS
- 6.874 PARTS UNIT, ROD
1 608840 1949-53/20-22 FOR USE WITH STEERING CONNECTING ROD
NOTE, INCLUDES 2 SPRINGS, 2 SPACERS, 4 SEATS AND 3 PLUGS.
- 6.876 SPRING, STEERING CONNECTING ROD
AR 335976 1946-48/25-26-27-28, 1949-54/20-22 EXC. POWER STEERING 25-27-28, 1955/
27-28
2 3714814 1955-57/20-22 EXC PS
- 6.881 PLUG, STEERING CONNECTING ROD END
AR 264945 1946-57/25-26-27-28 IDLER END ONLY ON 1953-57
AR 335977 1949-54/20-22, 1955-57/20-22 EXC PS
1 1324652 1953/25-27
- 6.881 SPACER, STEERING CONNECTING ROD BALL SEAT
1 264925 1946-48/25-26-27-28 PITMAN ARM END TRIANGLE TYPE SHORT
AR 354456 1949-54/20-22 45/64 IN. LONG
AR 595587 1949-54/20-22 1 IN. LONG
1 5660144 1949-52/25-27 PITMAN ARM END
1 5660145 1949-52/25-27 IDLER ARM END
- 6.882 PLUG, STEERING CONNECTING ROD SAFETY
AR 263697 1946-57/25-26-27-28 IDLER ARM END ONLY ON 1953-57
2 5664237 1953-57/25-27-28
2 3707752 1955-57/20-22 EXC PS
1 5680971 1955-57/20-22 WITH PS



- 6.883 COVER, STEERING CONNECTING ROD BALL SEAT SPACER
2 265516 1946-57/25-26-27-28
- 6.883 SPACER, CONNECTING ROD BALL SEAT
1 516961 1953-55/25-27-28 PITMAN ARM END
1 516960 1953-57/25-27-28 IDLER ARM END
1 521554 1956-57/27-28 PITMAN ARM END
- 6.883 SPACER, STEERING CONNECTING ROD INNER PLUG
1 5661177 1949-53/25-27, 1954/25-27-28
- 6.885 WASHER, STEERING CONNECTING ROD
2 264988 1949-55/ALL, 1956-57/27-28
- 6.886 COVER, STEERING CONNECTING ROD DUST
2 265765 1946-57/25-26-27-28 IDLER END ONLY ON 1953-57
1 5663589 1953-57/25-27-28 PITMAN ARM END
1 3707839 1955-57/20-22
AR 3705009 SEAL 1949-54/20-22
1 3707838 SEAL 1955-57/20-22
- 6.886 SEAL, CONTROL VALVE BALL STUD
1 3710372 1955-57/20-22 WITH PS
- 6.888 SPRING, STEERING CONNECTING ROD DUST COVER
2 264949 1946-57/25-26-27-28
- 6.895 ARM ASSEMBLY, STEERING CONNECTING ROD IDLER
1 264953 1946-54/25-26-27-28
1 5660450 1955-57/27-28
1 263697 PLUG 1953-54/25-27-28
- 6.895 LEVER, STEERING IDLER
1 3719956 1955-57/20-22 EXC. PS
1 3719953 1955-57/20-22 WITH PS
- 6.896 SUPPORT, STEERING CONNECTING ROD IDLER ARM
1 516627 1946-57/25-26-27-28 WITH BUSHING
1 3719955 1955-57/20-22
2 3707754 BOLT 1955-57/20-22 3/8-24 X 3-3/4
- 6.897 BUSHING, STEERING CONNECTING ROD IDLER ARM SUPPORT
1 503930 1946-57/25-26-27-28
- 6.897 BUSHING, STEERING IDLER LEVER
1 3714575 1955-57/20-22
2 3720973 WASHER, 33/64 1955-57/20-22
- 6.897 BUSHING, STEERING RELAY ROD
1 3714574 1955-57/20-22
- 6.898 SEAL, STEERING CONNECTING ROD IDLER ARM SUPPORT BUSHING OIL
1 411231 1946-57/25-26-27-28

